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(54) **Suspended drywall ceiling grid and wall molding for supporting the ceiling beams**

Rasterdecke im Trockenbauweise mit Wandprofil zum Stutzen der Deckenträger

Plafond suspendu de second oeuvre en treillis avec profilé angulaire pour supporter de manière fixe les poutres du plafond

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(56) References cited:
AU-A- 2 493 871 **US-A- 4 586 841**
US-A- 5 046 294 **US-B1- 6 205 733**

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Description

(1) Field of the Invention

[0001] The invention is in the field of drywall interior ceilings.

[0002] Preformed panels of drywall, sometimes called plasterboard, are affixed by self-tapping screws to a metallic grid suspended below a structural ceiling. The screws pass through flanges of beams in the grid.

[0003] In short spans of ceiling, the beams are suspended only on a molding extending along the walls. On long spans of ceiling, the beams are also suspended between the walls by wires embedded in the structural ceiling.

(2) The Prior Art

[0004] There is shown in U.S. Patent 6,722,098 a beam for a grid in a ceiling that has panels of drywall affixed to the ceiling grid by self-tapping screws. Such beams generally extend from wall to wall in a room, and rest on a wall molding having a right angle in its cross section, with the vertical leg of the angle affixed to the wall, and a horizontal ledge extending from the wall.

[0005] The end of a beam rests on the ledge and is affixed to the ledge by, for instance, a self-tapping screw.

[0006] It is important that the beams be accurately spaced, and parallel to one another at, for instance, a ca. 1,22m (4 ft) distance, since the panels are generally ca. 1,22m×2,44m (4×8 ft) in dimension, and it is necessary for the edge of a panel to be positioned directly below a beam for attachment thereto.

[0007] Additional beams are also generally located at regular intervals, between, and parallel to, ca. 1,22m (4 ft) spaced beams, to provide more beams to which the panels can be attached.

[0008] Generally, no hanging support wires are used where the ceiling is relatively of a short span between walls, as in a corridor. Hanging wire supports, extending from the structural ceiling to the beams, as well-known, are generally used where the spans are, for instance, ca 2,44m (8 ft) or more.

[0009] In placing the ends of the beams on the wall molding ledge, much time and effort are expended in accurately positioning the beams along the ledge, and in securing the beam to the ledge. First, it is necessary to measure along the molding to locate the beam. Then, a self-tapping screw is manually inserted through the ledge and beam flange at one end of the beam. This requires the installer to hold the beam to the ledges until the screw, which is inserted from below, pierces through the flange. The screw then must be turned until the threads of the screw seat the head of the screw against the bottom of the ledge. Then, the operation is repeated at the other end of the beam. The procedure is repeated throughout the length of the ceiling.

AU 2 493 871 describes a technical solution considered

as the most pertinent prior art to the present invention. In this solution a wall molding has pairs of tabs made integral with a vertical leg of the molding. The tabs lock flanges of the beams and have to prevent moving of these beams along the wall molding. Further, US 4 586 841 describes some examples of rigid connection for members of a grid system.

SUMMARY OF THE PRESENT INVENTION

[0010] The wall molding of the present invention provides a quick and accurate way of positioning, and securing, the end of a beam that has hems along flanges of the beam.

[0011] The beams are positioned along, and secured to, the ledge of a wall molding having a right angle section, in a ceiling grid for a drywall suspended ceiling.

[0012] The wall molding of the present invention is formed with a pair of retaining tabs, regularly spaced along the molding, lanced from the horizontal ledge of the molding while the molding is being rollformed, brake formed, or otherwise formed. The pair of tabs work jointly, along with a single ratchet tooth on the ledge in one embodiment, or two ratchet teeth in another embodiment, to position and lock the beam flanges to the ledge, by a single back and forth motion. The flanges are held downwardly against the ledge by the tabs, which are spring biased downwardly.

[0013] In a first embodiment of the invention, a first flange on a beam is manually rearwardly slid under a hold-down tab until a second, oppositely extending, flange on the beam clears a forwardly positioned locking tab on the ledge. The motion of the beam is then reversed to move the second flange on the beam under the locking tab. The second flange, with its downwardly extending hem, as disclosed in the '098 patent, passes over a ratchet tooth in the ledge, alongside the locking tab, whereby the locking tab secures the second flange to the molding ledge and the ratchet tooth on the ledge prevents rearward movement, with both the first flange and second flange held downward in contact with the ledge by the downward spring bias of the tabs.

[0014] In another embodiment, each tab is associated with a ratchet tooth.

[0015] In still another embodiment, the ratchet teeth are formed in the tabs. The teeth engage an upward and inward extending hem. Such a beam is shown as prior art in the '098 patent. The beam has a separate bottom cap, that extends over the flanges, and that has an upward and inwardly extending hem that holds the cap to the flanges.

[0016] All embodiments of the invention use the concept of tabs and ratchet teeth that hold down and lock the flanges to the molding ledge.

[0017] By the above-described action, the beam is locked to the wall molding at a predetermined position along the molding, in a quick and relatively easy manner.

[0018] The opposite end of the beam is likewise posi-

tioned and locked to the wall molding on the opposing wall. The moldings are placed in exact opposite registry, so that the beams are positioned and secured at right angles to the wall, parallel to one another, at selected, regularly spaced, intervals. The panels are then affixed to the beams, as shown in the 098 patent, by self-tapping screws.

[0019] The wall moldings can be rollformed, brake formed, or otherwise repetitively formed, as well-known in the prior art, and the hold-down and locking tabs, as well as the ratchet teeth, are lanced from the molding ledge during these processes.

BRIEF DESCRIPTION OF THE DRAWINGS

[0020]

Figure 1 is a fragmented perspective view, from above, of a suspended drywall ceiling extending between opposing walls, showing a first embodiment of the invention.

Figure 2 is a fragmented perspective view, taken from above, of the first flange of a beam being inserted under the rear hold-down tab of the connection, to form the embodiment of the invention shown in Figure 1.

Figure 3 is a cross-sectional view taken of the line 3-3 of Figure 2.

Figure 4 is a fragmented perspective view, similar to Figure 2, from above, showing the beam resting on the molding ledge, positioned fully rearward under the rear hold-down tab.

Figure 5 is a cross-sectional view, similar to Figure 3, taken on the line 5-5 of Figure 4.

Figure 6 is a fragmentary perspective view, similar to Figures 2 and 4, showing the beam moved fully forward on the ledge, beneath the hold-down and locking tabs, with the hem of the forward flange engaged with the ratchet tooth on the molding ledge, locking the beam in a forward position beneath the hold-down and locking tabs.

Figure 7 is a view similar to Figures 3 and 5, taken on the line 7-7 of Figure 6.

Figure 8 is similar to Figure 3 showing an embodiment wherein tab 61 has associated therewith a ratchet tooth 73, and tab 62 is as long as tab 61.

Figure 9 is similar to Figure 5 showing the beam 50 of Figure 8 in a rearward position on the ledge.

Figure 10 is a view similar to Figure 7 and 10 showing the beam of Figure 8 shifted forward to a locked position.

