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23.04.2008 Bulletin 2008/17

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(22) Date of filing: **15.09.2005**

(54) **Disazo reactive dyestuffs containing a quaternary ammonium group and their use**
Disazoreaktivfarbstoffe mit einer quaternären Ammoniumgruppe sowie deren Verwendung
Colorants réactifs disazoïques contenant un groupe ammonium quaternaire et leur utilisation

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SK TR**

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(56) References cited:
GB-A- 958 899 US-A- 5 817 779
US-A- 5 849 887

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Derwent Publications Ltd., London, GB; Class
E24, AN 1985-267705 XP002367056 -& JP 60
181375 A (SUMITOMO CHEM IND KK) 17
September 1985 (1985-09-17)

Remarks:

The file contains technical information submitted after the application was filed and not included in this specification

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Description

BACKGROUND OF THE INVENTION

5 1. Field of the Invention

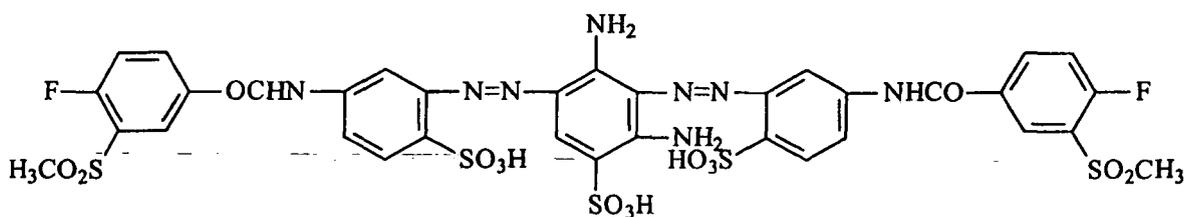
[0001] The present invention relates to a novel reactive dyestuff, more particularly to a disazo reactive dyestuff containing the quaternary group compounds that is highly suitable for dyeing and printing cellulose fibers.

10 2. Description of the Related Art

[0002] The British Patent No. 952,123 had disclosed a reactive dyestuff of the formula (A) below, however both the build up and fixation properties of the reactive dyestuff are poor.

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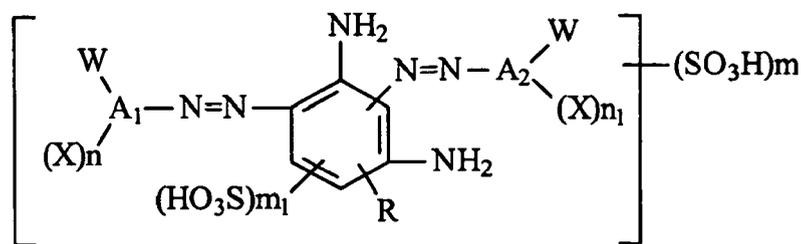
(A)

[0003] The British Patent No. 1,349,168 had disclosed a reactive dyestuff of the following formula (B), however the reactivity and the tinctorial yield of this reactive dyestuff are poor.

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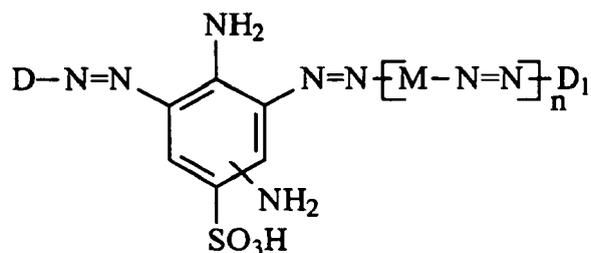
(B)

[0004] The U.S Patent No. 5,817,779 had disclosed a method for preparing compound of formula (C) and the dyeing applications thereof. The dyeing applications of compound of formula (C) consist of a higher reactivity as well as a good fixing capacity, however wash off properties are poor.

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(C)

[0005] In the market, the quality of dyestuffs and the dyeing techniques used are economic, and particularly dyeing with reactive dyestuffs is even more demanding than before. Therefore, dyestuffs that improve over the previous properties, especially a novel reactive dyestuff that is applicable in industry is still demanding.

[0006] In the current dyeing applications, reactive dyestuffs that can sufficiently and easily wash off the unfixed parts are particularly preferred. As well the dyestuffs should also consist of good tinctorial yield and high reactivity for a high fixation yield dyestuff to form. Sadly the known dyestuffs presently can not be satisfied the above essential qualities. JP 60 181375 A and GB 958 899 A disclose azo dyestuffs containing quaternary ammonium groups. These dyestuffs are different to the dyestuffs of the present invention.

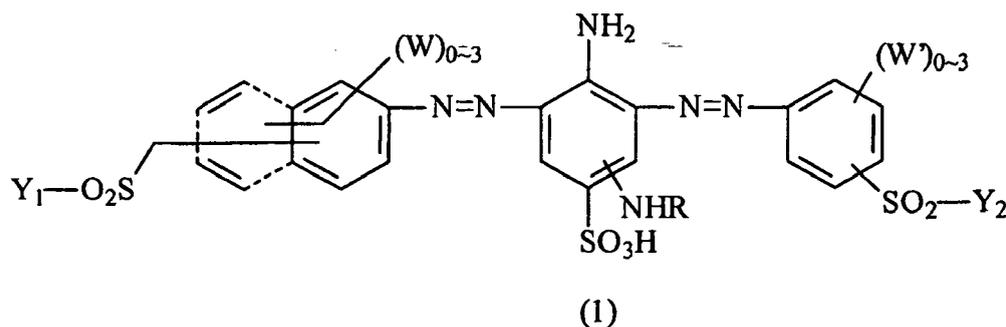
[0007] The purpose of the present invention is to come across the drawbacks for an improved novel reactive dyestuff that has superior qualities of the aforesaid, in addition applicable to dyeing and printing fiber materials.

[0008] The present inventor had widely researched on reactive dyestuffs to satisfy the aforesaid characteristics. It is discovered that the aforementioned problem can be resolved by incorporating a disazo reactive dyestuff containing the quaternary group such as pyridinio. The purpose of the quaternary group is to temporarily provide a high reactivity. Meanwhile the quaternary group has characteristics such as easy wash-off, biodegradable, good build-up capacity, high light fastness as well as wash fastness. In addition, by incorporating the quaternary group under other fastness tests also demonstrates fine performance, while having very good compatibility, fiber leveling, and on tone.

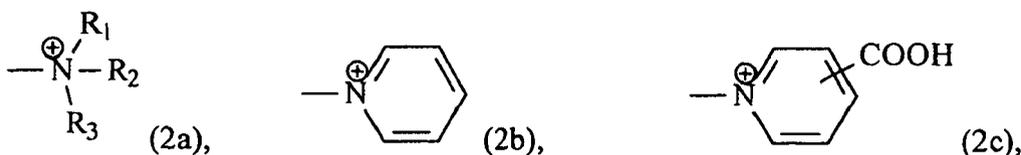
[0009] Other objects, advantages, and novel features of the invention will become more apparent from the following detailed description.

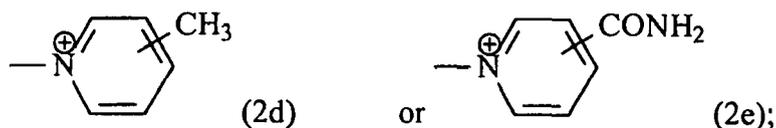
SUMMARY OF THE INVENTION

[0010] The present invention relates to a disazo reactive dyestuff containing the quaternary group compounds of the general formula (1) and their use,

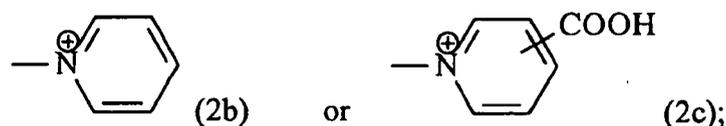


wherein R is hydrogen, C₁₋₄ alkyl-SO₃H or C₁₋₄ alkyl-COOH; preferably R is hydrogen or C₁₋₄ alkyl-COOH; (W)₀₋₃ and (W')₀₋₃ are each independently of one another 0 to 3 identical or different radicals selected from the group consisting of sulfo, C₁₋₄ alkyl and C₁₋₄ alkoxy; (W)₀₋₃ and (W')₀₋₃ are each independently of one another, preferably 0 to 3 identical or different radicals selected from the group consisting of sulfo, methyl and methoxy group; Y₁ and Y₂ are each independently of the other a radical of formula -CH=CH₂, -CH₂CH₂OSO₃H and -CH₂CH₂-U, and the Y₁ and Y₂ at least one is -CH₂CH₂-U; preferably Y₁ is -CH₂CH₂-U, Y₂ is -CH=CH₂ or -CH₂CH₂OSO₃H; and U is a radical of the following formula (2a), (2b), (2c), (2d), or (2e).





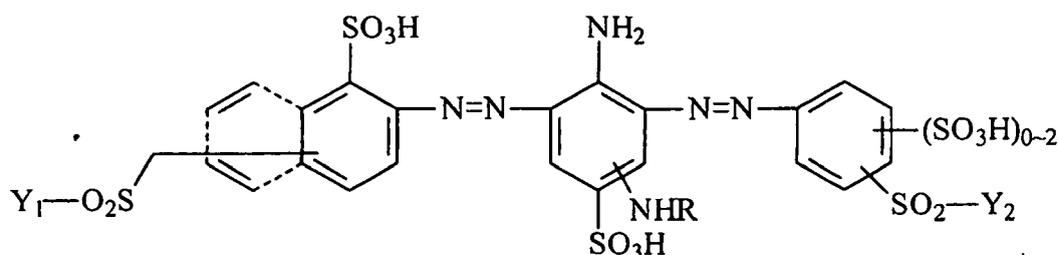
preferably U is a radical of the following formula (2b) or (2c)



R₁, R₂ and R₃ are each independently of the other C₁₋₄ alkyl; preferably R₁, R₂ and R₃ are methyl.

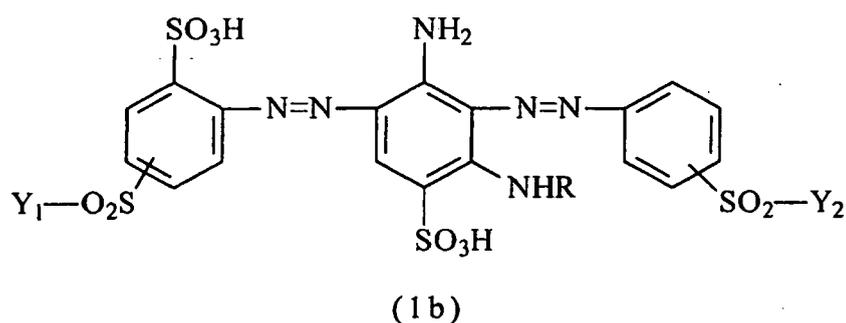
[0011] Disazo reactive dyestuffs containing the quaternary group compounds of the present invention of the general formula (1) can be present in either acidic or salt form, particularly alkali metal and alkali earth metal. In applications alkali metal is preferred.

[0012] Preferably disazo reactive dyestuffs containing the quaternary group compounds of the present invention of the general formula (1) are the reactive dyestuffs of formula (1a) below.



wherein R, Y₁ and Y₂ are defined as above.

[0013] Most preferably, the disazo reactive dyestuffs containing the quaternary group compounds of the present invention of the general formula (1) is the reactive dyestuffs of formula (1b) below.



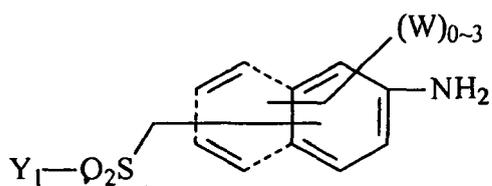
50 wherein R, Y₁ and Y₂ are defined as above.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0014] The preparation of disazo reactive dyestuffs containing the quaternary group compounds of the present invention of the general formula (1) can be synthesized through known skills, such reactive dyestuffs of formula (1) can be prepared as the synthesis below.

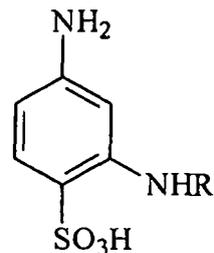
[0015] In this synthesis, first amine compound of formula (a) showing below is proceeded with diazotization, which are then coupled with amine compound of formula (b) below in an acidic environment between pH=2-5

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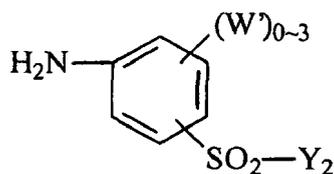
(a)



(b)

and a low temperature of 0-10°C. Subsequently it is further coupled with diazo salt of formula (c) below

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(c)

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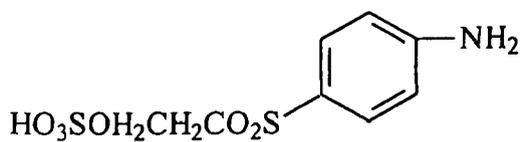
under a temperature of 20~60°C, while the pH is kept between weak acid and base (pH= 4.0 to 8.0) to obtain the reactive dyestuffs of formula (1) of the present invention.

[0016] The sequence of the reactions of the aforementioned preparation method can also be modified. Compound of formula (c) and compound of formula (b) can first proceed with the reaction then further react with compound of formula (a). The same reactive dyestuffs of formula (1) are then obtained.

