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(54) **BENZOPYRONE COMPOUNDS, PREPARATION METHOD AND USE THEREOF**

BENZOPYRONVERBINDUNGEN, HERSTELLUNGSVERFAHREN UND VERWENDUNG DAVON
COMPOSÉS DE BENZOPYRONE ET LEURS PROCÉDÉ DE PRÉPARATION ET D'UTILISATION

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WO-A-2005/123054 WO-A1-01/98288
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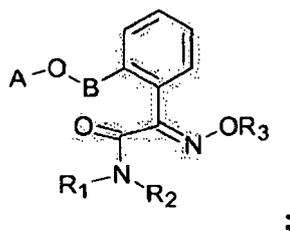
- DATABASE CA [Online] CHEMICAL ABSTRACTS SERVICE, COLUMBUS, OHIO, US; HAYASE, YOSHIO ET AL: "Preparation of (alkoxyimino)benzeneacetamide derivatives as agrochemical fungicides" XP002494465 retrieved from STN Database accession no. 1993:59429 & JP 04 182461 A (SHIONOGI AND CO., LTD., JAPAN) 30 June 1992 (1992-06-30)

Description**FIELD OF THE INVENTION**

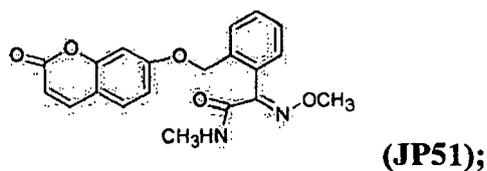
5 **[0001]** The invention relates to insecticides and fungicides, specifically to benzopyrone compounds and its preparation method and use thereof.

BACKGROUND OF THE INVENTION

10 **[0002]** Biologically active natural products include benzopyrone and strobilurin (methoxyacrylate) compounds. Compounds of the following general formula have ever been published in JP04-182461:

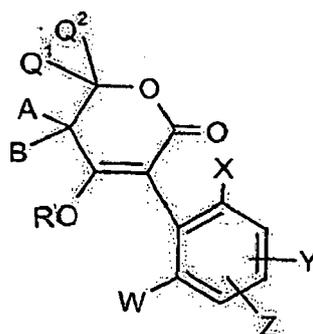


25 **[0003]** The structure of compound **JP51** in JP04-182461 is as follows:



40 **[0004]** Biological active data of the compound in JP04-182461 have not been disclosed. After synthesis and the biological evaluation, it was found that compound **JP51** has low biological activity.

45 **[0005]** WO 01/98288 discloses phenyl-substituted 5,6-dihydropyrone derivatives for use as pesticides (especially insecticides) and herbicides. Typical compounds have the formula:



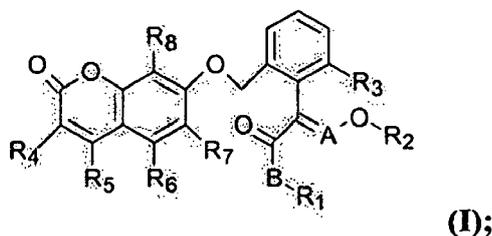
Where RO may be an ester residue.

SUMMARY OF THE INVENTION

[0006] The aim of the present invention is to provide benzopyrone compounds with biological activity against all sorts of plant diseases and insects at very low dosage, and the compounds can be applied in agriculture to control diseases and insects in plant.

Detailed description of the invention is as follows:

[0007] The present invention provides benzopyrone compounds having general formula (I):



and stereoisomers thereof,

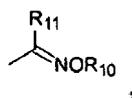
15 wherein: A is CH or N;

B is O or S;

R₁ and R₂ are respectively selected from H, C₁-C₁₂alkyl or C₁-C₁₂ haloalkyl;

R₃ is selected from H, C₁-C₁₂alkyl, C₁-C₁₂ haloalkyl or C₁-C₁₂ alkoxy;

20 R₄, R₅, R₆, R₇, and R₈ may be the same or different, and are selected from H, halo, CN; NO₂; C₁-C₁₂alkyl; C₂-C₁₂alkenyl; C₂-C₁₂alkynyl; C₁-C₁₂haloalkyl; C₁-C₁₂alkoxy; C₁-C₁₂alkylthio; C₁-C₁₂alkylsulfonyl; C₁-C₁₂alkylcarbonyl; C₁-C₁₂alkoxyC₁-C₁₂alkyl; C₁-C₁₂alkoxycarbonyl; C₁-C₁₂alkoxycarbonyl C₁-C₁₂alkyl; C₁-C₁₂haloalkoxyC₁-C₁₂alkyl; amino C₁-C₁₂alkyl in which amino is substituted with 0-2 C₁-C₁₂ alkyl; optionally substituted aryl, aryloxy, arylC₁-C₁₂alkyl, arylC₁-C₁₂alkoxy, aryloxyC₁-C₁₂alkyl, arylC₁-C₁₂alkoxylC₁-C₁₂alkyl, heteroaryl, heteroarylC₁-C₁₂alkyl, or heteroarylC₁-C₁₂alkoxyl groups, said optional substituents being up to 3 groups selected from (a) halo, (b) NO₂, (c) C₁-C₆alkyl, (d) C₁-C₆haloalkyl, (e) C₁-C₆alkoxy and (f) C₁-C₆alkoxyC₁-C₆alkyl; and groups having general formula:



35 wherein: R₁₀ and R₁₁ are selected from (a) H, (b) C₁-C₁₂ alkyl, (c) aryl and (d) aryl C₁-C₁₂alkyl.

[0008] The preferred compounds of general formula (I) of this invention are:

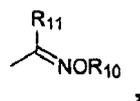
A is CH or N;

B is O or S,

40 R₁ and R₂ are respectively selected from H, C₁-C₆alkyl or C₁-C₆ haloalkyl;

R₃ is selected from H, C₁-C₆alkyl, C₁-C₆ haloalkyl or C₁-C₆alkoxy;

45 R₄, R₅, R₆, R₇, and R₈ may be the same or different, selected from H, halo; CN; NO₂; C₁-C₆alkyl; C₂-C₆alkenyl; C₂-C₆alkynyl; C₁-C₆haloalkyl; C₁-C₆alkoxy; C₁-C₆alkylthio; C₁-C₆alkylsulfonyl; C₁-C₆alkylcarbonyl; C₁-C₆alkoxyC₁-C₆alkyl; C₁-C₆alkoxycarbonyl; C₁-C₆alkoxycarbonylC₁-C₆alkyl; C₁-C₆haloalkoxyC₁-C₆alkyl; amino C₁-C₆alkyl in which amino is optionally substituted with up to 2 C₁-C₁₂ alkyl; optionally substituted aryl, aryloxy, arylC₁-C₆alkyl, arylC₁-C₆alkoxy, aryloxyC₁-C₆alkyl, arylC₁-C₆alkoxylC₁-C₆alkyl, heteroaryl, heteroarylC₁-C₆alkyl, or heteroarylC₁-C₆alkoxyl groups, said optional substituents being up to 3 groups selected from halo, NO₂, C₁-C₂alkyl, C₁-C₂haloalkyl, C₁-C₂alkoxy or C₁-C₂alkoxyC₁-C₂alkyl, and groups having formula are as follows:



55 wherein: R₁₀ and R₁₁ are respectively selected from H, C₁-C₁₂alkyl, aryl or arylC₁-C₆alkyl.

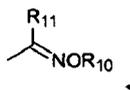
[0009] Still more preferred are such compounds wherein:

B is O;

R₁ and R₂ are both methyl;

R₃ is H or methyl;

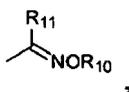
R₄, R₅, R₆, R₇, and R₈ may be the same or different, and are selected from H, halo, CN, NO₂, C₁-C₆alkyl, C₂-C₆alkenyl, C₁-C₆haloalkyl, C₁-C₆alkoxy, C₁-C₆alkylcarbonyl, C₁-C₆alkoxyC₁-C₆alkyl, C₁-C₆alkoxycarbonyl, C₁-C₆alkoxycarbonylC₁-C₃alkyl, C₁-C₃haloalkoxyC₁-C₃alkyl, or amino C₁-C₃alkyl in which amino is optionally substituted with up to 2 C₁-C₃alkyl; optionally substituted phenyl, phenoxy, phenylC₁-C₂alkyl, phenylC₁-C₂alkoxy, phenoxyC₁-C₂alkyl, phenylmethyl, phenylmethoxy, or phenylmethoxyC₁-C₂alkyl groups, said substituents being up to 2 groups selected from halo, NO₂, C₁-C₂alkyl, C₁-C₂haloalkyl, C₁-C₂alkoxy or C₁-C₂alkoxyC₁-C₂alkyl, and groups having general formula as follows:



wherein: R₁₀ and R₁₁ are respectively selected from H and C₁-C₆alkyl.

[0010] Still more preferably,

R₄, R₅, R₆, R₇, and R₈ may be the same or different, respectively selected from H, Cl, Br, F, CN, C₁-C₆alkyl, C₁-C₆haloalkyl, C₁-C₆alkylcarbonyl, C₁-C₆alkoxy, C₁-C₆alkoxyC₁-C₃alkyl, C₁-C₃haloalkoxyC₁-C₃alkyl, amino C₁-C₃alkyl in which amino is optionally substituted with up to 2 C₁-C₃alkyl; optionally substituted phenyl, phenoxy, phenylmethyl, phenylmethoxy groups, said substituents being up to 2 groups selected from: halo, NO₂, C₁-C₂alkyl, C₁-C₂haloalkyl, C₁-C₂alkoxy or C₁-C₂alkoxyC₁-C₂alkyl, and groups having general formula as follows:



wherein: R₁₀ and R₁₁ are both methyl.

[0011] The following is the meaning of terms in the general formula (I):

Halogen or halo is meant to include fluoro, chloro, bromo or iodo.

The term alkyl includes both straight and branched chain alkyl such as methyl, ethyl, propyl, isopropyl and tert-butyl.

The term haloalkyl refers to straight or branched chain alkyl, in which hydrogen atom may be all or partly substituted with halogen, such as chloromethyl, dichloromethyl, trichloromethyl, fluoromethyl, difluoromethyl, or trifluoromethyl.

The term alkoxy refers to straight or branched chain alkyl, which is linked to the structure by oxygen atom.

The term haloalkoxy refers to straight or branched chain alkoxy, in which hydrogen atom may be all or partly substituted with halogen-, such as chloromethoxy, dichloromethoxy, trichloromethoxy, fluoromethoxy, difluoromethoxy, trifluoromethoxy, chlorofluoromethoxy, or trifluoroethoxy.

The term alkenyl refers to an straight or branched, having double bonds at any position such as vinyl or allyl. Substituted alkenyl includes arylvinyl substituted at any position with any group.

The term alkynyl refers to straight or branched groups having triple bonds at any position, such as ethynyl or propynyl.

Substituted alkynyl includes arylethynyl substituted at any position with any group.

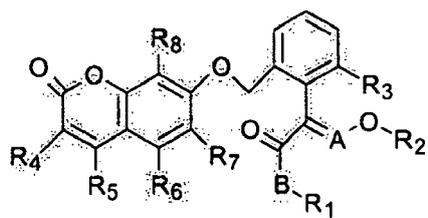
The terms aryl and aryl in arylalkyl, arylalkenyl arylalkynyl, aryloxy and aryloxyalkyl include phenyl and naphthyl.

The substituent groups in phenyl, phenoxy, phenylmethyl and phenylmethoxy are such groups as alkyl, alkoxy, haloalkyl, haloalkoxy, halo, NO₂ and CN. The number of the substituent groups can be from one to five.

The term heteroaryl in this invention refers to five member ring or six member ring containing one or many N, O, S hetero atom such as furan, thiophene, pyrrole, pyrazole, imidazole, thiazole, triazole, pyridine, pyrimidine, pyrazine, pyridazine, triazine, quinoline, benzofuran.

[0012] Because of the C=C and C=N link to different substituted group, the compounds of the invention may form geometrical isomer (the different isomers are respectively expressed with Z and E). Z isomer and E isomer and their mixture in any proportion are included in the invention.

[0013] The present invention is explained by the compounds of the following table I, but without being restricted thereby.



