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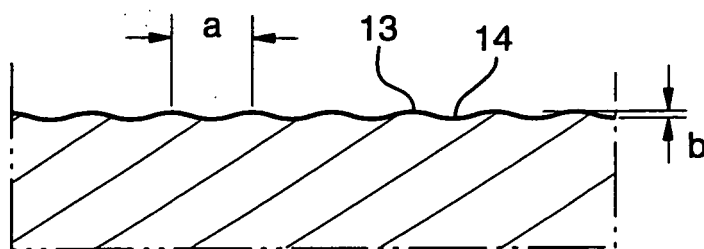
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(54) **Lumber element and method for manufacture of the same**

(57) The present invention relates to a method for the manufacture of a lumber element comprising at least one outer surface, at least one edge surface and at least one outer corner. The method comprises steps to round off the outer corner and to provide it with grooves com-

prising parallel ridges (13) and tracks (14) in the grain direction of the lumber to improve the paint-absorbing ability of the surface. The invention relates also to a lumber element comprising at least one outer corner which is provided with such grooves.

Fig 7



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EUROPEAN SEARCH REPORT

Application Number
EP 05 44 5073

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
A	EP 0 030 129 A2 (NAT RES DEV [GB]) 10 June 1981 (1981-06-10) * page 10, line 34 - page 11, line 8; figure 2 *	1,7	INV. E04C2/12 E04B2/70
A	US 2 712 678 A (AAGE JENSEN) 12 July 1955 (1955-07-12) * column 3, line 75 - column 4, line 34; figures 1,3,6,7 *	1,7	
A	EP 0 652 088 A1 (DIETZ HANS PROF DR [DE]) 10 May 1995 (1995-05-10) * figure 2 *	1,7	
			TECHNICAL FIELDS SEARCHED (IPC)
			E04C E04B
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 2 April 2014	Examiner Stern, Claudio
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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