EP 1 615 094 A1 (11)

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:

11.01.2006 Bulletin 2006/02

(51) Int Cl.: G05D 23/20 (2006.01) H05B 1/02 (2006.01)

H05K 5/02 (2006.01)

(21) Application number: 05253223.1

(22) Date of filing: 25.05.2005

(84) Designated Contracting States:

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU MC NL PL PT RO SE SI SK TR Designated Extension States:

AL BA HR LV MK YU

(30) Priority: 09.07.2004 US 887675

(71) Applicant: International Controls and Measurements Corporation Cicero, New York 13039 (US)

(72) Inventors:

· Morrow, Benjamin V. **West Monroe** New York 13167§ (US)

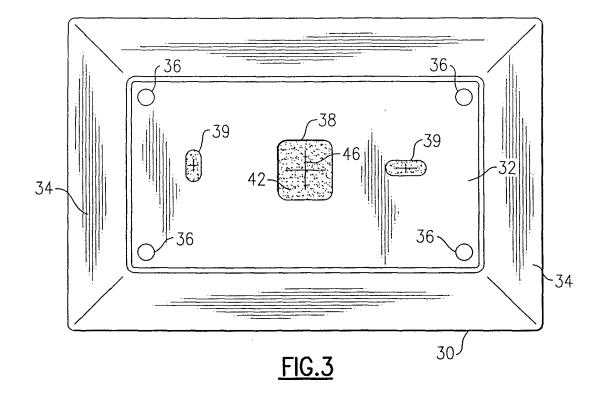
· Kadah, Ronald B. **Favetteville** New York 13066 (US)

(74) Representative: Hackney, Nigel John et al Mewburn Ellis LLP York House, 23 Kingsway London WC2B 6HP (GB)

(54)Intrusion barrier and thermal insulator for thermostat

(57)A wall plate (30) for a wall thermostat blocks intrusion air from the thermostat. The wall plate has a wire passage (38) aligned with the wall penetration (P) through which the thermostat wires (17) emerge. The wall plate (30) directs any intrusion air that flows out the penetration away from the cavity of said thermostat. An

insulating layer (42), e.g., a closed-cell foam sheet, in the wall plate insulates the thermostat from direct thermal contact with the wall (W). The closed-cell material closes around the thermostat wires. Bosses or feet (50) on the thermostat back plate create a standoff (52) between the wall plate and the thermostat.



15

20

30

40

Description

[0001] This invention relates to control devices for controlling the temperature, humidity, and/or other environmental conditions in an interior comfort space, and is more particularly, though not exclusively, concerned with an improvement to a wall thermostat to prevent inaccuracies and misoperation that may result from intrusion air which may enter the thermostat from a hollow wall on which the thermostat is mounted.

1

[0002] Wall thermostats are typically installed on an interior wall of a house or other building to control the operation of a furnace, air conditioner, heat pump, or other environmental control equipment. The thermostat is intended to monitor the temperature of the room or other interior comfort space continuously, and to adjust the operation of the associated environmental control equipment to keep the interior comfort space parameter (e.g., temperature) within some range (e.g., 20° C ± 0.5° C or 68° F, $\pm 1.0^{\circ}$ F). Other controls may be sensitive to other parameters, such as humidity or particulate level. The thermostat is connected to the furnace, air conditioner, heat pump or the like by means of a run of thermostat wires, which pass from the furnace control board up through spaces in the interior walls, and emerge at an opening in one of the walls, and this is the place the thermostat is to be mounted. An opening is provided in the back of the thermostat for the wires to pass through, so that the wires can be connected to appropriate contacts inside the thermostat housing.

[0003] In practice, the opening or penetration in the wall for the thermostat wires allows some intrusion air to enter the room, and this air passes out of the wall cavity, through the thermostat opening, into the interior of the thermostat housing. As a result, the sensors inside the housing are influenced to a significant degree by intrusion air that comes through the hollow wall, and this air can be warmer or cooler than the rest of the air in the room. Even if a contractor plasters or caulks the wire opening during construction of the house, the plaster or caulk can eventually dry and crack, and permit intrusion air to enter the thermostat. As a result, the actual room air temperature (or humidity) can be outside the range set on the thermostat (or humidistat), and this can occur without any malfunction of either the thermostat or the environmental control equipment.