(I)

10 Wherein $R_1, R_2 = \text{CH}_3$; E is $\text{C}(\text{CH}_3)=\text{NOCH}_3$; M is C_6H_3 -3, 4-(OCH_3)₂

Table 1

No.	A	B	R ₃	R ₄	R ₅	R ₆	R ₇	R ₈	Physical-property *
1	CH	O	H	H	H	H	H	H	oil
2	CH	O	H	H	CH ₃	H	H	H	140-143
3	CH	O	H	H	CH ₃	H	H	CH ₃	188-190
4	CH	O	H	H	C ₆ H ₅	H	H	CH ₃	146-148
5	CH	O	H	CH ₃	CH ₃	H	H	H	120-122
6	CH	O	H	CH ₃	CH ₃	H	H	CH ₃	174-176
7	CH	O	H	H	CF ₃	H	H	H	164-166
8	CH	O	H	H	CH ₃	H	H	E	oil
9	CH	O	H	H	CH ₃	H	E	H	183-185
10	CH	O	H	H	CH ₃	H	COCH ₃	H	169-172
11	CH	O	H	H	CH ₃	H	H	COCH ₃	165-167
12	CH	O	H	Cl	CH ₃	H	H	H	162-164
13	CH	O	H	H	CH ₂ Cl	H	H	H	
14	CH	O	H	Cl	CH ₂ Cl	H	H	H	
15	CH	O	H	Cl	CH ₂ OCH ₃	H	H	H	
16	CH	O	H	Cl	CH ₂ CH ₃	H	H	H	
17	CH	O	H	H	CH ₂ CH ₃	H	H	CH ₃	154-156
18	CH	O	H	C ₂ H ₅	CH ₃	H	H	H	132-135
19	CH	O	H	H	CH ₂ OCH ₃	H	H	H	140-142
20	CH	O	H	H	CH ₂ OC ₂ H ₅	H	H	H	
21	CH	O	H	Cl	CH ₂ OC ₂ H ₅	H	H	H	
22	CH	O	H	OCH ₃	CH ₂ OCH ₃	H	H	H	
23	CM	O	H	N(CH ₃) ₂	CH ₃	H	H	H	
24	CH	O	H	CN	H	H	H	H	166-168
25	CH	O	H	Cl	CH ₃	H	H	CH ₃	202-204
26	CH	O	H	H	CH(CH ₃) ₂	H	H	H	128-130
27	CH	O	H	C ₃ H ₇	CH ₃	H	H	H	142-144
28	CH	O	H	H	t C ₄ H ₉	H	H	H	
29	CH	O	H	H	4-Cl-C ₆ H ₄	H	H	H	149-152
30	CH	O	H	Cl	4-Cl-C ₆ H ₄	H	H	H	

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(continued)

No.	A	B	R ₃	R ₄	R ₅	R ₆	R ₇	R ₈	Physical-property *	
5	31	CH	O	H	H	4-Cl-C ₆ H ₄	H	H	CH ₃	
	32	CH	O	H	Cl	C ₆ H ₅	H	H	H	142-144
	33	CH	O	H	H	CH ₂ CH ₃	H	H	H	134-136
	34	CH	O	H	H	CH ₂ C ₂ H ₅	H	H	H	118-120
10	35	CH	O	H	H	CH ₂ C ₂ H ₅	H	H	CH ₃	146-148
	36	CH	O	H	Cl	CH ₂ C ₂ H ₅	H	H	H	118-120
	37	CH	O	H	CH ₃	CH ₂ C ₂ H ₅	H	H	H	112-115
15	38	CH	O	H	H	4-F-C ₆ H ₄	H	H	H	132-134
	39	CH	O	H	Cl	4-F-C ₆ H ₄	H	H	H	
	40	CH	O	H	H	4-F-C ₆ H ₄	H	H	CH ₃	
	41	CH	O	H	H	4-CF ₃ -C ₆ H ₄	H	H	H	161-162
20	42	CH	O	H	Cl	4-CF ₃ -C ₆ H ₄	H	H	H	
	43	CH	O	H	Cl	CH ₂ N(CH ₃) ₂	H	H	H	
	44	CH	O	H	OCH ₃	C ₂ H ₅	H	H	H	
25	45	CH	O	H	OCH ₃	CH ₃	H	H	H	
	46	CH	O	H	OC ₂ H ₅	CH ₃	H	H	H	
	47	CH	O	H	H	CH ₂ OCH ₂ CF ₃	H	H	H	
	48	CH	O	H	Cl	CH ₂ OCH ₂ CF ₃	H	H	H	
30	49	CH	O	H	F	CF ₃	H	H	H	
	50	CH	O	H	F	CH ₃	H	H	H	163-164
	51	CH	O	H	H	CH ₂ N(CH ₃) ₂	H	H	H	
35	52	CH	O	H	H	C ₆ H ₅	H	H	H	130-133
	53	CH	O	H	Cl	Cl	H	H	H	
	54	CH	O	H	F	Cl	H	H	H	
	55	CH	O	H	H	CH ₂ OCH ₂ C ₆ H ₅	H	E	H	
40	56	CH	O	H	OCH ₃	4-Cl-C ₆ H ₅	H	H	H	
	57	CH	O	H	F	4-Cl-C ₆ H ₅	H	H	H	
	58	CH	O	H	H	M	H	H	H	81-83
45	59	CH	O	H	Cl	M	H	H	H	
	60	CH	O	H	Cl	M	H	H	CH ₃	
	61	CH	O	H	CH ₃ S	CH ₃	H	H	H	
	62	CH	O	H	CH ₃ SO ₂	CH ₃	H	H	H	
50	63	CH	O	H	F	F	H	H	H	
	64	CH	O	H	CH ₃ SO ₂	Cl	H	H	H	
	65	CH	O	H	H	4-NO ₂ -C ₆ H ₅	H	H	H	
55	66	CH	O	H	Cl	4-NO ₂ -C ₆ H ₅	H	H	H	
	67	CH	O	H	H	4-NO ₂ -C ₆ H ₅	H	H	CH ₃	
	68	CH	O	H	PhCH ₂	CH ₃	H	H	H	159-162

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(continued)

No.	A	B	R ₃	R ₄	R ₅	R ₆	R ₇	R ₈	Physical-property *	
5	69	CH	O	H	PhCH ₂	CH ₃	H	H	CH ₃	
	70	CH	O	H	CF ₃ CH ₂ O	C ₃ H ₇	H	H	H	
	71	N	O	H	Cl	CH ₃	H	H	H	172-174
	72	N	O	H	H	CH ₃	H	H	H	150-152
10	73	N	O	H	H	CH ₃	H	H	CH ₃	178-180
	74	N	O	H	CH ₃	CH ₃	H	H	H	112-118
	75	N	O	H	F	CH ₃	H	H	H	
15	76	N	O	H	H	CF ₃	H	H	Cl	
	77	N	O	H	CH ₃	CH ₃	H	H	CH ₃	184-186
	78	N	O	H	H	CH ₃	H	E	CO ₂ CH ₃	
	79	N	O	H	H	CH ₃	H	COCH ₃	CO ₂ CH ₃	
20	80	N	O	H	Cl	CH ₃	H	H	CH ₃	198-200
	81	N	O	H	H	CH ₂ Cl	H	H	CO ₂ CH ₃	
	82	N	O	H	H	H	H	H	H	106-110
25	83	N	O	H	H	CH ₂ Cl	H	H	CF ₃	
	84	N	O	H	H	3-CF ₃ -C ₆ H ₄	H	H	CF ₃	
	85	N	O	H	CH ₃	3-CH ₃ -C ₆ H ₄	H	H	CF ₃	
	86	N	O	H	CH ₃	4-CH ₃ -C ₆ H ₄	H	H	CF ₃	
30	87	N	O	H	H	CH ₂ Cl	H	H	H	
	88	N	O	H	Cl	CH ₂ Cl	H	H	H	
	89	N	O	H	Cl	CH ₂ F	H	H	H	
35	90	N	O	H	H	CH ₂ F	H	H	H	
	91	N	O	H	H	CH ₂ Br	H	H	H	
	92	N	O	H	H	CH ₂ OCH ₃	H	H	CH ₂ N(CH ₃) ₂	
	93	N	O	H	Cl	CH ₂ OCH ₃	H	H	CH ₂ N(CH ₃) ₂	
40	94	N	O	H	CH ₃	CH ₂ OCH ₃	H	H	CH ₂ N(CH ₃) ₂	
	95	N	O	H	H	CH ₂ OCH ₃	H	H	F	
	96	N	O	H	CH ₃	CH ₂ OCH ₃	H	H	F	
45	97	N	O	H	CH ₃	CH ₂ OCH ₃	H	CO ₂ CH ₃	CH ₂ N(CH ₃) ₂	
	98	N	O	H	H	CH ₂ OCH ₃	H	H	H	
	99	N	O	H	H	CH ₂ OCH ₃	H	H	E	
50	100	N	O	H	H	3-CF ₃ -C ₆ H ₄	H	E	H	
	101	N	O	H	H	3-CH ₃ -C ₆ H ₄	H	COCH ₃	H	
	102	N	O	H	H	4-CH ₃ -C ₆ H ₄	H	H	COCH ₃	
	103	N	O	H	Cl	CH ₂ OC ₂ H ₅	H	H	H	
55	104	N	O	H	H	CH ₂ OC ₂ H ₅	H	H	H	
	105	N	O	H	H	CH ₂ OC ₂ H _s	H	H	CH ₃	
	106	N	O	H	H	3-OCH ₃ -C ₆ H ₄	H	H	CH ₃	

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(continued)

No.	A	B	R ₃	R ₄	R ₅	R ₆	R ₇	R ₈	Physical-property *	
5	107	N	O	H	CH ₃	4-OCH ₃ -C ₆ H ₄	H	H	H	
	108	N	O	H	CH ₃	2-OCH ₃ -C ₆ H ₄	H	H	CH ₃	
	109	N	O	H	H	CH ₂ OC ₂ H ₅	H	H	Cl	
	110	N	O	H	H	CH ₂ OC ₂ H ₅	H	H	E	
10	111	N	O	H	H	M	H	E	H	
	112	N	O	H	H	3-CF ₃ -C ₆ H ₄	H	COCH ₃	H	
	113	N	O	H	H	3-CH ₃ -C ₆ H ₄	H	H	COCH ₃	
15	114	N	O	H	H	4-CH ₃ -C ₆ H ₄	H	H	H	
	115	N	O	H	H	2-Cl-C ₆ H ₄	H	H	H	
	116	N	O	H	H	3-Cl-C ₆ H ₄	H	H	CH ₃	
	117	N	O	H	H	CH ₂ OCH ₂ CF ₃	H	H	CH ₃	
20	118	N	O	H	CH ₃	CH ₂ OCH ₂ CF ₃	H	H	H	
	119	N	O	H	CH ₃	-CH ₂ OC ₆ H ₅	H	H	CH ₃	
	120	N	O	H	H	-CH ₂ OC ₆ H ₅	H	H	H	
25	121	N	O	H	H	CH ₂ OCH ₂ C ₆ H ₅	H	H	E	
	122	N	O	H	H	CH ₂ OCH ₂ C ₆ H ₅	H	E	H	
	123	N	O	H	H	4-Cl-C ₆ H ₄	H	COCH ₃	H	
30	124	CH	O	CH ₃	H	H	H	H	H	
	125	CH	O	CH ₃	H	CH ₃	H	H	H	
	126	CH	O	CH ₃	H	CH ₃	H	H	CH ₃	
	127	CH	O	CH ₃	H	C ₆ H ₅	H	H	CH ₃	
35	128	CH	O	CH ₃	CH ₃	CH ₃	H	H	H	
	129	CH	O	CH ₃	CH ₃	CH ₃	H	H	CH ₃	
	130	CH	O	CH ₃	H	CF ₃	H	H	H	
40	131	CH	O	CH ₃	H	CH ₃	H	H	E	
	132	CH	O	CH ₃	H	CH ₃	H	E	H	
	133	CH	O	CH ₃	H	CH ₃	H	COCH ₃	H	
	134	CH	O	CH ₃	H	CH ₃	H	H	COCH ₃	
45	135	CH	O	CH ₃	H	CH ₂ Cl	H	H	H	
	136	CH	O	CH ₃	Cl	CH ₂ Cl	H	H	H	
	137	CH	O	CH ₃	H	CH ₂ Cl	H	H	CF ₃	
	138	CH	O	CH ₃	H	CH ₂ Cl	H	H	CH ₃	
50	139	CH	O	CH ₃	CH ₃	CH ₂ OCH ₃	H	H	H	
	140	CH	O	CH ₃	CH ₃	CH ₂ OCH ₃	H	H	CH ₃	
	141	CH	O	CH ₃	OCH ₃	CH ₂ Cl	H	H	H	
55	142	CH	O	CH ₃	H	CH ₂ Cl	H	H	E	
	143	CH	O	CH ₃	H	CH ₂ Cl	H	E	H	
	144	CH	O	CH ₃	H	CH ₂ Cl	H	COCH ₃	H	

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(continued)