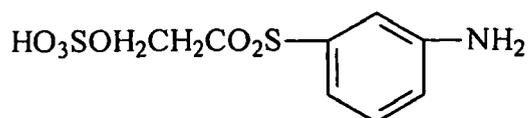
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[0017] The aforementioned compound of formula (a) can be:

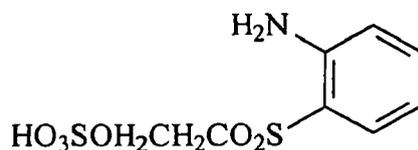
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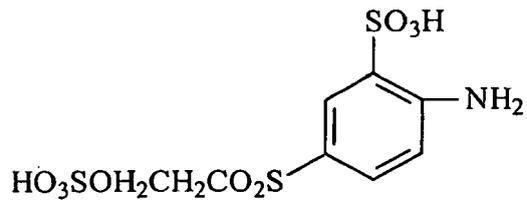
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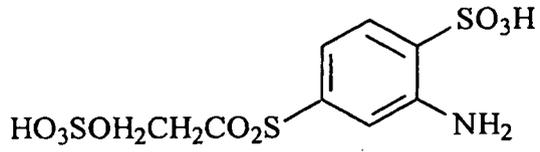
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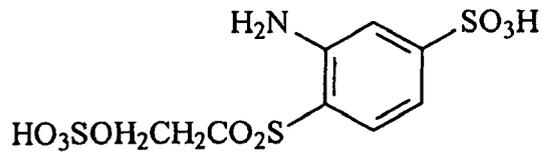


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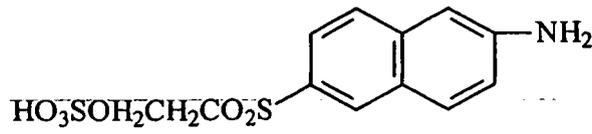


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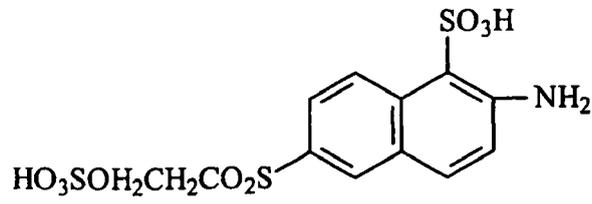


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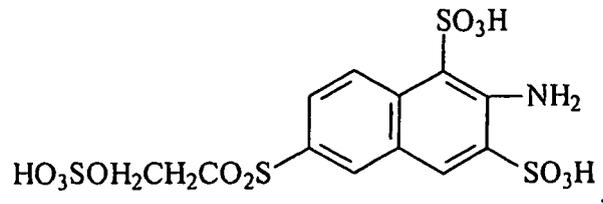
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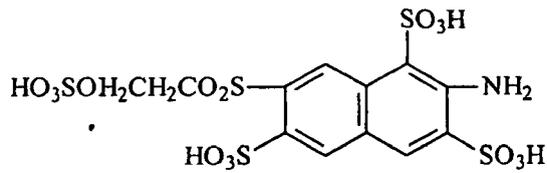
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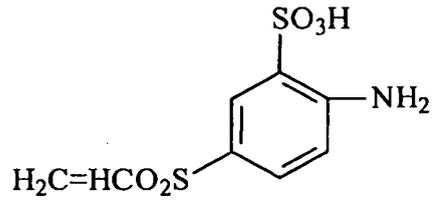
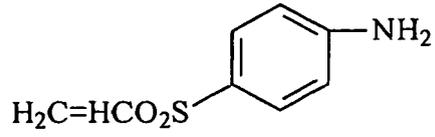


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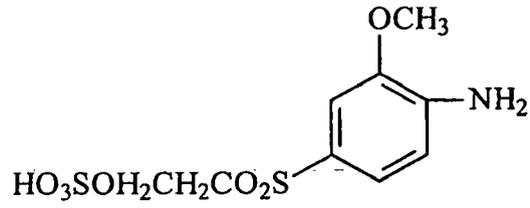
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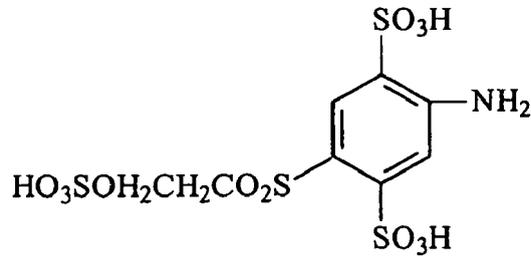


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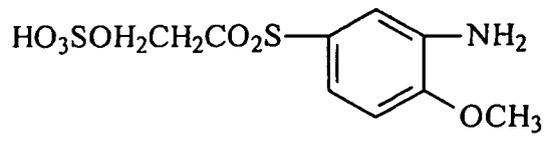
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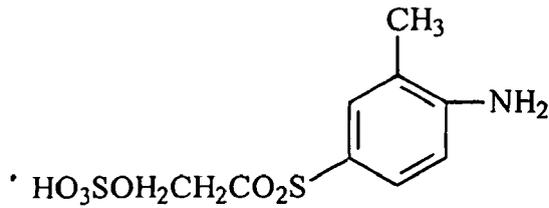
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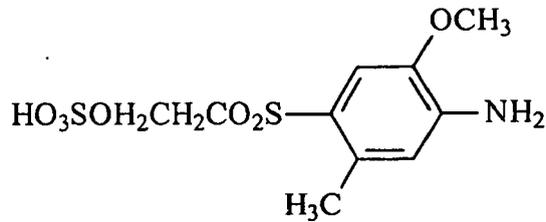
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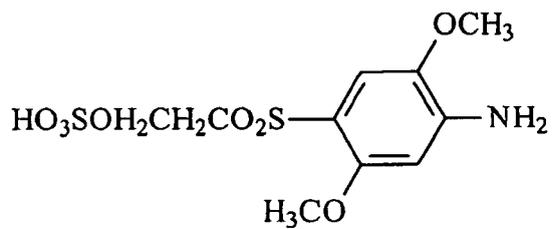
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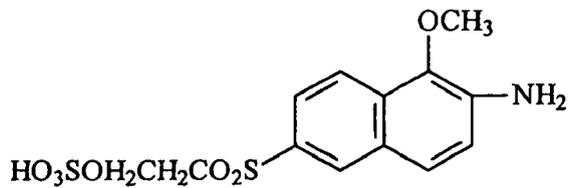


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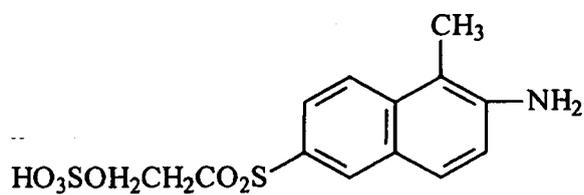


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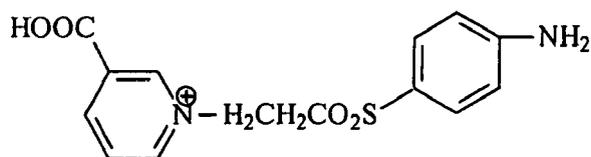
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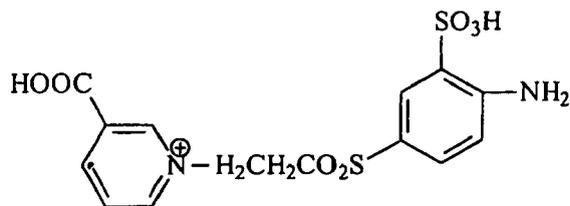


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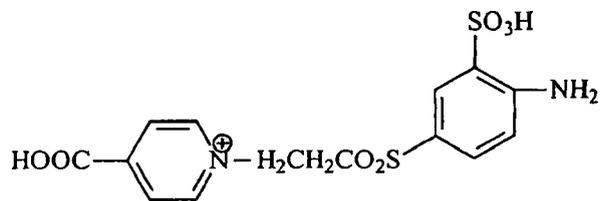


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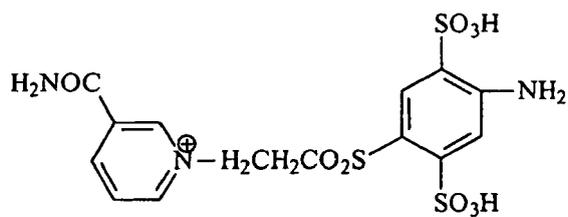
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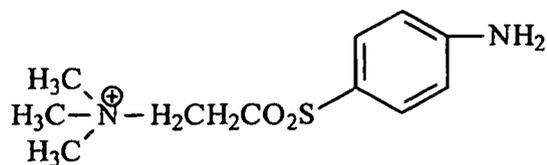
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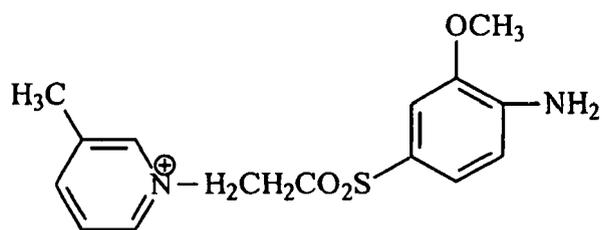


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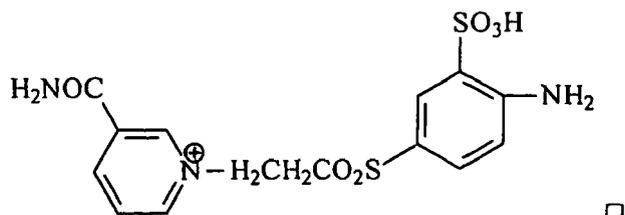
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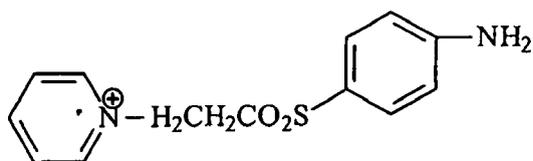
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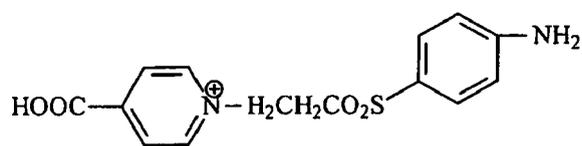


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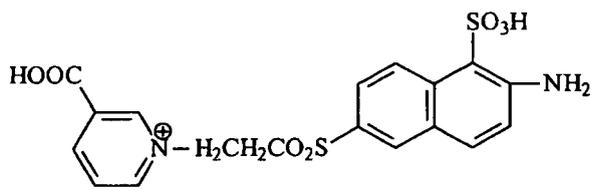


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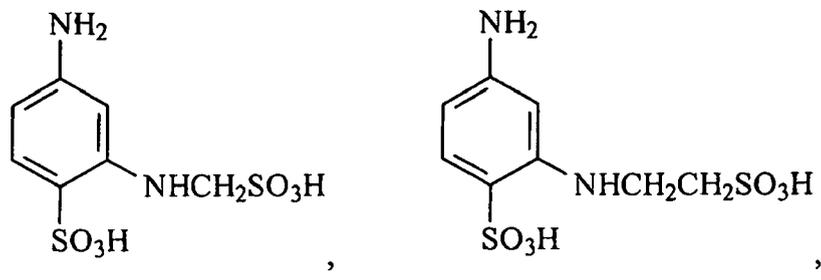
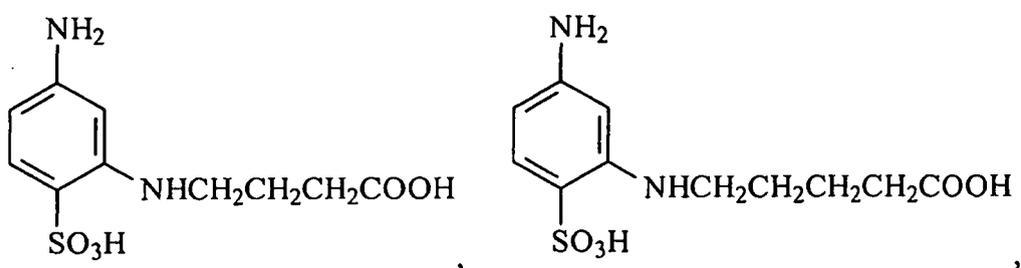
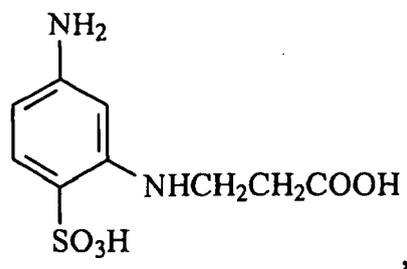
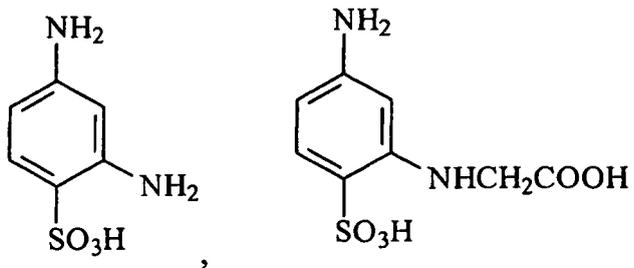
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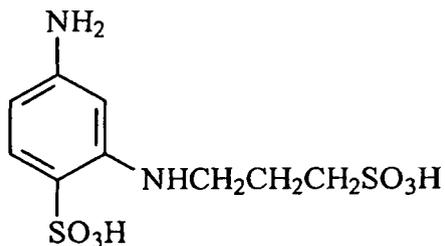
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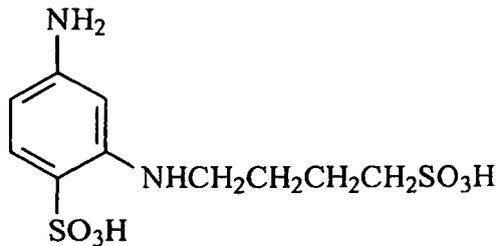
[0018] The aforementioned compound of formula (b) can be:



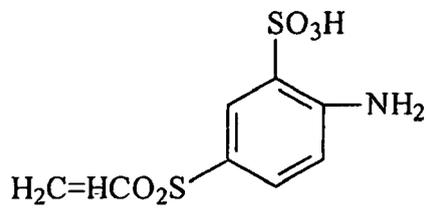
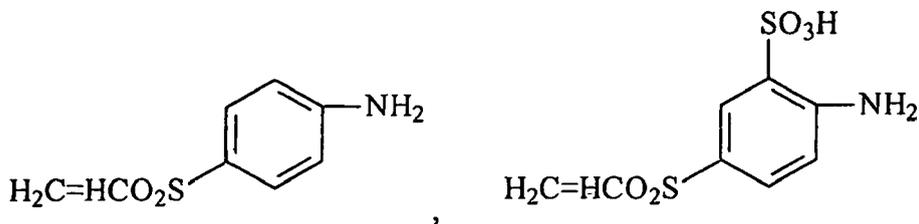
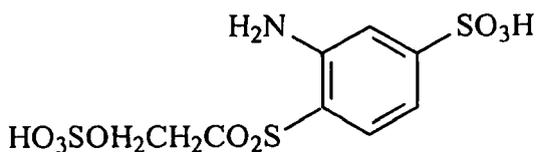
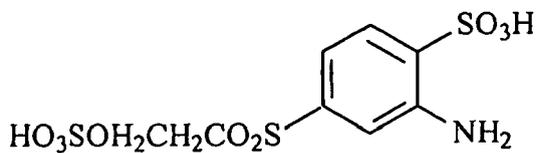
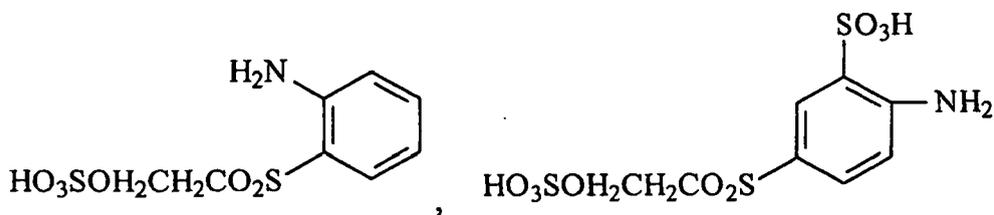
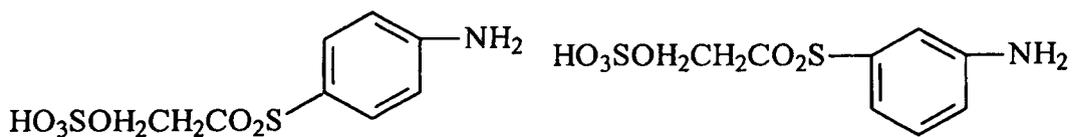
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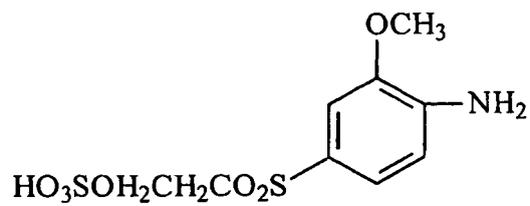
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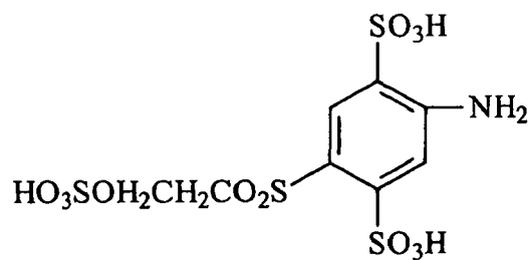
[0019] The aforementioned compound of formula (c) can be:



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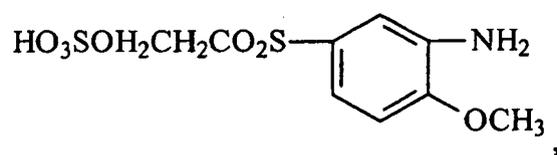


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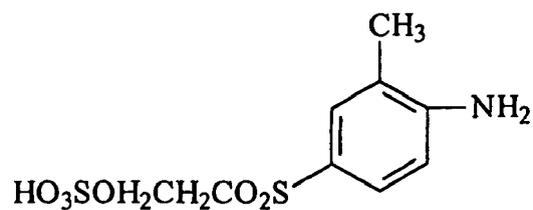
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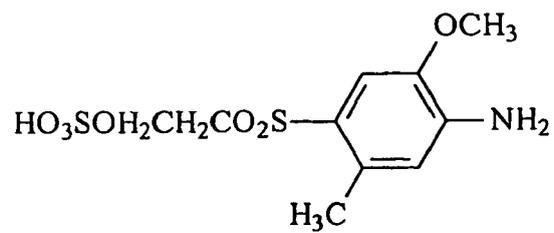
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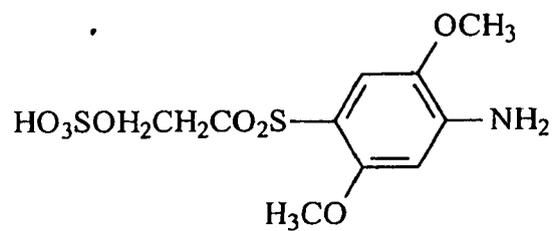
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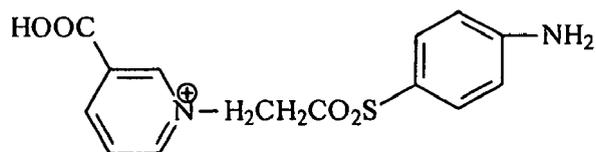
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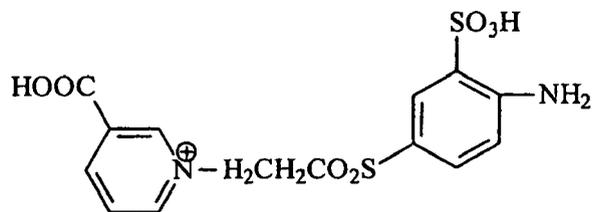


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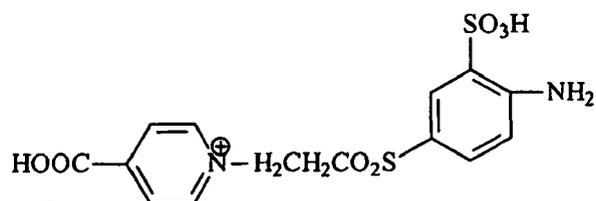


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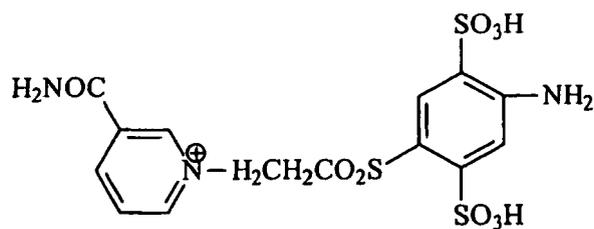
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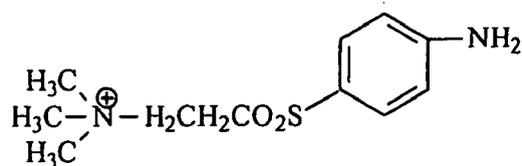
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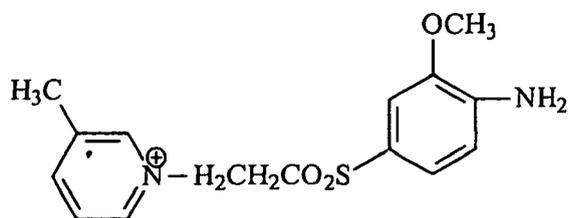


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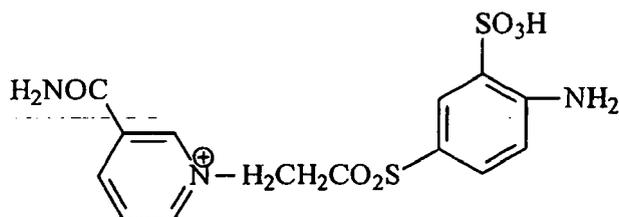
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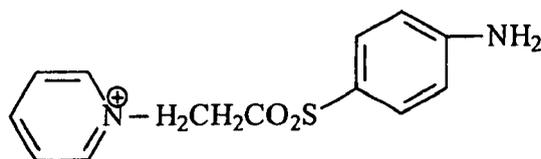
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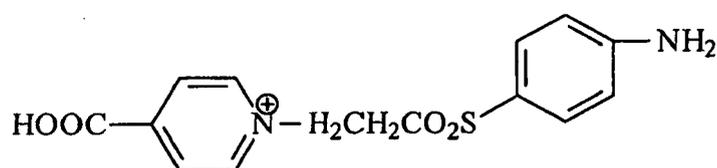
15



and

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[0020] The dyestuff of the present invention can be produced by the above methods, reaction conditions are fully described in the above description. Known processes such as spray drying, precipitation, or filtration can purify the dyestuff of the present invention. They can be in the form of powder, granules, particle or liquid and an auxiliary reagent, for example, retarding agent, leveling agent, assistant agent, surfactant agent, or dispersing agent may be added.

30

[0021] The dyestuffs of the present invention all contain at least one anionic group, such as a sulfo group. For convenience they are expressed as free acid in the specification. When the dyestuffs of the present invention are manufactured, purified or used, they often exist in the form of water soluble salts, especially the alkaline metal salts, such as the sodium salt, lithium salt, potassium salt or ammonium salt, preferably sodium salt.

35

[0022] The dyestuffs of the present invention can be mixed each other to form a composition. The composition of the present invention can be prepared in several ways. For example, the dye components can be prepared separately and then mixed together to make powder, granular and liquid forms, or a number of individual dyes may be mixed according to the dyeing recipes in a dyehouse. The dye mixtures of the present invention can be prepared, for example, by mixing the individual dyes. The mixing process is carried out, for example, in a suitable mill, such as a ball mill or a pin mill, or kneaders or mixers.

40

[0023] The dyestuff according to the present invention can be applied to dye or print fiber materials, especially cellulose fiber or materials containing cellulose. All natural and regenerated cellulose fiber (e.g. cotton, linen, jute, ramie fiber, viscose rayon) or fiber materials containing cellulose are the materials to which the dyestuff of the present invention can be applied. The dyestuff according to the present invention is also suitable for dyeing or printing fibers, which contain hydroxyl groups and are contained in blended fabrics.

45

[0024] The dyestuff according to the present invention can be applied to the fiber material and fixed on the fiber in various ways, in particular in the form of aqueous dyestuff solutions and printing pastes. They can be applied to cellulose fibers by general dyeing methods, such as exhaustion dyeing, continuous dyeing, cold-pad-batch dyeing or printing that are commonly used in the dyeing of reactive dyestuffs.

50

[0025] The dyestuff according to the present invention is distinguishable from others by qualities such as decomposable, low salt, and low base, good fixing property and good build-up property. Nevertheless, the present invention also enhances the dye solubility with a high exhaustion. The dyes of the present invention can be applied in a wide range of dyeing temperature; therefore the dyes are also suitable for dyeing cotton and blending polyester fabrics. Printing can also be used with the dyestuff of the present invention. Printing is most suitable for cotton, blends of wool and silk, and T/C one-way bath dyeing.

55

[0026] The dyestuff according to the present invention exhibits superior substantivity, levelness, migration properties, and high fibers/dyes stability in acid/base in dyeing and printing cellulose fiber materials. Besides, the dyed cellulose

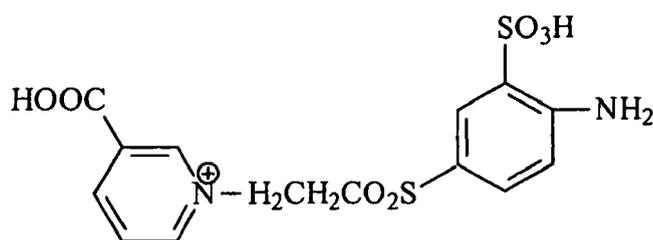
fiber materials have good properties of light fastness, perspiration-light fastness, and wet fastness, e.g. clean fastness, water fastness, sea water fastness, cross-dyeing fastness, and perspiration fastness, as well as fastness of wrinkling, ironing, and chlorine bleaching.

[0027] Many examples have been used to illustrate the present invention. The examples cited below should not be taken as a limit to the scope of the invention. In these examples, the compounds are represented in the form of dissolved acid. However, in practice, they will exist as alkali salts for mixing and salts for dyeing.

[0028] In the following examples, quantities are given as parts by weight (%) if there is no indication. The relationship between weight parts and volume parts are the same as that between kilogram and liter.

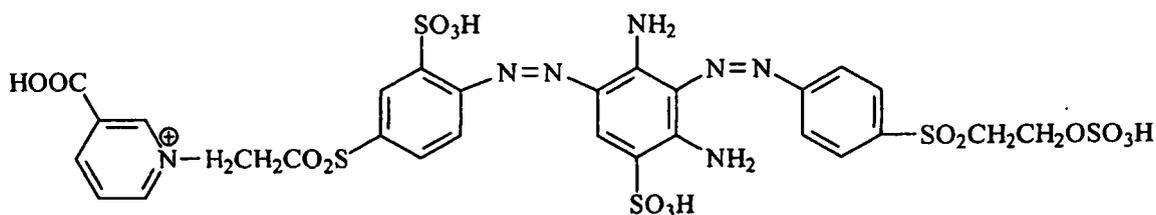
Example 1

[0029] 36.1 parts of 1-aminobenzene-2-sulfonic acid -4-β-sulfatoethylsulfone are dissolved into 150 parts of ice water; subsequently the pH is adjusted to pH=13 with a solution of 45% sodium hydroxide, and the solution is stirred for 15 minutes to complete the reaction. The pH of the result solution is adjusted to pH=5.0-6.0 by adding a 32% HCl aqueous solution. After 12.7 parts of nicotinate are added, the solution is stirred at the temperature of 60°C for 2 hours to complete the reaction. The solution is salted out with NaCl and filtered to obtain compound (P-1).



(P - 1)

19.4 parts of compound (P-1) are dissolved into 150 parts of ice water, and 12.6 parts of 32% HCl aqueous solution are further added and stirred evenly. Subsequently the reacting solution undergoes diazotization by the addition of 3.7 parts sodium nitrite aqueous solution in a temperature of 0 to 5°C. To this mixture, 9.5 parts of powdered 2,4-diaminobenzenesulphonic acid are then added, and the pH is adjusted gradually to pH=3.5 by the addition of sodium bicarbonate. Under room temperature the mixture is stirred till coupling reaction has completed. In addition, the reacting solution is further subjected to 14.1 parts of 1-aminobenzene-4-β-sulfatoethylsulfone, and the pH is again adjusted gradually to 5.0-6.0 by the addition of soda ash, the mixture is stirred till reaction is completed. The result solution is salted out with NaCl and filtered to obtain compound (3).

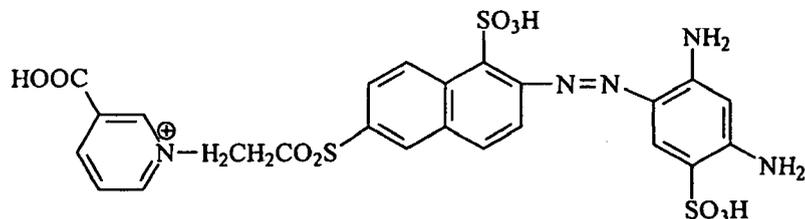


(3)

Example 2

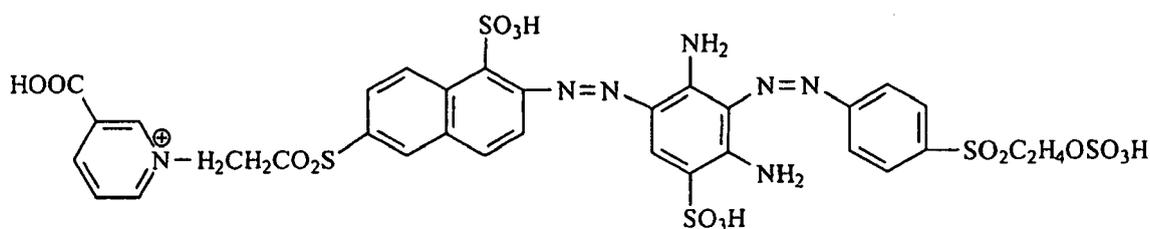
[0030] 20.6 parts of 2-aminonaphthalene-1-sulfonic acid-6-β-sulfatoethylsulfone are dispersed in 150 parts of ice water, and 12.6 parts of 32% HCl aqueous solution is further added and stirred evenly. Subsequently the reacting solution undergoes diazotization by the addition of 3.6 parts sodium nitrite aqueous solution in a temperature of 0 to 5°C. To this mixture, 9.5 parts of powdered 2,4-diaminobenzenesulphonic acid are added, and the pH is adjusted gradually to 3.5 by the addition of sodium bicarbonate. Under room temperature the mixture is stirred till coupling reaction has completed.

Upon the reaction is completed, the temperature is dropped to 0°C by the addition of ice. Then, the pH is adjusted to pH=13 with a solution of 45% sodium hydroxide, and the solution is stirred for 15 minutes; then 32% HCl aqueous solution is stirred into so that the pH is further adjusted to 5.0-6.0. To this mixture, 6.4 parts of nicotinate are added and stirred in the presence of heat for 2 hours while the temperature is maintained at 60°C throughout for the reaction to complete. Then, the temperature is set to 20°C.



(P - 2)

[0031] The diazonium salt of 1-aminobenzene-4-β-sulfatoethylsulfone (14.1 parts) is added into the above result solution, and the pH is again adjusted gradually to 5.0-6.0 by the addition of soda ash. The mixture is stirred till reaction is completed. The result solution is salted out with NaCl and filtered to obtain compound (4).



