

Europäisches Patentamt European Patent Office Office européen des brevets



EP 1 696 072 A1

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:

30.08.2006 Bulletin 2006/35

(21) Application number: 06075353.0

(22) Date of filing: 16.02.2006

(51) Int Cl.:

D06M 15/564 (2006.01) D01F 6/62 (2006.01) D01F 6/40 (2006.01)

(11)

D06M 11/36 (2006.01) D01F 6/60 (2006.01) A63H 3/44 (2006.01)

(84) Designated Contracting States:

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI SK TR

Designated Extension States:

AL BA HR MK YU

(30) Priority: 24.02.2005 BE 200500099

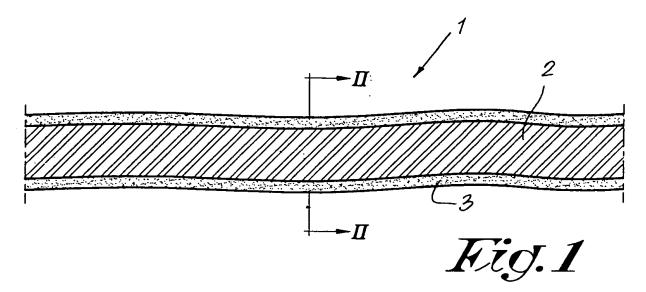
(71) Applicant: Easy Hair Group Holding Limited Limassol (CY)

(72) Inventor: Van Rooy, Reinhart Cornelis Suite 501 3035 Limassol (CY)

(74) Representative: Donné, Eddy Bureau M.F.J. Bockstael nv Arenbergstraat 13 2000 Antwerpen (BE)

(54) Artificial hair or doll's hair

(57) Artificial hair or doll's hair which mainly consists of a synthetic support (2), preferably in the form of a monofilament, which is provided with a coating (3), characterized in that the coating (3) contains at least a polymer of a diisocyanate and a diol.



EP 1 696 072 A1

Description

The present invention concerns improved artificial hair or doll's hair.

[0002] It is known that artificial hair usually does not look like real hair and does not feel like real hair either, such that it does not make a natural impression, and a person wearing a wig made of such artificial hair often catches the eye.

[0003] Another disadvantage of the known artificial hair is that it is relatively liable to wear, both physically and chemically, as a result of which said artificial hair has a limited life compared to real hair.

[0004] The present invention aims to remedy the above-mentioned and other disadvantages by providing improved artificial hair or doll's hair which looks like real hair, also feels like real hair and moreover is relatively resistant to physical and chemical wear.

[0005] To this end, the present invention concerns improved artificial hair or doll's hair which mainly consists of a synthetic support, preferably in the form of a monofilament, which is provided with a coating containing at least a polymer

[0006] The present invention also aims to provide a method for manufacturing improved artificial hair or doll's hair as described above, whereby a synthetic support, preferably in the form of a monofilament, is provided at least once with a coating containing at least a polymer of a diisocyanate and a diol.

[0007] In order to better explain the characteristics of the invention, the following preferred embodiments of improved artificial hair or doll's hair according to the invention are given as an example only with reference to the accompanying drawings, in which:

figure 1 represents a longitudinal section of an improved artificial hair or doll's hair according to the invention; figure 2 is a cross section according to line II-II in figure 1 to a larger scale;

figures 3 and 4 represent variants of an improved artificial hair or doll's hair according to figure 2.

[0008] The improved artificial hair 1 or doll's hair according to the invention mainly consists of a synthetic support 2, preferably in the form of a monofilament having a round cross section, which is provided with a coating 3.

[0009] The above-mentioned synthetic support 2 is preferably made of a polyester, such as polyethylene terephthalate (PETP), or of a polyamide or what is called fancy acryl.

[0010] The above-mentioned coating 3 according to the invention is made on the basis of polyurethane, a polymer on the basis of a diisocyanate and a diol.

[0011] The polyurethane may hereby be a so-called 1-component polyurethane or a 2-component polyurethane, in particular a polyurethane which consists of two different polymers which are mutually coupled so as to form a crosslinked structure.

[0012] In both cases, the polyurethane is preferably hydrophobic, for example as it is formed on the basis of an aliphatic diisocyanate.

[0013] In the case of a 2-component polyurethane, both components are preferably of the type which can be crosslinked by means of an isocyanate and/or a resin, for example melamine resin.

[0014] Figure 3 represents a variant of an improved artificial hair 1 or doll's hair according to the invention, whereby the cross section has an oval shape.

[0015] Figure 4 represents another embodiment of an improved artificial hair or doll's hair according to the invention, whereby the cross section has a so-called "double round glass shape".

[0016] It is clear that the cross section of an improved artificial hair 1 or doll's hair according to the invention is not limited to the shapes represented in the figures.