No.	A	B	R ₃	R ₄	R ₅	R ₆	R ₇	R ₈	Physical-property *	
5	145	CH	O	CH ₃	H	CH ₂ Cl	H	H	COCH ₃	
	146	CH	O	CH ₃	H	CH ₂ OCH ₂ CF ₃	H	H	H	
	147	CH	O	H ₃	Cl	CH ₂ OC ₂ H ₅	H	H	H	
	148	CH	O	CH ₃	Cl	CH ₂ OCH ₃	H	H	CH ₃	
10	149	CH	O	CH ₃	H	CH ₂ OCH ₃	H	H	CH ₃	
	150	CH	O	CH ₃	CH ₃	3-CF ₃ -C ₆ H ₄	H	H	H	
	151	CH	O	CH ₃	CH ₃	3-CH ₃ -C ₆ H ₄	H	H	CH ₃	
15	152	CH	O	CH ₃	H	4-CH ₃ -C ₆ H ₄	H	H	H	
	153	CH	O	CH ₃	H	2-Cl-C ₆ H ₄	H	H	E	
	154	CH	O	CH ₃	H	3-Cl-C ₆ H ₄	H	E	H	
	155	CH	O	CH ₃	H	CF ₃	H	COCH ₃	H	
20	156	CH	O	CH ₃	Cl	CH ₂ OCH ₃	H	H	COCH ₃	
	157	CH	O	CH ₃	OCH ₃	CH ₂ OC ₂ H ₅	H	H	H	
	158	CH	O	CH ₃	C ₂ H ₅	CH ₂ OC ₂ H ₅	H	CH ₃	H	
25	159	CH	O	CH ₃	H	CH ₂ OC ₂ H ₅	H	H	CH ₃	
	160	CH	O	CH ₃	Cl	CH ₂ OC ₂ H ₅	H	CO ₂ C ₂ H ₅	CH ₃	
	161	CH	O	CH ₃	CH ₃	2-F-C ₆ H ₄	H	H	H	
	162	CH	O	CH ₃	CH ₃	3-F-C ₆ H ₄	H	H	CH ₃	
30	163	CH	O	CH ₃	H	4-F-C ₆ H ₄	H	H	H	
	164	CH	O	CH ₃	H	CH ₂ OC ₂ H ₅	H	H	E	
	165	CH	O	CH ₃	H	CH ₂ OC ₂ H ₅	H	E	H	
35	166	CH	O	CH ₃	H	CH ₂ OC ₂ H ₅	H	COCH ₃	H	
	167	CH	O	CH ₃	H	CH ₂ OC ₂ H ₅	H	H	COCH ₃	
	168	CH	O	CH ₃	H	CH ₂ OCH ₂ CF ₃	H	H	H	
	169	CH	O	CH ₃	Cl	CH ₂ OCH ₂ CF ₃	H	H	H	
40	170	CH	O	CH ₃	H	CF ₃	H	H	CH ₃	
	171	CH	O	CH ₃	H	CH ₂ OCH ₂ CF ₃	H	H	CH ₃	
	172	CH	O	CH ₃	CH ₃	CH ₂ OCH ₂ CF ₃	H	H	H	
45	173	CH	O	CH ₃	CH ₃	-CH ₂ OPh	H	H	CH ₃	
	174	CH	O	CH ₃	H	-CH ₂ OPh	H	H	H	
	175	CH	O	CH ₃	H	CH ₂ OCH ₂ Ph	H	H	E	
	176	CH	O	CH ₃	H	CH ₂ OCH ₂ Ph	H	E	H	
50	177	CH	O	CH ₃	H	4-Cl-C ₆ H ₅	H	COCH ₃	H	
	178	CH	O	CH ₃	H	4-Cl-C ₆ H ₅	H	H	COCH ₃	
	179	CH	O	CH ₃	H	M	H	CO ₂ C ₂ H ₅	H	
55	180	CH	O	CH ₃	H	M	H	H	H	
	181	CH	O	CH ₃	Cl	M	H	H	CH ₃	
	182	CH	O	CH ₃	H	M	H	H	CH ₃	

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(continued)

No.	A	B	R ₃	R ₄	R ₅	R ₆	R ₇	R ₈	Physical-property *	
5	183	CH	O	CH ₃	CH ₃	M	H	H	H	
	184	N	O	CH ₃	H	CH ₃	H	H	H	
	185	N	O	CH ₃	H	C ₆ H ₅	H	H	Cl	
	186	N	O	CH ₃	CH ₃	CH ₃	H	H	H	
10	187	N	O	CH ₃	CH ₃	CH ₃	H	H	H	
	188	N	O	CH ₃	H	CF ₃	H	H	Cl	
	189	N	O	CH ₃	CH ₃	CH ₃	H	H	CH ₃	
15	190	N	O	CH ₃	H	CH ₃	H	E	CO ₂ CH ₃	
	191	N	O	CH ₃	H	CH ₃	H	COCH ₃	CO ₂ CH ₃	
	192	N	O	CH ₃	H	CH ₃	H	H	CO ₂ CH ₃	
	193	N	O	CH ₃	H	CH ₂ Cl	H	H	CO ₂ CH ₃	
20	194	N	O	CH ₃	H	H	H	H	H	
	195	N	O	CH ₃	H	CH ₂ Cl	H	H	CF ₃	
	196	N	O	CH ₃	H	3-CF ₃ -C ₆ H ₄	H	H	CF ₃	
25	197	N	O	CH ₃	CH ₃	3-CH ₃ -C ₆ H ₄	H	H	CF ₃	
	198	N	O	CH ₃	CH ₃	4-CH ₃ -C ₆ H ₄	H	H	CF ₃	
	199	N	O	CH ₃	H	CH ₂ Cl	H	H	H	
	200	N	O	CH ₃	H	CH ₂ Cl	H	H	E	
30	201	N	O	CH ₃	H	CH ₂ Cl	H	E	H	
	202	N	O	CH ₃	H	CH ₂ Cl	H	COCH ₃	H	
	203	N	O	CH ₃	H	CH ₂ Cl	H	H	COCH ₃	
35	204	N	O	CH ₃	H	CH ₂ OCH ₃	H	H	CH ₂ N(CH ₃) ₂	
	205	N	O	CH ₃	Cl	CH ₂ OCH ₃	H	H	CH ₂ N(CH ₃) ₂	
	206	N	O	CH ₃	CH ₃	CH ₂ OCH ₃	H	H	CH ₂ N(CH ₃) ₂	
	207	N	O	CH ₃	H	CH ₂ OCH ₃	H	H	F	
40	208	N	O	CH ₃	CH ₃	CH ₂ OCH ₃	H	H	F	
	209	N	O	CH ₃	CH ₃	CH ₂ OCH ₃	H	CO ₂ CH ₃	CH ₂ N(CH ₃) ₂	
	210	N	O	CH ₃	H	CH ₂ OCH ₃	H	H	H	
45	211	N	O	CH ₃	H	CH ₂ OCH ₃	H	H	E	
	212	N	O	CH ₃	H	3-CF ₃ -C ₆ H ₄	H	E	H	
	213	N	O	CH ₃	H	3-CH ₃ -C ₆ H ₄	H	COCH ₃	H	
	214	N	O	CH ₃	H	4-CH ₃ -C ₆ H ₄	H	H	COCH ₃	
50	215	N	O	CH ₃	Cl	CH ₂ OC ₂ H ₅	H	H	H	
	216	N	O	CH ₃	H	CH ₂ OC ₂ H ₅	H	H	H	
	217	N	O	CH ₃	H	CH ₂ OC ₂ H ₅	H	H	CH ₃	
55	218	N	O	CH ₃	H	3-OCH ₃ -C ₆ H ₄	H	H	CH ₃	
	219	N	O	CH ₃	CH ₃	4-OCH ₃ -C ₆ H ₄	H	H	H	
	220	N	O	CH ₃	CH ₃	2-OCH ₃ -C ₆ H ₄	H	H	CH ₃	

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(continued)

No.	A	B	R ₃	R ₄	R ₅	R ₆	R ₇	R ₈	Physical-property *	
5	221	N	O	CH ₃	H	CH ₂ OC ₂ H ₅	H	H	Cl	
	222	N	O	CH ₃	H	CH ₂ OC ₂ H ₅	H	H	E	
	223	N	O	CH ₃	H	M	H	E	H	
	224	N	O	CH ₃	H	3-CF ₃ -C ₆ H ₄	H	COCH ₃	H	
10	225	N	O	CH ₃	H	3-CH ₃ -C ₆ H ₄	H	H	COCH ₃	
	226	N	O	CH ₃	H	4-CH ₃ -C ₆ H ₄	H	H	H	
	227	N	O	CH ₃	H	2-Cl-C ₆ H ₄	H	H	H	
15	228	N	O	CH ₃	H	3-Cl-C ₆ H ₄	H	H	CH ₃	
	229	N	O	CH ₃	H	CH ₂ OCH ₂ CF ₃	H	H	CH ₃	
	230	N	O	CH ₃	CH ₃	CH ₂ OCH ₂ CF ₃	H	H	H	
	231	N	O	CH ₃	CH ₃	-CH ₂ OPh	H	H	CH ₃	
20	232	N	O	CH ₃	H	-CH ₂ OPh	H	H	H	
	233	N	O	CH ₃	H	CH ₂ OCH ₂ Ph	H	H	E	
	234	N	O	CH ₃	H	CH ₂ OCH ₂ Ph	H	E	H	
25	235	N	O	CH ₃	H	4-Cl-C ₆ H ₄	H	COCH ₃	H	
	236	CH	O	H	C ₃ H ₇ i	CH ₃	H	H	H	oil
	237	CH	O	H	n-C ₄ H ₉	CH ₃	H	H	H	117-118
	238	CH	O	H	n-C ₅ H ₁₁	CH ₃	H	H	H	
30	239	CH	O	H	C ₂ H ₄ Pr i	CH ₃	H	H	H	oil
	240	CH	O	H	n-C ₆ H ₁₃	CH ₃	H	H	H	113-115
	241	CH	O	H	H	n-C ₄ H ₉	H	H	H	
35	242	CH	O	H	H	n-C ₅ H ₁₁	H	H	H	
	243	CH	O	H	H	CH(CH ₃) ₂	H	H	CH ₃	110-112
	244	CH	O	H	n-C ₃ H ₇	n-C ₃ H ₇	H	H	H	112-114
	245	N	O	H	Cl	n-C ₃ H ₇	H	H	H	136-138
40	246	N	O	H	Cl	C ₆ H ₅	H	H	H	166-168
	247	N	O	H	n-C ₃ H ₇	CH ₃	H	H	H	121-122
	248	N	O	H	n-C ₄ H ₉	CH ₃	H	H	H	100-102
45	249	N	O	H	n-C ₆ H ₁₃	CH ₃	H	H	H	75-78
	250	CH	O	H	CH ₃	n-C ₄ H ₉	H	H	H	
	251	CH	O	H	C ₂ H ₅	n-C ₄ H ₉	H	H	H	
	252	CH	O	H	C ₃ H ₇	n-C ₄ H ₉	H	H	H	
50	253	CH	O	H	i-C ₃ H ₇	n-C ₄ H ₉	H	H	H	
	254	CH	O	H	n-C ₄ H ₉	n-C ₄ H ₉	H	H	H	
	255	CH	O	H	CH ₃	n-C ₅ H ₁₁	H	H	H	
55	256	CH	O	H	C ₂ H ₅	n-C ₅ H ₁₁	H	H	H	
	257	CH	O	H	C ₃ H ₇	n-C ₅ H ₁₁	H	H	H	
	258	CH	O	H	i-C ₃ H ₇	n-C ₅ H ₁₁	H	H	H	

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(continued)

No.	A	B	R ₃	R ₄	R ₅	R ₆	R ₇	R ₈	Physical-property *	
5	259	CH	O	H	n-C ₄ H ₉	n-C ₅ H ₁₁	H	H	H	
	260	CH	O	H	H	n-C ₆ H ₁₃	H	H	H	
	261	CH	O	H	CH ₃	n-C ₆ H ₁₃	H	H	H	
	262	CH	O	H	C ₂ H ₅	n-C ₆ H ₁₃	H	H	H	
10	263	CH	O	H	C ₃ H ₇	n-C ₆ H ₁₃	H	H	H	
	264	CH	O	H	i-C ₃ H ₇	n-C ₆ H ₁₃	H	H	H	
	265	CH	O	H	n-C ₄ H ₉	n-C ₆ H ₁₃	H	H	H	
15	266	N	O	H	CH ₃	n-C ₄ H ₉	H	H	H	
	267	N	O	H	C ₂ H ₅	n-C ₄ H ₉	H	H	H	
	268	N	O	H	C ₃ H ₇	n-C ₄ H ₉	H	H	H	
	269	N	O	H	i-C ₃ H ₇	n-C ₄ H ₉	H	H	H	
20	270	N	O	H	n-C ₄ H ₉	n-C ₄ H ₉	H	H	H	
	271	N	O	H	CH ₃	n-C ₅ H ₁₁	H	H	H	
	272	N	O	H	C ₂ H ₅	n-C ₅ H ₁₁	H	H	H	
25	273	N	O	H	C ₃ H ₇	n-C ₅ H ₁₁	H	H	H	
	274	N	O	H	i-C ₃ H ₇	n-C ₅ H ₁₁	H	H	H	
	275	N	O	H	n-C ₄ H ₉	n-C ₅ H ₁₁	H	H	H	
	276	N	O	H	H	n-C ₆ H ₁₃	H	H	H	
30	277	N	O	H	CH ₃	n-C ₆ H ₁₃	H	H	H	
	278	N	O	H	C ₂ H ₅	n-C ₆ H ₁₃	H	H	H	
	279	N	O	H	C ₃ H ₇	n-C ₆ H ₁₃	H	H	H	
35	280	N	O	H	i-C ₃ H ₇	n-C ₆ H ₁₃	H	H	H	
	281	N	O	H	n-C ₄ H ₉	n-C ₆ H ₁₃	H	H	H	
	282	CH	O	H	H	CH ₂ -Ph-4-Cl	H	H	H	
	283	CH	O	H	CH ₃	CH ₂ -Ph-4-Cl	H	H	H	
40	284	CH	O	H	C ₂ H ₅	CH ₂ -Ph-4-Cl	H	H	H	
	285	CH	O	H	CH ₂ -Ph-4-Cl	CH ₃	H	H	H	
	286	CH	O	H	CH ₂ -Ph-4-Cl	C ₂ H ₅	H	H	H	
45	287	CH	O	H	CH ₂ -Ph-4-Cl	C ₃ H ₇	H	H	H	
	288	CH	O	H	CH ₃	CF ₃	H	H	H	
	289	CH	O	H	Cl	CF ₃	H	H	H	
	290	CH	O	H	C ₂ H ₅	CF ₃	H	H	H	
50	291	CH	O	H	n-C ₃ H ₇	CF ₃	H	H	H	
	292	CH	O	H	n-C ₄ H ₉	CF ₃	H	H	H	
	293	CH	O	H	H	CH ₂ CH ₂ -Ph-4-Cl	H	H	H	
55	294	CH	O	H	CH ₃		H	H	H	
	295	CH	O	H	H	CH ₂ Bu-t	H	H	H	
	296	CH	O	H	CH ₃	CH ₂ Bu-t	H	H	H	

