

(19)



(11)

**EP 1 760 673 B1**

(12)

**EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention  
of the grant of the patent:  
**30.03.2011 Bulletin 2011/13**

(51) Int Cl.:  
**G07F 11/62** <sup>(2006.01)</sup> **A47F 1/00** <sup>(2006.01)</sup>  
**A47B 57/10** <sup>(2006.01)</sup>

(21) Application number: **06016293.0**

(22) Date of filing: **04.08.2006**

(54) **Modular structure for making storage blocks for products to be inserted into vending machines**

Modulare Struktur zur Herstellung von Speicherblöcken für Produkte zum Einsatz in Verkaufsautomaten

Structure modulaire pour réaliser des blocs de stockage pour des produits devant être insérés dans  
des distributeurs automatiques

(84) Designated Contracting States:  
**AT BE BG CH CY CZ DE DK EE ES FI FR GB GR  
HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI  
SK TR**

(30) Priority: **11.08.2005 IT VI20050229**

(43) Date of publication of application:  
**07.03.2007 Bulletin 2007/10**

(73) Proprietor: **DAINT S.R.L.**  
**36015 Schio VI (IT)**

(72) Inventors:  
• **Guglielmi, Roberto**  
**36015 Schio (VI) (IT)**  
• **Piva, Gianni**  
**36036 Torrebelticino (VI) (IT)**

(74) Representative: **Bettello, Pietro**  
**Via Col d'Echele, 25**  
**36100 Vicenza (IT)**

(56) References cited:  
**DE-U1- 20 121 104 FR-A- 2 860 133**  
**FR-A1- 2 831 307 US-A1- 2006 118 502**

**EP 1 760 673 B1**

Note: Within nine months of the publication of the mention of the grant of the European patent in the European Patent Bulletin, any person may give notice to the European Patent Office of opposition to that patent, in accordance with the Implementing Regulations. Notice of opposition shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

## Description

**[0001]** The present finding concerns a modular structure for making storage blocks for products to be inserted into vending machines.

**[0002]** So-called "vending machines", where the user can take the desired product directly from the machine, are now widespread.

**[0003]** In the current state of the art numerous types of vending machines are known, substantially consisting of a storage block of the products and a unitary distribution system of them.

**[0004]** In a first type of vending machine, the storage block of the products and the unitary distribution system constitute a single mechanism; this type is represented by vending machines that foresee the use of a plurality of rotary platforms, divided into compartments and vending machines that foresee the use of rotary spirals, where the platforms or the spirals, rotating about their own axis, position the product at an opening that allows the user to take the selected product.

**[0005]** On the other hand, in another type of vending machine, the storage block of the products and the distribution system constitute two distinct and separate units; indeed, the storage block substantially consists of a compartment divided into cells on which the products are arranged whereas the distribution system consists of a grabbing arm which, through anthropomorphic movements, picks up the individual product from the shelf and positions it at an opening that allows it to be taken by the user.

**[0006]** Such a second type of vending machine, as well as numerous functional advantages, does however also have the drawback that the storage block often actually takes up substantially more space than the volume occupied by the products deposited in it, since the products are also substantially smaller than the volume of the cell of the compartment in which they are inserted.

**[0007]** In the current state of the art this drawback cannot be eliminated since, in vending machines normally used, the elements making up the shelf, in particular the shelf bases and the dividing walls that define the cells for containing the products, form a rigid structure, for which reason, whenever it is necessary to vary the position of one or more walls and/or of one or more shelf bases, to create cells of suitable dimensions for the size of the products that they have to contain, it is necessary to carry out complex disassembly and reassembly operations of the aforementioned elements, with substantial loss of time and the need for qualified personnel to be present.

**[0008]** Just as an example, we describe a vending machine used for the distribution of spare parts in a domestic appliance repair workshop, where the pieces used, by their very nature, are of substantially differing sizes, from the smallest piece, such as a screw or a spring, right up to very large parts, such as a motor.

**[0009]** Usually, the individual pieces are contained in

parallelepiped-shaped boxes, which often take up less space, in height, width and depth, than the height, width and depth of the corresponding containment cell, with the consequence of substantial waste of space, which is unused (for example, boxes of different heights deposited on the same shelf, or else boxes of different widths and different heights deposited in identical cells).

**[0010]** In DE 201 21 104 U1 it is described a device to be applied into vending machines that permits the contemporary containing of articles having two different sizes.