[0004] In addition, accurate control over room temperature is made difficult when the thermostat housing is in direct contact with the wall, which may be significantly warmer or cooler than the room air. That is, if the thermostat is in direct thermal contact with the wall, and if the wall is warmer or cooler than the air in the room, the accuracy of the thermostat can be impaired, even in the absence of intrusion air from the wall cavity. However, no one to date has considered thermally isolating the thermostat from the surface of the wall.

[0005] Accordingly, it is preferably an aim of the present invention to provide an improvement to a wall thermostat that overcomes the above-mentioned drawback(s) of the prior art.

[0006] It is another preferable aim to provide an effective solution to the above-mentioned problem, which solution is of a straightforward, one-piece design, and which is simple to install.

[0007] It is a more specific preferable aim to provide a barrier that diverts or block intrusion air from entering the thermostat or other similar control device.

[0008] It is yet another preferable aim to interpose a thermal barrier between the wall and the thermostat to avoid direct thermal contact between the wall and the thermostat.

[0009] In accordance with one aspect of the present invention, a thermostat arrangement that is adapted for mounting on a wall of a controlled space includes a thermostat having a front cover and a back plate adapted to be mounted on the interior wall. Preferably, the back plate and the cover define a cavity, and the temperature sensor and other control circuitry are contained within this cavity. Preferably, the circuitry includes contacts which are adapted to receive two or more thermostat wires that protrude through a penetration in the wall. The back plate preferably has mounting screw openings for mounting the thermostat on the wall over the penetration, and also has a thermostat wire opening adapted to receive the two or more thermostat wires. As a means for blocking or redirecting intrusion air flow that may come out of the wall penetration and to avoid having the intrusion air enter the interior cavity of the thermostat, a wall plate member may serve as a barrier to block intrusion air from the thermostat. In this case, the wall plate member is preferably adapted to be installed between the wall and the back plate of the thermostat. Preferably, the wall plate has a wire passage that is to be aligned with the wall penetration and through which said thermostat wires are passed. Preferably, the passage closes over the thermostat wires. The wall plate member preferably serves as a barrier to direct intrusion air that flows out the penetration away from the cavity of said thermostat. In addition, an insulating layer, e.g., a closed-cell foam sheet, may be included as part of the wall plate, which serves as a thermal barrier so that the body of the thermostat is insulated from direct thermal contact with the wall on which it is mounted. Preferably the closed-cell material is of a type that will close around the thermostat wires that pass through it, so as to block any air flow. There can be small bosses or feet on either the wall plate or the thermostat back plate so that there is also a small standoff between the wall plate and the back plate of the thermostat.

[0010] Alternatively, a resilient plug is fitted into said thermostat wire opening in the back plate. This plug may be a grommet of cross section to match that of the opening, and may be formed of a soft, resilient material, i.e., a rubbery material. The plug has a passage through which the thermostat wires are passed, with this passage closing over the thermostat wires. The resilient plug can be used in addition to the insulated wall plate mentioned

55

30

above.

[0011] In either case, most desirably, any intrusion air ends up being mixed in with the room air, and does not pass directly into the thermostat, and the thermostat is held out of direct thermal contact with the wall itself, which may not necessarily be at the same temperature as the room air. The thermostat then senses the room air parameters, e.g., temperature or humidity, much more accurately, and permits the furnace, air conditioner, heat pump, or other environmental control equipment to keep the interior room air within the comfort range that is set on the device.

[0012] The above and many other preferable aims, features, and advantages of this invention will be more fully appreciated from the ensuing description of certain preferred embodiments, which are to be read in conjunction with the accompanying Drawing.

Fig. 1 is an exploded assembly view of a thermostat with a thermostat wire grommet.