(continued)

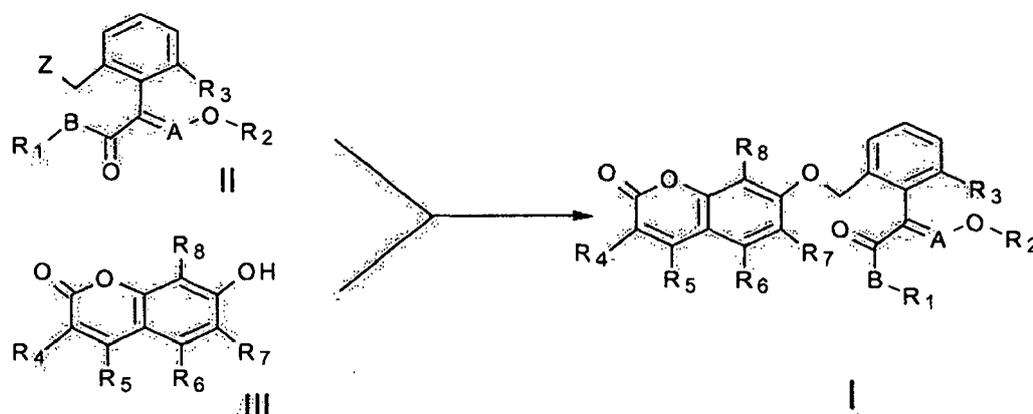
No.	A	B	R ₃	R ₄	R ₅	R ₆	R ₇	R ₈	Physical-property *
297	CH	O	H	n-C ₃ H ₇	CH ₂ Bu-t	H	H	H	
298	CH	O	H	CH ₂ Bu-t	CH ₃	H	H	H	
299	CH	O	H		CH ₃	H	H	H	
300	CH	O	H	CH ₂ CH ₂ -Ph-4-Cl	C ₂ H ₅	H	H	H	
301	CH	O	H		C ₃ H ₇	H	H	H	
302	CH	O	H	CO ₂ CH ₃	CH ₃	H	H	H	
303	CH	O	H	CO ₂ CH ₃	CF ₃	H	H	H	
304	CH	O	H	CO ₂ C ₂ H ₅	C ₂ H ₅	H	H	H	
305	CH	O	H	CO ₂ C ₂ H ₅	n-C ₃ H ₇	H	H	H	
306	CH	O	H	CH ₃	CO ₂ CH ₃	H	H	H	

* stands for melting point. °C is the unit.

[0014] The present invention also includes preparation of benzopyrone compounds and their isomers having general formula (I).

[0015] The compounds of formula I can be easily prepared by reaction of the benzylhalide having general formula (II) with benzopyrone compounds containing hydroxy group having general formula (III) under base condition according to the scheme I.

Scheme I:



wherein: Z is leaving group, such as halogen (Cl, Br, or I).

R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, A, B, is as defined above.

[0016] Preparation condition of compounds having general formula (I): In proper solvent, hydroxybenzopyrone compounds having general formula (III) are treated with proper base to become salts, then the compound having general formula (II) is added into the mixture, the reaction is carried out at proper temperature. After reaction is completed, the target compound I is obtained by normal way.

[0017] The proper solvent mentioned may be selected from the following ones, such as tetrahydrofuran, acetonitrile, toluene, xylene, benzene, DMF, DMSO, acetone or butanone and so on.

[0018] The proper base mentioned may be selected from the following ones, such as potassium hydroxide, sodium hydroxide, potassium carbonate, sodium carbonate, sodium bicarbonate, triethylamine, pyridine or sodium hydride and so on.

[0019] The proper temperature mentioned is from room temperature to boiling point of solvent. Normal temperature is from 20 to 100°C.

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[0020] The reaction may be finished in the course of 30 minutes - 20 hours, generally 1-10 hours.

[0021] The reaction can be monitored by Thin-Layer Chromatography.

[0022] The intermediates of general formula (II) can be prepared according to the known methods, refer to US Pat. No.4723034 and US Pat. No.5554578.

[0023] Some of the hydroxylbenzopyrone compounds having general formula (III) are available from the chemical companies, and are also prepared according to the methods reported in Journal of Medicinal Chemistry, 2001, 44(5), 664-671, by the reaction $R_5COCHR_4CO_2CH_3(C_2H_5)$ with substituted resorcinol. Moreover, the compound may be straightly used to prepare the target compounds without further purification. Some of the hydroxylbenzopyrone compounds having general formula (III) synthesized are showed in table 2.

Table 2

III	R ₄	R ₅	R ₆	R ₇	R ₈	Physical property *
III-1	H	CH ₃	H	H	COCH ₃	158-160
III-2	H	CH ₃	H	H	C(=NOMe)CH ₃	129-140
III-4	H	CH ₃	H	H	CH ₃	256-258
III-5	Cl	CH ₃	H	H	H	230-234
III-6	H	CF ₃	H	H	H	180-183
III-7	C ₆ H ₅ CH ₂	CH ₃	H	H	H	208-212
III-8	H	4-F-C ₆ H ₄	H	H	H	256-262
III-9	H	3, 4-(MeO) ₂ C ₆ H ₄	H	H	H	184-188
III-10	F	CH ₃	H	H	H	203-206
III-11	H	C ₆ H ₅	H	H	H	240-242
III-12	H	C ₆ H ₅	H	H	CH ₃	260-262
III-13	Cl	C ₆ H ₅	H	H	H	188-190
III-14	CH ₃	CH ₃	H	H	H	118-120
III-15	CH ₃	CH ₃	H	H	CH ₃	218-222
III-16	H	n-C ₃ H ₇	H	H	CH ₃	176-178
III-17	Cl	n-C ₃ H ₇	H	H	H	148-150
III-18	H	i-C ₃ H ₇	H	H	H	160-162
III-19	n-C ₆ H ₁₃	CH ₃	H	H	H	170-172
III-20	i-C ₃ H ₇ CH ₂ CH ₂	CH ₃	H	H	H	101-102
III-21	n-C ₄ H ₉	CH ₃	H	H	H	134-136
III-22	n-C ₃ H ₇	CH ₃	H	H	H	142-144
III-23	H	CH ₂ OCH ₃	H	H	H	186-190

* stands for melting point. °C is the unit.

[0024] The present invention also provides compositions which are insecticides and fungicides. The active ingredients of the composition are the compounds having general formula (I), wherein the active ones being present in a total amount of 0.1 to 99% by weight, the rest being the acceptable carrier by agriculture.

[0025] The present invention, further more, provides preparation method of the said composition thereon. The compounds of general formula (I) and the carrier are mixed. The said composition may be a single component compound or mixture of compounds with several components.

[0026] The carrier in the invention accords to the requirements: it is easy to apply to the sites being to be treated for the carrier after it is confected with active component. For example, the sites could be plant, seed or soil convenient for store, transport or operation. The carrier could be solid or liquid, including the liquid which usually turns from gas condition under pressure. And the carriers which are used to confect insecticidal, bactericidal composition are applied.

[0027] Suitable solid carriers include natural and synthetic clays and silicates, for example diatomaceous earths, talcs,

magnesium aluminium silicates, aluminium silicates(kaolin), montmorillonites and micas; calcium carbonate; calcium sulphate; ammonium sulphate; synthetic silicon oxides and synthetic calcium silicates or aluminium silicates; elements, for example carbon and sulphur; natural and synthetic resins, for example coumarone resins, polyvinyl chloride, and styrene polymers or copolymers; solid polychlorophenols; bitumen; waxes, beeswax or paraffin wax for instance.

5 **[0028]** Suitable liquid carriers include water, alcohols such as isopropanol or alcohol; ketones such as acetone, methyl ethyl ketone, methyl isopropyl ketone or cyclohexanone; ethers; aromatics such as benzene, xylene, toluene; petroleum fractions such as kerosene or mineral oils, chlorinated aliphatic hydrocarbons such as carbon tetrachloride, tetrachloride ethylene or trichloride ethylene. Mixtures of these different liquids generally are often suitable.

10 **[0029]** The compositions of insecticides and fungicides are often formulated and transported in a concentrated form which is subsequently diluted by the user before application. The presence of small amounts of surfactant facilitates this process of dilution. Thus preferably at least one carrier in a composition according to the invention is a surfactant. For example the composition may contain at least two carriers, at least one of which is a surfactant.

15 **[0030]** A surfactant may be an emulsifier, a dispersant or a wetting agent; it may be nonionic or ionic. Examples of suitable surfactant include the sodium or calcium salts of polyacrylic acids and lignin sulphonic acids; the condensation products of fatty acids or aliphatic amines or amides containing at least 12 carbon atoms in the molecule with ethylene oxide and/or propylene oxide; fatty acid esters of glycol, sorbic alcohol, sucrose or pentaerythritol and condensations of these with ethylene oxide and/or propylene oxide; condensation products of fatty alcohol or alkyl phenols such as p-octylphenol or p-octylcresol, with ethylene-oxide and/or propylene oxide; sulphates or sulphonates of these condensation products; alkaline metal salts or alkaline earth metal salts, preferably sodium salts, of sulphuric or sulphonic acid esters containing at least 10 carbon atoms in the molecule, for example sodium lauryl sulphate, sodium secondary alkyl sulphates, sodium salts of sulphonated castor oil, and sodium alkylaryl sulphonates such as sodium dodecylbenzene sulphonate.

20 **[0031]** Examples of compositions and formulations according to the invention are wettable powder, Dustable powder, granule and aqueous solution; emulsifiable concentrate, emulsion, suspension concentrate, aerosol composition and fumigant. Wettable powder usually contains 25, 50 or 75% weight(ab.w) of active ingredient and usually contain in addition to solid inert carrier, 3-10% w of a dispersant and, where necessary, 0-10% w of stabiliser(s) and/or other additives such as penetrants or stickers. Dustable powder are usually formulated as a dust concentrate having a similar composition to that of a wettable powder but a dispersant, and are diluted with further solid carrier to give a composition usually containing 0.5-10% weight of active ingredient. Granules are usually prepared to have a size between 10 and 30 BS mesh (1.676-0.152 mm), and may be manufactured by agglomeration or impregnation techniques. Generally, granules contain 0.5-75% w active ingredient and 0-10% weight of additives such as stabilisers, surfactants, slow release modifiers. The so-called "dry flowable powders" consist of relatively small granules having a relatively high concentration of active ingredient. Emulsifiable concentrates usually contain, in addition to a solvent and, when necessary, co-solvent, 1-50% weight /volume(ab. w/v) active ingredient, 2-20% w/v emulsifiers and 0-20% w/v of other additives such as stabilisers, penetrants and corrosion inhibitors. Suspension concentrates are usually contain 10-75% w active ingredient, 0.5-15% w of dispersing agents, 0.1-10% w of other additives such as defoamers, corrosion inhibitors, stabilisers, penetrants and stickers.

35 **[0032]** Aqueous dispersant and emulsions, for example compositions obtained by diluting a wettable powder or a concentrate according to the invention with water, also lie within the scope of the invention. The said emulsions may be of the water-in-oil or of the oil-in-water type.

40 **[0033]** The composition to which one or more other fungicides are added has wider spectrum activity than single compound having general formula (I). In addition, other fungicides may have synergistic effect on the fungicidal activity of the compound having general formula (I). The compound having general formula (I) can also be used with other insecticides, or with another fungicide and other insecticides simultaneously.

45 **[0034]** This invention has the following advantages:

[0035] The compounds of present invention have very good insecticide activity, and may be used to control insects such as armyworm, diamond backmoth, aphids, carmine spider mite, two-spotted spider mite, lady beetles, mites and culex mosquitoes, especially for lady beetles and culex mosquitoes. All these attributes are suitable for integrated insect management.