[0017] The thickness of the artificial hair 1 or doll's hair is preferably situated between one tenth and four hundredths of a millimeter.

[0018] It should be noted that, in the coating 3, small aerogel particles are preferably distributed which consist of a silicon dioxide.

[0019] The aerogel particles used are, for example, commercially available under the trade name Nanogel.

[0020] The aerogel particles are advantageous in that they give the artificial hair 1 or doll's hair a permanent matt shine, which offers a solution to the use of a synthetic support 2 made of polyester or polyamide or fancy acryl, which as is known looks very gleamy.

[0021] Another advantage of the use of the above-mentioned aerogel particles is that they are non-flammable and water-repellent, which is advantageous in case the synthetic support 2 is made of polyamide which, as is known, readily expands as a result of water absorption.

[0022] The present invention also concerns a method for manufacturing improved artificial hair 1 or doll's hair according to the invention, whereby a synthetic support 2 in the form of a monofilament is provided with a liquid coating on the basis of chemical or viscose polyurethane at least once and preferably several times.

[0023] The coating is done by drawing the synthetic support 2 for example through a bath of the coating material.

2

20

30

25

35

40

45

50

55

EP 1 696 072 A1

[0024] After the coating, a drying time is preferably applied in conformity with the drying time required for the type of polyurethane used.

[0025] It is clear that the material out of which the synthetic support 2 can be made is not restricted to the above-mentioned polyamide or fancy acryl, but that also other materials can be applied while still remaining within the scope of the invention.

[0026] Examples of materials out of which the synthetic support 2 can be made are among others: polyamide 6, polyamide 6.6, polyamide 11, polyamide 12, fancy acryl, polyacetate (POM), polyvinylidene fluoride (PVDP) and/or a combination of one or several of the above-mentioned substances.

[0027] The present invention is by no means limited to the embodiment given as an example and represented in the accompanying drawings; on the contrary, such improved artificial hair or doll's hair according to the invention can be made in all sorts of shapes and dimensions while still remaining within the scope of the invention.

Claims

Olali

15

25

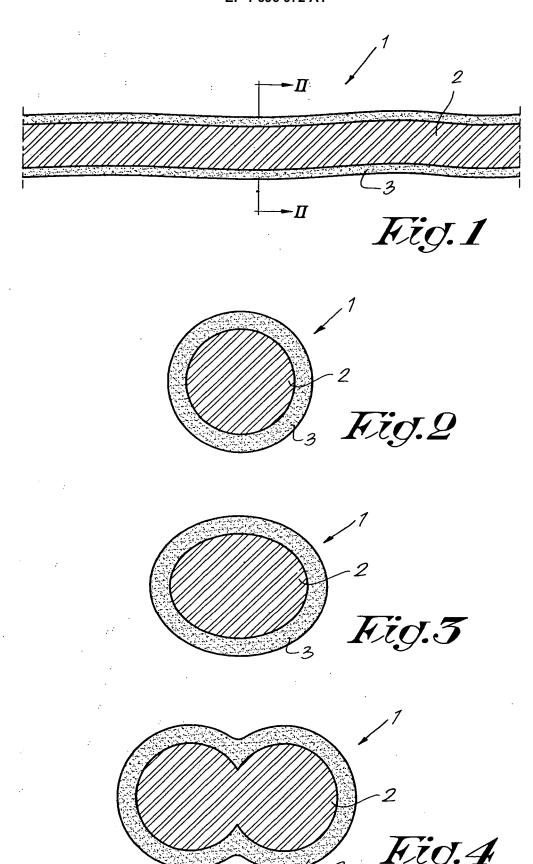
40

55

- 1. Improved artificial hair or doll's hair which mainly consists of a synthetic support (2), preferably in the form of a monofilament, which is provided with a coating (3), **characterized in that** the coating (3) contains at least a polymer of a diisocyanate and a diol.
- 20 **2.** Improved artificial hair or doll's hair according to claim 1, **characterized in that** the diisocyanate is an aliphatic diisocyanate.
 - 3. Improved artificial hair or doll's hair according to claims 1 or 2, **characterized in that** the coating (2) mainly consists of a polyurethane.

4. Improved artificial hair or doll's hair according to claim 3, **characterized in that** the coating (3) mainly consists of a 1- or 2-component polyurethane.