Fig. 2 is an exploded assembly view of a thermostat with a wall plate.

Fig. 3 is a front plan view of a thermally insulated thermostat wall plate according to an embodiment of this invention.

Fig. 4 is a plan view of the back of the wall plate of this embodiment.

Fig. 5 is a perspective view of a wall thermostat and its associated wall plate according to this embodiment.

Fig. 6 is a bottom view of the thermostat and wall plate of Fig. 5.

[0013] With reference now to the Drawing, Fig. 1 shows a wall thermostat assembly 10 that is to be mounted onto a wall W of a room of a dwelling, commercial building, or other structure where a human comfort space is to be maintained within some desired range of temperature. Here the thermostat 10 comprises a front cover 12 which fits onto a back plate 14. There are sensors, switches, and electrical and electronic components mounted on the back plate 14, which elements are of any well known configuration, and are not shown in detail and not discussed here, except that a contact strip 16 is present for connecting some number of thermostat wires 17, here shown protruding out a hole or penetration P in the wall W. In this thermostat 10, there are screw holes 18 provided at the left and right sides of the back plate 14, and a pair of threaded fasteners 19 that mount the back plate 14 onto the wall W. The back plate is positioned on the wall so that a thermostat wire opening 20, which is at or near the center of the back plate 14, is aligned over the wall penetration P.

[0014] A grommet or plug 22 is formed of rubber, or of another generally soft, resilient material, and is dimensioned to fit snugly into the wire opening 20 in the back plate 14. There is an opening 24 in the center part of the grommet 22, and the thermostat wires are passed

through this opening 24. When the grommet 22 is then pushed into the opening 20, the rubbery material is squeezed against the thermostat wires, closing off the opening. Then, the back plate is installed onto the wall W, using the screws or other fasteners 19. The grommet 22 blocks the opening 20, so that the path of least resistance for any intrusion air from the penetration P is around the grommet, and into the room space, where the intrusion air mixes with the rest of the room air and does not directly affect the action of the thermostat.

[0015] As shown in Fig. 2, the thermostat 10 is again shown in an alternative embodiment, in which a wall plate 26 is disposed between the wall W and the back plate 14 of the thermostat. Here, the elements of the thermostat 10, wires 17, and wall W are identified with the same reference numbers as in Fig. 1, and do not need to be discussed in great detail.

[0016] In Fig. 2, prior to installation of the back plate 14 onto the wall W, the thermostat wires 17 are threaded through a small central wire opening 28 in the wall plate. Then the wires are passed through the opening 20 of the back plate, and the latter is installed onto the wall W using the threaded fasteners 19. Slots 29 or similar passages for the fasteners 19 are provided on the left and right sides of the wall plate 26. Then, the wires 17 are attached to the appropriate contacts in the strip 16, and the cover 12 is snapped in place on the back plate 14.

[0017] In the Fig. 2 arrangement, the wall plate can be made, either entirely or partially, of a resilient material, so that the opening 28 closes snugly over the wires 17, and blocks any flow of intrusion air from entering the interior space of the thermostat 10. Alternatively, the wall plate 26 can be made of a more rigid material, with a central insert of a resilient material, and with the opening 28 being in this insert.

[0018] It is entirely possible to employ both the wall plate 26 of Fig. 2 and the plug or grommet 22 of Fig. 1 in the same thermostat, although each alternative can function independently. While not specifically shown here, there may be slots or channels provided in the wall-facing side of the wall plate 26, so that intrusion air has a pathway into the general room air space. However, the small irregularities and texture of the wall W will generally provide sufficient clearance for this diversion air flow.

[0019] Here, the thermostat 10 is of generally rectangular shape, but the concepts of this invention will perform equally well with thermostats of other shapes and designs. The same is true for the shape of the opening 20, and grommets 22 can be made to suit thermostat wire openings of other shapes and dimensions. A slot may be provided in some embodiments in place of the wire opening 24 shown for this embodiment. While the above design is preferred, an alternative design for either a grommet or a wall plate could comprise two or more sections.