50 **[0036]** The compounds of present invention have wide spectrum fungicidal activity, and may be used to control diseases in all sorts of plants caused by by oomycete, basidiomycete, ascomycete pathogens, and it may also provide good control efficacy at very low rate because of the high activity. These compounds have penetration activity and can be used as soil and foliar fungicides. They can provide satisfied control of grape downy mildew, rice sheath blight, rice blast, tomato early blight, tomato late blight, wheat leaf rust, wheat leaf blotch, wheat powdery mildew, cucumber powdery mildew, cucumber downy mildew and cucumber grey mold

DESCRIPTION OF THE INVENTION IN DETAIL

[0037] The following examples are illustrative of the present invention.

5 Preparation Example

Example 1 the preparation of compound 1

[0038] A reaction flask was charged a suspension of 60% sodium hydride 0.84 g (washed with petroleum ether), and then 30 ml of dry *N,N*-dimethylformamide (DMF) was added, the mixture was stirred at room temperature for 30 minutes. To this agitated suspension, 1.7 g of 7-hydroxycoumarin was added, the mixture was agitated continuously till to no gas emerging. 3.0g of methyl (*E*)- α -[2-(bromomethyl)phenyl]- β -methoxyacrylate was added to the reaction mixture and they were agitated continuously for 3 hours at room temperature. The reaction mixture was poured into ice water, extracted with ethyl acetate 3 times. The combined extracts were washed with brine 3 times, dried, filtered and concentrated under vacuum, to obtain the crude oil product 5g. This was subjected to column chromatography to obtain 2.8 g of compound 1 as a faint red-yellow oily substance in 76.5% yield.

¹HNMR(300MHz, internal standard=TMS, CDCl₃): δ ppm 3.69(3H, s), 3.88(3H, s), 5.04(2H, s), 6.19-6.23(1H, d), 6.77(1H, s), 6.83-6.87(1H, d), 7.18-7.20(1H, m), 7.26-7.34(4H, m), 7.48-7.64(2H, m).

20 **Example 2** the preparation of compound 2

[0039] A reaction flask was charged a suspension of 60% sodium hydride 0.45 g (washed with petroleum ether), and then 20 ml of dry *N,N*-dimethylformamide (DMF) was added, the mixture was stirred at room temperature for 30 minutes. To this agitated suspension, 1.0 g of 7-hydroxy-4-methylcoumarin was added, the mixture was agitated continuously till to no gas emerging. 1.66g of methyl (*E*)- α -[2-(chloromethyl)phenyl]- β -methoxyacrylate was added to the reaction mixture and they were agitated continuously for 3 hours at room temperature. The reaction mixture was poured into ice water, extracted with ethyl acetate 3 times. The combined extracts were washed with brine 3 times. dried, filtered and concentrated, to obtain the crude product, as a yellow solid substance. This was subjected to column chromatography, using a 1:2 mixture of ethyl acetate and petroleum ether as the eluting solution to obtain 1.73 g of compound 2, with melting point of 140-143°C in 80% yield.

¹HNMR(300MHz, internal standard=TMS, CDCl₃): δ ppm 2.38(3H, s), 3.74(3H, s), 3.89(3H, s), 5.04(2H, s), 6.11 (1H, s), 6.77(1H, s), 6.85-6.89(1H, d), 7.17-7.20(1H, m), 7.32-7.35(2H, m), 7.49-7.52(2H, m), 7.64(1H, s).

35 **Example 3** the preparation of compound 72

[0040] A reaction flask was added 1.2g of K₂CO₃, 1.0g of 7-hydroxy-4-methylcoumarin, 1.70g of methyl (*E*)-2-(bromomethyl)- α -(methoxyimino)benzeneacetate and 20ml Butanone, the reaction mixture was refluxed and agitated continuously for 5 hours. The reaction mixture was poured into ice water, extracted with ethyl acetate 3 times. The combined extracts were washed with brine 3 times, dried, filtered and concentrated under vacuum, to obtain the crude product, as a yellow solid substance. This was subjected to column chromatography, using a 1:2 mixture of ethyl acetate and petroleum ether as the eluting solution to obtain 1.77 g of compound 72, with melting point of 150-152°C in 83% yield.

¹HNMR(300MHz, internal standard=TMS, CDCl₃): δ ppm 2.39(3H, s), 3.87(3H, s), 4.05(3H, s), 5.02(2H, s), 6.13(1H, s), 6.80-6.86(2H, m), 7.23-7.26(1H, m), 7.43-7.49(4H, m).

[0041] The following compounds were prepared analogously. ¹HNMR of other compounds are provided as follows (300MHz, internal standard=TMS, CDCl₃):

Compound 3: δ ppm 2.36(3H, s), 2.37(3H, s), 3.72(3H, s), 3.84(3H, s), 5.09(2H, s), 6.13 (1H, s), 6.75-6.78(1H, d), 7.18-7.21(1H, m), 7.34-7.36(3H, m), 7.50-7.52(1H, m)7.61(1H, s).

Compound 4: δ ppm 2.41(3H, s), 3.69(3H, s), 3.81(3H, s), 5.08(2H, s), 6.20(1H, s), 6.68-6.71(1H, d), 7.18-7.21(4H, m), 7.32-7.50(5H, m), 7.59(1H, s), 7.92(1H, s).

Compound 5: δ ppm 2.17(3H, s), 2.35(3H, s), 3.73(3H, s), 3.88(3H, s), 5.02(2H, s), 6.78(1H, s), 6.83-6.85(1H, d), 7.31-7.34(3H, m), 7.45-7.47(2H, d), 7.62(1H, s).

Compound 6: δ ppm 2.32(3H, s), 2.31-2.36(6H, d), 3.69(3H, s), 3.84(3H, s), 5.07(2H, s), 6.74-6.77(1H, d), 7.17-7.20(1H, m), 7.31-7.36(3H, m), 7.51-7.54(1H, m), 7.61(1H, s).

Compound 12: δ ppm 2.53(3H, s), 3.74(3H, s), 3.89(3H, s), 5.04(2H, s), 6.78(1H, s), 6.83-6.85(1H, d), 7.18-7.21(1H, m), 7.32-7.35(2H, m), 7.47-7.50(2H, d), 7.64(1H, s).

Compound 17: δ ppm 1.25-1.32(3H, m), 2.36(3H, s), 2.74-2.76(2H, m), 3.71(3H, s), 3.84(3H, s), 5.08(2H, s), 6.15(1H, s), 6.75-6.78(1H, d), 7.18-7.21(1H, m), 7.33-7.38(3H, m), 7.50-7.54(1H, m), 7.61(1H, s).

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- Compound 18: δ ppm 1.10-1.15(3H, t), 2.37(3H, s), 2.60-2.68(2H, q), 3.74(3H, s), 3.89(3H, s), 5.03(2H, s), 6.76 (1H, d), 6.84-6.88(1H, dd), 7.18-7.21(1H, m), 7.32-7.35(2H, m), 7.45-7.53(2H, m), 7.63(1H, s).
- Compound 19: δ ppm 3.48(3H, s), 3.74(3H, s), 3.89(3H, s), 4.56(2H, s), 5.04(2H, s), 6.34(1H, s), 6.79(1H, d), 6.84-6.88(1H, dd), 7.18-7.21(1H, m), 7.30-7.36(2H, m), 7.41-7.44(1H, d), 7.48-7.51 (1H, m), 7.64(1H, s).
- 5 Compound 24: δ ppm 3.72(3H, s), 3.92(3H, s), 5.10(2H, s), 6.78(1H, s), 6.94-7.21(1H, d), 7.22(1H, m), 7.33-7.35(2H, m), 7.36-7.45(2H, m), 7.66(1H, s), 8.13(1H, s).
- Compound 25: δ ppm 2.36(3H, d), 2.62(3H, d), 3.71(3H, s), 3.84(3H, s), 5.09(2H, s), 6.82(1H, d), 7.19-7.21(1H, m), 7.33-7.35(3H, m), 7.36-7.37(1H, m), 7.61(1H, s).
- Compound 26: δ ppm 1.25-1.30(6H, m), 3.20-3.23(1H, m), 3.74(3H, s), 3.91(3H, s), 5.04(2H, s), 6.15(1H, s), 6.790-6.799(1H, d), 6.80-6.90(1H, m), 7.18-7.23(1H, m), 7.32-7.37(2H, m), 7.48-7.57(2H, m), 7.64(1H, s).
- 10 Compound 27: δ ppm 0.95-1.00(3H, t), 1.58(2H, m), 2.36(3H, s), 2.58(2H, t), 3.73(3H, s), 3.89(3H, s), 5.02(2H, s), 6.75(1H, d), 6.84-6.88(1H, dd), 7.18(1H, m), 7.31-7.34(1H, m), 7.47-7.51(2H, m), 7.63(1H, s).
- Compound 29: δ ppm 3.74(3H, s), 3.90(3H, s), 5.06(2H, s), 6.17(1H, s), 6.80-6.85 (2H, m), 7.24-7.26(1H, m), 7.28-7.35(5H, m), 7.38-7.51(3H, m), 7.66(1H, s).
- 15 Compound 32: δ ppm 3.73(3H, s), 3.90(3H, s), 5.05(2H, s), 6.75-6.78 (1H, dd), 6.84-6.85(1H, d), 6.94-6.98(1H, d), 7.19-7.21(1H, m), 7.30-7.35(4H, m), 7.53-7.55(4H, m), 7.65(1H, s).
- Compound 33: δ ppm 1.27-1.32(3H, m), 2.74-2.77(2H, m), 3.74(3H, s), 3.89(3H, s), 5.04(2H, s), 6.13(1H, s), 6.78-6.79(1H, d), 6.85-6.89(1H, m), 7.18-7.21(1H, m), 7.32-7.35(2H, m), 7.48-7.52(2H, m), 7.64(1H, s).
- Compound 34: δ ppm 0.90-1.03(3H, m), 1.67-1.72(2H, m), 2.65-2.70(2H, m), 3.73(3H, s), 3.89(3H, s), 5.04(2H, s), 6.10(1H, s), 6.78-6.79(1H, d), 6.85-6.89(1H, m), 7.19-7.21(1H, m), 7.33-7.35(2H, m), 7.47-7.51(2H, m), 7.64(1H, s).
- 20 Compound 35: δ ppm 1.00-1.25(3H, m), 1.69-1.72(2H, m), 2.36(3H, s), 2.65-2.70(2H, m), 3.71(3H, s), 3.84(3H, s), 5.08(2H, s), 6.12(1H, s), 6.75-6.78(1H, d), 7.21-7.26(1H, m), 7.33-7.38(3H, m), 7.50-7.53(1H, m), 7.61(1H, s).
- Compound 36: δ ppm 0.97(3H, t), 1.66(2H, m), 2.67(3H, s), 3.74(3H, s), 3.89(3H, s), 5.04(2H, s), 6.78(1H, d), 6.85-6.88(1H, dd), 7.22(1H, m), 7.33-7.35(2H, m), 7.46-7.49(2H, m), 7.64(1H, s).
- 25 Compound 37: δ ppm 1.05(3H, m), 1.57-1.64(2H, m), 2.16(3H, s), 2.71-2.76(2H, t), 3.70(3H, s), 3.83(3H, s), 5.02(2H, s), 6.78(1H, d), 6.87 (1H, m), 7.20(1H, m), 7.32(2H, m), 7.45(2H, m), 7.64(1H, s).
- Compound 38: δ ppm(DMSO- d_6) 3.65(3H, s), 3.88(3H, s), 5.03(2H, s), 6.15(1H, s), 6.83-6.87(1H, dd), 6.91(1H, d), 7.09-7.17(2H, m), 7.23-7.35(4H, m), 7.43-7.46(1H, m), 7.51-7.55(2H, m), 7.66(1H, s).
- Compound 41: δ ppm 3.74(3H, s), 3.91(3H, s), 5.06(2H, s), 6.20(1H, s), 6.86(2H, m), 7.22(2H, m), 7.33- 7.36 (2H, m), 7.56(3H, m), 7.66(1H, s), 7.77(2H, d).
- 30 Compound 50: δ ppm 2.34(3H, s), 3.74(3H, s), 3.89(3H, s), 5.04(2H, s), 6.78-6.79(1H, d), 6.92-6.96(1H, dd), 7.18-7.21(1H, m), 7.32-7.35(2H, m), 7.41-7.44(1H, d), 7.48-7.51(1H, m), 7.65(1H, s).
- Compound 52: δ ppm 3.74(3H, s), 3.90(3H, s), 5.06(2H, s), 6.20(1H, s), 6.80-6.86(1H, m), 7.18-7.22(1H, m), 7.32-7.37(4H, m), 7.41-7.44(2H, m), 7.50-7.52(4H, m), 7.65(1H, s).
- 35 Compound 58: δ ppm 3.74(3H, s), 3.91(6H, d), 3.96(3H, s), 5.06(2H, s), 6.19 (1H, s), 6.81-6.82(1H, m), 6.85 (1H, s), 6.93-7.04(3H, m), 7.19-7.22(1H, m), 7.33-7.36(2H, m), 7.44-7.52(2H, m), 7.66(1H, s).
- Compound 68: δ ppm(DMSO- d_6) 2.49(3H, s), 3.66(3H, s), 3.89(3H, s), 3.92(2H, s), 5.00(2H, s), 6.78-6.79(1H, d), 6.85-6.89(1H, dd), 7.10-7.22(6H, m), 7.26-7.29(2H, m), 7.42(1H, m), 7.61-7.66(2H, m).
- Compound 71: δ ppm 2.54(3H, s), 3.87(3H, s), 4.04(3H, s), 5.02(2H, s), 6.81-6.85(1H, s), 7.26(1H, d), 7.43-7.52(5H, m).
- 40 Compound 73: δ ppm 2.32(3H, s), 2.37(3H, s), 3.84(3H, s), 4.03(3H, s), 5.05(2H, s), 6.13(1H, s), 6.76-6.79(1H, d), 7.26(1H, d), 7.34-7.43(3H, m), 7.45-7.46(1H, d).
- Compound 74: δ ppm 2.18(3H, s), 2.37(3H, s), 3.91(3H, s), 3.98(3H, s), 5.35(2H, s), 6.85(1H, s), 6. 86-6.88(1H, d), 7.26-7.40(3H, m), 7.49-7.52(1H, d), 7.62-7.65(1H, d).
- 45 Compound 75: δ ppm 2.17(3H, s), 2.35(3H, s), 3.86(3H, s), 4.04(3H, s), 5.00(2H, s), 6.78-6.85(2H, m), 7.20-7.25(1H, d), 7.40-7.61 (4H, m).
- Compound 80: δ ppm 2.91-2.93(3H, d), 3.97(3H, s), 5.02(2H, s), 6.23-6.26(1H, d), 6.82-6.86(3H, m), 7.20-7.23(1H, m), 7.34-7.37(1H, d), 7.39-7.45(2H, m), 7.50-7.53(1H, m), 7.61-7.64(1H, d).
- Compound 82: δ ppm 3.87(3H, s), 4.05(3H, s), 5.02(2H, s), 6.23-6.26(1H, d), 6.79-6.85(2H, m), 7.21(1H, d), 7.34-7.37(1H, d), 7.41-7.45(2H, m), 7.47-7.53(1H, m), 7.61-7.64(1H, d).
- 50 Compound 236: δ ppm 1.32-1.36(6H, m), 2.39(3H, s), 3.27(1H, m), 3.74(3H, s), 3.89(3H, s), 5.03(2H, s), 6.72-6.73(1H, d), 6.83-6.87(1H, dd), 7.17-7.20(1H, m), 7.31-7.34(2H, m), 7.46-7.52(2H, m), 7.63(1H, s).
- Compound 237: δ ppm 0.93(3H, m), 1.45(4H, m), 2.35(3H, s), 2.60(2H, t), 3.74(3H, s), 3.89(3H, s), 5.04(2H, s), 6.78(1H, d), 6.84-6.85 (1H, m), 7.18-7.20(1H, m), 7.30-7.35(2H, m), 7.45-7.50(2H, d), 7.64(1H, s).
- 55 Compound 239: δ ppm 1.25(6H, m), 1.39(2H, m), 1.63(1H, m), 2.39(3H, s), 2.62(2H, t), 3.72(3H, s), 3.86(3H, s), 5.01(2H, s), 6.78(1H, d), 6.84 (1H, m), 7.20(1H, m), 7.32(2H, m), 7.45(2H, d), 7.64(1H, s).
- Compound 240: δ ppm 0.88(3H, t), 1.42-1.52(8H, m), 2.38(3H, s), 2.64(2H, t), 3.72(3H, s), 3.86(3H, s), 5.01(2H, s), 6.78(1H, d), 6.84 (1H, m), 7.20(1H, m), 7.32(2H, m), 7.45(2H, d), 7.64(1 H, s).