**[0011]** The purpose of the present finding is to make a storage block, of the type in compartmented cells that does not have the drawbacks encountered by similar known products.

**[0012]** Specifically, the purpose of the present finding is to make a storage block of the compartmented type where it is possible to make cells of variable dimensions, so that each cell is of a size equal to or only slightly larger than the size of the object contained in it, so as to reduce the space used in the storage block to the minimum possible.

**[0013]** This purpose is obtained by foreseeing that the cells for containing the products are defined through elements, arranged vertically and horizontally, that removably fit together.

**[0014]** In greater detail, the novelty of the finding is represented by the special configuration of the aforementioned elements, which allow a storage block to be made with a so-called "modular" structure.

**[0015]** Constructively, the finding foresees that the vertical elements consist of a profile, preferably made from stamped sheet metal, shaped in a "T", with the head that is fixed, through mobile connections, such as screws, fasteners and the like, to the vertical support wall, whereas the shaft, which constitutes the upright of the compartment, is equipped with side grooves, which allow the horizontal elements to be slotted in.

**[0016]** The horizontal elements, which act as shelf bases, consist of sheeted plates, made from sheet steel or plastic, which are equipped with a notch that allow them to be inserted into the shaft of the vertical element and are held in this position through the fastening that occurs between two microprojections, present on the aforementioned notch that fit into the corresponding side groove, present on the aforementioned vertical element.

**[0017]** The finding shall be defined more clearly through the description of a possible embodiment thereof, given only as a non-limiting example, with the help of the attached tables of drawings, where:

- fig. 1 (table I) represents a perspective and exploded view of a modular structure according to the finding;
- figs. 2, 3 (table II) represent, respectively, a perspective view and an elevated front view of the elements constituting the modular structure according to fig. 1;

- fig. 4 (table III) represents the modular structure according to fig. 1, when in use;
- figs. 5, 6 (table IV) represent, respectively, front and plan views of the structure according to fig. 4.

**[0018]** As can be seen in fig. 1, the modular structure according to the finding, wholly indicated with reference numeral 1, comprises vertical elements 2 and horizontal elements 3, which must be fitted together so as to form a shelf, equipped with a plurality of cells "C", which is applied onto a wall 4, through known connections, which are not represented.

**[0019]** As can be seen in figs. 2 and 3, the vertical element consists of a T-shaped profile 2.1, with the head 2.2 resting upon the vertical wall 4, whereas on the shaft 2.3, which ends with a cusp 2.4, there are side slits 2.5 and front slits 2.6 on the two side walls, said slits being aligned with each other on the aforementioned cusp.

**[0020]** The horizontal element 3 consists of a sheeted plate 3.1, equipped with a longitudinal notch 3.2, from which two opposite tongues 3.3 project.

**[0021]** With this embodiment, as can be seen in figs. 1-3, the assembly of the modular structure 1 according to the finding is thus reduced to the insertion of the plate 3 into the profile 2, until the tongues 3.3 lock into corresponding side slots 2.5, so as to achieve fastening and a portion of said plate slots into the front slot 2.6, to make the necessary support.

**[0022]** Moreover, the plate 3, which substantially constitutes the base of the shelf, can be either double (3.1), i.e. project from both sides of the vertical element 2 (which substantially constitutes the upright of the shelf) or single (3.1.1), i.e. projecting from just one side of the aforementioned upright.

**[0023]** Finally, as can be seen in fig. 5, so that the grabbers of the grabbing hands can hold them correctly, all of the products P of the storage block have to be arranged perfectly aligned at the front.

**[0024]** In order to achieve this, when the products are not deep enough to abut against the back wall 4 (see product P1) and therefore use up the entire depth of the cell, the finding foresees limiting the depth of the cells through the pins 5 which, when slotted into the corresponding holes 6, formed on the plates 3, constitute the new back walls according to the different depths of the products slotted into the cells (see products P2, P3).

**[0025]** From what has been outlined above the operating advantages achieved with the use of the modular structure according to the finding are clear, since, from the combination of the horizontal displacement of the profiles 2 with both the vertical positioning of the plates 3 and with the insertion of the pins 5, it is possible to define cells "C" of any size (width, height and depth), so as to define spaces only slightly larger than the size of the objects deposited in them.

**[0026]** Obviously, embodiments even substantially different from the one described are possible, according to

the different types of products, storage blocks and vending machines, without for this reason departing from the scope of the following claims.