Figure 11 is a view similar to Figures 7 and 10 showing a beam having an upward and inward hem secured in a pair of tabs with a ratchet tooth in each of the tabs.

DESCRIPTION OF THE PREFERRED EMBODIMENT

[0021] As seen in Figure 1, a drywall ceiling 20 extends between opposing vertical room walls 21 and 22. The drywall ceiling 20 includes grid 23 having attached thereto panels 25 by self-tapping screws 26. The grid 23 includes wall molding 30 and beams 50. Molding 30 is secured to walls 21 and 22 by self-tapping screws 27.

[0022] The wall moldings, as seen in the Figures 1 through 7, have spaced along the beam a pair 60 of opposing tabs 61 and 62. Tab 61 forms a hold-down tab wherein a tongue 63 is lanced from the ledge 43. Tongue 63 is biased downwardly toward the ledge. The hold-down tab 61 is integral with the ledge 43 at its pivot line 65 and then has a straight section 68 and an upturned section 69.

[0023] Positioned opposite to hold-down tab 61 is locking tab 62. Tab 62 is similar to tab 61 except the straight section 68 is shorter. Alongside the locking tab 62 is a ratchet tooth 70 which has a slope extending away from the hold-down tab 61, toward the pivot line 71 of locking tab 62.

[0024] A typical wall molding may have a vertical leg 42 and a ledge 43, each ca. 3,2 cm (1,25 inch) wide. Each of the tabs may be ca. 1,3 cm (0,5 inch) wide in a direction across the molding 40 and with a space of about ca 2cm (0,5inch), between opposing tabs 61 and 62 in a pair 60. The distance between the pivot lines 65 and 71 of the tabs 60 may be about 2".

[0025] In some instances, it may be desired to use a channel wall molding that is U-shaped in cross section, wherein the base of the U is attached vertically to the wall, and one of the legs of the U acts as a horizontal ledge. The present invention, as described in the drawings, in effect uses an angle formed of the base and a leg of the channel in the manner described to achieve the desired result.

[0026] The beam 50 is engaged with the pair of tabs 60 and ratchet tooth 70 as seen in Figures 2 through 7.

[0027] In Figures 2 and 3, the first flange 53 of beam 50 is engaged under hold-down tab 61 as shown. In this position, the beam 50 with flanges 53 and 55 is angled so that first flange 53 can engage under the locking tab 62 as shown. Second flange 55 bears on top of locking tab 62.

[0028] Both hold-down tab 61 and locking tab 62 have a downward bias in the form of a spring action that results when the tabs are lanced out of the steel web stock from which the angle moldings are formed. The forming of angle molding by rollforming, and the steel used in the web from which the molding is formed, is well-known in the prior art.

[0029] As seen in Figures 4 and 5, first flange 53 has been slid completely under hold-down tab 61, and second flange 55 has cleared locking tab 62. Flanges 53 and 55 rest on ledge 43 and are held thereto by spring biasing action of tab 61. Hems 58 at the bottom of the flanges 53 and 55 are in contact with ledge 43.

[0030] As seen in Figures 4 and 5, the hold-down tab 61 must have a length deep enough to permit the first flange 53 to slide rearwardly enough to permit the second flange 55 to clear locking tab 68.

[0031] As seen in Figures 6 and 7, beam 50, with flanges 53 and 55, is slid forward under locking tab 62 until hem 58 on the underside of flange 55 passes up over ratchet tooth 70. Second flange 55 is then forced downward against ledge 43 by locking tab 62, whereby the flange is locked in place from forward or rearward movement on ledge 43. Hold-down tab 61, as seen in Figures 6 and 7, holds down the first flange 53 against the ledge 43.

[0032] In an alternative embodiment of the invention, as seen in Figures 8 through 10, tab 62' is extended in length to that of tab 61, and an additional ratchet tooth 70' is formed alongside of the tab 61. In this embodiment, the beam can be positioned in the tabs by a first movement in either direction, that is, initially toward tab 61, or toward tab 62'.

[0033] As shown in Figure 8, the first flange 53 can be first inserted under tab 61 until the hem 58 passes over ratchet tooth 70'. The beam 50 is then shifted, as seen in Figure 9, in an opposite direction underneath tab 62' until the hem on the second flange 55 engages the ratchet tooth 70, as seen in Figure 10. In this embodiment, the beam 50 is kept from shifting forward and rearward by the combined action of the ratchet teeth 70 and 71', and the tabs 61 and 62'. The flanges 53 and 55 are again downwardly secured against the ledge 43 by the downward spring bias of the tabs 61 and 62'.

[0034] Where a hem 58 of the beam 50, formed from a cap over the flanges, as shown in prior art in the '098 patent, and as seen in Figure 11, extends upward and inward along the edges of the flanges, the embodiment of the present invention shown in Figure 11 can be used. In this embodiment, the ratchet teeth 80 and 81 are formed in the tabs 61 and 62' and extend downwardly in a sloping fashion away from each other. Again, the beam 50 is positioned and secured within the tabs 61 and 62' by a back and forth motion whereby the beam 50 is locked and secured as shown in Figure 11.

[0035] In the embodiments set forth above, the above described positioning and locking actions at the opposite end of beam 50 may occur simultaneously, if for instance, an installer is positioned at each end of the beam 50 to perform the position and securing action as described.

[0036] After a series of beams 50 are positioned and secured in the grid 23, as described, panels 25 of drywall are applied to the beam in the well-known prior art manner as, for instance, set forth in the '098 patent.

[0037] The panel 25 is held up against the grid 23 in a position where the edges of the panel 25 are against the wall molding ledge 43, or against a beam flange 53 or 55. The screws 26 are then power driven through the panel 25 edges into the indentations 57 on the beam, and into the ledge. The screw 26 heads are then driven to a seated position.

[0038] Generally, additional beams 50 are placed along the molding 40 in the manner set forth above, between the edges of a panel 25, and again, the panel is secured to these intermediate beams by self-tapping screws 26.

[0039] A pair 60 of tabs 61 and 62, and ratchet tooth 70 are regularly spaced along the molding ledge 43, so that beams can always be spaced 4' or 8' apart beginning at a wall 22 and progressing across the room to an opposing wall.

Claims

1. A wall molding (30) for a suspended drywall ceiling grid (23), the molding (30) having

- a right angle in its cross section with a vertical leg (42) and a horizontal ledge (43) with

- the vertical leg (42) being capable to be secured to a wall (21,22), and
- the horizontal ledge(43) being capable to support an inverted T-beam (50) having flanges (53, 55) resting thereon, and

- pair of tabs (61, 62) being integral with the molding (30) and extending at regular intervals along thereof

characterized in that

- the tabs (61,62) are integral with, and lanced from, the horizontal ledge (43) of the molding (30) and its open ends extend toward one another, and
- adjacent or in at least one of the tabs (61,62) a ratchet tooth (70) is positioned,

wherein when the ledge (43) supports that T-beam, the flanges thereof are locked to the ledge (43) by the tabs (61,62) and the ratchet tooth (70).

