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(54) **Device for fixing a flat screen printing frame to a supporting structure of an apparatus for manufacturing the screen or for flat screen printing**

(57) A fabric supporting frame (2) of a screen for flat screen printing comprises a substantially right-angled quadrangular perimetric element, with which it is possible to rigidly associate the perimetric edge (3) of a flat screen printing screen fabric and which comprises a portion (7) which can be associated detachably with a supporting structure (4) of an apparatus or machine for manufacturing the screen or for screen printing substantially flat elements, and at least one element (9) for fixing and centering with respect to the supporting structure (4) which is formed in the portion (7).

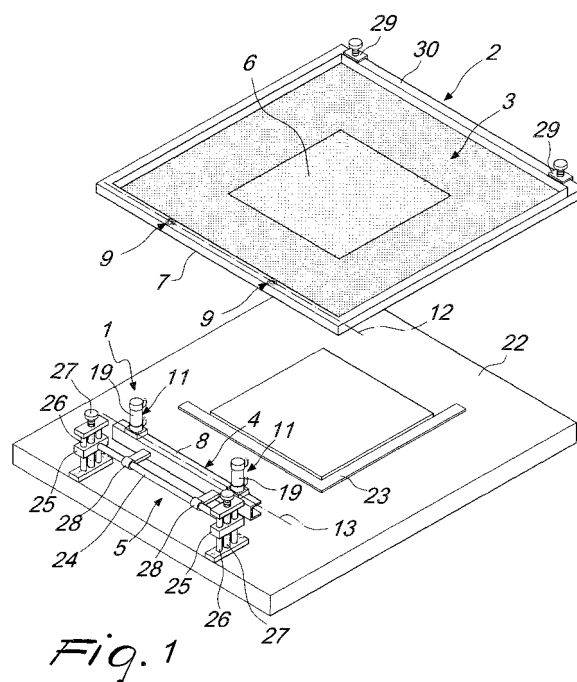


Fig. 1



EUROPEAN SEARCH REPORT

Application Number
EP 06 11 0414

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	DE 39 34 929 A1 (KUERTEN RUDOLF AUGUST [DE]) 25 April 1991 (1991-04-25) * the whole document *	1-18	INV. B41F15/36
X	DE 38 09 321 C1 (BERGER, ARNO, DR.-ING., 5303 BORNHEIM, DE) 22 June 1989 (1989-06-22) * column 3, line 19 - column 4, line 35; figures 1-4 *	1-4,6,9, 12,15-18	
A		5,7,8, 10,11, 13,14	
			TECHNICAL FIELDS SEARCHED (IPC)
			B41F
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 18 December 2008	Examiner Madsen, Peter
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 06 11 0414

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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DE 3809321	C1	22-06-1989	EP 0334072 A2 27-09-1989