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(71) Applicants:
• **Curtarello, Eleonora**
40054 Prunaro-Budrio BO (IT)
• **Curtarello, Eugenio**
40054 Prunaro-Budrio BO (IT)

(72) Inventors:
• **Curtarello, Eleonora**
40054 Prunaro-Budrio BO (IT)
• **Curtarello, Eugenio**
40054 Prunaro-Budrio BO (IT)

(74) Representative: **Paolini, Elena**
Ufficio Internazionale Brevetti,
INIP,
Via Ruggi 5
40137 Bologna (IT)

(54) **Locking fastener for screen printing frames**

(57) In consists of an angular element (1) having level surfaces (2, 3) of interface between the angular elements and the beams. Said level surfaces (2, 3) are angulated in such a way to form an angle (4) different to the right angle and with a transversal stiffener (5) so to permit the maintenance of the angulations of the surfaces (2, 3) under loading. Onto said surfaces holes (6) are present

to permit the passing of fixing elements (7) to the beams (8) and to inside holes (9) of the same beams corresponding to the holes (6) and to obtain at the assembling a closed structure (10) with arched beams (8) having concavity inward of the structure.

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European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (IPC) B41F B05C
Place of search		Date of completion of the search	Examiner
The Hague		12 December 2007	Curt, Denis
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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