2. The molding of claim 1 **characterized in that** the tabs (61,62) comprise a rearward tab (61) and a forward tab (62) arranged so that the T-beam (50) is secured in the pair of these tabs (61,62) by sliding the first flange (53) rearwardly beneath the rearward tab (61) of the pair, and then sliding forward the second flange (55) into the forward tab (62) of the pair.

3. The molding of claim 2 **characterized in that** the rearward tab (61) is arranged to hold-down the T-beam (50), and the forward tab (62) is arranged to lock the T-beam (50).

4. The molding of claim 3 **characterized in that** the forward tab (62) and the ratchet tooth (70) lock the

second flange (55) of the T-beam (50) onto the ledge (43) so that the T-beam (50) cannot move rearward or forward along the molding (30).

5. The molding of claim 4 **characterized in that** the ratchet tooth (70) engages a hem (58) that extends along the edge of the flange (53, 55). 5
6. The molding of claim 5 **characterized in that** the ratchet tooth (70) engages the hem (58) that extends along the bottom edge of the flange (53,55). 10
7. The molding of claim 5 **characterized in that** the ratchet tooth (70) engages the hem (58) that extends along the top edge of the flange (53,55).
8. The molding of claim 1 **characterized in that** the ratchet tooth (70) is formed adjacent to the tab (61,62). 20
9. The molding of claim 1 **characterized in that** the ratchet tooth (70) is formed in the tab (61,62).
10. The molding of claim 1 **characterized in that** the ratchet tooth (70) is formed adjacent to each tab (61,62). 25
11. The molding of claim 1 **characterized in that** the ratchet tooth (70) is formed in each tab (61, 62). 30
12. The molding of claim 8 or 10 **characterized in that** the ratchet tooth (70) slopes upwardly.
13. The molding of claim 9 or 11 **characterized in that** the ratchet tooth (70) slopes downwardly. 35
14. The molding of claim 1 **characterized in that** the molding (30) is rollformed and the tabs (61,62) and the ratchet tooth (70) are continuously formed during the rollforming. 40
15. The molding of claim 1 **characterized in that** the molding (30) is brake formed.
16. A suspended drywall ceiling grid (23) having 45
 - wall moldings (30) according to any preceding claims extending rearward and forward along opposing parallel walls (21,22), and
 - inverted T-beams (50), each of the beams having, 50
 - a bulb
 - a web extending downwardly from the bulb,
 - a first (53) and a second flange (55) extending outwardly in opposite directions from the web at the bottom thereof, and
 - a hem (58) extending along each outside edge of the first and second flange (53,55), 55

wherein the T-beams (50) are supported on the ledges (43) of the moldings (30) on the opposing walls (21,22) at opposite ends of the T-beams (50).

- 5 17. The grid of claim 16 **characterized in that** the pair of tabs (61,62) formed at spaced intervals along the ledges (43) of the moldings (30) on the opposite walls are in registry with one another, so that the T-beams (50) in the grid (23) that extend from the molding (30) to the molding (30) are parallel to one another. 10

Patentansprüche

- 15 1. Wandprofil (30) für ein Tragitter (23) einer abgehängten Trockenbaudecke, wobei das Profil (30)
 - im Querschnitt einen rechten Winkel mit einem vertikalen Schenkel (42) und einer horizontalen Leiste (43) bildet, von denen
 - der vertikale Schenkel (42) an einer Wand (21, 22) befestigbar und
 - die horizontale Leiste (43) in der Lage ist, einen auf den Kopf gestellten T-Träger (50) abzustützen, der Flansche (53, 55) aufweist, die auf ihm aufliegen, und
 - ein Paar von ein Stück mit dem Profil (30) bildenden Klammern (61, 62) aufweist, die sich zu ihm entlang in regelmäßigen Abständen erstrecken,

dadurch gekennzeichnet,

- **dass** die Klammern (61, 62) aus der horizontalen Leiste (43) des Profils (30) geschnitten sind, und ein Stück mit ihr bilden, wobei sich ihre offenen Enden aufeinander zu erstrecken, und
 - **dass** angrenzend an wenigstens eine der Klammern (61, 62) oder in ihr ein Sperrzahn (70) angeordnet ist,
 - wobei, wenn die Leiste (43) den T-Träger abstützt, seine Flansche an der Leiste (43) durch die Klammern (61, 62) und den Sperrzahn (70) arretiert sind.
2. Profil nach Anspruch 1, **dadurch gekennzeichnet, dass** die Klammern (61, 62) eine hintere Klammer (61) und eine vordere Klammer (62) aufweisen, die so angeordnet sind, dass der T-Träger (50) in dem Paar dieser Laschen (61, 62) **dadurch** festgelegt wird, dass der erste Flansch (53) nach hinten unter die hintere Lasche (61) des Paares und dann der zweite Flansch (55) nach vorne in die vordere Lasche (62) des Paares geschoben wird.
 3. Profil nach Anspruch 2, **dadurch gekennzeichnet,**

dass die hintere Lasche (61) zum Niederhalten des T-Trägers (50) und die vordere Lasche (62) zum Arretieren des T-Trägers (50) angeordnet ist.

4. Profil nach Anspruch 3, **dadurch gekennzeichnet, dass** die vordere Lasche (62) und der Sperrzahn (70) den zweiten Flansch (55) des T-Trägers (50) auf der Leiste (4) so arretieren, dass der T-Träger (50) sich längs des Profils (30) nicht nach hinten oder vorne bewegen kann. 5
10
5. Profil nach Anspruch 4, **dadurch gekennzeichnet, dass** der Sperrzahn (70) an einem Umschlag (58) angrenzt, der sich längs des Randes des Flansches (53, 55) erstreckt. 15
6. Profil nach Anspruch 5, **dadurch gekennzeichnet, dass** der Sperrzahn (70) an dem Umschlag (58) angreift, der sich längs des unteren Randes des Flansches (53, 55) erstreckt. 20
7. Profil nach Anspruch 5, **dadurch gekennzeichnet, dass** der Sperrzahn (70) an dem Umschlag (58) angreift, der sich längs des oberen Randes des Flansches (53, 55) erstreckt. 25
8. Profil nach Anspruch 1, **dadurch gekennzeichnet, dass** der Sperrzahn (70) angrenzend an die Klammer (61, 62) ausgebildet ist. 30
9. Profil nach Anspruch 1, **dadurch gekennzeichnet, dass** der Sperrzahn (70) in der Klammer (61, 62) ausgebildet ist. 35
10. Profil nach Anspruch 1, **dadurch gekennzeichnet, dass** der Sperrzahn (70) angrenzend an jede Klammer (61, 62) ausgebildet ist. 40
11. Profil nach Anspruch 1, **dadurch gekennzeichnet, dass** der Sperrzahn (70) in jeder Klammer (61, 62) ausgebildet ist. 45
12. Profil nach Anspruch 8 oder 10, **dadurch gekennzeichnet, dass** der Sperrzahn (70) nach oben geneigt ist. 50
13. Profil nach Anspruch 9 oder 11, **dadurch gekennzeichnet, dass** der Sperrzahn (70) nach unten geneigt ist. 55
14. Profil nach Anspruch 1, **dadurch gekennzeichnet, dass** es profilgewalzt ist und die Klammern (61, 62) sowie der Sperrzahn (70) kontinuierlich während des Profilwalzens ausgebildet werden.
15. Profil nach Anspruch 1, **dadurch gekennzeichnet, dass** es durch Formpressen hergestellt ist.

