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(71) Applicant: **Delphi Technologies, Inc.**
Troy, MI 48007 (US)

(72) Inventor: **Krupa, Andrzej Adam**
63-400 Ostrow Wielkopolski (PL)

(74) Representative: **Robert, Vincent et al**
Delphi France SAS
64, avenue de la Plaine de France
Zac Paris Nord 2
BP 65059
95972 Tremblay-en-France (FR)

(54) A motor vehicle heat exchanger

(57) The invention relates to a motor vehicle heat exchanger (1) comprising a cooling core (4) and two header tanks fluidly connected with the core. The cooling core comprises a plurality of rectangular plates (5) provided with an array of equidistantly spaced stamped collars (6) and inclined louvers (7) between them, where each collar (6) is formed of a base cylindrical portion and a conical portion provided with a circumferential bead at the end

thereof. The face (13) of the first header tank (2) is provided with stamped projections (14) and the face (15) of the second header tank (3) is provided with stamped openings (16) corresponding to the collars (6). The plates (5) are stacked on one another, so as the conical portions of the collars (6) of each plate are inserted into cylindrical base portions of the collars (6) of the surrounding plate (5) and each group of stacked collars (6) forms a flow duct for a fluid medium.

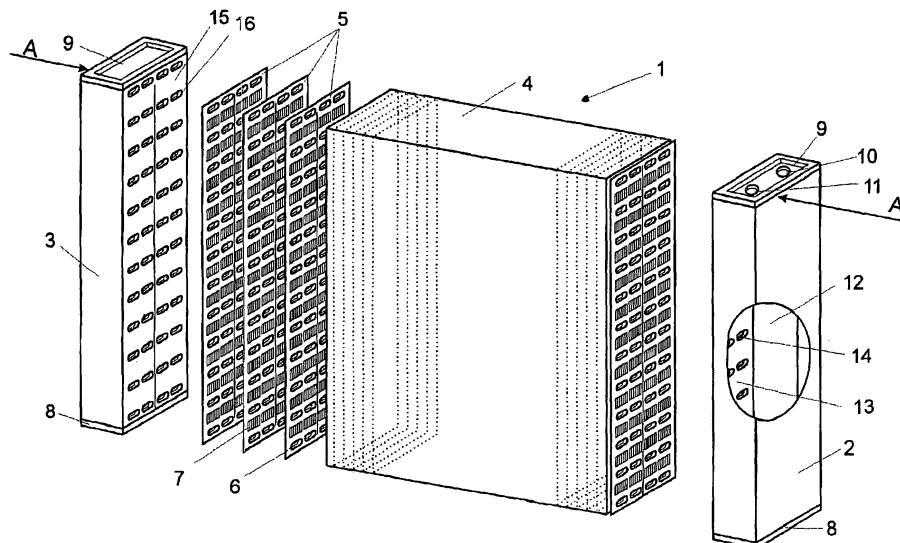


Fig 1



EUROPEAN SEARCH REPORT

Application Number
EP 05 01 6252

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A	JP 2004 020174 A (UNION METALS CO LTD) 22 January 2004 (2004-01-22) * figures 4,5,8,9 *	1	
Y	US 3 703 925 A (IRELAND ROBERT G ET AL) 28 November 1972 (1972-11-28) * column 1, lines 1-5 * * column 2, lines 13-16 * * column 3, lines 42-47 * * figure 6 *	1-6	
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The present search report has been drawn up for all claims			
2	Place of search The Hague	Date of completion of the search 24 August 2011	Examiner Fernandez Ambres, A
CATEGORY OF CITED DOCUMENTS <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.

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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

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