[0020] An embodiment of a wall plate 30 with thermal isolation is illustrated in Figs. 3 and 4, with further reference to Figs. 5 and 6. As shown in Figs. 3 and 4, the wall

plate 30 has on its front or proximal side a flat, rectangular central section 32 that is matched to the profile or footprint of the thermostat 12, and a surrounding tapered edge portion 34. The edge portion 34 forms a border or margin around the thermostat. There are small circular recesses 36 at each corner of the central section. As with the plate of Fig. 2, the wall plate 30 has a central wire opening 38 that lines up with the opening 20 on the back plate 14 of the thermostat 12, and slots or passages 39 for fasteners that line up with the holes 18 in the back plate of the thermostat. Now turning to Fig. 4, which shows the reverse side (i.e., distal or wall-facing side) of the wall plate 30, there is a ridge 40 that proceeds in a rectangle on the reverse side that is aligned with the central portion 32, which defines a shallow rectangular recess in which is situated a thermal barrier 42, which in this embodiment is a sheet of a closed cell resilient flexible plastic material. The thermal barrier 42 is visible in Fig. 3 through the wire opening and slots 39. There are also reinforcing ridges 44 formed on the reverse side of the tapered edge portion 34.

[0021] There is an X-shaped cut 46 at the center of the thermal barrier 40, aligned with the wire opening 38, and this is adapted to permit passage of the thermostat wires 17. The resilient material of the barrier 42 will close around the wires to seal against passage of air into the housing of the thermostat. There are also X-shaped cuts 48, 48 aligned with the slots 39 to permit passage of the threaded fasteners. In this embodiment, the sheet or barrier 42 has a nominal thickness of 0.32 mm (1/8 inch). The foam material used as the barrier 42 can be a closed-cell urethane foam or a closed-cell polyethylene foam, which has characteristics of resilience and flexibility, and will close around the thermostat wires 17 where they pass through the X-shaped cut 46. Other plastic foam materials can be used. Also, the section of the thermal barrier 40 where the opening or cut 46 exists can be made of an insert, with the rest of the barrier made of another material.

[0022] The thermostat 12 is mounted onto the wall W with the wall plate 30 in between, as shown in Fig. 5.

[0023] The back plate 14 of the thermostat housing has a small cylindrical foot or post 50 situated at each corner, with each foot 50 extending distally, i.e., towards the wall W, and fitting into a respective one of the circular recesses 36 on the wall plate. This creates a small amount of stand-off 52, i.e., air space, between the front of the wall plate 30 and the back plate 14 of the thermostat, as shown in Fig. 6. Here, some room air circulates in the space behind the thermostat back plate 14. The combination of the insulating thermal barrier 42 and the stand-off 52 ensures that the temperature of the wall W will not affect the operation of the thermostat 12, and that the thermostat will accurately track room air temperature. **[0024]** The wall plate 30 may be molded of a suitable plastic material, or may be made of any other suitable material. Also, while the thermal barrier 42 in this embodiment is a rectangular piece of a closed cell foam, in

other embodiments the barrier can be made of other materials, or other shapes, so long as it is capable of both blocking air flow from the hollow wall into the interior of the thermostat and also blocking thermal contact between the wall and the thermostat.

[0025] Optionally, the grommet or plug 22 can also be used in combination with or in addition to the thermal barrier wall plate 30.

[0026] In an alternative embodiment, which could have the same front and rear appearance as shown in Fig. 5 and Fig. 4, respectively, the thermal barrier wall plate 30 could be incorporated into the back plate 14 of the thermostat, rather than being a separate element. This may be provided either with or without the stand-off air space 52