- 5. Improved artificial hair or doll's hair according to claim 4, **characterized in that** the above-mentioned polyurethane is a chemical or viscose polyurethane.
 - **6.** Improved artificial hair or doll's hair according to claim 1, **characterized in that** the synthetic support (2) is made of a polyester.
- 7. Improved artificial hair or doll's hair according to claim 6, **characterized in that** the above-mentioned synthetic support (2) consists of polyethylene terephthalate (PETP).
 - **8.** Improved artificial hair or doll's hair according to claim 1, **characterized in that** the above-mentioned synthetic support (2) consists of a polyamide.
 - **9.** Improved artificial hair or doll's hair according to claim 1, **characterized in that** the above-mentioned synthetic support (2) consists of fancy acryl.
- **10.** Improved artificial hair or doll's hair according to claim 1, **characterized in that** the thickness of the artificial hair (1) is situated between one tenth and four hundredths of a millimeter.
 - **11.** Improved artificial hair or doll's hair according to claim 1, **characterized in that** aerogel particles are distributed in the coating.
- 12. Method for manufacturing improved artificial hair or doll's hair according to one or several of the preceding claims, characterized in that a synthetic support (2), preferably in the form of a monofilament, is provided at least once with a coating (3) which contains at least a polymer of a diisocyanate and a diol.
 - **13.** Method according to claim 12, **characterized in that** the synthetic support (2) is coated several times with a coating (3) which contains at least a polymer of a diisocyanate and a diol.
 - 14. Method according to claim 12, characterized in that aerogel particles are distributed in the coating (3).





EUROPEAN SEARCH REPORT EP 06 07 5353

Application Number

Category	Citation of document with indic of relevant passages		Releva to claim	
X	EP 0 361 116 A (HENKI KOMMANDITGESELLSCHAF 4 April 1990 (1990-04 * page 4, line 24 - 4 * examples *	Γ AUF AKTIEN) 1-04)	1-11	INV. D06M15/564 D06M11/36 D01F6/62 D01F6/60 D01F6/40
A	EP 0 483 640 A (KANEC KABUSHIKI KAISHA) 6 N * column 1, line 1 - * examples *	4ay 1992 (1992-05-06		A63H3/44
А	DATABASE WPI Section Ch, Week 1984 Derwent Publications Class A28, AN 1984-14 XP002384830 & JP 59 076906 A (TE: 2 May 1984 (1984-05-0 * abstract *	Ltd., London, GB; 18872 ISAN SEIYAKU KK)	1-14	
A	DATABASE WPI Section Ch, Week 1988 Derwent Publications Class A23, AN 1988-28 XP002384831 & JP 63 211372 A (TE: 2 September 1988 (198 * abstract *	Ltd., London, GB; 39123 JJIN LTD)	1-14	TECHNICAL FIELDS SEARCHED (IPC) D06M D01F A63H
А	PATENT ABSTRACTS OF vol. 2000, no. 02, 29 February 2000 (200 & JP 11 302913 A (KAILTD), 2 November 1999 * abstract *	00-02-29) NEGAFUCHI CHEM IND C	1-14	
	The present search report has bee	·		
	Place of search The Hague	Date of completion of the search 12 June 2006		Examiner Fiocco, M
X : parti Y : parti docu A : tech O : non	ATEGORY OF CITED DOCUMENTS icularly relevant if taken alone icularly relevant if combined with another iment of the same category nological background written disclosure mediate document		piple underlying to document, but p date ed in the applicated for other reasons.	the invention ublished on, or ion



EUROPEAN SEARCH REPORT

Application Number

EP 06 07 5353

Category	Citation of document with indication of relevant passages	n, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
A	PATENT ABSTRACTS OF JAP vol. 2000, no. 07, 29 September 2000 (2000 & JP 2000 119972 A (KAN CO LTD), 25 April 2000 * abstract *	-09-29) EGAFUCHI CHEM IND	1-14	
A	GB 792 624 A (DEUTSCHE SILBER-SCHEIDEANSTALT) 2 April 1958 (1958-04-0 * the whole document *		11,14	
				TECHNICAL FIELDS SEARCHED (IPC)
	The present search report has been dr	awn up for all claims	_	
	Place of search The Hague	Date of completion of the search 12 June 2006	Fio	Examiner CCO, M
CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document		E : earlier patent o after the filing d D : document cited L : document cited	T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document oited for other reasons	
		& : member of the	& : member of the same patent family, corresponding document	

ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 06 07 5353

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

12-06-2006

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0361116 /	04-04-1990	BR 8907638 A DE 3830468 A1 WO 9002834 A1 EP 0433321 A1 JP 4500543 T	30-07-1991 15-03-1990 22-03-1990 26-06-1991 30-01-1992
EP 0483640 /	06-05-1992	DE 69110002 D1	29-06-1995
JP 59076906 /	02-05-1984	NONE	
JP 63211372 /	02-09-1988	NONE	
JP 11302913 /	02-11-1999	NONE	
JP 2000119972 /	25-04-2000	NONE	
GB 792624 /	A 02-04-1958	BE 538321 A CH 336796 A DE 1000008 B FR 1149667 A NL 109797 C NL 197394 A	15-03-1959 03-01-1957 30-12-1957

FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82