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(54) **Casting mould and process for its manufacturing**

(57) It presents a casting mould (1), of the types used to form casting sand (10) to reproduce pieces (2), and the process for the manufacturing of said casting mould. The casting mould is composed of a hollow body, essentially rigid and closed, whose interior is totally filled by a

hardenable filling material. The wall of the hollow body is provided with at least one portion composed of a nickel coquille (8) arranged gap-free with respect to the rest of the body wall, and the entire inner surface of each nickel coquille being in contact with said filling material.

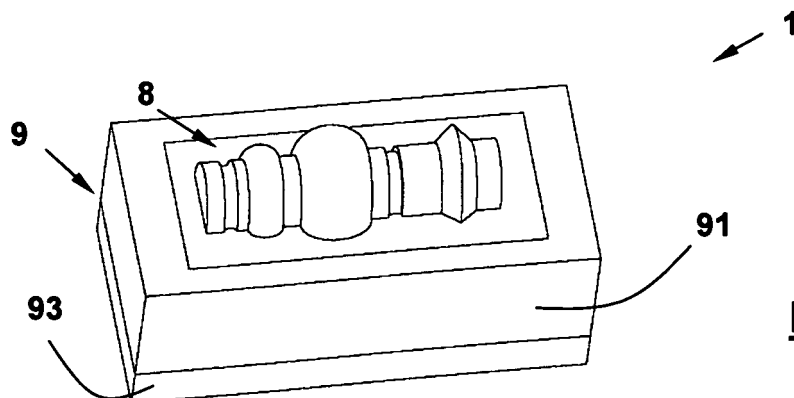


Fig. 8



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 06 38 0116

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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 18 June 2007	Examiner Hodiamont, Susanna
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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