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Compound 243: δ ppm 2.37(3H, s), 3.2-3.6(1H, m), 3.72(3H, s), 3.85(3H, s), 5.09(2H, s), 6.18(1H, s), 6.76-6.79(1H, d), 7.18-7.21(1H, m), 7.34-7.43(3H, m), 7.51-7.54(1H, m), 7.68(1H, s).

Compound 244: δ ppm 0.96-1.03(6H, m), 1.58-1.63(4H, m), 2.71-2.79(4H, m), 3.72(3H, s), 3.85(3H, s), 5.00(2H, s), 6.79(1H, d), 6.87 (1H, m), 7.19(1H, m), 7.32(2H, m), 7.45(2H, m), 7.64(1H, s).

Compound 245: δ ppm 0.86-0.88(3H, m), 1.68-1.75(2H, m), 2.66-2.71(2H, m), 3.87(3H, s), 4.05(3H, s), 5.02(2H, s), 6.80-6.92(3H, m), 7.21-7.26(1H, d), 7.39-7.69(3H, m).

Compound 246: δ ppm 3.87(3H, s), 4.05(3H, s), 5.02(2H, s), 6.73-6.77(1H, m), 6.87-6.88(1H, d), 6.97-7.00(1H, d), 7.21-7.24(1H, m), 7.28-7.32(2H, m), 7.42-7.57(6H, m).

Compound 247: δ ppm 0.94(3H, t), 1.46(2H, m), 2.35(3H, s), 2.60(2H, t), 3.74(3H, s), 3.89(3H, s), 5.04(2H, s), 6.78(1H, d), 6.84 (1H, m), 7.20(1H, m), 7.32(2H, m), 7.42-7.45(2H, d), 7.64(1H, s).

Compound 248: δ ppm 0.94(3H, m), 1.45(4H, m), 2.36(3H, s), 2.60(2H, t), 3.86(3H, s), 4.05(3H, s), 5.00(2H, s), 6.78(1H, d), 6.84 (1H, m), 7.20(1H, m), 7.38-7.45(4H, m).

Compound 249: δ ppm 0.88(3H, m), 1.48-1.65(8H, m), 2.36(3H, s), 2.62(2H, t), 3.86(3H, s), 4.05(3H, s), 5.00(2H, s), 6.85(1H, m), 6.84 (1H, m), 7.20(1H, m), 7.39-7.45(4H, m).

Formulation example(weight/weight %)

Example 5 60% wettable powder

[0042]

Compound 6	60%
Sodium dodecylnaphthalenesulfate	2 %
Sodium lignosulphonate	9 %
Kaolin	complement to 100%

[0043] All the solid components are well mixed and shattered until the particle size of the active ingredient reaches the standard in order to obtain 60% wettable powder.

Example 6 35 % emulsion concentrate

[0044]

Compound 1	35%
Phosphorous acid	10 %
Ethylenoxy aliphatic acid glycerin ester	15 %
Cyclohexanone	complement to 100%

[0045] Phosphorous acid is dissolved in cyclohexanone, then the compound 1 and ethylenoxy aliphatic acid glycerin ester are added, a emulsifiable concentrate in transparent solution is obtained finally.

Example 7 30 % aqueous Suspension Concentrate

[0046]

Compound 25	30%
Sodium dodecylnaphthalenesulfate	4 %
Hemicellulose	2 %
Epoxypropane	8 %
Water	complement to 100%

[0047] The mixture of compound 25, 80% of the amount of water should being added and sodium dodecylnaphthalenesulfate are shattered in a mill (1 mm ball). Other components are dissolved in the rest water, and are added under stirring.

Example 8 25 % suspension emulsifier

[0048]

5	Compound 12	25 %
	Alkylsulphonates (emulsifier 1)	4%
	Ethylenoxy aliphatic acid glycerin ester (emulsifier 2)	2%
	Calcium dodecylbenzenesulfate (emulsifier 3)	1.5%
10	Polyethylenoxyalkyl propyl ether (dispersant)	2.5%
	Cyclohexanone (solvent 1)	30%
	Petroleum fractions (boiling point >200°C) (solvent 2)	complement to 100%

[0049] Compound 12 is dissolved in 80% of the amount of solvent should being added, and then emulsifiers and dispersant are added, the mixture is stirred completely and shattered in a mill(Imm ball). Other solvents are added.

Test of Biological Activity

Example 9 Fungicidal activity determination

[0050] Determination of fungicidal activities against plant diseases of selected compounds were carried out by following procedure:

[0051] Plants were prepared in pot. Technical samples were dissolved in DMF and diluted to required concentration by water. Test solution was sprayed onto potted plant. Pathogen inoculation was carried out after 24 hours then plants were held in growth chambers at constant temperature and moisture for effect. When untreated plant was manifesting a suitable level of disease (after 1 week approximately), assessment was carried out by visual observation.

Part of test results:

[0052]

At 200 ppm, compound 1, 2, 4, 5, 6,12,18,19, 25, 26, 33, 34, 35, 37, 50, 52, 58, 69, 80, 237, 240, 244, 245, 248 and 249 showed 100% control against cucumber downy mildew, while compounds 3, 24, 36, 38 and 246 showed >95% control.

At 200 ppm, compound 2, 6, 18, 50, 58, 71 and 237 showed 100% control against cucumber grey mold, while 6, 72, 73, 74, 77 and 247 showed >75% control.

At 200 ppm, compound 6, 7, 10 showed 100% against grape downy mildew, while 8 and 77 showed >85% control.

At 200 ppm, compound 3 and 72 showed >85% control against rice sheath blight.

At 200 ppm, compound 6, 8, 10 showed >85% control against rice blast.

At 200 ppm, compound 237, 247 and 248 showed 100% control against wheat powdery mildew, while 9, 72, 82 and 245 showed >70% control.

At 200 ppm, compound 6 showed 100% control against wheat leaf rust, while 7, 10 showed >95% control and 8 showed >75% control.

At 200 ppm, compound 6 >90% and compound 7, 8, 9, 10 and 11 showed >80% control against wheat leaf blotch.

At 200 ppm, compound 6, 7 showed >100% control against tomato early stage blight; 8 and 10 showed >90% control, while 11 showed >75% control.

At 200 ppm, compound 6 showed >95% control against tomato late blight, while 10 showed >75% control.

At 200ppm, compound 5, 6 showed >95% control against corn leaf blight.

[0053] Comparing with the compound JP51 in JP04-182461, test results of some compounds activity against cucumber downy mildew are shown in table 3.

Table 3 Comparison of fungicidal activity against cucumber downy mildew (50 ppm)

Compound	1	2	5	6	12	26	37	52	237	240	244	249	JP51
control(%)	100	100	100	100	100	100	100	100	100	100	100	100	20

Example 10

Determination of insecticidal /acaricidal activity

5 **[0054]** Numerous insect larvae were put into containers then were fed with treated corn leaves. Potter's spraying tower was used as the sprayer and spraying volume was 1 mL. The spraying pressure was 13.5 lb/in² (9.3 x 10⁴Nm⁻²).

Test result:

10 **[0055]**

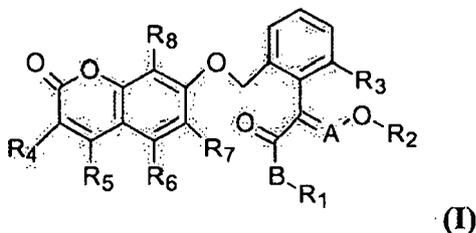
At 10 ppm, compound 2, 5, 6 showed 100% control of culex mosquitoes.

At 600 ppm, compound 5 and 6 showed >50% control of army worm, diamond backmoth and green peach aphid.

15 At 300 ppm, compound 7, 9, 10 showed 100% control of Mexican lady beetle, while compound 7 showed >50% control of two-spotted spider mite.

Claims

20 1. A benzopyrone compound of general formula (I):



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or a stereoisomer thereof, wherein:

A is CH or N;

B is O or S;

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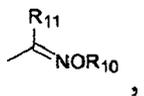
R₁ and R₂ are respectively selected from H, C₁-C₁₂ alkyl or C₁-C₁₂ haloalkyl;

R₃ is selected from H, C₁-C₂ alkyl, C₁-C₂ haloalkyl or C₁-C₂ alkoxy;

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R₄, R₅, R₆, R₇, and R₈ may be the same or different, and are selected from: H; halo; CN; NO₂; C₁-C₂ alkyl; C₁-C₂ alkenyl; C₁-C₂ alkynyl; C₁-C₂ haloalkyl; C₁-C₂ alkoxy; C₁-C₂ alkylthio; C₁-C₂ alkylsulfonyl; C₁-C₂ alkylcarbonyl; C₁-C₂ alkoxyC₁-C₂alkyl; C₁-C₂ alkoxy carbonyl; C₁-C₂ alkoxy carbonyl C₁-C₂ alkyl; C₁-C₁₂ haloalkoxyC₁-C₁₂ alkyl; amino C₁-C₁₂alkyl in which amino is optionally substituted with up to 2 C₁-C₁₂ alkyl; optionally substituted aryl, aryloxy, arylC₁-C₁₂ alkyl, arylC₁-C₁₂ alkoxy, aryloxyC₁-C₁₂ alkyl, arylC₁-C₁₂ alkoxyC₁-C₁₂ alkyl, heteroaryl, heteroarylC₁-C₁₂ alkyl, or heteroarylC₁-C₁₂ alkoxy groups, said optional substituents being up to 3 groups selected from (a) halo, (b) NO₂, (c) C₁-C₆ alkyl, (d) C₁-C₆ haloalkyl, (e) C₁-C₆ alkoxy and (f) C₁-C₆ alkoxyC₁-C₆ alkyl; and groups of the formula:

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wherein: R₁₀ and R₁₁ are selected from (a) H, (b) C₁-C₁₂ alkyl, (c) aryl and (d) aryl C₁-C₁₂ alkyl.