(4)

Example 3

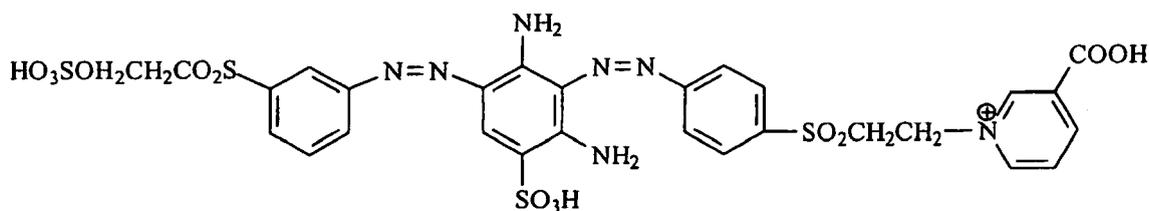
[0032] 19.4 parts of compound (P-1) are prepared and dissolved in 150 parts of ice water, and 12.6 parts of 32% HCl aqueous solution is further added into and mixed thoroughly. Subsequently the reacting solution undergoes diazotization by the addition of 3.7 parts sodium nitrite aqueous solution in a temperature of 0 to 5°C. To this mixture, 9.5 parts of powdered 2,4-diaminobenzenesulphonic acid are added, and the pH is adjusted gradually to 3.5 by the addition of sodium bicarbonate. Under room temperature the mixture is stirred till coupling reaction has completed. The diazonium salt of 1-aminobenzene-4-β-nicotinicethylsulfone (15.4 parts) is added into the above result solution, and the pH is again adjusted gradually to 5.0-6.0 by the addition of soda ash. The mixture is stirred till reaction is completed. The result solution is salted out with NaCl and filtered to obtain compound (5).



(5)

Example 4

[0033] 14.1 parts of 1-aminobenzene-3- β -sulfatoethylsulfone are prepared and dissolved in 150 parts of ice water, and 12.6 parts of 32% HCl aqueous solution is further added into and stirred thoroughly. Subsequently the reacting solution undergoes diazotization by the addition of 3.6 parts sodium nitrite aqueous solution in a temperature of 0 to 5°C. To this mixture, 9.5 parts of powdered 2,4-diaminobenzenesulphonic acid are added, and the pH is adjusted gradually to 3.5 by the addition of sodium bicarbonate. Under room temperature the mixture is stirred till coupling reaction has completed. The diazonium salt of 1-aminobenzene-4- β -nicotinicethylsulfone (15.4 parts) is added into the above result solution, and the pH is again adjusted gradually to 5.0-6.0 by the addition of soda ash. The mixture is stirred till reaction is completed. The result solution is salted out with NaCl and filtered to obtain compound (6).



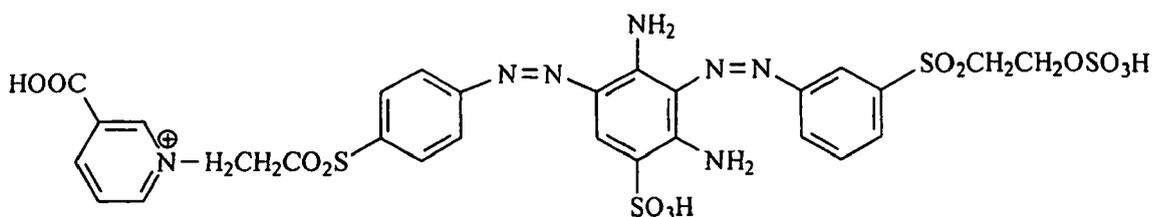
(6)

Examples 5 to 19

[0034] Generally, with accordance to the procedures of example 1, example 2, example 3 and example 4, the reactive dyestuffs below can be prepared, and upon dyeing with specific dyestuffs, cotton fiber demonstrates fine fastness.

Example 5

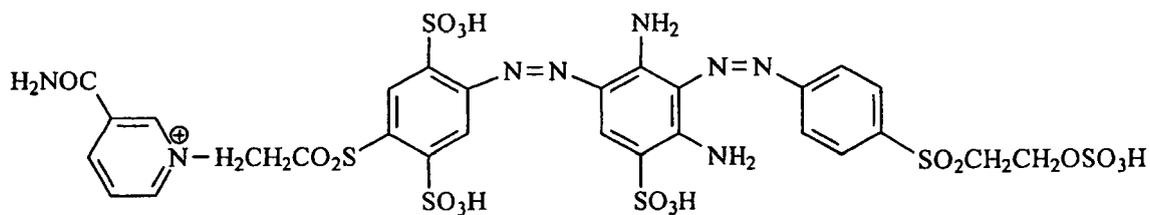
[0035] A golden yellow compound of the following formula (7) is obtained.



(7)

Example 6

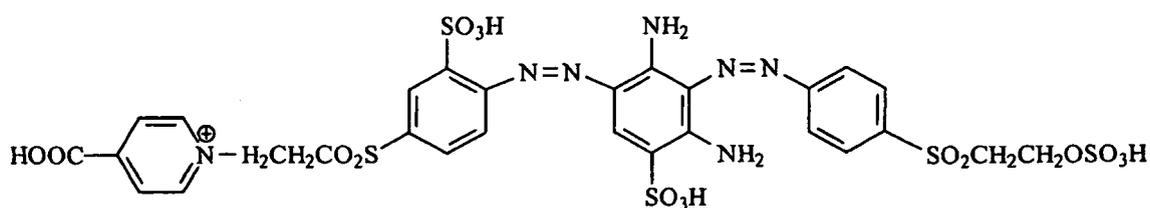
[0036] An orange compound of the following formula (8) is obtained.



(8)

Example 7

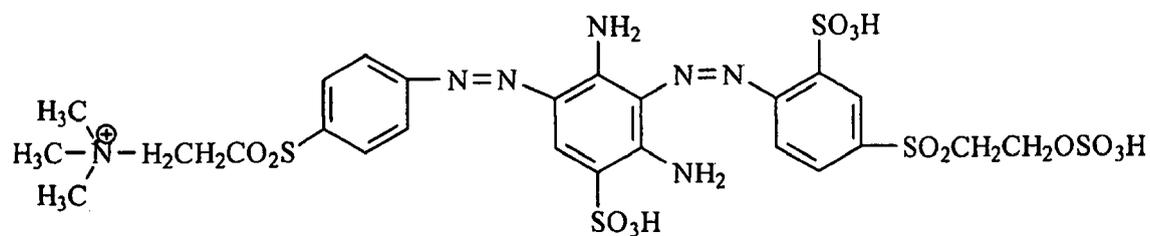
15 **[0037]** An orange compound of the following formula (9) is obtained.



(9)

Example 8

30 **[0038]** An orange compound of the following formula (10) is obtained.

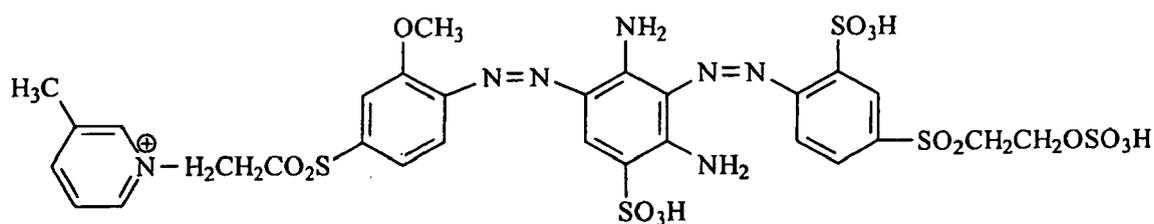


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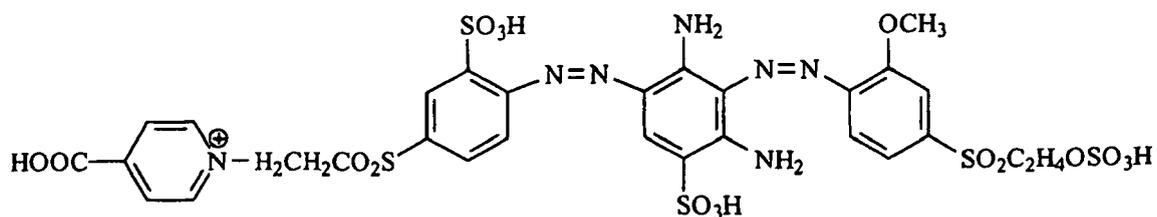
Example 9

50 **[0039]** An orange compound of the following formula (11) is obtained.

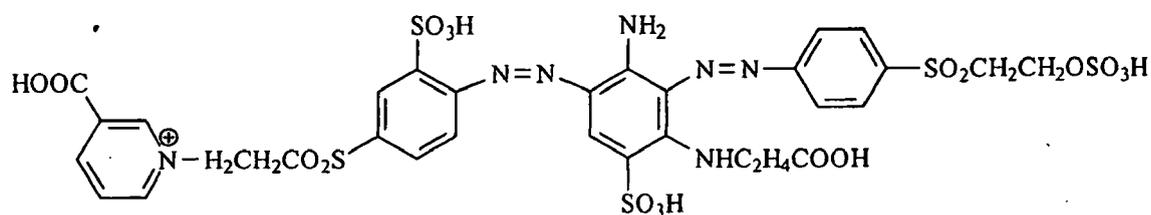
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**Example 10**

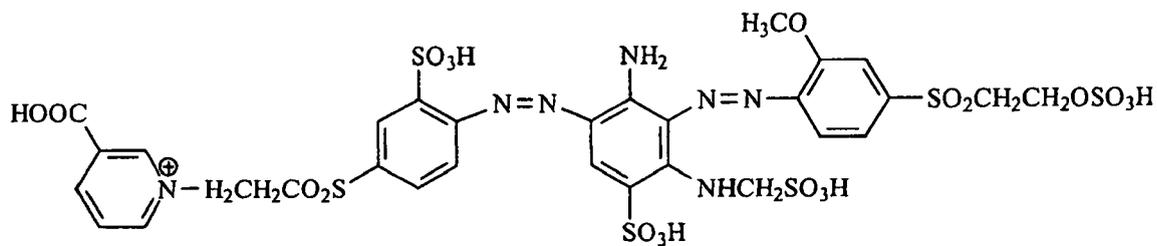
15 [0040] An orange compound of the following formula (12) is obtained.

**Example 11**

30 [0041] An orange compound of the following formula (13) is obtained.

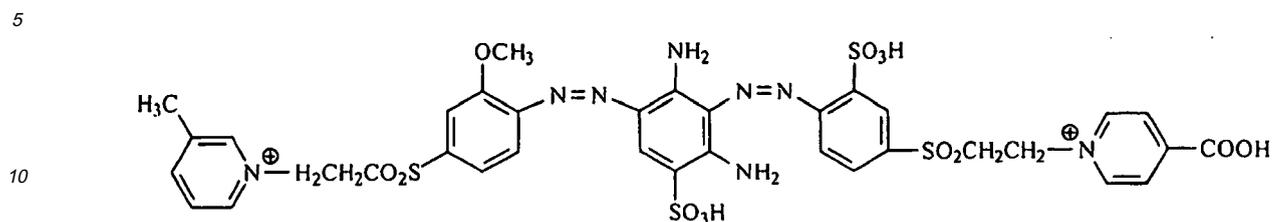
**Example 12**

45 [0042] An orange compound of the following formula (14) is obtained.



Example 13

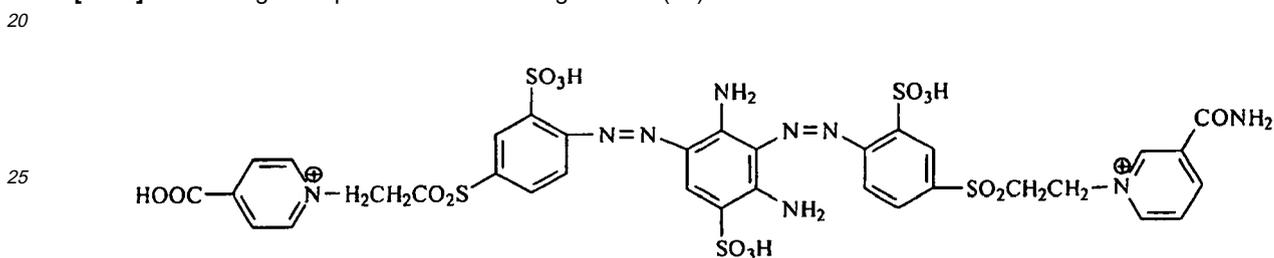
[0043] An orange compound of the following formula (15) is obtained.



(15)

Example 14

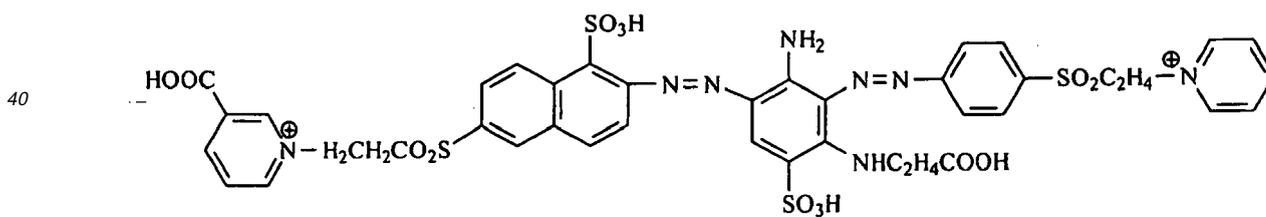
[0044] An orange compound of the following formula (16) is obtained.



(16)

Example 15

[0045] An orange compound of the following formula (17) is obtained.

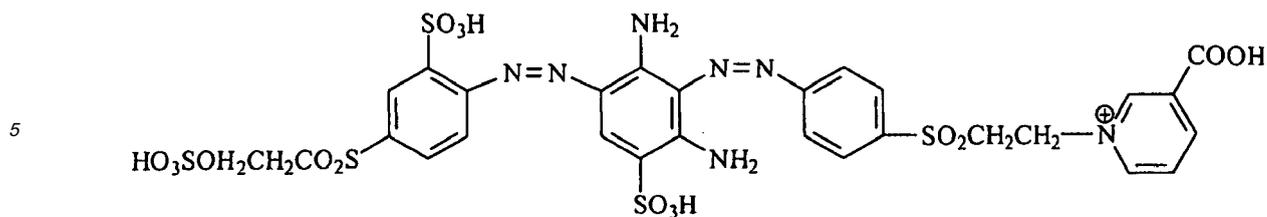


(17)

Example 16

[0046] An orange compound of the following formula (18) is obtained.

