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(54) **A process and a plant for manufacturing ventilated bricks, having a calibrated longitudinal size**

(57) The process comprises following stages: extrusion of the bricks (10) along a longitudinal axis (x) thereof, from a humid mixture; drying the extruded bricks (10); calibrating the dried bricks (10) using a cutter tool, milling

along two opposite end surfaces which are perpendicular to the longitudinal axis (x); firing the bricks after they have been milled. The invention also relates to a plant for actuating the process.

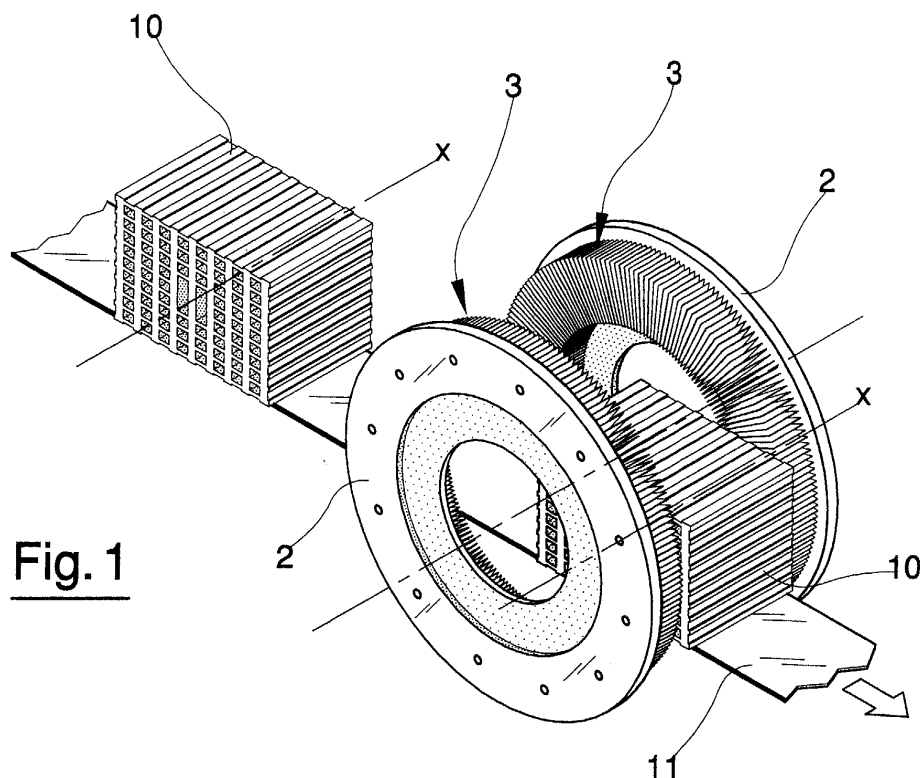


Fig. 1



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 05 07 7236

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The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
The Hague		1 December 2006	Labre, Arnaud
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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