16. Traggitter (23) für eine aufgehängte Trockenbaudecke

- mit Wandprofilen (30) nach einem der vorhergehenden Ansprüche, die sich längs gegenüberliegender paralleler Wände (21, 22) nach hinten und nach vorne erstrecken und
- mit auf den Kopf gestellten T-Trägern (50), von denen jeder

- einen Wulst,
- einen sich von dem Wulst nach unten erstreckenden Steg,
- einen ersten Flansch (53) und einen zweiten Flansch (55), die sich in entgegengesetzte Richtungen von dem Steg an seiner Unterseite nach außen erstrecken und
- einen Umschlag (58) aufweist, der sich längs eines jeden Außenrandes des ersten und zweiten Flansches (53, 55) erstreckt,

- wobei die T-Träger (50) auf den Leisten (43) der Profile (30) an den entgegengesetzten Wänden (21, 22) an den gegenüberliegenden Enden des T-Trägers (50) abgestützt sind.

17. Traggitter nach Anspruch 16, **dadurch gekennzeichnet, dass** das Paar von Klammern (61, 62), die in Abständen längs der Leisten (43) des Profils (30) an den gegenüberliegenden Wänden ausgebildet sind, zueinander so angepasst sind, dass die T-Träger (50) in dem Traggitter (23), die sich von Profil (30) zu Profil (30) erstrecken, zueinander parallel sind.

Revendications

1. Moulure murale (30) pour une grille de plafond suspendu en cloison sèche (23), la moulure (30) comportant

- un angle droit dans sa section transversale avec une jambe verticale (42) et un rebord horizontal (43),

- la jambe verticale (42) pouvant être fixée à un mur (21, 22), et
- le rebord horizontal (43) pouvant supporter une poutre en T inversée (50) ayant des semelles (53, 55) reposant sur celui-ci, et

- une paire de pattes (61, 62) d'un seul tenant avec la moulure (30) et s'étendant à des intervalles réguliers le long de celle-ci, **caractérisée en ce que**

- les pattes (61, 62) sont d'un seul tenant avec le rebord horizontal (43) de la moulure (30) et

ouvertes à partir de celui-ci, et leurs extrémités ouvertes s'étendent l'une vers l'autre, et
- une dent triangulaire (70) est positionnée à proximité ou dans au moins une des pattes (61, 62),

dans laquelle, lorsque le rebord (43) supporte cette poutre en T, les semelles de celle-ci sont verrouillées sur le rebord (43) par les pattes (61, 62) et la dent triangulaire (70).

2. Moulure selon la revendication 1, **caractérisée en ce que** les pattes (61, 62) comprennent une patte arrière (61) et une patte avant (62) disposées de sorte que la poutre en T (50) est fixée dans la paire de ces pattes (61, 62) en couissant la première semelle (53) vers l'arrière en dessous de la patte arrière (61) de la paire, et en couissant ensuite vers l'avant la seconde semelle (55) dans la patte avant (62) de la paire.
3. Moulure selon la revendication 2, **caractérisée en ce que** la patte arrière (61) est configurée pour retenir la poutre en T (50), et la patte avant (62) est configurée pour verrouiller la poutre en T (50).
4. Moulure selon la revendication 3, **caractérisée en ce que** la patte avant (62) et la dent triangulaire (70) verrouillent la seconde semelle (55) de la poutre en T (50) sur le rebord (43) de sorte que la poutre en T (50) ne peut pas se déplacer vers l'arrière ou vers l'avant le long de la moulure (30).
5. Moulure selon la revendication 4, **caractérisée en ce que** la dent triangulaire (70) engage un ourlet (58) qui s'étend le long du bord de la semelle (53, 55).
6. Moulure selon la revendication 5, **caractérisée en ce que** la dent triangulaire (70) engage l'ourlet (58) qui s'étend le long du bord inférieur de la semelle (53, 55).
7. Moulure selon la revendication 5, **caractérisée en ce que** la dent triangulaire (70) engage l'ourlet (58) qui s'étend le long du bord supérieur de la semelle (53, 55).
8. Moulure selon la revendication 1, **caractérisée en ce que** la dent triangulaire (70) est formée à proximité de la patte (61, 62).
9. Moulure selon la revendication 1, **caractérisée en ce que** la dent triangulaire (70) est formée dans la patte (61, 62).
10. Moulure selon la revendication 1, **caractérisée en ce que** la dent triangulaire (70) est formée à proximité de chaque patte (61, 62).

11. Moulure selon la revendication 1, **caractérisée en ce que** la dent triangulaire (70) est formée dans chaque patte (61, 62).

5 12. Moulure selon la revendication 8 ou 10, **caractérisée en ce que** la dent triangulaire (70) est inclinée vers le haut.

10 13. Moulure selon la revendication 9 ou 11, **caractérisée en ce que** la dent triangulaire (70) est inclinée vers le bas.

15 14. Moulure selon la revendication 1, **caractérisée en ce que** la moulure (30) est laminée et les pattes (61, 62) ainsi que la dent triangulaire (70) sont formées de manière continue pendant le laminage.

20 15. Moulure selon la revendication 1, **caractérisée en ce que** la moulure (30) est formée par presse à cintrer.

16. Grille de plafond suspendu en cloison sèche (23) possédant

- des moulures murales (30) selon l'une quelconque des revendications précédentes s'étendant vers l'arrière et vers l'avant le long de murs parallèles opposés (21, 22), et
- des poutres en T inversées (50), chacune des poutres possédant,
- un boudin
- une âme s'étendant vers le bas depuis le boudin,
- une première (53) et une seconde semelle (55) s'étendant vers l'extérieur dans des directions opposées depuis l'âme en bas de celle-ci, et
- un ourlet (58) s'étendant le long de chaque bord extérieur des première et seconde semelles (53, 55),

dans laquelle les poutres en T (50) sont supportées sur les rebords (43) des moulures (30) sur les murs opposés (21, 22) aux extrémités opposées des poutres en T (50).

17. Grille selon la revendication 16, **caractérisée en ce que** les paires de pattes (61, 62) formées à des intervalles espacés le long des rebords (43) des moulures (30) sur les murs opposés sont en alignement les unes avec les autres, de sorte que les poutres en T (50) dans la grille (23) qui s'étendent depuis la moulure (30) jusqu'à la moulure (30) sont parallèles les unes aux autres.