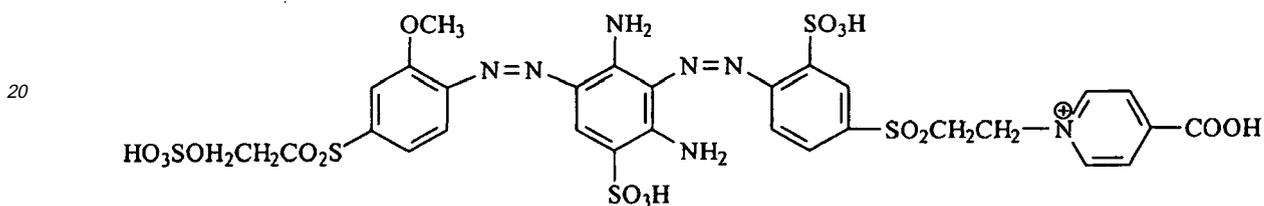
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(18)

Example 17

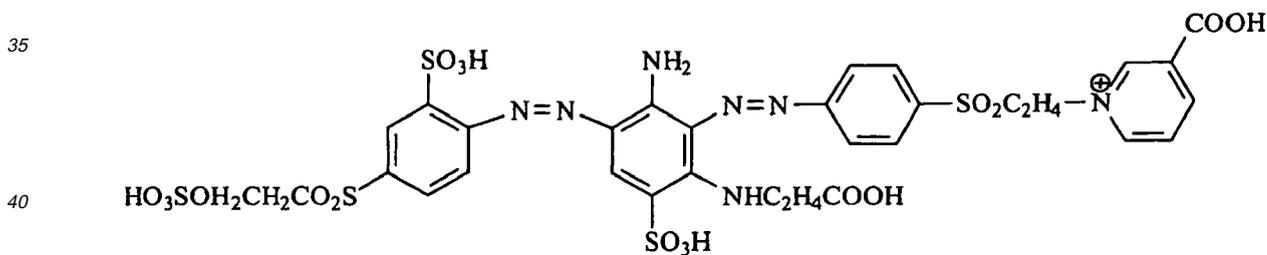
15 [0047] An orange compound of the following formula (19) is obtained.



(19)

Example 18

30 [0048] An orange compound of the following formula (20) is obtained.

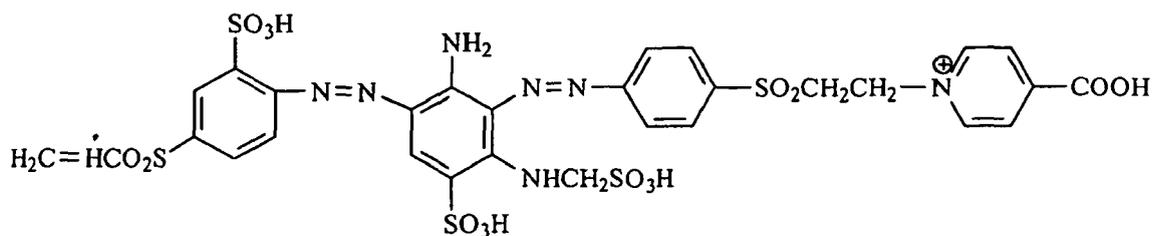


(20)

Example 19

50 [0049] An orange compound of the following formula (21) is obtained.

55



(21)

Example 20

15 [0050] Urea 100 parts, reduction retarding agent 10 parts, sodium bicarbonate 20 parts, sodium alginate 55 parts, warm water 815 parts, were stirred in a vessel to give a completely homogeneous printing paste.

20 [0051] Dyestuff of formula (3) (prepared as in example 1), 3 parts, and the above printing paste, 100 parts, were mixed together to make a homogeneous colored paste. A 100 mesh printing screen covering an adequate sized piece of cotton fabric was painted with this colored paste on printing screen to give a colored fabric.

[0052] The colored fabric was placed in an oven at 65°C to dry for 5 minutes then taken out, and put into a steam oven using saturated steam for 10 minutes at 102-105°C.

25 [0053] The colored fabric was washed with cold water, hot water, and soap then dried to obtain an orange fabric with good dyeing properties.

Example 21

30 [0054] Dyestuff of formula (3) (prepared from the example 1), 3 parts was dissolved in 100 parts of water to give a padding liquor. 25ml of alkali solution (NaOH (38°Be') 15ml/l and Glauber's salt 30 parts/l) were added to the padding liquor. The resultant solution was put into a pad roller machine. The cotton fabric was padded by the roller pad machine, then was batched for 4 hours. The padded fabric was washed with cold water, hot water, and soap solution then dried to obtain an orange fabric with good dyeing properties.

Example 22

35 [0055] Dyestuff of formula (3) (prepared from the example 1), 0.25 parts was dissolved in 250 parts of water. To 40 ml of this solution, in a dyeing bottle, was added cotton fabric, Glauber's salt, 2.4 parts, and 32% alkali solution, 2.5 parts. The dyeing bottle was shaken at 60°C for 60 minutes. The colored fabric was washed with cold water, hot water, and soap solution then dried to obtain an orange fabric with good dyeing properties.

Example 23

40 [0056] Dyestuff of formula (4) (prepared from the example 2), 0.25 parts was dissolved in 250 parts of water. To 40 ml of this solution, in a dyeing bottle, was added cotton fabric, Glauber's salt, 2.4 parts, and 32% alkali solution, 2.5 parts. The dyeing bottle was shaken at 60°C for 60 minutes. The colored fabric was washed with cold water, hot water, and soap solution then dried to obtain an orange fabric with good dyeing properties.

Example 24

50 [0057] Dyestuff of formula (5) (prepared from the example 3), 0.25 parts was dissolved in 250 parts of water. To 40 ml of this solution, in a dyeing bottle, was added cotton fabric, Glauber's salt, 2.4 parts, and 32% alkali solution, 2.5 parts. The dyeing bottle was shaken at 60°C for 60 minutes. The colored fabric was washed with cold water, hot water, and soap solution then dried to obtain an orange fabric with good dyeing properties.

Example 25

55 [0058] Dyestuff of formula (6) (prepared from the example 4), 0.25 parts was dissolved in 250 parts of water. To 40 ml of this solution, in a dyeing bottle, was added cotton fabric, Glauber's salt, 2.4 parts, and 32% alkali solution, 2.5

parts. The dyeing bottle was shaken at 60°C for 60 minutes. The colored fabric was washed with cold water, hot water, and soap solution then dried to obtain a golden yellow fabric with good dyeing properties.

[0059] The series of disazo reactive dyestuffs containing the quaternary groups of the present invention are suitable for common uses and have excellent properties. They can be used to dye cellulose fibers with various dyeing methods, such as exhaustion dyeing, printed-dyeing, or continuous dyeing that are commonly used in the dyeing of reactive dyestuffs.

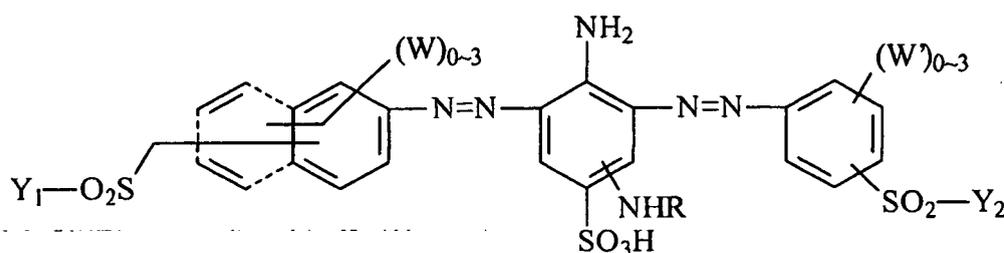
[0060] The series of disazo reactive dyestuffs containing the quaternary groups of the present invention are universal dye mixtures, suitable for the dyeing of cellulose fiber materials; in application it can be used as common reactive dyes, such as in exhaust dyeing, printing, and continuous dyeing. Moreover, the product dyed with the dyestuffs exhibit superior properties.

[0061] The series of disazo reactive dyestuffs containing the quaternary groups of the present invention are economically valued because they are water-soluble, which provides the products with excellent dyeing properties, especially in wash-off, build up, leveling wash, light, rubbing, ironing, and chlorine bleaching fastness.

[0062] Although the present invention has been explained in relation to its preferred embodiment, it is to be understood that many other possible modifications and variations can be made without departing from the scope of the invention as hereinafter claimed.

Claims

1. A disazo reactive dyestuff of the following formula (1),



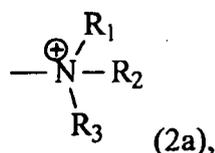
(1)

wherein

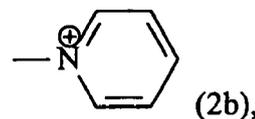
R is hydrogen, C₁₋₄ alkyl-SO₃H or C₁₋₄ alkyl-COOH;

(W)₀₋₃ and (W')₀₋₃ are each independently of one another 0 to 3 identical or different radicals selected from the group consisting of sulfo, C₁₋₄ alkyl and C₁₋₄ alkoxy;

Y₁ and Y₂ are each independently of the other a radical of formula -CH=CH₂, -CH₂CH₂OSO₃H or -CH₂CH₂-U, and at least one of the Y₁ and Y₂ is -CH₂CH₂-U, and U is a radical of the following formula (2a), (2b), (2c), (2d), or (2e)

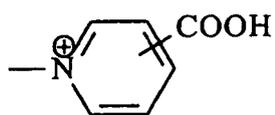


(2a),

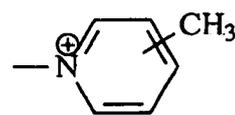


(2b),

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(2c),

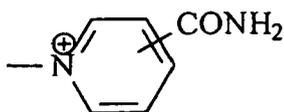


(2d)

10

or

15



(2e),

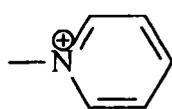
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wherein R_1 , R_2 and R_3 are each independently of the other C_{1-4} alkyl.

25

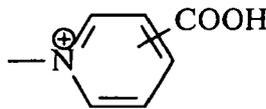
2. The disazo reactive dyestuff of the claim 1, wherein R is hydrogen or C_{1-4} alkyl-COOH.
3. The disazo reactive dyestuff of the claim 1, wherein $(W)_{0-3}$ and $(W')_{0-3}$ are each independently of one another 0 to 3 identical or different radicals selected from the group consisting of sulfo, methyl and methoxy group.
4. The disazo reactive dyestuff of the claim 1, wherein R_1 , R_2 and R_3 are methyl.
5. The disazo reactive dyestuff of the claim 1, wherein U is a radical of formula (2b) or (2c)

30



(2b)

or



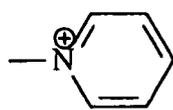
(2c).

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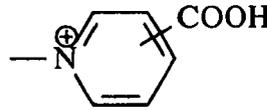
6. The disazo reactive dyestuff of the claim 1, wherein Y_1 is $-CH_2CH_2-U$, Y_2 is $-CH=CH_2$ or $-CH_2CH_2OSO_3H$.
7. The disazo reactive dyestuff of the claim 6, wherein U is a radical of formula (2b) or (2c)

45



(2b)

or

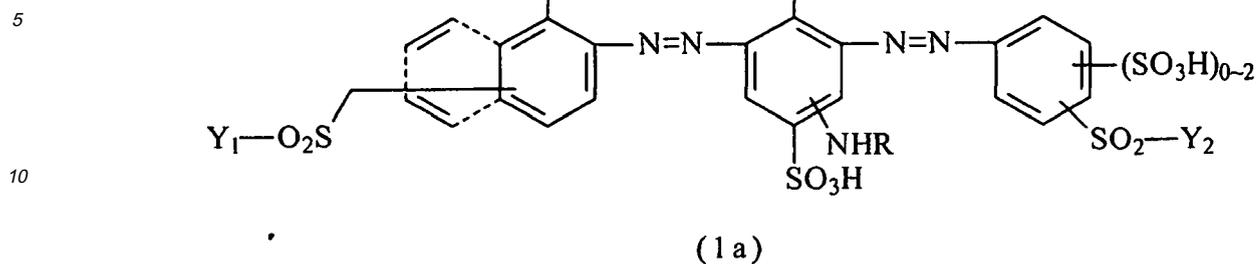


(2c).

50

8. The disazo reactive dyestuff of the claim 1, wherein the formula (1) is the reactive dyestuff of formula (1a) ,

55

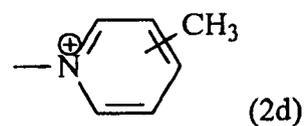
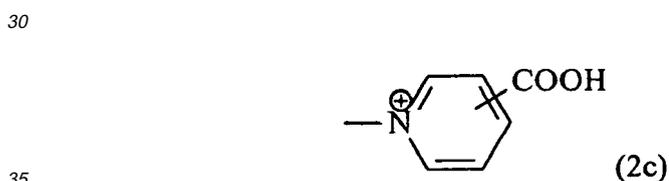
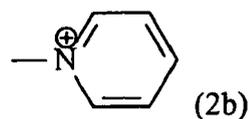


15 wherein

R is hydrogen, -C₁₋₄ alkyl-SO₃H or -C₁₋₄ alkyl-COOH;

Y₁ and Y₂ are each independently of the other a radical of formula -CH=CH₂, -CH₂CH₂OSO₃H or -CH₂CH₂-U,

20 and at least one of the Y₁ and Y₂ is -CH₂CH₂-U, and U is a radical of the following formula (2a), (2b), (2c), (2d), or (2e)



or



wherein R₁, R₂ and R₃ are each independently of the other C₁₋₄ alkyl.

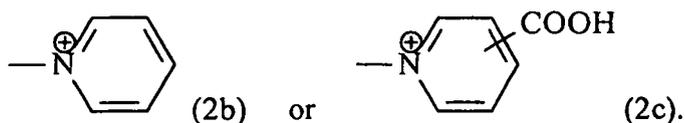
50 **9.** The disazo reactive dyestuff of the claim 8, wherein R is hydrogen or C₁₋₄ alkyl-COOH.

10. The disazo reactive dyestuff of the claim 8, wherein R₁, R₂ and R₃ are methyl.

11. The disazo reactive dyestuff of the claim 8, wherein U is a radical of the following formula (2b) or (2c)

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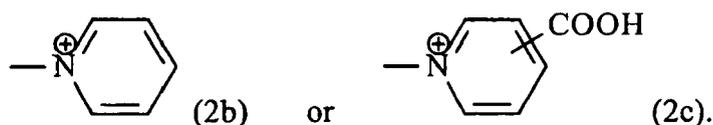


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12. The disazo reactive dyestuff of the claim 8, wherein Y_1 is $-\text{CH}_2\text{CH}_2\text{-U}$, Y_2 is $-\text{CH}=\text{CH}_2$ or $-\text{CH}_2\text{CH}_2\text{OSO}_3\text{H}$.