2. The benzopyrone compound according to the claim 1, wherein:

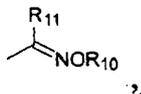
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R₁ and R₂ are respectively selected from H, C₁-C₆ alkyl or C₁-C₆ haloalkyl;

R₃ is selected from H, C₁-C₆ alkyl, C₁-C₆ haloalkyl or C₁-C₆ alkoxy;

R₄, R₅, R₆, R₇, and R₈ may be the same or different, and are selected from H; halo; CN; NO₂; alkyl; C₂-C₆ alkenyl; C₂-C₆ alkynyl; C₁-C₆ haloalkyl; C₁-C₆ alkoxy; C₁-C₆ alkylthio; C₁-C₆ alkylsulfonyl; C₁-C₆ alkylcarbonyl;

C₁-C₆ alkoxyC₁-C₆ alkyl; C₁-C₆ alkoxy carbonyl; C₁-C₆ alkoxy carbonylC₁-C₆ alkyl; C₁-C₆ haloalkoxyC₁-C₆ alkyl; amino C₁-C₆alkyl in which amino is substituted with up to 2 C₁-C₁₂ alkyl; optionally substituted aryl, aryloxy, arylC₁-C₆ alkyl, arylC₁-C₆ alkoxy, aryloxyC₁-C₆ alkyl, arylC₁-C₆ alkoxyC₁-C₆ alkyl, heteroaryl, heteroarylC₁-C₆ alkyl, or heteroarylC₁-C₆ alkoxy groups, said optional substituents being up to 3 groups selected from (a) halo, (b) NO₂, (c) C₁-C₂ alkyl, (d) C₁-C₂ haloalkyl, (e) C₁-C₂ alkoxy and (f) C₁-C₂ alkoxyC₁-C₂ alkyl; and groups of the formula:



wherein:R₁₀ and R₁₁ are respectively selected from (a) H, (b) C₁-C₆ alkyl, (c) aryl and (d) arylC₁-C₆ alkyl.

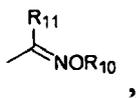
3. The benzopyrone compound according to the claim 2, wherein:

B is O;

R₁ and R₂ are both methyl;

R₃ is H or methyl;

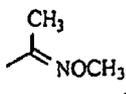
R₄, R₅, R₆, R₇, and R₈ may be the same or different, and are selected from H, halo, CN, NO₂, C₁-C₆ alkyl, C₂-C₆ alkenyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ alkylcarbonyl, C₁-C₆ alkoxyC₁-C₆ alkyl, C₁-C₆alkoxy carbonyl, C₁-C₆ alkoxy carbonylC₁-C₃alkyl, C₁-C₃ haloalkoxyC₁-C₃ alkyl, amino C₁-C₃alkyl in which amino is optionally substituted with up to 2 C₁-C₃ alkyl; optionally substituted phenyl, phenoxy, phenyl C₁-C₂ alkyl, phenylC₁-C₂ alkoxy, phenoxy C₁-C₂ alkyl, phenylmethyl, phenylmethoxyl, or phenylmethoxy C₁-C₂ alkyl groups, said substituents being up to 2 groups selected from: (a) halo, (b) NO₂, (c) C₁-C₂ alkyl, (d) C₁-C₂ haloalkyl, (e) C₁-C₂ alkoxy and (f) C₁-C₂ alkoxyC₁-C₂ alkyl; and groups of the formula:



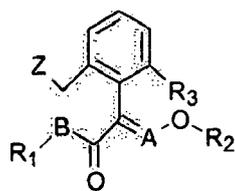
wherein:R₁₀ and R₁₁ are respectively selected from H and C₁-C₆ alkyl.

4. The benzopyrone compound according to the claim 3, wherein:

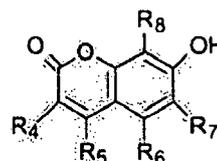
R₄, R₅, R₆, R₇, and R₈ may be the same or different, respectively selected from H; Cl; Br; F; CN; C₁-C₆ alkyl; C₁-C₆ haloalkyl; C₁-C₆ alkylcarbonyl; C₁-C₆ alkoxy; C₁-C₆ alkoxyC₁-C₃ alkyl; C₁-C₃ haloalkoxyC₁-C₃ alkyl; amino C₁-C₃alkyl in which amino is optionally substituted with up to 2 C₁-C₃ alkyl; optionally substituted phenyl, phenoxy, phenylmethyl, or phenylmethoxyl, groups, said substituents being up to 2 groups selected from: (a) halo; (b) NO₂; (c) C₁-C₂ alkyl; (d) C₁-C₂ haloalkyl; (e) C₁-C₂ alkoxy and (f) C₁-C₂ alkoxyC₁-C₂ alkyl; and the groups of formula:



5. A preparation method of a benzopyrone compound according to any preceding claim, wherein the compound of general formula (I) is prepared by reaction of Benzylhalide having general formula (II) with a 7-OH-benzopyrone compound having general formula (III) in the presence of base:



II



III

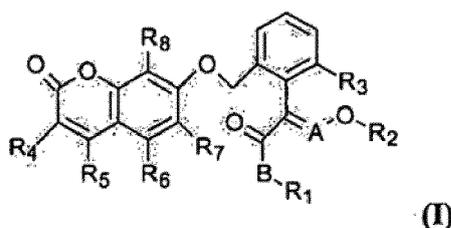
wherein:

Z is a leaving group selected from Cl or Br; and A, B and R₁ to R₈ are as defined in a preceding claim.

6. Use of a benzopyrone compound according to any of claims 1-4 for controlling insects in plants.
7. Use of a benzopyrone compound according to any of claims 1-4 for controlling fungi in plants.
8. A fungicidal and insecticidal composition which comprises the compound of claim 1 as an active ingredient, wherein the weight percentage of the active ingredient in the composition is from 0.1 % to 99%.

Patentansprüche

1. Benzopyron-Verbindung der allgemeinen Formel (I):



(I)

oder ein Stereoisomer davon, worin:

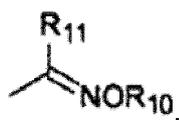
A CH oder N ist;

B O oder S ist;

R₁ und R₂ jeweils unabhängig voneinander aus H, C₁-C₁₂-Alkyl und C₁-C₁₂-Halogenalkyl ausgewählt sind;

R₃ aus H, C₁-C₁₂-Alkyl, C₁-C₁₂-Halogenalkyl oder C₁-C₁₂-Alkoxy ausgewählt ist;

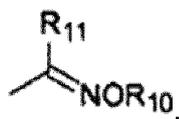
R₄, R₅, R₆, R₇ und R₈ gleich oder unterschiedlich sein können und aus H; Halogen; CN; NO₂; C₁-C₁₂-Alkyl; C₂-C₁₂-Alkenyl; C₂-C₁₂-Alkynyl, C₁-C₁₂-Halogenalkyl, C₁-C₁₂-Alkoxy, C₁-C₁₂-Alkylthio; C₁-C₁₂-Alkylsulfonyl, C₁-C₁₂-Alkylcarbonyl, C₁-C₁₂-Alkoxy-C₁-C₁₂-alkyl; C₁-C₁₂-Alkoxy-carbonyl; C₁-C₁₂-Alkoxy-carbonyl-C₁-C₁₂-alkyl; C₁-C₁₂-Halogenalkoxy-C₁-C₁₂-alkyl; Amino-C₁-C₁₂-alkyl, worin Amino gegebenenfalls mit 2 C₁-C₁₂-Alkylgruppen substituiert ist; gegebenenfalls substituierten Aryl-, Aryl-oxyl-, Aryl-C₁-C₁₂-alkyl-, Aryl-C₁-C₁₂-alkoxy-, Aryloxy-C₁-C₁₂-alkyl-, Aryl-C₁-C₁₂-alkoxy-C₁-C₁₂-alkyl-, Heteroaryl-, Heteroaryl-C₁-C₁₂-alkyl- und Heteroaryl-C₁-C₁₂-alkoxygruppen, wobei die optionalen Substituenten bis zu 3 Gruppen sind, die aus (a) Halogen, (b) NO₂, (c) C₁-C₆-Alkyl, (d) C₁-C₆-Halogenalkyl, (e) C₁-C₆-Alkoxy und (f) C₁-C₆-Alkoxy-C₁-C₆-alkyl ausgewählt sind; und Gruppen der Formel:



ausgewählt sind, worin R₁₀ und R₁₁ aus (a) H, (b) C₁-C₁₂-Alkyl, (c) Aryl und (d) Aryl-C₁-C₁₂-alkyl ausgewählt sind.

2. Benzopyron-Verbindung nach Anspruch 1, worin:

R₁ und R₂ jeweils unabhängig voneinander aus H, C₁-C₆-Alkyl und C₁-C₆-Halo-genalkyl ausgewählt sind;
 R₃ aus H, C₁-C₆-Alkyl, C₁-C₆-Halogenalkyl und C₁-C₆-Alkoxy ausgewählt ist;
 R₄, R₅, R₆, R₇ und R₈ gleich oder unterschiedlich sein können und aus H; Halogen; CN; NO₂; C₁-C₆-Alkyl;
 C₂-C₆-Alkenyl; C₂-C₆-Alkynyl, C₁-C₆-Halogenalkyl, C₁-C₆-Alkoxy; C₁-C₆-Alkylthio; C₁-C₆-Alkylsulfonyl;
 C₁-C₆-Alkylcarbonyl; C₁-C₆-Alkoxy-C₁-C₆-alkyl; C₁-C₆-Alkoxy-carbonyl; C₁-C₆-Alkoxy-carbonyl-C₁-C₆-alkyl;
 C₁-C₆-Halogen-alkoxy-C₁-C₆-alkyl; Amino-C₁-C₆-alkyl, worin Amino gegebenenfalls mit 2 C₁-C₁₂-Alkylgruppen
 substituiert ist; gegebenenfalls substituierten Aryl-, Aryloxyl-, Aryl-C₁-C₆-alkyl-, Aryl-C₁-C₆-alkoxy-, Aryloxy-
 C₁-C₆-alkyl-, Aryl-C₁-C₆-alkoxy-C₁-C₆-alkyl-, Heteroaryl-, Heteroaryl-C₁-C₆-alkyl- und Heteroaryl-C₁-C₆-alko-
 xygruppen, wobei die optionalen Substituenten bis zu 3 Gruppen sind, die aus (a) Halogen, (b) NO₂, (c) C₁-C₂-Al-
 kyl, (d) C₁-C₂-Halogenalkyl, (e) C₁-C₂-Alkoxy und (f) C₁-C₂-Alkoxy-C₁-C₂-alkyl ausgewählt sind; und Gruppen
 der Formel:



ausgewählt sind, worin R₁₀ und R₁₁ aus (a) H, (b) C₁-C₆-Alkyl, (c) Aryl und (d) Aryl-C₁-C₆-alkyl ausgewählt sind.

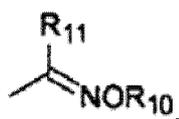
3. Benzopyron-Verbindung nach Anspruch 2, worin:

B O ist;

R₁ und R₂ beide Methyl sind;

R₃ H oder Methyl ist;

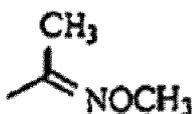
R₄, R₅, R₆, R₇ und R₈ gleich oder unterschiedlich sein können und aus H; Halogen; CN; NO₂; C₁-C₆-Alkyl;
 C₂-C₆-Alkenyl; C₁-C₆-Halogenalkyl, C₁-C₆-Alkoxy; C₁-C₆-Alkylcarbonyl; C₁-C₆-Alkoxy-C₁-C₆-alkyl; C₁-C₆-Alk-
 oxy-carbonyl; C₁-C₆-Alkoxy-carbonyl-C₁-C₆-alkyl; C₁-C₃-Halogenalkoxy-C₁-C₃-alkyl; Amino-C₁-C₃-alkyl, worin
 Amino gegebenenfalls mit 2 C₁-C₃-Alkylgruppen substituiert ist; gegebenenfalls substituierten Phenyl-, Pheno-
 xy-, Phenyl-C₁-C₂-alkyl-, Phenyl-C₁-C₂-alkoxy, Phenoxy-C₁-C₂-alkyl-, Phenylmethyl-, Phenylmethoxyl- und
 Phenylmethoxy-C₁-C₂-alkylgruppen, wobei die Substituenten bis zu 2 Gruppen sind, die aus (a) Halogen, (b)
 NO₂, (c) C₁-C₂-Alkyl, (d) C₁-C₂-Halogenalkyl, (e) C₁-C₂-Alkoxy und (f) C₁-C₂-Alkoxy-C₁-C₂-alkyl ausgewählt
 sind; und Gruppen der Formel:



ausgewählt sind, worin R₁₀ und R₁₁ jeweils aus H und C₁-C₆-Alkyl ausgewählt sind.