55

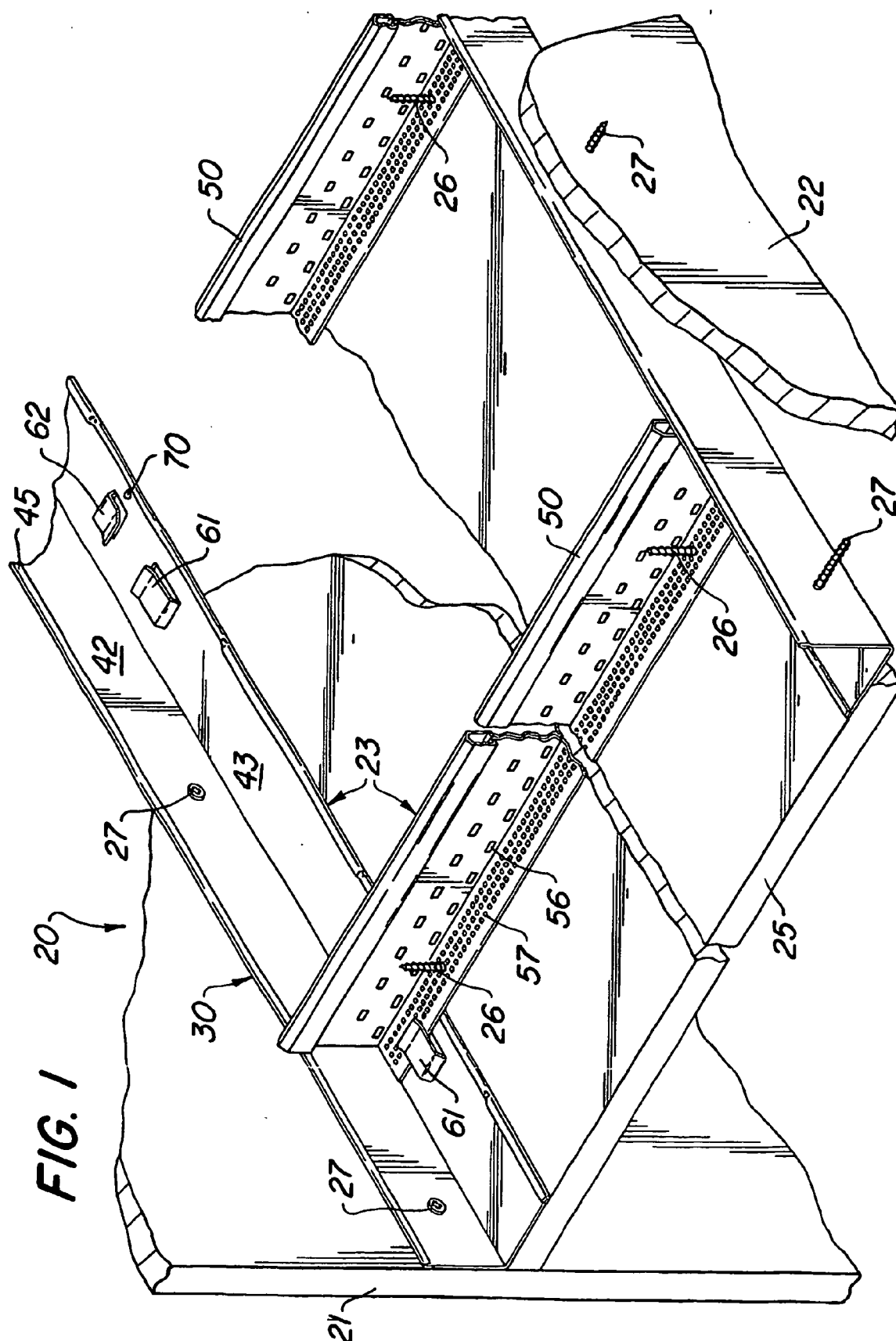


FIG. 2

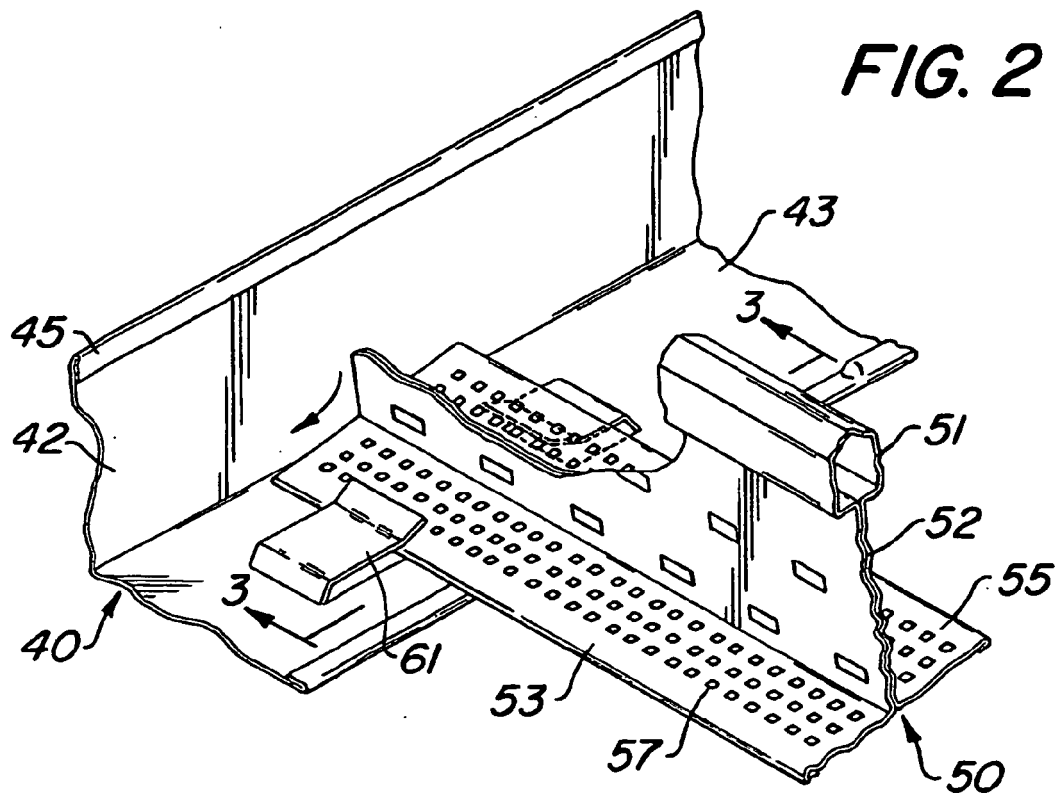


FIG. 3

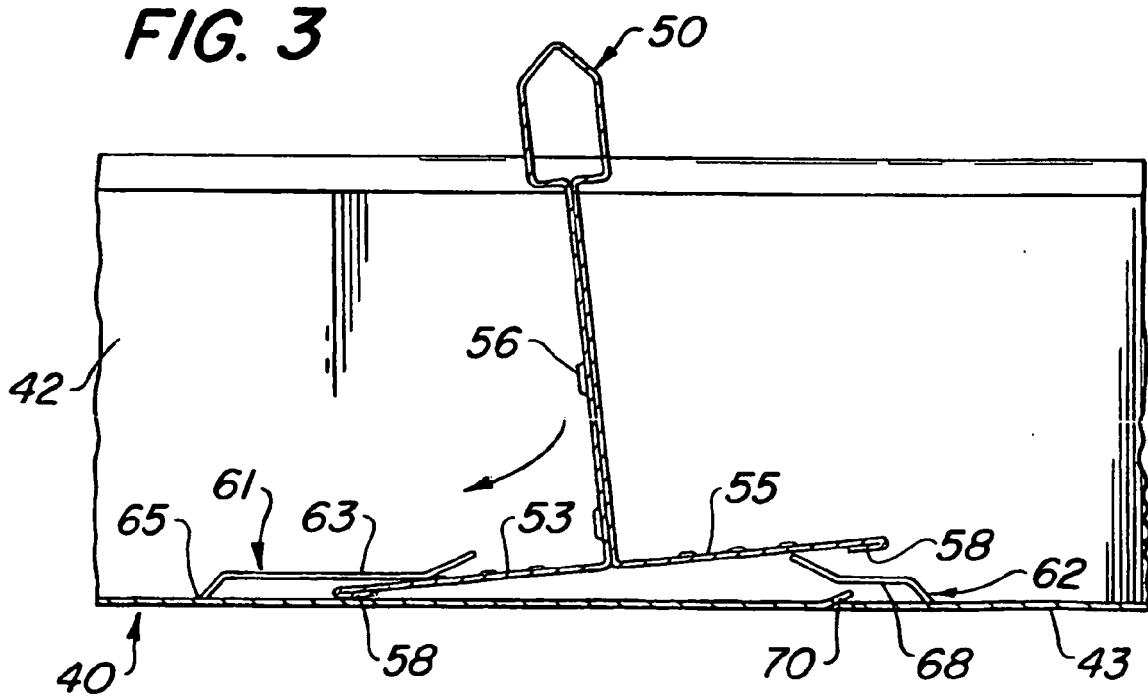