Claims

15

20

25

30

35

45

- 1. A thermostat arrangement (10) adapted for mounting on a wall (W) of a controlled space, in which a thermostat has a front cover (12) and a back plate (14) adapted to be mounted on said wall, with the back plate and the cover defining a cavity within which are contained control circuitry, and in which contacts (16) are adapted to receive two or more thermostat wires (17) that protrude through a penetration (P) of said wall; in which fastener holes (18) in the back plate (14) are adapted for receiving attaching means to mount the thermostat onto said wall over said penetration, and in which a thermostat wire opening (20) is adapted to receive said two or more thermostat wires (17) that protrude from said penetration in said wall; and in which a wall plate member (30) is adapted to be installed between said wall and the back plate of said thermostat, wherein the wall plate member has a wire passage (38) aligned with said penetration (P) and through which said thermostat wires (17) are passed; characterized in that the wall plate member (30) at the location of said passage, is formed of a material (42) capable of closing over said wires, in that said wall plate member (34) serves as a barrier and directs air flowing out the penetration (P) in said wall away from the cavity of said thermostat; and in that said wall plate member (30) further includes a thermal barrier (42) to block thermal contact between the back plate (14) of the thermostat and said wall (W).
- 50 2. The thermostat arrangement according to Claim 1, further characterized in that said wall plate member includes slots (39) that are adapted to align with the positions of said fastener holes (18).
- 55 3. The thermostat assembly according to any preceding claim, further characterised in that said wall plate member is formed of a flexible resilient (42) material at least at the location of said wire passage

15

20

25

35

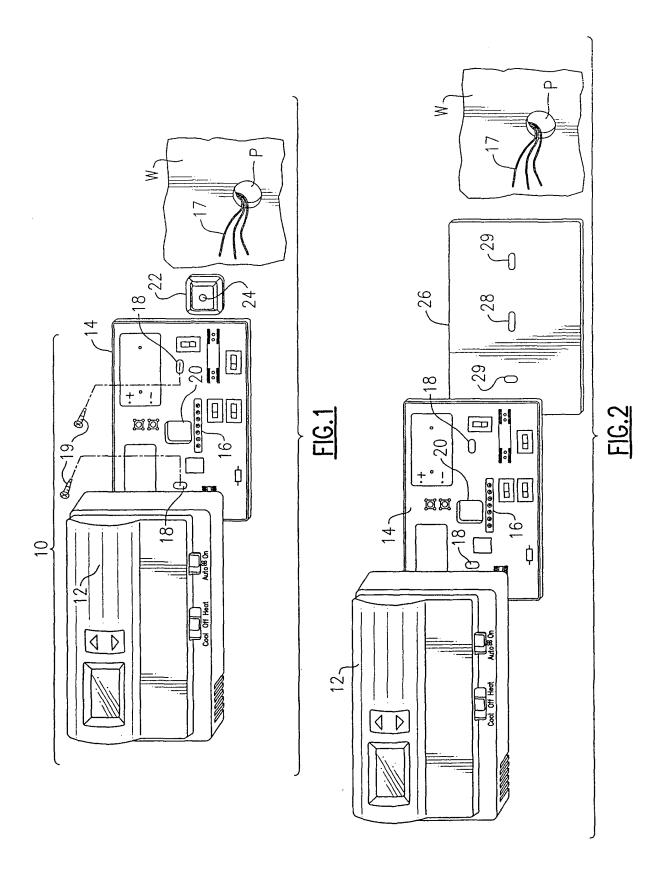
40

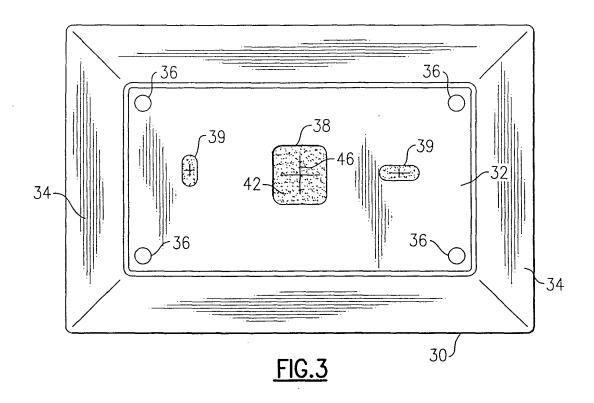
(38).