4. Benzopyron-Verbindung nach Anspruch 3, worin:

R₄, R₅, R₆, R₇ und R₈ gleich oder unterschiedlich sein können und aus H; Cl; Br; F; CN; C₁-C₆-Alkyl; C₁-C₆-Ha-
 logenalkyl; C₁-C₆-Alkylcarbonyl; C₁-C₆-Alkoxy; C₁-C₆-Alkoxy-C₁-C₃-alkyl; C₁-C₃-Halogenalkoxy-C₁-C₃-alkyl;
 Amino-C₁-C₃-alkyl, worin Amino gegebenenfalls mit bis zu 2 C₁-C₃-Alkylgruppen substituiert ist; gegebenenfalls
 substituierten Phenyl-, Phenoxy-, Phenylmethyl- und Phenylmethoxylgruppen, wobei die Substituenten bis zu
 2 Gruppen sind, die aus (a) Halogen, (b) NO₂, (c) C₁-C₂-Alkyl, (d) C₁-C₂-Halogenalkyl, (e) C₁-C₂-Alkoxy und
 (f) C₁-C₂-Alkoxy-C₁-C₂-alkyl ausgewählt sind; und Gruppen der Formel:

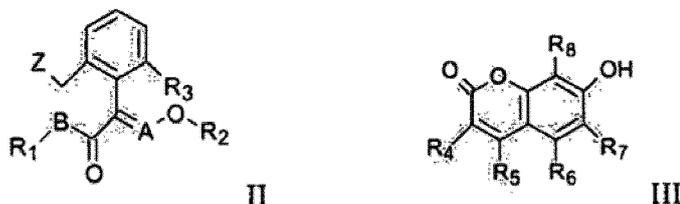


ausgewählt sind.

5. Herstellungsverfahren für eine Benzopyronverbindung nach einem der vorangegangenen Ansprüche, wobei die Verbindung der allgemeinen Formel (I) durch Umsetzen von Benzylhalogenid der allgemeinen Formel (II) mit einer 7-OH-Benzopyron-Verbindung der allgemeinen Formel (III) in Gegenwart einer Base hergestellt wird:

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worin:

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Z eine Abgangsgruppe ist, die aus Cl oder Br ausgewählt ist; und A, B und R₁ bis R₈ wie in einem vorangegangenen Anspruch definiert sind.

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6. Verwendung einer Benzopyron-Verbindung nach einem der Ansprüche 1 bis 4 zur Bekämpfung von Insekten in Pflanzen.
7. Verwendung einer Benzopyron-Verbindung nach einem der Ansprüche 1 bis 4 zur Bekämpfung von Pilzen in Pflanzen.
8. Fungizid- oder Insektizidzusammensetzung, die eine Verbindung nach Anspruch 1 als Wirkbestandteil umfasst, wobei der gewichtsprozentuelle Gehalt des Wirkbestandteils in der Zusammensetzung 0,1 % bis 99 % beträgt.

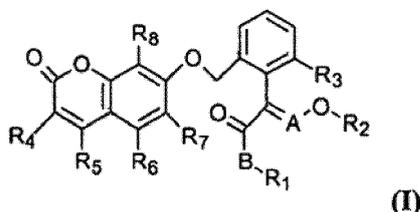
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Revendications

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1. Composé benzopyrone de formule générale (I) :

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40

ou un stéréoisomère de celui-ci, dans lequel :

A est CH ou N ;

B est O ou S ;

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R₁ et R₂ sont respectivement choisis parmi H, un groupe alkyle en C₁ à C₁₂ ou un groupe halogénoalkyle en C₁ à C₁₂ ;

R₃ est choisis parmi H, un groupe alkyle en C₁ à C₁₂, un groupe halogénoalkyle en C₁ à C₁₂ ou un groupe alcoxy en C₁ à C₁₂ ;

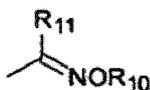
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R₄, R₅, R₆, R₇ et R₈ peuvent être identiques ou différents et sont choisis parmi : H, un atome d'halogène ; CN ; NO₂ ; un groupe alkyle en C₁ à C₁₂ ; un groupe alcényle en C₂ à C₁₂ ; un groupe alcynyle en C₂ à C₁₂ ; un groupe halogénoalkyle en C₁ à C₁₂ ; un groupe alcoxy en C₁ à C₁₂ ; un groupe alkylthio en C₁ à C₁₂ ; un groupe alkylsulfonyle en C₁ à C₁₂ ; un groupe alkylcarbonyle en C₁ à C₁₂ ; un groupe (alcoxy en C₁ à C₁₂) alkyle en C₁ à C₁₂ ; un groupe alcoxycarbonyle en C₁ à C₁₂ ; un groupe (alcoxycarbonyle en C₁ à C₁₂) alkyle en C₁ à C₁₂ ; un groupe (halogénoalcoxy en C₁ à C₁₂) alkyle en C₁ à C₁₂ ; un groupe aminoalkyle en C₁ à C₁₂ dans lequel le groupe amino est facultativement substitué par jusqu'à deux groupes alkyle en C₁ à C₁₂ ; aryle facultativement substitué, aryloxy, arylalkyle en C₁ à C₁₂, arylalcoxy en C₁ à C₁₂, aryloxyalkyle en C₁ à C₁₂, (arylalcoxy en C₁ à C₁₂) alkyle en C₁ à C₁₂, hétéroaryle, hétéroarylalkyle en C₁ à C₁₂ ou hétéroarylalcoxy en C₁ à C₁₂, lesdits substituants facultatifs étant jusqu'à 3 groupes choisis parmi (a) un atome d'halogène, (b) NO₂, (c) un groupe alkyle en C₁ à C₆, (d) un groupe halogénoalkyle en C₁ à C₆, (e) un groupe alcoxy en C₁ à C₆.

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C₆ et (f) un groupe (alcoxy en C₁ à C₆) alkyle en C₁ à C₆ ; et les groupes de formule :

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dans laquelle R₁₀ et R₁₁ sont choisis parmi (a) H, (b) un groupe alkyle en C₁ à C₁₂, (c) un groupe aryle et (d) un groupe arylalkyle en C₁ à C₁₂.

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2. Composé benzopyrone selon la revendication 1, dans lequel :

R₁ et R₂ sont respectivement choisis parmi H, un groupe alkyle en C₁ à C₆ ou un groupe halogénoalkyle en C₁ à C₆ ;

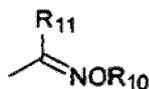
R₃ est choisis parmi H, un groupe alkyle en C₁ à C₆, un groupe halogénoalkyle en C₁ à C₆ ou un groupe alcoxy en C₁ à C₆ ;

R₄, R₅, R₆, R₇ et R₈ peuvent être identiques ou différents et sont choisis parmi : H, un atome d'halogène ; CN ; NO₂ ; un groupe alkyle en C₁ à C₆ ; un groupe alcényle en C₂ à C₆ ; un groupe alcynyle en C₂ à C₆ ; un groupe halogénoalkyle en C₁ à C₆ ; un groupe alcoxy en C₁ à C₆ ; un groupe alkylthio en C₁ à C₆ ; un groupe alkylsulfonyle en C₁ à C₆ ; un groupe alkylcarbonyle en C₁ à C₆ ; un groupe (alcoxy en C₁ à C₆) alkyle en C₁ à C₆ ; un groupe alcoxycarbonyle en C₁ à C₆ ; un groupe (alcoxycarbonyle en C₁ à C₆) alkyle en C₁ à C₆ ; un groupe (halogénoalcoxy en C₁ à C₆) alkyle en C₁ à C₆ ; un groupe aminoalkyle en C₁ à C₆ dans lequel le groupe amino est facultativement substitué par jusqu'à deux groupes alkyle en C₁ à C₁₂ ; aryle facultativement substitué, aryloxy, arylalkyle en C₁ à C₆, arylalcoxy en C₁ à C₆, aryloxyalkyle en C₁ à C₆, (arylalcoxy en C₁ à C₆) alkyle en C₁ à C₆, hétéroaryle, hétéroarylalkyle en C₁ à C₆ ou hétéroarylalcoxy en C₁ à C₆, lesdits substituants facultatifs étant jusqu'à 3 groupes choisis parmi (a) un atome d'halogène, (b) NO₂, (c) un groupe alkyle en C₁ à C₂, (d) un groupe halogénoalkyle en C₁ à C₂, (e) un groupe alcoxy en C₁ à C₂ et (f) un groupe (alcoxy en C₁ à C₂) alkyle en C₁ à C₂ ; et les groupes de formule :

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dans laquelle R₁₀ et R₁₁ sont choisis parmi (a) H, (b) un groupe alkyle en C₁ à C₆, (c) un groupe aryle et (d) un groupe arylalkyle en C₁ à C₆.

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3. Composé benzopyrone selon la revendication 2, dans lequel :

B est O ;

R₁ et R₂ sont tous deux des groupes méthyle ;

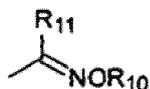
R₃ est H ou un groupe méthyle ;

R₄, R₅, R₆, R₇ et R₈ peuvent être identiques ou différents et sont choisis parmi H, un atome d'halogène, CN, NO₂, un groupe alkyle en C₁ à C₆, un groupe alcényle en C₂ à C₆, un groupe halogénoalkyle en C₁ à C₆, un groupe alcoxy en C₁ à C₆, un groupe alkylcarbonyle en C₁ à C₆, un groupe (alcoxy en C₁ à C₆) alkyle en C₁ à C₆, un groupe alcoxycarbonyle en C₁ à C₆, un groupe (alcoxycarbonyle en C₁ à C₆) alkyle en C₁ à C₃, un groupe (halogénoalcoxy en C₁ à C₃) alkyle en C₁ à C₃, un groupe aminoalkyle en C₁ à C₃ dans lequel le groupe amino est facultativement substitué par jusqu'à deux groupes alkyle en C₁ à C₃ ; phényle facultativement substitué, phénoxy, phénylalkyle en C₁ à C₂, phénylalcoxy en C₁ à C₂, phénoxyalkyle en C₁ à C₂, phénylméthyle, phénylméthoxy ou phénylméthoxyalkyle en C₁ à C₂, lesdits substituants étant jusqu'à 2 groupes choisis parmi : (a) un atome d'halogène, (b) NO₂, (c) un groupe alkyle en C₁ à C₂, (d) un groupe halogénoalkyle en C₁ à C₂, (e) un groupe alcoxy en C₁ à C₂ et (f) un groupe (alcoxy en C₁ à C₂) alkyle en C₁ à C₂ ; et les groupes de formule :

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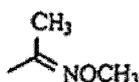
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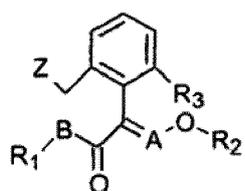
dans laquelle R₁₀ et R₁₁ sont choisis parmi H et un groupe alkyle en C₁ à C₆.

4. Composé benzopyrone selon la revendication 3, dans lequel :

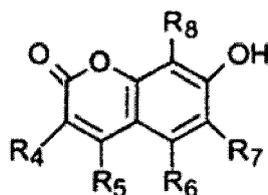
R₄, R₅, R₆, R₇ et R₈ peuvent être identiques ou différents et sont choisis parmi H ; Cl ; Br ; F ; CN ; un groupe alkyle en C₁ à C₆ ; un groupe halogénoalkyle en C₁ à C₆ ; un groupe alkylcarbonyle en C₁ à C₆ ; un groupe alcoxy en C₁ à C₆ ; un groupe (alcoxy en C₁ à C₆) alkyle en C₁ à C₃ ; un groupe (halogénoalcoxy en C₁ à C₃) alkyle en C₁ à C₃ ; un groupe aminoalkyle en C₁ à C₃ dans lequel le groupe amino est facultativement substitué par jusqu'à deux groupes alkyle en C₁ à C₃ ; phényle facultativement substitué, phénoxy, phénylméthyle ou phénylméthoxy, lesdits substituants étant jusqu'à 2 groupes choisis parmi : (a) un atome d'halogène, (b) NO₂, (c) un groupe alkyle en C₁ à C₂, (d) un groupe halogénoalkyle en C₁ à C₂, (e) un groupe alcoxy en C₁ à C₂ et (f) un groupe (alcoxy en C₁ à C₂) alkyle en C₁ à C₂ ; et les groupes de formule :



5. Procédé de préparation d'un composé benzopyrone selon l'une quelconque des revendications précédentes, dans lequel le composé de formule générale (I) est préparé en faisant réagir un halogénure de benzyle répondant à la formule générale (II) avec un composé 7-OH-benzopyrone répondant à la formule générale (III) en présence d'une base :



II



III

dans lesquelles :

Z est un groupe partant choisi parmi Cl ou Br ; et A, B et R₁ à R₈ sont tels que définis selon l'une quelconque des revendications précédentes.

6. Utilisation d'un composé benzopyrone selon l'une quelconque des revendications 1 à 4 pour lutter contre les insectes dans les plantes.

7. Utilisation d'un composé benzopyrone selon l'une quelconque des revendications 1 à 4 pour lutter contre les champignons dans les plantes.

8. Composition fongicide et insecticide qui comprend le composé selon la revendication 1 en tant que principe actif, dans laquelle le pourcentage en poids du principe actif dans la composition est de 0,1 % à 99 %.

REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

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- *Journal of Medicinal Chemistry*, 2001, vol. 44 (5), 664-671 [0023]