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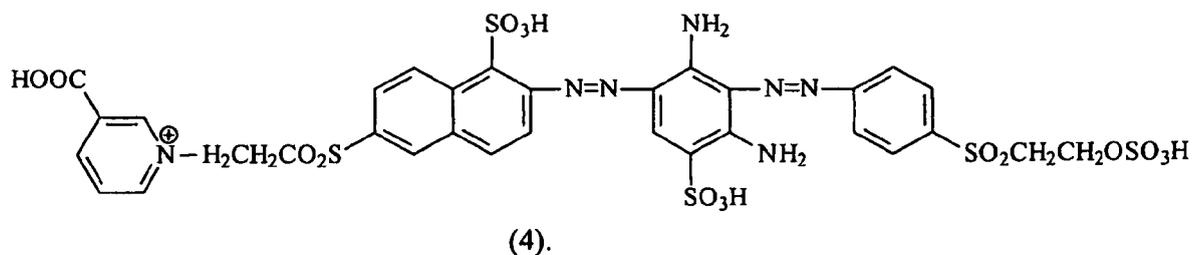
13. The disazo reactive dyestuff of the claim 12, wherein U is a radical of the following formula (2b) or (2c)



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14. The disazo reactive dyestuff of the claim 8, wherein the formula (1a) is the following formula (4)

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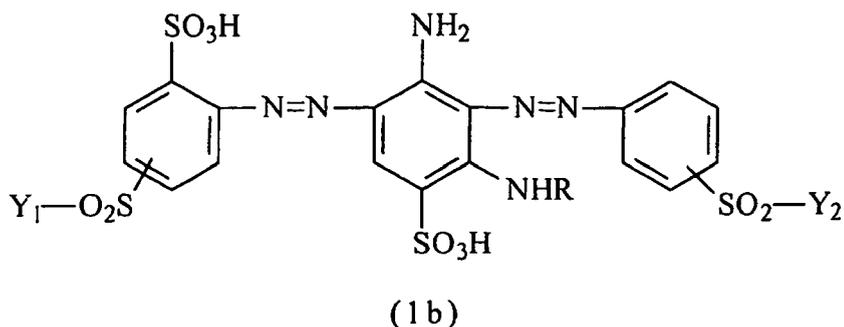


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15. The disazo reactive dyestuff of the claim 1, wherein the formula 1 is the following formula (1b)

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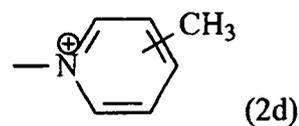
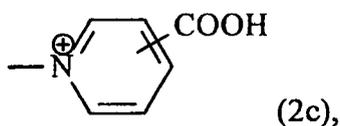
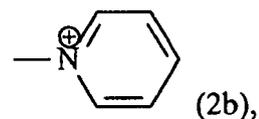
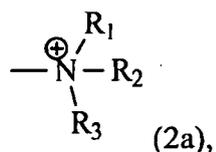
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wherein

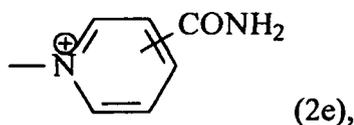
R is hydrogen, C_{1-4} alkyl- SO_3H or C_{1-4} alkyl- COOH ;

Y_1 and Y_2 are each independently of the other a radical of formula $-\text{CH}=\text{CH}_2$, $-\text{CH}_2\text{CH}_2\text{OSO}_3\text{H}$ or $-\text{CH}_2\text{CH}_2\text{-U}$, and at least one of the Y_1 and Y_2 is $-\text{CH}_2\text{CH}_2\text{-U}$, and U is a radical of the following formula (2a), (2b), (2c), (2d), or (2e)

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15 or

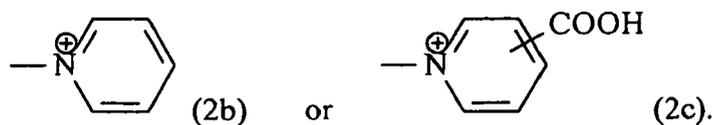


25 wherein R_1 , R_2 and R_3 are each independently of the other C_{1-4} alkyl.

16. The disazo reactive dyestuff of the claim 15, wherein R is hydrogen or C_{1-4} alkyl-COOH.

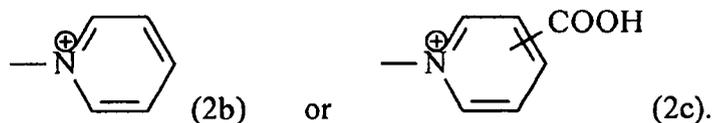
17. The disazo reactive dyestuff of the claim 15, wherein R_1 , R_2 and R_3 are methyl.

18. The disazo reactive dyestuff of the claim 15, wherein U is a radical of the following formula (2b) or (2c)

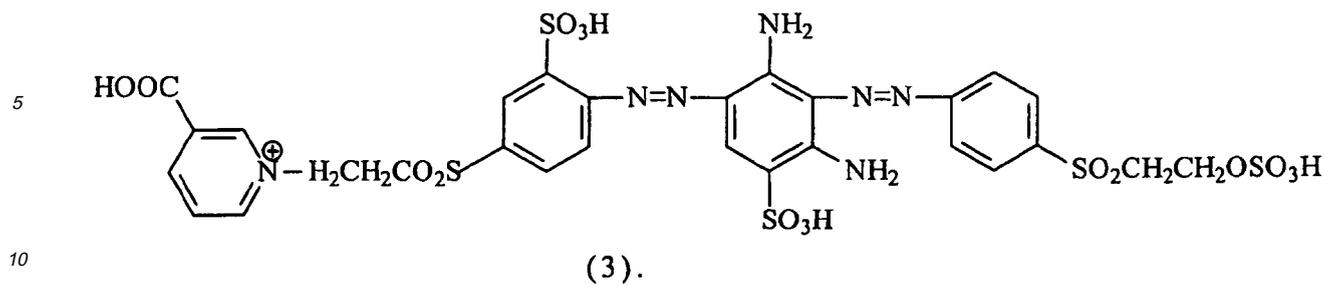


19. The disazo reactive dyestuff of the claim 15, wherein Y_1 is $-CH_2CH_2-U$, Y_2 is $-CH=CH_2$ or $-CH_2CH_2OSO_3H$.

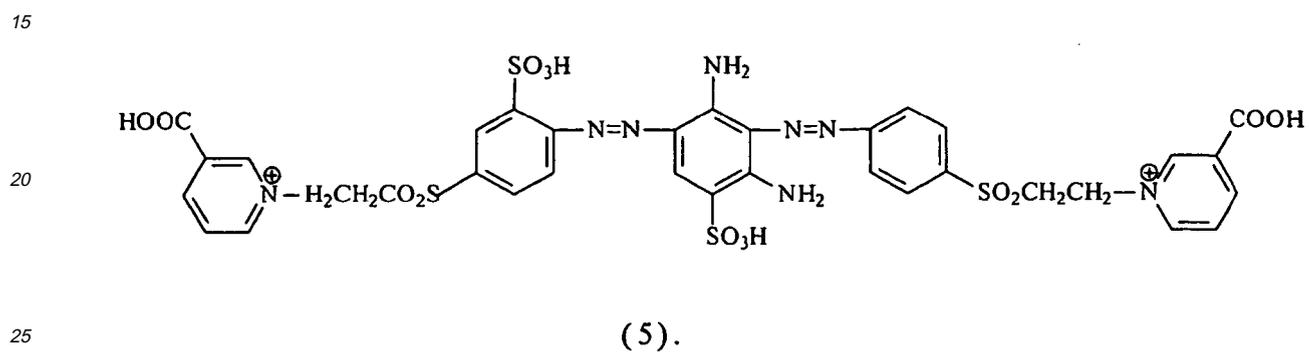
20. The disazo reactive dyestuff of the claim 19, wherein U is a radical of the following formula (2b) or (2c)



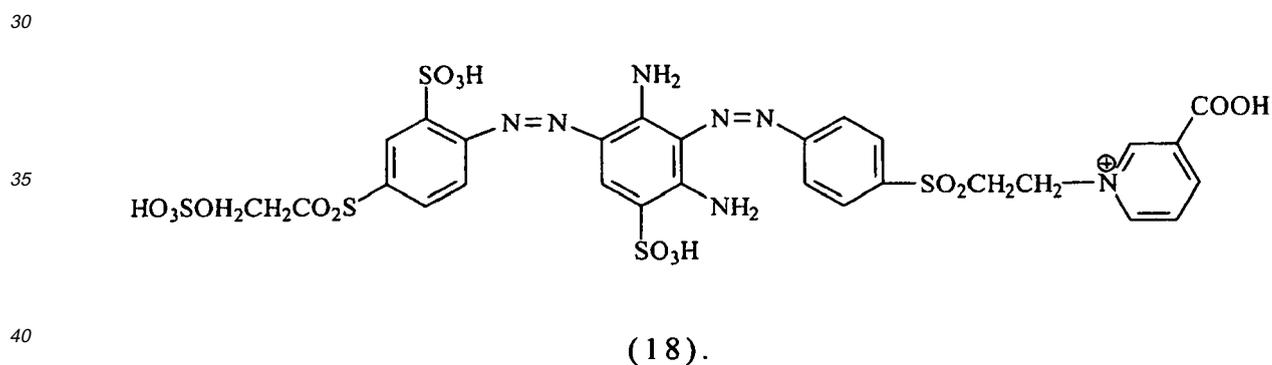
21. The disazo reactive dyestuff of the claim 15, wherein the formula (1b) is a reactive dyestuff of the following formula (3)



22. The disazo reactive dyestuff of the claim 15, wherein the formula (1b) is a reactive dyestuff of the following formula (5)



23. The disazo reactive dyestuff of the claim 15, wherein the formula (b) is a reactive dyestuff of the following formula (18)

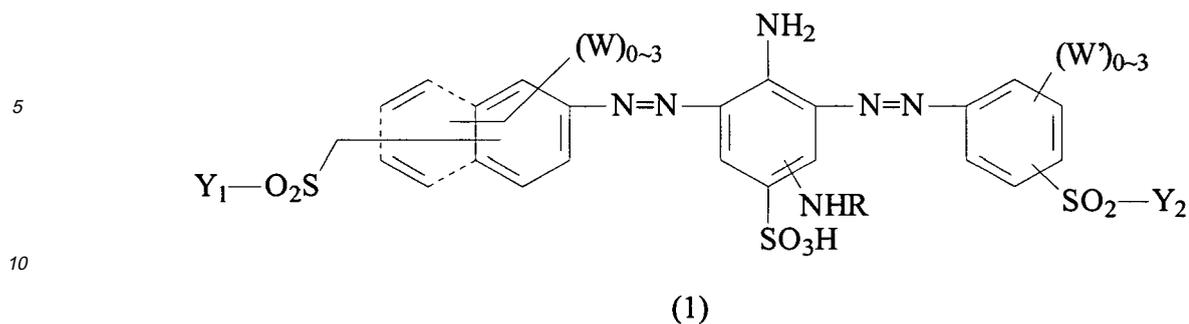


45 **Patentansprüche**

1. Diazoreaktivfarbstoff der folgenden Formel (1)

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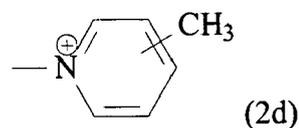
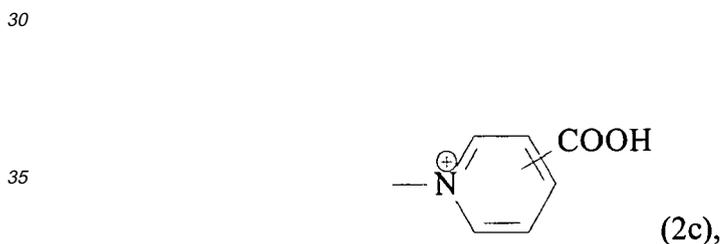
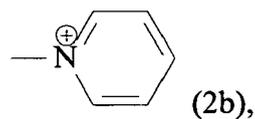


wobei

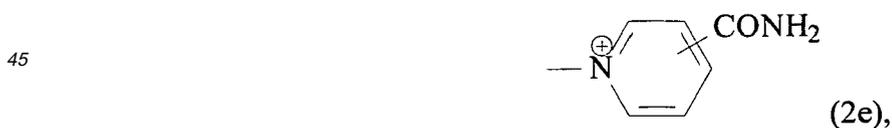
R Wasserstoff, C₁₋₄-Alkyl-SO₃H oder C₁₋₄-Alkyl-COOH ist;

(W)₀₋₃ und (W')₀₋₃ jeweils unabhängig voneinander 0 bis 3 identische oder verschiedene Reste ausgewählt aus der Gruppe bestehend aus Sulfo-, C₁₋₄-Alkyl und C₁₋₄-Alkoxy sind;

Y₁ und Y₂ jeweils unabhängig voneinander ein Rest der Formel -CH=CH₂, -CH₂CH₂OSO₃H oder -CH₂CH₂-U sind, und wenigstens eines von Y₁ und Y₂ -CH₂CH₂-U ist und U ein Rest der folgenden Formel (2a), (2b), (2c), (2d) oder (2e) ist



oder



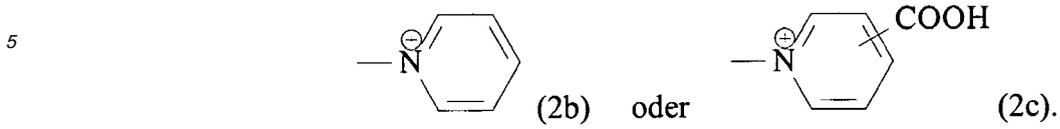
wobei R₁, R₂ und R₃ jeweils unabhängig voneinander C₁₋₄-Alkyl sind.

2. Diazoreaktivfarbstoff nach Anspruch 1, wobei R Wasserstoff oder C₁₋₄-Alkyl-COOH ist.

3. Diazoreaktivfarbstoff nach Anspruch 1, wobei (W)₀₋₃ und (W')₀₋₃ jeweils unabhängig voneinander 0 bis 3 identische oder verschiedene Reste ausgewählt aus der Gruppe bestehend aus Sulfo-, Methyl- und Methoxygruppe sind.

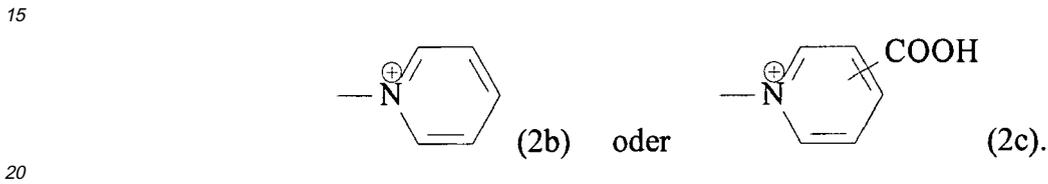
4. Diazoreaktivfarbstoff nach Anspruch 1, wobei R₁, R₂ und R₃ Methyl sind.

5. Diazoreaktivfarbstoff nach Anspruch 1, wobei U ein Rest der Formel (2b) oder (2c) ist

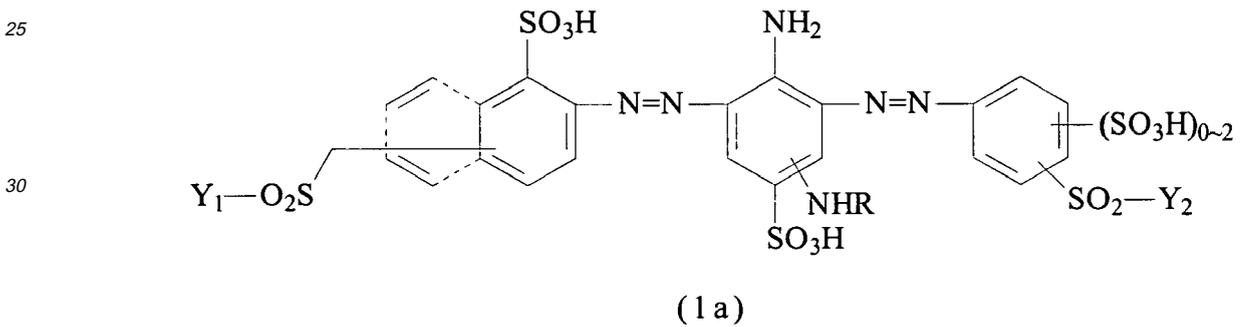


10 6. Diazoreaktivfarbstoff nach Anspruch 1, wobei Y_1 $-CH_2CH_2-U$, Y_2 $-CH=CH_2$ oder $-CHCH_2OSO_3H$ ist.