## Claims

1. MODULAR STRUCTURE FOR MAKING STORAGE BLOCKS FOR PRODUCTS SAID BLOCKS BEING ABLE TO BE INSERTED INTO VENDING MACHINES, in particular where products of even substantially different size are required to be automatically distributed by one machine, said structure being **characterised in that** it comprises cells for containing products, said cells being defined through elements (2, 3), arranged vertically and horizontally, which removably fit together, said vertical elements consisting in a profile (2.1), preferably made from stamped sheet metal, shaped in a "T", said profile providing a head (2.2), that is fixed, through mobile connections, such as screws, fasteners and the like, to a vertical support wall (4), said profile providing also a shaft (2.3), which constitutes the upright of the compartment, said shaft being equipped with side grooves, which allow the horizontal elements to be slotted in, said horizontal elements (3), which act as shelf bases, consisting of sheeted plates (3.1), made from sheet steel or plastic, which are equipped with a notch (3.2) that allows them to be inserted into the shaft of the vertical elements and they are held in this position through the fastening that occurs between two microprojections, present on the aforementioned notch that fit into the corresponding side grooves, present on the aforementioned vertical element.
2. MODULAR STRUCTURE FOR MAKING STORAGE BLOCKS FOR PRODUCTS TO BE INSERTED INTO VENDING MACHINES, according to claim 1, where vertical elements (2) and horizontal elements (3) are foreseen, which are fitted together so as to form a compartment, equipped with a plurality of cells "C", said structure being **characterised in that** the vertical element consists of a T-shaped profile (2.1), with the head (2.2) resting upon the vertical wall (4), whereas on the shaft (2.3), which ends with a cusp (2.4), there are side slits (2.5) on the two side walls and front slits (2.6) on the aforementioned cusp, aligned with each other.
3. MODULAR STRUCTURE FOR MAKING STORAGE BLOCKS FOR PRODUCTS TO BE INSERTED INTO VENDING MACHINES, according to claim 2, **characterised in that** the horizontal element (3) consists of a sheeted plate (3.1), equipped with a longitudinal notch (3.2), from which two opposite tongues (3.3) project.

4. MODULAR STRUCTURE FOR MAKING STORAGE BLOCKS FOR PRODUCTS TO BE INSERTED INTO VENDING MACHINES, according to claims 2 and 3, **characterised in that** the plate (3) is inserted into the profile (2), until the tongues (3.3) lock into corresponding side slots (2.5), so as to achieve fastening and a portion of said plate slots into the front slot (2.6), to make the necessary support.
5. MODULAR STRUCTURE FOR MAKING STORAGE BLOCKS FOR PRODUCTS TO BE INSERTED INTO VENDING MACHINES, according to claims 3 and 4, **characterised in that** the plate (3.1), which substantially constitutes the shelf base, is configured so as to project from both sides of the vertical element (2).
6. MODULAR STRUCTURE FOR MAKING STORAGE BLOCKS FOR PRODUCTS TO BE INSERTED INTO VENDING MACHINES, according to claims 3 and 4, **characterised in that** the plate (3.1.1), which substantially constitutes the shelf base, is configured so as to project from just one side of the vertical element (2).
7. MODULAR STRUCTURE FOR MAKING STORAGE BLOCKS FOR PRODUCTS TO BE INSERTED INTO VENDING MACHINES, according to one or more of the previous claims, **characterised in that** it is able to vary the depth of the cells through pins (5) which, when slotted into the corresponding holes (6), formed on the plates (3), constitute the new back walls, according to the different depths of the products slotted into the cells.

#### Patentansprüche

1. MODULARE STRUKTUR ZUR HERSTELLUNG VON SPEICHERBLÖCKEN FÜR PRODUKTE, WOBEI DIESE BLÖCKE IN VERKAUFAUTOMATEN EINGESETZT WERDEN KÖNNEN, insbesondere wenn die automatische Ausgabe von Produkten selbst wesentlich unterschiedlicher Größe durch einen Automaten verlangt ist, wobei diese Struktur **dadurch gekennzeichnet ist, dass** sie Zellen zum Enthalten von Produkten umfasst, wobei diese Zellen durch vertikal und horizontal angeordnete Elemente (2, 3) definiert sind, die lösbar zusammengefügt sind, wobei die vertikalen Elemente aus einem Profil (2.1) bestehen, das vorzugsweise aus einem T-förmig ausgestalteten gestanzten Blech besteht, wobei das Profil ein Kopfstück (2.2) bereitstellt, das mit beweglichen Verbindungen wie Schrauben, Befestigungselemente und dergleichen an einer vertikalen Stützwand (4) befestigt ist, wobei das Profil außerdem einen Schaft (2.3) bereitstellt, der den Pfosten des Fachs bildet, wobei dieser Schaft mit