FIG. 4

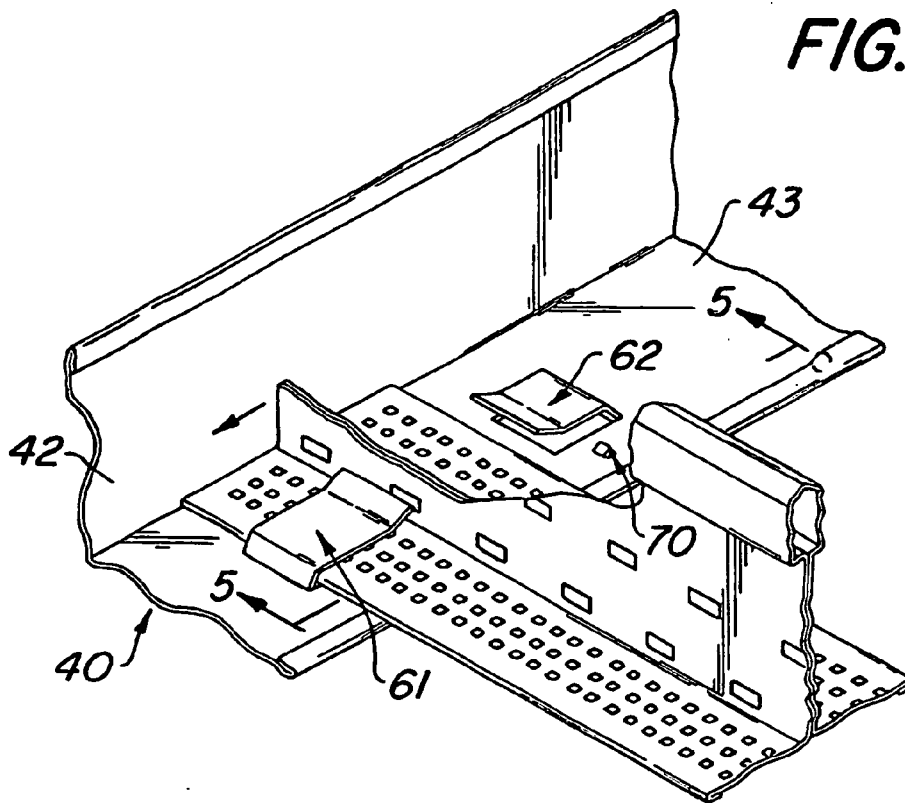


FIG. 5

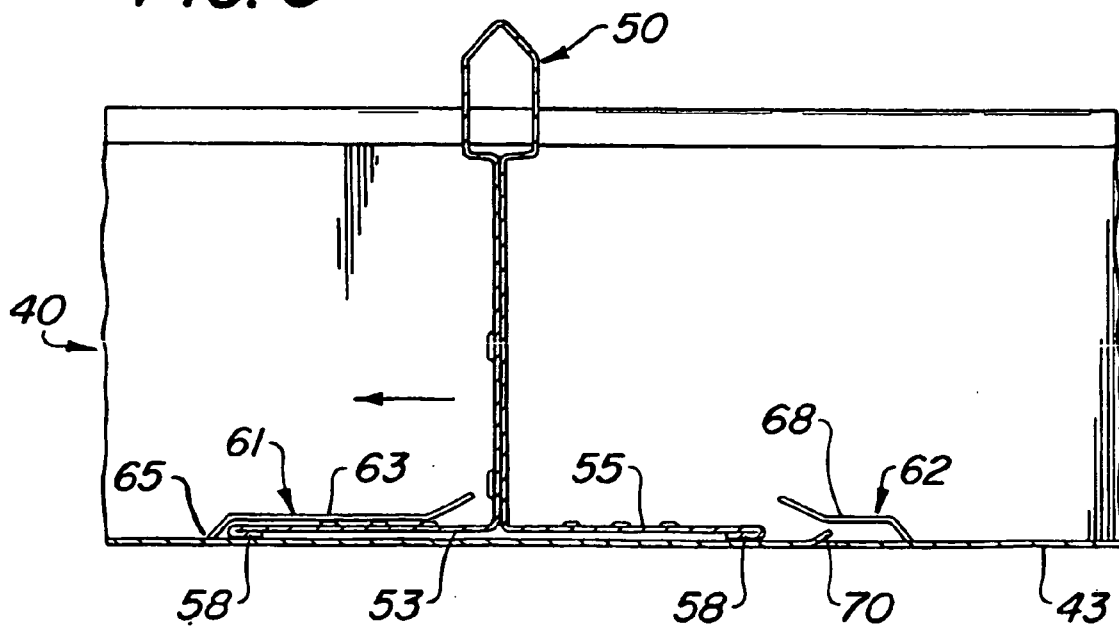


FIG. 6

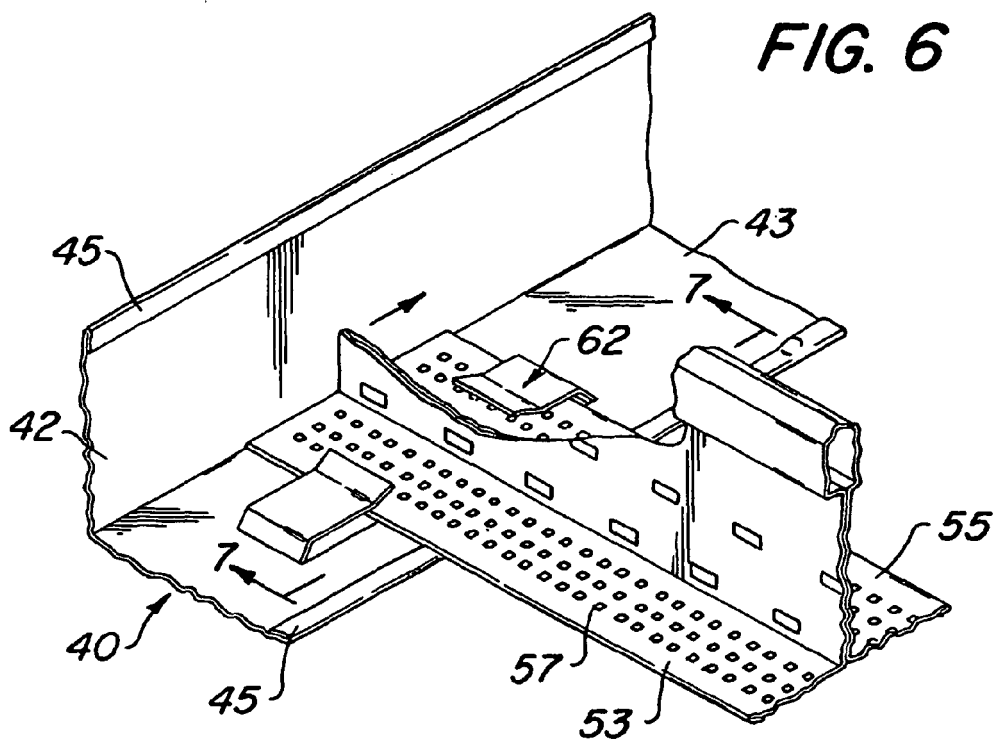