7. Diazoreaktivfarbstoff nach Anspruch 6, wobei U ein Rest der Formel (2b) oder (2c) ist



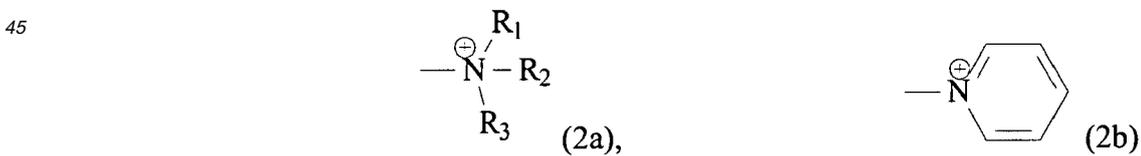
8. Diazoreaktivfarbstoff nach Anspruch 1, wobei die Formel (1) einen Reaktivfarbstoff der Formel (1a) bedeutet,



wobei

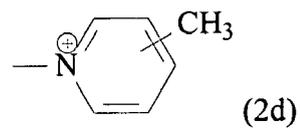
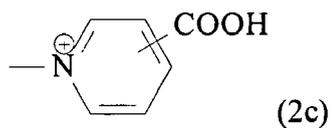
R Wasserstoff, $-C_{1-4}$ -Alkyl- SO_3H oder $-C_{1-4}$ -Alkyl- $COOH$ ist;

40 Y_1 und Y_2 jeweils unabhängig voneinander ein Rest der Formel $-CH=CH_2$, $-CH_2CH_2OSO_3H$ oder $-CH_2CH_2-U$ sind, und wenigstens eines von Y_1 und Y_2 $-CH_2CH_2-U$ ist und U ein Rest der folgenden Formel (2a), (2b), (2c), (2d) oder (2e) ist



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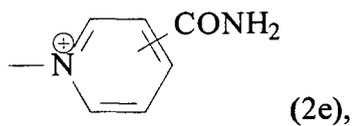
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wobei R_1 , R_2 und R_3 jeweils unabhängig voneinander C_{1-4} -Alkyl sind.

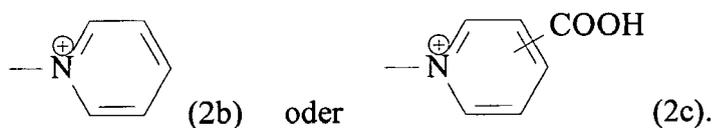
9. Diazoreaktivfarbstoff nach Anspruch 8, wobei R Wasserstoff oder C_{1-4} -Alkyl-COOH ist.

10. Diazoreaktivfarbstoff nach Anspruch 8, wobei R_1 , R_2 und R_3 Methyl sind.

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11. Diazoreaktivfarbstoff nach Anspruch 8, wobei U ein Rest der folgenden Formel (2b) oder (2c) ist

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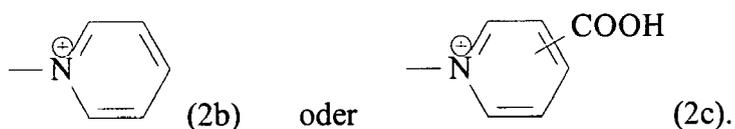


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12. Diazoreaktivfarbstoff nach Anspruch 8, wobei Y_1 $-CH_2CH_2-U$, Y_2 $-CH=CH_2$ oder $-CH_2CH_2OSO_3H$ ist.

13. Diazoreaktivfarbstoff nach Anspruch 12, wobei U ein Rest der folgenden Formel (2b) oder (2c) ist

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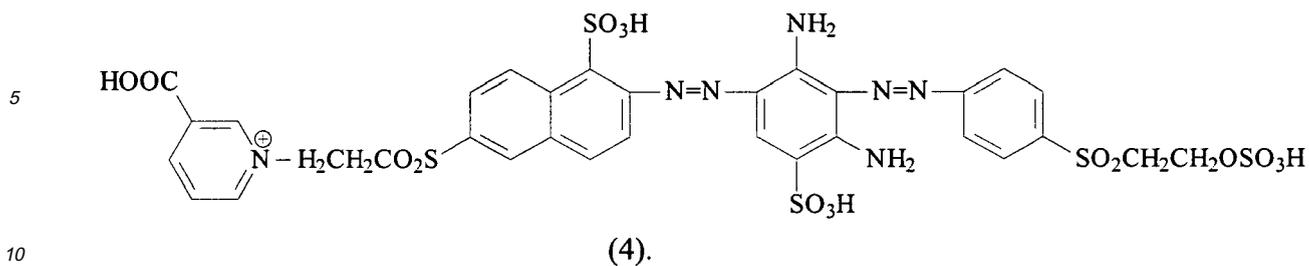


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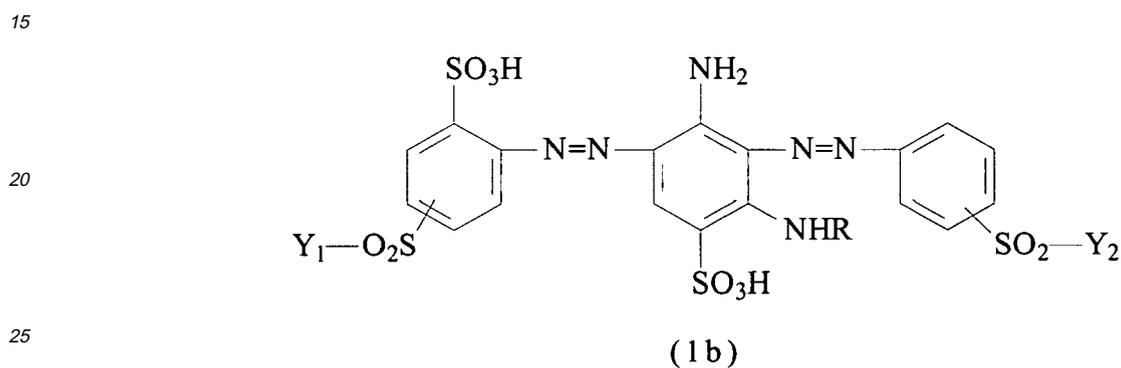
14. Diazoreaktivfarbstoff nach Anspruch 8, wobei die Formel (1a) die folgende Formel (4) bedeutet

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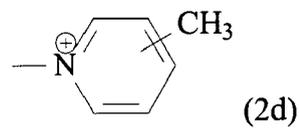
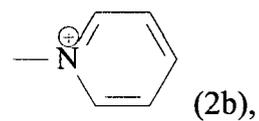


15. Diazoreaktivfarbstoff nach Anspruch 1, wobei die Formel (1) die folgende Formel (1b) bedeutet



wobei

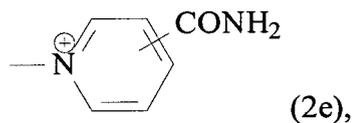
30 R Wasserstoff, C₁₋₄-Alkyl-SO₃H oder C₁₋₄-Alkyl-COOH ist;
 Y₁ und Y₂ jeweils unabhängig voneinander ein Rest der Formel -CH=CH₂, -CH₂CH₂OSO₃H oder -CH₂CH₂-U
 sind, und wenigstens eines von Y₁ und Y₂ -CH₂CH₂-U ist und U ein Rest der folgenden Formel (2a), (2b), (2c),
 (2d) oder (2e) ist



oder

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wobei R_1 , R_2 und R_3 jeweils unabhängig voneinander C_{1-4} -Alkyl sind.

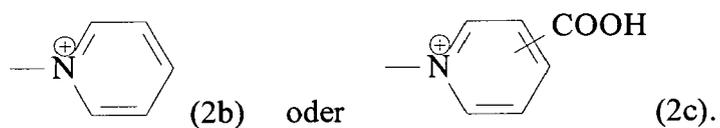
16. Diazoreaktivfarbstoff nach Anspruch 15, wobei R Wasserstoff oder C_{1-4} -Alkyl-COOH ist.

17. Diazoreaktivfarbstoff nach Anspruch 15, wobei R_1 , R_2 und R_3 Methyl sind.

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18. Diazoreaktivfarbstoff nach Anspruch 15, wobei U ein Rest der folgenden Formel (2b) oder (2c) ist

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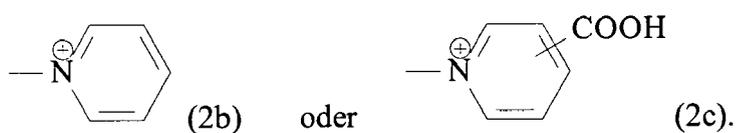


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19. Diazoreaktivfarbstoff nach Anspruch 15, wobei Y_1 - CH_2CH_2 -U, Y_2 - $CH=CH_2$ oder - $CH_2CH_2OSO_3H$ ist.

20. Diazoreaktivfarbstoff nach Anspruch 19, wobei U ein Rest der folgenden Formel (2b) oder (2c) ist

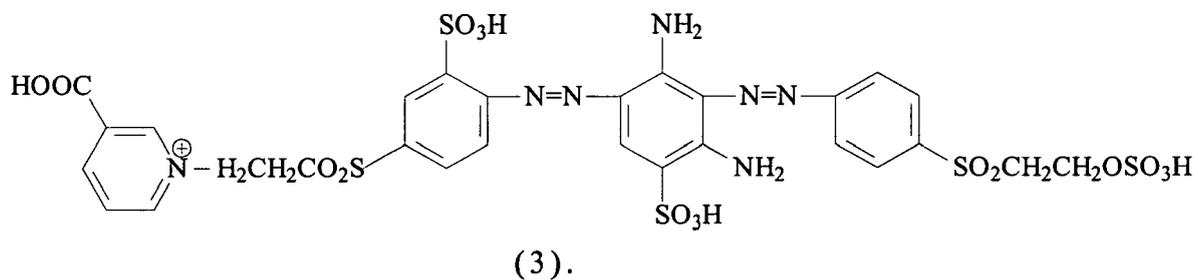
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21. Diazoreaktivfarbstoff nach Anspruch 15, wobei die Formel (1b) einen Reaktivfarbstoff der folgenden Formel (3) bedeutet

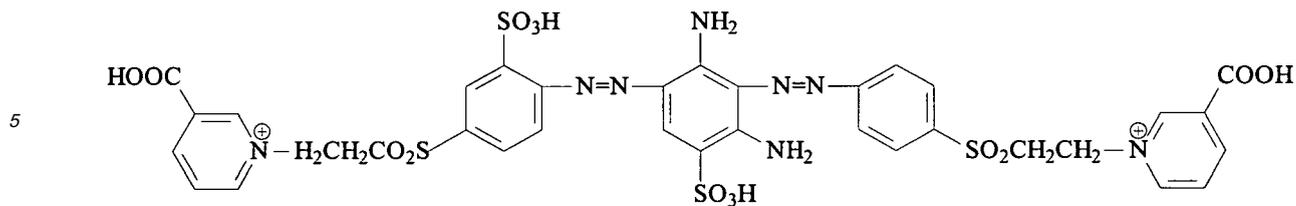
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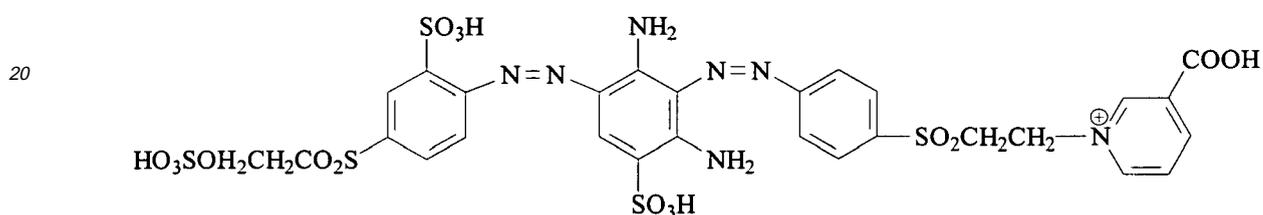
22. Diazoreaktivfarbstoff nach Anspruch 15, wobei die Formel (1b) einen Reaktivfarbstoff der folgenden Formel (5) bedeutet

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(5).

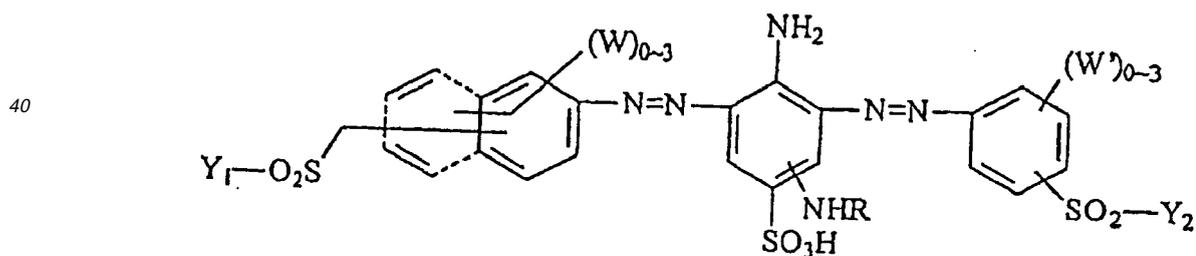
15 23. Diazo réactif colorant selon la revendication 15, où la formule (1b) est un colorant réactif de la formule suivante (18) :



(18).

30 **Revendications**

35 1. Colorant diazo réactif répondant à la formule suivante (1) :

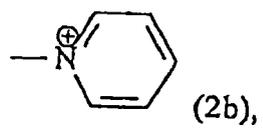
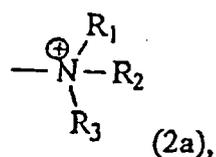


(1)

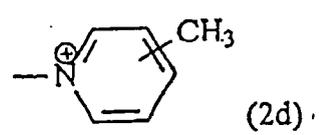
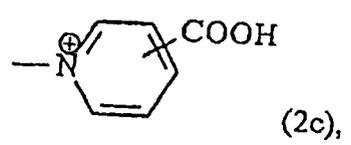
50 dans laquelle

R est de l'hydrogène, un radical alkyle en C₁₋₄-SO₃H ou un radical alkyle en C₁₋₄-COOH ;
 (W)₀₋₃ et (W')₀₋₃ sont chacun indépendamment l'un de l'autre 0 à 3 radicaux identiques ou différents choisis dans le groupe comprenant un radical sulfo, alkyle en C₁₋₄ et alcoyle en C₁₋₄ ;
 55 Y₁ et Y₂ sont chacun indépendamment l'un de l'autre un radical de formule -CH = CH₂, -CH₂CH₂OSO₃H ou -CH₂CH₂-U et au moins un de Y₁ et Y₂ est -CH₂CH₂-U et U est un radical des formules suivantes (2a), (2b), (2c), (2d) ou (2e)

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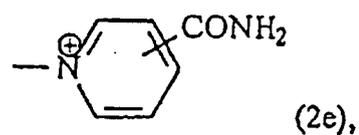


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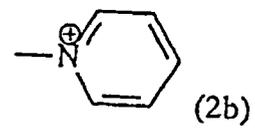


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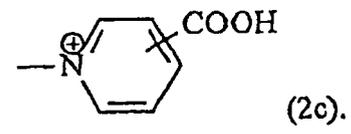
où R₁, R₂ et R₃ sont chacun indépendamment l'un de l'autre un radical alkyle en C₁₋₄.

