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(54) **Two-steps injection moulding process for producing hollow plastic automotive parts by using a rotating die apparatus**

(57) Bi-stage moulding process of plastic in the automotive, with rotating die apparatus for hollow plastic products of big section, in which the bi-stage moulding process of a product includes a second working stage, where the plastic moulding cycle with gas assisted injection is performed, which is performed under the skin with

respect to the element of partial aesthetic coating of the product, said element of partial aesthetic coating being obtained in a previous working stage including a first plastic injection moulding cycle.

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# EUROPEAN SEARCH REPORT

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The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
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<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons</p> <p>&amp; : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
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