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(54) **Camera support and mounting assembly**

(57) The present invention is a camera mounting structure that is made using a minimal number of parts that are attached together without the use of hardware or fasteners. One or more motors (32,42) are each mounted to a support bracket (31,41) using locking tabs, boss registers, clips and/or tension members. Pins or registers on each motor correspond to openings or slots on each support bracket (31,41) for precise positioning of the motor (32,42) when attached to the bracket. Each motor support bracket (31,41) is, in turn, attached to a rotatable ring that moves in a base without the use of hardware or fasteners. Motors and brackets are provided for the pan and tilt movements of the camera. The rotatable ring is journaled directly to the base using an annular channel in the base to further minimize the number of parts making up the mounting assembly, allowing for easy assembly, disassembly, service and repair.

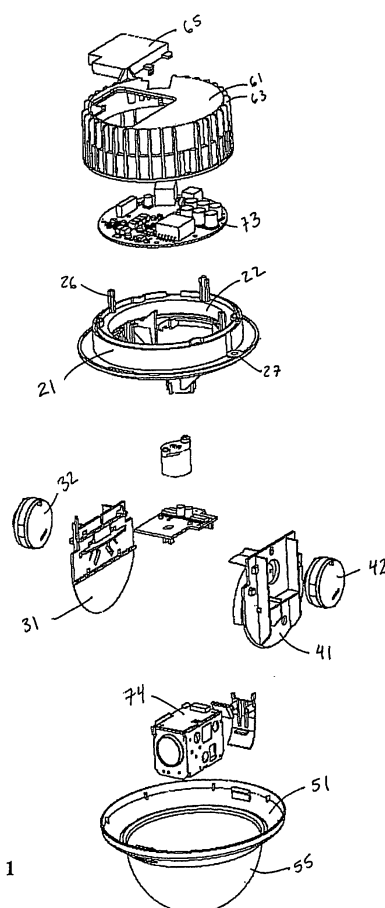


Fig. 1

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European Patent
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EUROPEAN SEARCH REPORT

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			TECHNICAL FIELDS SEARCHED (IPC)
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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 6 September 2007	Examiner ALCONCHEL, J
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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