2. Colorant diazo réactif selon la revendication 1, dans lequel R est de l'hydrogène ou un radical alkyle en C₁₋₄-COOH .
- 35 3. Colorant diazo réactif selon la revendication 1, dans lequel (W)₀₋₃ et (W')₀₋₃ sont chacun indépendamment l'un de l'autre 0 à 3 radicaux identiques ou différents choisis dans le groupe comprenant un radical sulfo, méthyle et méthoxy.
4. Colorant diazo réactif selon la revendication 1, dans lequel R₁, R₂ et R₃ sont un radical méthyle.
- 40 5. Colorant diazo réactif selon la revendication 1, dans lequel U est un radical de formule (2b) ou (2c)

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ou

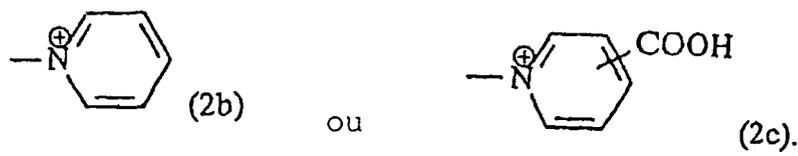


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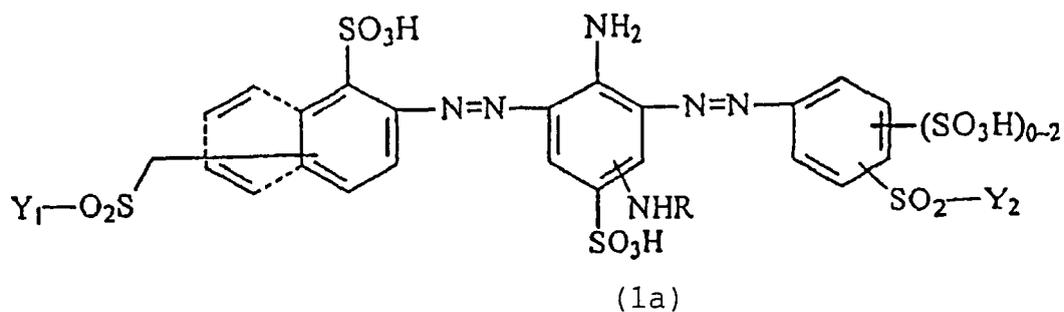
6. Colorant diazo réactif selon la revendication 1, dans lequel Y₁ est -CH₂CH₂-U, Y₂ est -CH=CH₂ ou -CH₂CH₂OSO₃H.
7. Colorant diazo réactif selon la revendication 6, dans lequel U est un radical de formule (2b) ou (2c)

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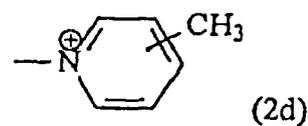
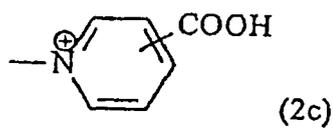
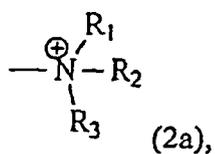


8. Colorant diazo réactif selon la revendication 1, dans lequel la formule (1) est le colorant réactif de formule (1a)

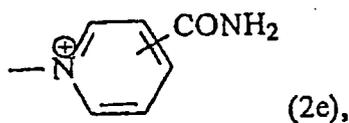


dans laquelle R est de l'hydrogène, un radical alkyle en C₁₋₄-SO₃H ou alkyle en C₁₋₄-COOH ;

Y₁ et Y₂ sont chacun indépendamment l'un de l'autre un radical de formule -CH = CH₂, -CH₂CH₂OSO₃H ou -CH₂CH₂-U et au moins un de Y₁ et Y₂ est -CH₂CH₂-U et U est un radical de la formule suivante (2a), (2b), (2c), (2d) ou (2e)



ou

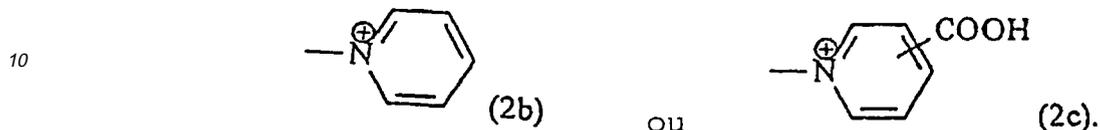


où R₁, R₂ et R₃ sont chacun indépendamment l'un de l'autre un radical alkyle en C₁₋₄.

9. Colorant diazo réactif selon la revendication 8, dans lequel R est de l'hydrogène ou un radical alkyle en C₁₋₄-COOH .

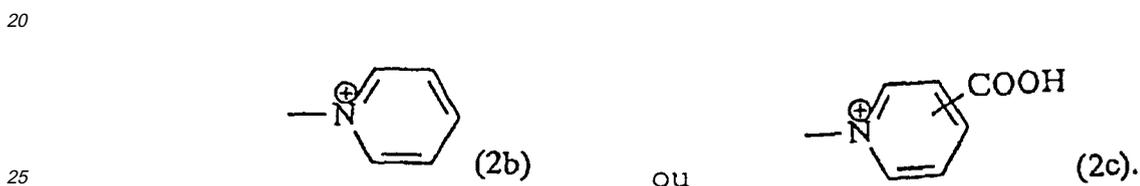
10. Colorant diazo réactif selon la revendication 8, dans lequel R₁, R₂ et R₃ sont un radical méthyle.

5 11. Colorant diazo réactif selon la revendication 8, dans lequel U est un radical de la formule suivante (2b) ou (2c)

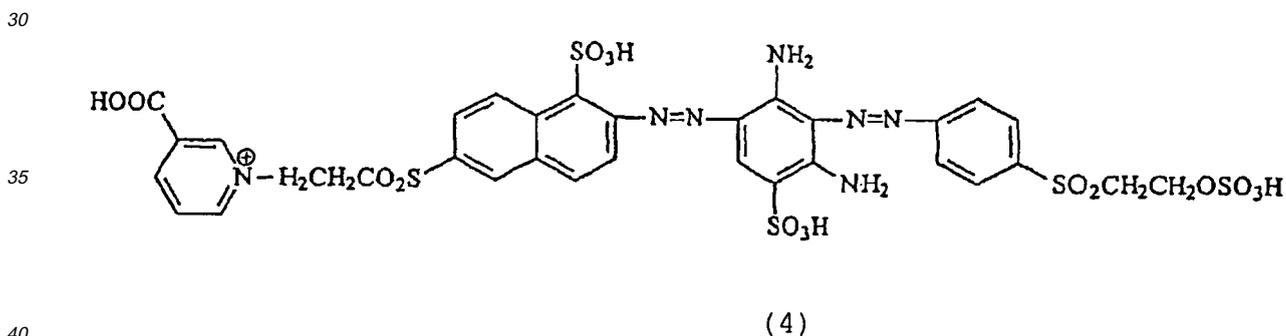


15 12. Colorant diazo réactif selon la revendication 8, dans lequel Y₁ est -CH₂CH₂-U, Y₂ est -CH = CH₂ ou -CH₂CH₂OSO₃H.

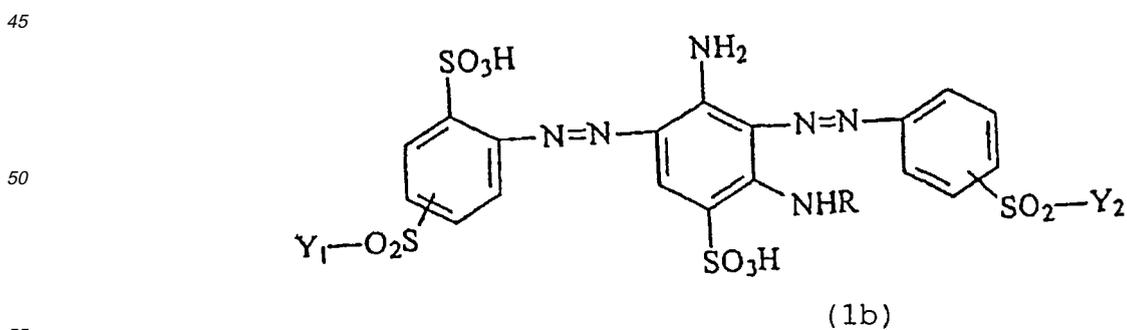
13. Colorant diazo réactif selon la revendication 12, dans lequel U est un radical de la formule suivante (2b) ou (2c)



14. Colorant diazo réactif selon la revendication 8, dans lequel la formule (1a) est la formule suivante (4)



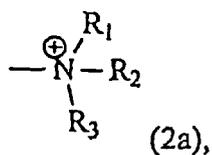
15. Colorant diazo réactif selon la revendication 1, dans lequel la formule (1) est la formule suivante (1b)



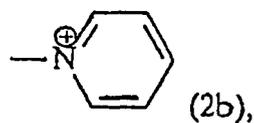
55 dans laquelle R est de l'hydrogène, un radical alkyle en C₁₋₄-SO₃H ou alkyle en C₁₋₄-COOH ;

Y₁ et Y₂ sont chacun indépendamment l'un de l'autre un radical de formule -CH = CH₂, -CH₂CH₂OSO₃H ou -CH₂CH₂-U et au moins un de Y₁ et Y₂ est -CH₂CH₂-U et U est un radical de la formule suivante (2a), (2b), (2c), (2d) ou (2e)

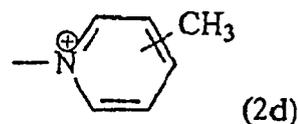
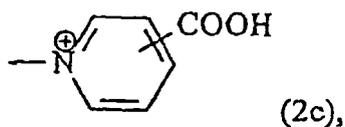
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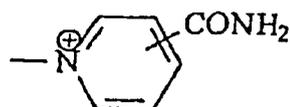
15



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ou

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(2e)

où R₁, R₂ et R₃ sont chacun indépendamment l'un de l'autre un radical alkyle en C₁₋₄.

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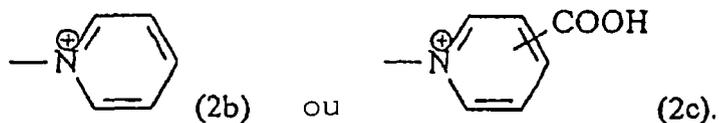
16. Colorant diazo réactif selon la revendication 15, dans lequel R est de l'hydrogène ou un radical alkyle en C₁₋₄-COOH.

17. Colorant diazo réactif selon la revendication 15, dans lequel R₁, R₂ et R₃ sont un radical méthyle.

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18. Colorant diazo réactif selon la revendication 15, dans lequel U est un radical de la formule suivante (2b) ou (2c)

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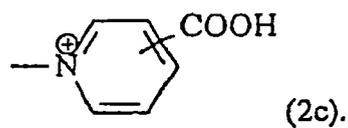
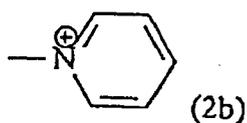


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19. Colorant diazo réactif selon la revendication 15, dans lequel Y₁ est -CH₂CH₂-U, Y₂ est -CH = CH₂ ou -CH₂CH₂OSO₃H.

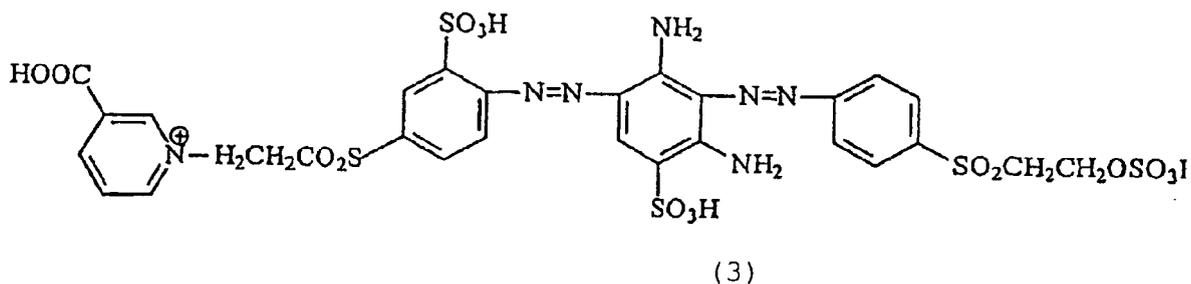
20. Colorant diazo réactif selon la revendication 19, dans lequel U est un radical de la formule suivante (2b) ou (2c)

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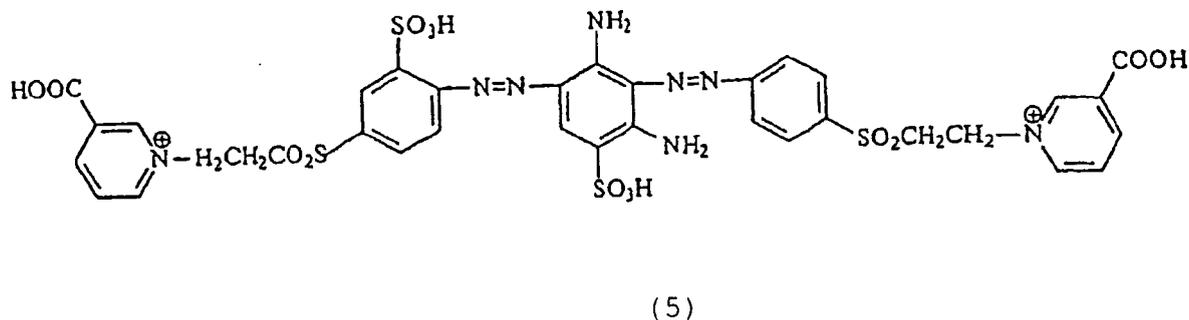


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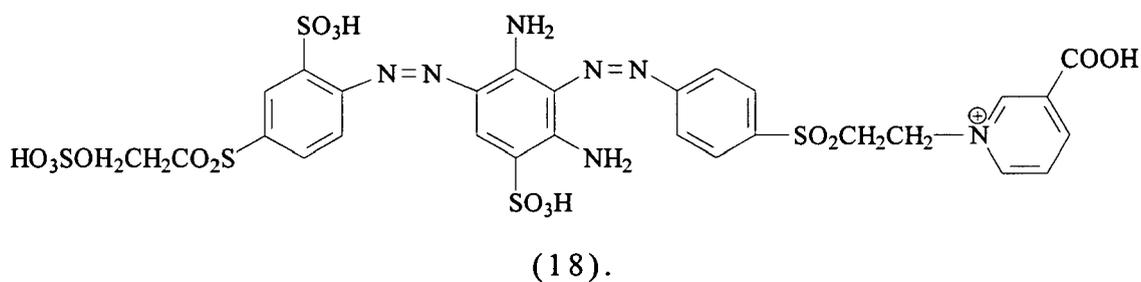
- 10 **21.** Colorant diazo réactif selon la revendication 15, dans lequel la formule (1b) est un colorant réactif de la formule suivante (3)



- 25 **22.** Colorant diazo réactif selon la revendication 15, dans lequel la formule (1b) est un colorant réactif de la formule suivante (5)



- 40 **23.** Colorant diazo réactif selon la revendication 15, dans lequel la formule (1b) est un colorant réactif de la formule suivante (18)



REFERENCES CITED IN THE DESCRIPTION

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