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(54) **Method for the fabrication of a multi-layered patina and said multi-layered patina**

(57) The invention relates to a method for forming a patina surface on a substrate, which is preferably made of copper or copper alloy. According to the method, the patina surface is formed on top of the surface of the substrate material in at least two different layers of corrosive patination material, of which the colour and/or composition differ from each other. The invention also relates to the patina, which is formed as at least two layers.

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EUROPEAN SEARCH REPORT

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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 7 July 2006	Examiner Ovejero, E
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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EUROPEAN SEARCH REPORT

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CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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