- 4. The thermostat assembly according to any of Claims 1 to 3, further characterized in that said wall plate member (30) includes a front rigid wall plate (34), and said thermal barrier (42) includes a sheet of closed cell foam fitted onto a wall-facing side of said front rigid wall plate.
- 5. The thermostat assembly according to Claim 4, wherein said front rigid wall plate (34) has a generally rectangular recess (40) on its wall facing side, and said sheet of closed cell foam (42) is fitted into said recess.
- **6.** The thermostat assembly according to Claim 4 or Claim 5, wherein said sheet of closed cell foam (42) has a nominal thickness of about 0.32 mm.
- 7. The thermostat assembly according to any preceding claim, further **characterized in that** one or both of said thermostat back plate (14) and said wall plate member (30) has feet (50) that protrude therefrom towards the other, so as to define a predetermined standoff (52) between the thermostat back plate and said wall plate member, said standoff creating an air space between the wall plate member and the thermostat (10).
- 8. The thermostat assembly according to any, preceding claim, further **characterized in that** said thermostat back plate (14) has a plurality of feet (50) that protrude distally therefrom, and said wall plate member (30) has corresponding receptacles (36) therein to receive said feet so as to define a predetermined standoff (52) between the thermostat back plate and a proximal surface of said wall plate member.
- The thermostat arrangement according to any preceding claim, further characterised in that said intrusion air barrier (22) is incorporated into the back plate of said thermostat.
- 10. A thermostat arrangement adapted for mounting on a wall of a controlled space, in which a thermostat (10) having a front cover (12) and a back plate (14) is adapted to be mounted on said wall (W), with the back plate (14) and the cover (12) defining a cavity within which are contained control circuitry, and in which contacts (16) are adapted to receive two or more thermostat wires (17) that protrude through a penetration (P) of said wall; in which openings (18) in the back plate (14) are adapted for receiving attaching means to mount the thermostat onto said wall (W) over said penetration (P), and a thermostat wire opening (20) is adapted to receive said two or more thermostat wires (17) that protrude from said penetration in said wall; and in which an intrusion air

barrier (22) is positioned at the thermostat wire opening of said back plate, having a passage (24) through which said thermostat wires are passed, said passage closing over said wires such that said barrier (22) directs air flowing out the penetration in said wall away from the cavity of said thermostat; and characterized in that a thermal barrier (42) is positioned between the thermostat back plate (14) and said wall (W) and blocks direct thermal contact between the thermostat and said wall.

- **11.** A thermostat arrangement according to Claim 10, **characterized in that** said thermal barrier is formed of a sheet of closed cell foam material.
- 12. A thermostat arrangement according to any of Claims 10 and 11, further characterised in that a set of feet (50) defining a stand off (52) between the back plate of said thermostat and said intrusion air barrier and said thermal barrier, and create a space filled with room air behind the back plate (14) of said thermostat.
- **13.** A thermostat arrangement according to any of Claims 10 to 12, **characterised in that** said intrusion air barrier is incorporated into the back plate of said thermostat.