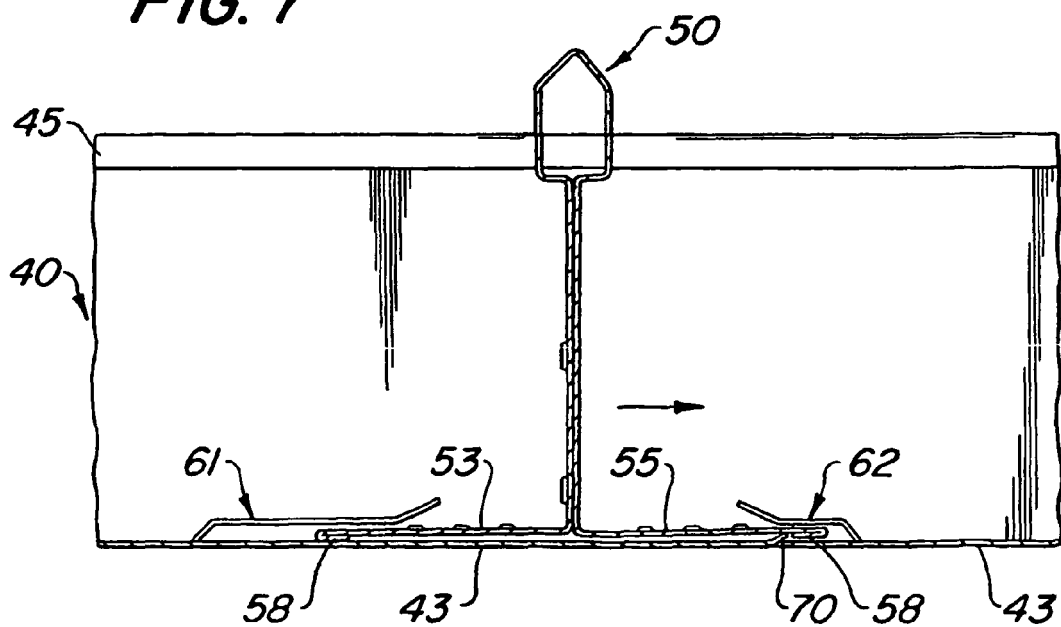


FIG. 7



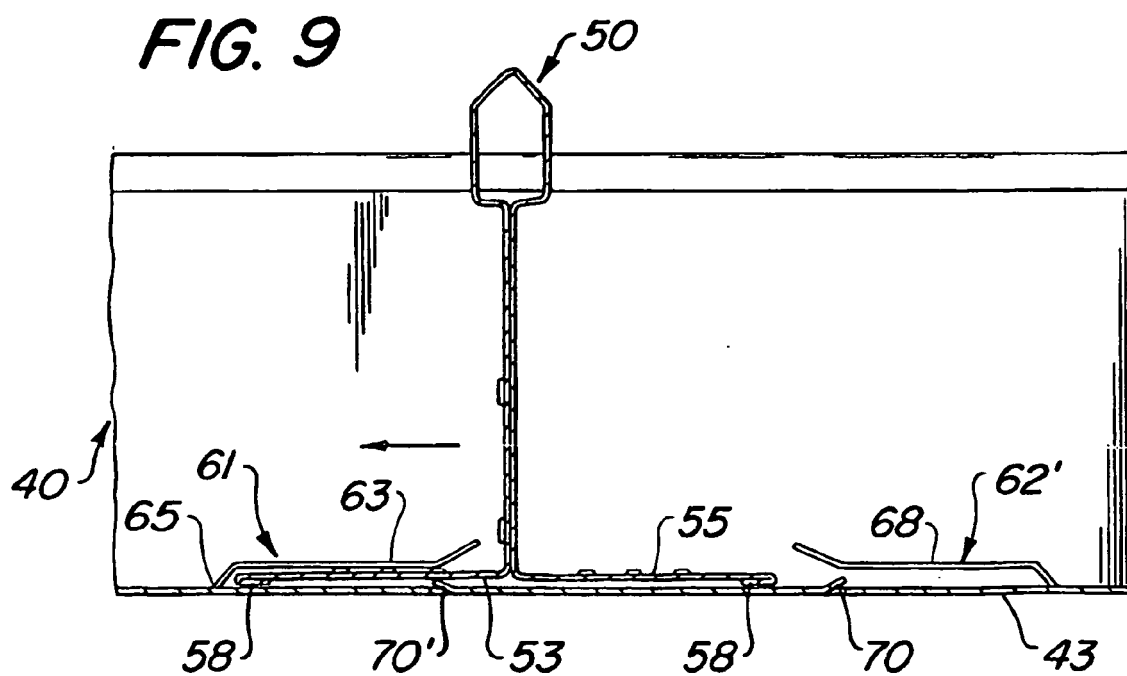
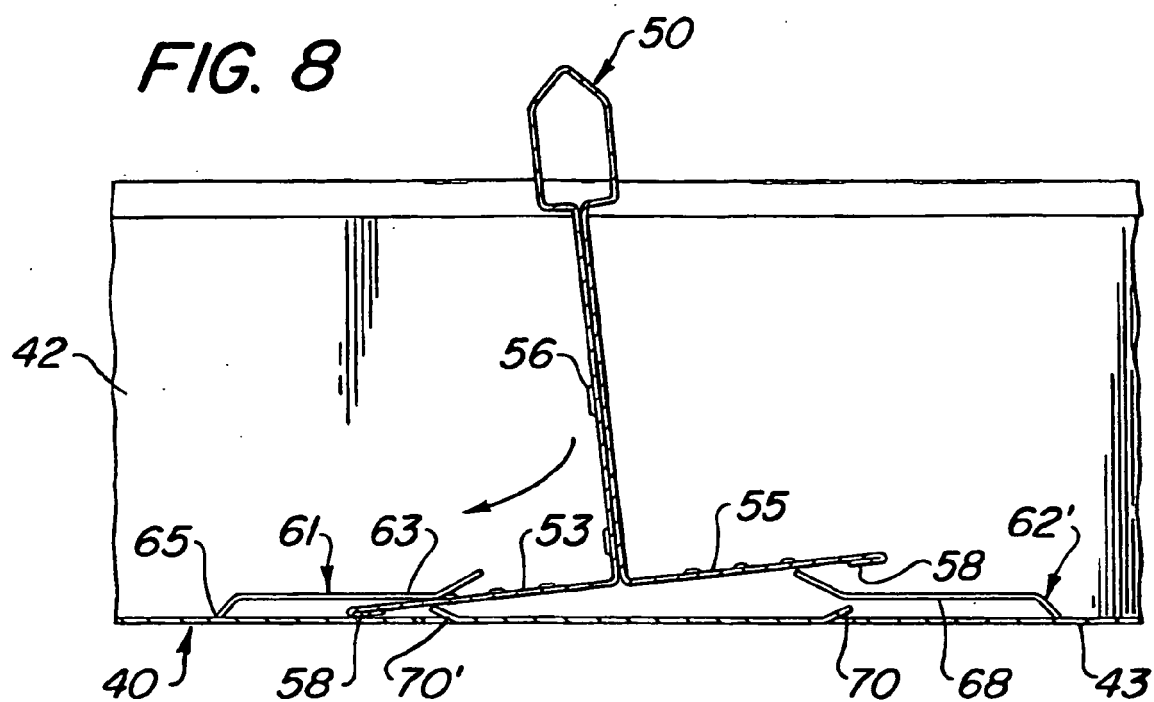