seitlichen Nuten versehen ist, die das Einschieben der horizontalen Elemente gestatten, wobei diese als Fachböden dienenden horizontalen Elemente (3) aus dünn ausgewalzten Platten (3.1) aus Stahlblech oder Kunststoff bestehen, die mit einer Aussparung (3.2) versehen sind, die es gestattet, sie auf den Schaft des vertikalen Elements aufzustecken, und sie werden durch die Befestigung in dieser Position gehalten, die zwischen zwei an der vorgenannten Aussparung befindlichen Mikrovorsprüngen erfolgt, die sich in die entsprechenden seitlichen Nuten einfügen, die sich auf dem vorgenannten vertikalen Element befinden.

2. MODULARE STRUKTUR ZUR HERSTELLUNG VON IN VERKAUFAUTOMATEN EINZUSETZENDEN SPEICHERBLÖCKEN nach Anspruch 1, bei der vertikale Elemente (2) und horizontale Elemente (3) vorgesehen sind, die derart zusammengefügt sind, dass sie ein Fach bilden, das über eine Vielzahl von Zellen "C" verfügt, wobei diese Struktur **dadurch gekennzeichnet ist, dass** das vertikale Element aus einem T-förmigen Profil (2.1) besteht, dessen Kopfstück (2.2) sich auf die vertikale Wand (4) stützt, während der mit einer Spitze (2.4) endende Schaft (2.3) in den zwei Seitenwänden seitliche Schlitz (2.5) und in der vorgenannten Spitze vordere Schlitz (2.6) aufweist, die miteinander gefluchtet sind.
3. MODULARE STRUKTUR ZUR HERSTELLUNG VON IN VERKAUFAUTOMATEN EINZUSETZENDEN SPEICHERBLÖCKEN nach Anspruch 2, **dadurch gekennzeichnet, dass** das horizontale Element (3) aus einer dünn ausgewalzten Platte (3.1) besteht, die mit einer längslaufenden Aussparung (3.2) versehen ist, aus der zwei einander gegenüberliegende Zungen (3.3) herausragen.
4. MODULARE STRUKTUR ZUR HERSTELLUNG VON IN VERKAUFAUTOMATEN EINZUSETZENDEN SPEICHERBLÖCKEN nach Anspruch 2 und 3, **dadurch gekennzeichnet, dass** die Platte (3) auf das Profil (2) geschoben wird, bis die Zungen (3.3) in entsprechende seitliche Schlitz (2.5) einrasten, um die Befestigung zu bewirken, und sich ein Teil der Platte in den vorderen Schlitz (2.6) einfügt, um die erforderliche Abstützung herzustellen.
5. MODULARE STRUKTUR ZUR HERSTELLUNG VON IN VERKAUFAUTOMATEN EINZUSETZENDEN SPEICHERBLÖCKEN nach Anspruch 3 und 4, **dadurch gekennzeichnet, dass** die Platte (3.1), die im Wesentlichen den Fachboden bildet, so gestaltet ist, dass sie auf beiden Seiten des vertikalen Elements (2) herausragt.
6. MODULARE STRUKTUR ZUR HERSTELLUNG

VON INVERKAUFSAUTOMATEN EINZUSETZEN-  
DEN SPEICHERBLÖCKEN nach Anspruch 3 und  
4, **dadurch gekennzeichnet, dass** die Platte  
(3.1.1), die im Wesentlichen den Fachboden bildet,  
so gestaltet ist, dass sie nur auf einer Seite des ver-  
tikal Elements (2) herausragt.

7. MODULARE STRUKTUR ZUR HERSTELLUNG  
VON INVERKAUFSAUTOMATEN EINZUSETZEN-  
DEN SPEICHERBLÖCKEN nach einem oder meh-  
reren der vorherigen Ansprüche, **dadurch gekenn-  
zeichnet, dass** sie die Veränderung der Tiefe der  
Zellen mit Hilfe von Stiften (5) ermöglicht, die, wenn  
sie in die entsprechenden Löcher (6) gesteckt wer-  
den, die in den Platten (3) ausgebildet sind, in Ein-  
klang mit den verschiedenen Tiefen der in die Zellen  
geschobenen Produkte die neuen Rückwände bil-  
den.

