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(71) Applicants:

- **Bosch Automotive Systems Corporation**
Shibuya-ku
Tokyo 150-8360 (JP)
- **Ninomiya Co., Ltd.**
Ota-shi, Gumma 373-0015 (JP)

(72) Inventors:

- **TABEL, Youichi,**
c/o Bosch Automotive Systems Corporation
Higashimatsuyama-shi,
Saitama 355-8603 (JP)
- **ARAKI, Takashi,**
c/o Bosch Automotive Systems Corporation
Higashimatsuyama-shi,
Saitama 355-8603 (JP)

- **KOUNO, Shinji,**
c/o Bosch Automotive Systems Corporation
Higashimatsuyama-shi,
Saitama 355-8603 (JP)
- **YANAOKA, Shoichi,**
c/o Nimomiya Co., Ltd.
Ota-shi,
Gumma 373-0015 (JP)
- **MIURA, Takashi,**
c/o Nimomiya Co., Ltd.
Ota-shi,
Gumma 373-0015 (JP)

(74) Representative: **Schwabe, Hans-Georg**
Patentanwlte Schwabe, Sandmair, Marx
Stuntzstrasse 16
81677 Mnchen (DE)

(54) **MOLDING METHOD BY FORGING AND MOLDING METHOD FOR CASE**

(57) A material member blanked from metal sheet is subjected to upsetting to form an annular peripheral portion that is thinner than the center part of the material inside the annular portion, and the thicker inside portion is formed into a concavity. The first intermediate product

thus formed is drawn to form a cup-shaped case with an internal boss and/or an external boss, and an outside flange. The intermediate product can also be used to make gears and the like.

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FIG.2