FIG. 10

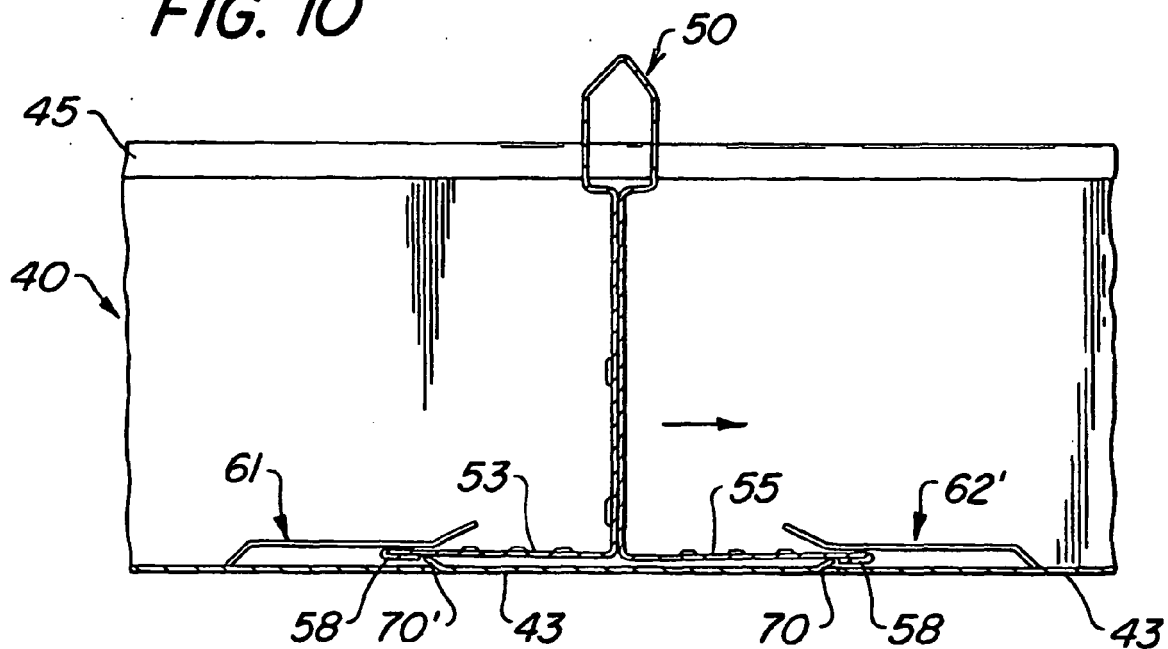
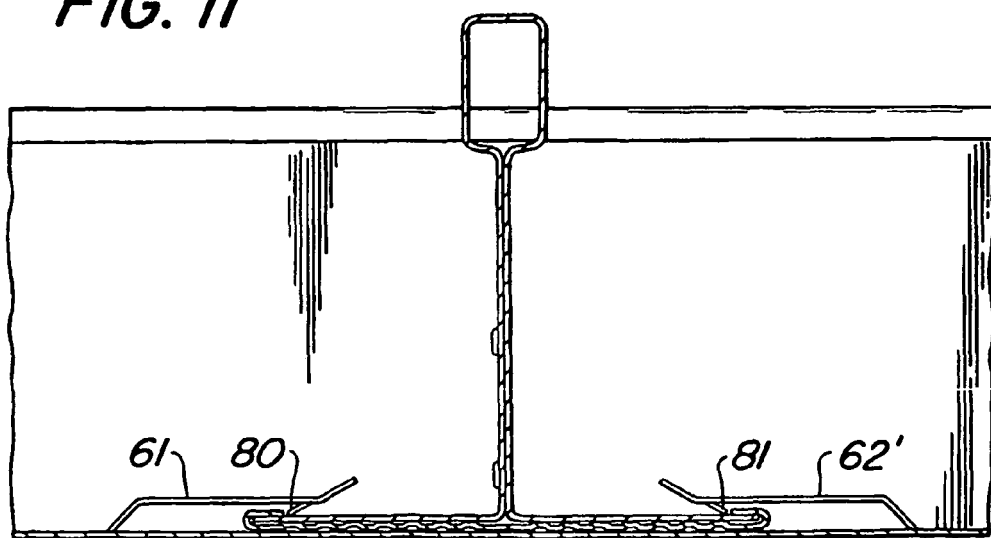


FIG. 11



REFERENCES CITED IN THE DESCRIPTION

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