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(54) **Method for manufacturing copper alloys**

(57) The invention relates to a method for manufacturing copper based precipitation hardenable alloys, such as copper-chromium (CuCr), copper-chromium-zirconium (CuCrZr) and copper-zirconium (CuZr), wherein the method contains at least the steps:

- a) an elongated piece made of the desired alloy and having an essentially circular, rectangular or ring-like cross-section is cast by continuous casting,
- b) the cast piece is drawn, and
- c) at least one aging treatment is carried out for the final product.

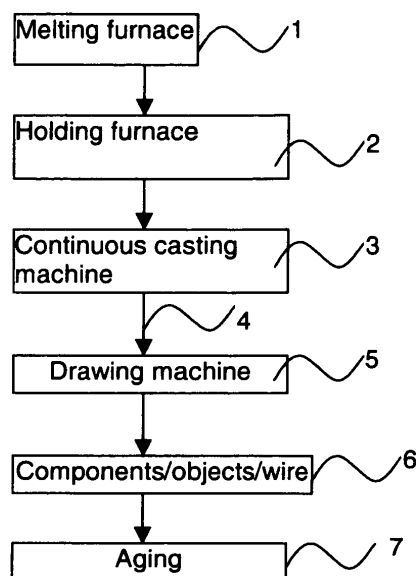


FIG. 1

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European Patent
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EUROPEAN SEARCH REPORT

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			B22D B21C C22F
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 15 January 2008	Examiner Scheid, Michael
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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