#### Revendications

1. Structure modulaire pour réaliser des blocs de stoc-  
rage pour des produits, lesdits blocs étant adaptés  
pour être insérés dans des distributeurs automati-  
ques, en particulier lorsque des produits de dimen-  
sions même sensiblement différentes doivent être  
distribués automatiquement par un distributeur,  
ladite structure étant **caractérisée en ce qu'**elle  
comprend des cellules pour contenir des produits,  
lesdites cellules étant définies par le biais d'éléments  
(2, 3), disposés verticalement et horizontalement,  
lesquels s'ajustent entre eux de manière amovible,  
lesdits éléments verticaux consistant en un profilé  
(2.1), de préférence réalisé à partir d'une tôle métal-  
lique estampée, en forme de "T", ledit profilé four-  
nissant une tête (2.2) qui est fixée, par le biais de  
connexions amovibles telles que des vis, attaches  
et similaires, à une paroi de support verticale (4),  
ledit profilé fournissant également un arbre (2, 3) qui  
constitue le montant du compartiment, ledit arbre  
étant pourvu de rainures latérales qui permettent aux  
éléments horizontaux d'être enclenchés à l'intérieur,  
lesdits éléments horizontaux (3), qui servent de ba-  
ses d'étagère, constitués par des plaques en feuilles  
(3.1), réalisées en tôle d'acier ou en plastique, qui  
sont pourvues d'une encoche (3, 2) qui leur permet  
d'être insérés dans l'arbre des éléments verticaux  
et ils sont maintenus dans cette position par le biais  
de la fixation qui se produit entre deux micro-saillies,  
présentes sur l'encoche précitée, qui s'adaptent  
dans les rainures latérales correspondantes, pré-  
sentes sur l'élément vertical précité.
2. Structure modulaire pour réaliser des blocs de stoc-  
rage de produits destinés à être insérés dans des  
distributeurs automatiques, selon la revendication 1,  
dans laquelle sont prévus des éléments verticaux

(2) et des éléments horizontaux (3), lesquels sont  
assemblés entre eux de manière à former un com-  
partiment, équipé d'une pluralité de cellules "C", la-  
dite structure étant **caractérisée en ce que** l'élé-  
ment vertical consiste en un profilé en forme de T  
(2.1), avec la tête (2.2) reposant sur la paroi verticale  
(4), alors que sur l'arbre (2.3), qui se termine avec  
une cuspide (2.4), sont prévues des fentes latérales  
(2.5) sur les deux parois latérales et des fentes fron-  
tales (2.6) sur la cuspide précitée, alignées entre el-  
les.

3. Structure modulaire pour réaliser des blocs de stoc-  
rage de produits destinés à être insérés dans des  
distributeurs automatiques, selon la revendication 2,  
**caractérisée en ce que** l'élément horizontal (3) con-  
siste en une plaque en feuilles (3.1), pourvue d'une  
encoche longitudinale (3.2), à partir de laquelle deux  
languettes opposées (3.3) font saillie.

4. Structure modulaire pour réaliser des blocs de stoc-  
rage de produits destinés à être insérés dans des  
distributeurs automatiques, selon les revendications  
2 et 3, **caractérisée en ce que** la plaque (3) est  
insérée dans le profilé (2), jusqu'à ce que les lan-  
guettes (3.3) se verrouillent dans des fentes latérales  
correspondantes (2.5), de manière à obtenir la fixa-  
tion, et une portion de ladite plaque s'insère dans la  
fente frontale (2.6), pour réaliser le support néces-  
saire.

5. Structure modulaire pour réaliser des blocs de stoc-  
rage de produits destinés à être insérés dans des  
distributeurs automatiques, selon les revendications  
3 et 4, **caractérisée en ce que** la plaque (3.1), qui  
constitue sensiblement la base d'étagère, est confi-  
gurée de manière à faire saillie des deux côtés de  
l'élément vertical (2).

6. Structure modulaire pour réaliser des blocs de stoc-  
rage de produits destinés à être insérés dans des  
distributeurs automatiques, selon les, revendica-  
tions 3 et 4, **caractérisée en ce que** la plaque  
(3.1.1), qui constitue sensiblement la base d'étagè-  
re, est configurée de manière à faire saillie d'un seul  
côté de l'élément vertical (2).