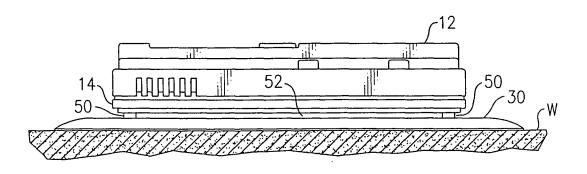


FIG.6

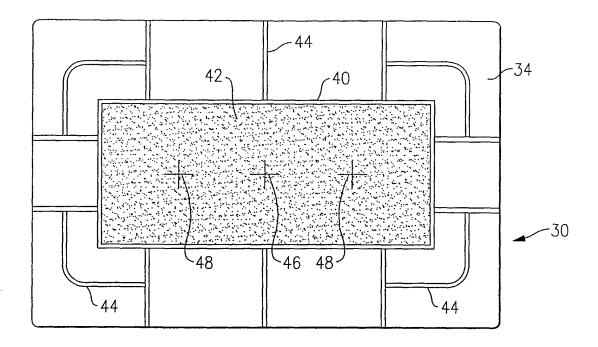
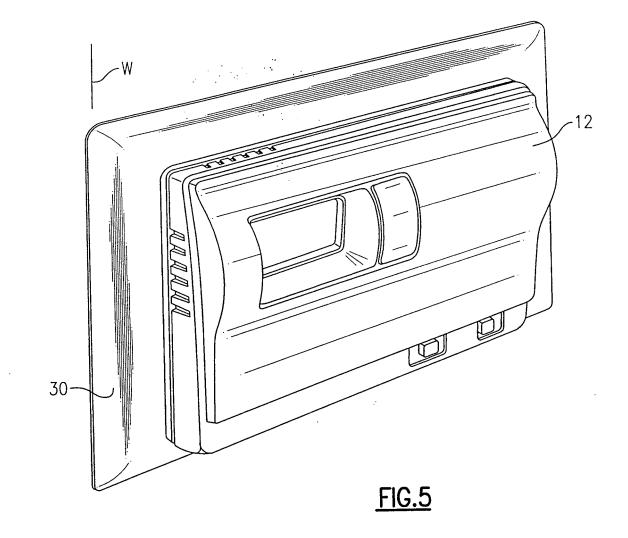


FIG.4





EUROPEAN SEARCH REPORT

Application Number EP 05 25 3223

Ī	DOCUMENTS CONSID				laces 1	01 400IFI0 17:01: 07 -::-
Category		of document with indication, where appropriate, Gelev of relevant passages to cla				CLASSIFICATION OF THE APPLICATION (IPC)
Y	US 2003/085291 A1 (AL) 8 May 2003 (200 * paragraphs [0008] [0019]; claim 4; fi	3-05-08) , [0014],	[0017] -	1-4,6, 9-13		G05D23/20 H05K5/02 H05B1/02
Y	US 5 558 436 A (RIC 24 September 1996 (* column 1, lines 3 * column 2, line 39 * column 4, lines 1 * figure 4 *) _	1-4,6,9-13			
A	WO 97/10536 A (DANF BJARNE; PERSON, STI MORTEN,) 20 March 1 * figure 1 * * page 8, line 4 - 1 *	G, GROEN; 997 (1997-	NISSEN, 03-20)	1-1	3	
A	S 4 659 236 A (HOBBS ET AL 1 April 1987 (1987-04-21) column 1, lines 33-56 * column 4, lines 16-42 * column 5, lines 17-62 * column 8, lines 40-46 * column 9, lines 44-55 * figures 1-4 *			1-13		TECHNICAL FIELDS SEARCHED (IPC) G05D H05K H05B
A		02/048308 A1 (KNITTEL OTTO ET AL) oril 2002 (2002-04-25) whole document *			3	
A	US 6 293 697 B1 (GL 25 September 2001 (* the whole documer)	1-13			
	The present search report has	oeen drawn up for	all claims			
	Place of search	Date of	completion of the search	' Т		Examiner
Munich 15		November 2005		erts, N		
X : parti Y : parti docu A : tech	NTEGORY OF CITED DOCUMENTS cularly relevant if taken alone cularly relevant if combined with anot ment of the same category nological background written disclosure	her		ument, the ap or other	but publis plication reasons	

ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 05 25 3223

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

15-11-2005

Patent document cited in search report	Publication date	Patent family member(s)		Publication date	
US 2003085291	Α1	08-05-2003	NONE		
US 5558436	Α	24-09-1996	CA	2147718 A1	15-01-1996
WO 9710536	A	20-03-1997	AU DE	6923396 A 19534184 A1	01-04-1997 27-03-1997
US 4659236	Α	21-04-1987	NONE		
US 2002048308	A1	25-04-2002	DE EP	10049979 A1 1195275 A2	18-04-2002 10-04-2002
US 6293697	B1	25-09-2001	AU CA EP WO	1919801 A 2397638 A1 1261901 A1 0153901 A1	31-07-2001 26-07-2001 04-12-2002 26-07-2001

FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82