7. Structure modulaire pour réaliser des blocs de stoc-  
rage de produits destinés à être insérés dans des  
distributeurs automatiques, selon une ou plusieurs  
des revendications précédentes, **caractérisée en  
ce qu'**elle est en mesure de changer la profondeur  
des cellules par le biais de goupilles (5) qui, quand  
elles sont insérées dans les trous correspondants  
(6), formés sur les plaques (3), constituent les nou-  
velles parois postérieures, en fonction des différen-  
tes profondeurs des produits introduits dans les cel-  
lules.

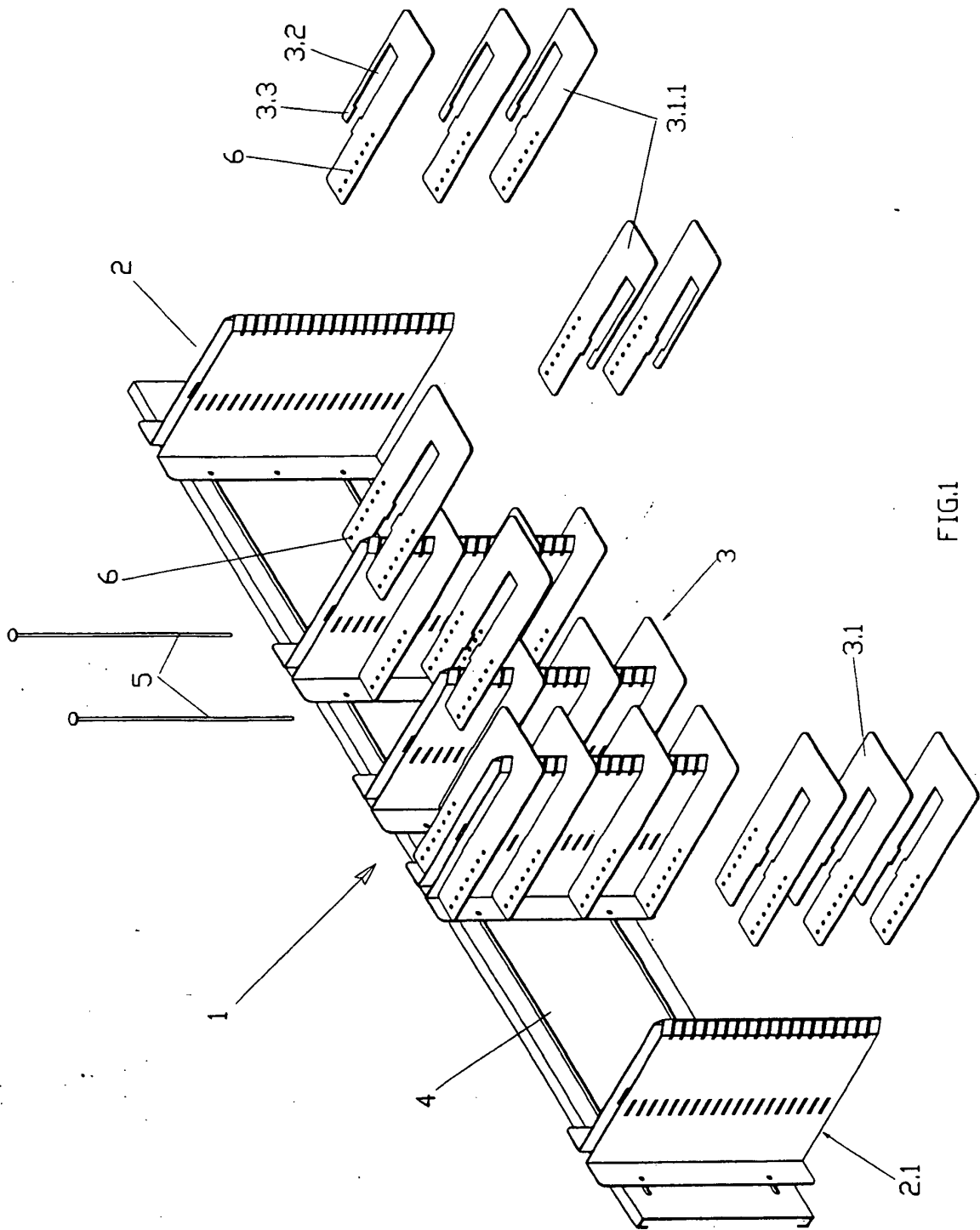
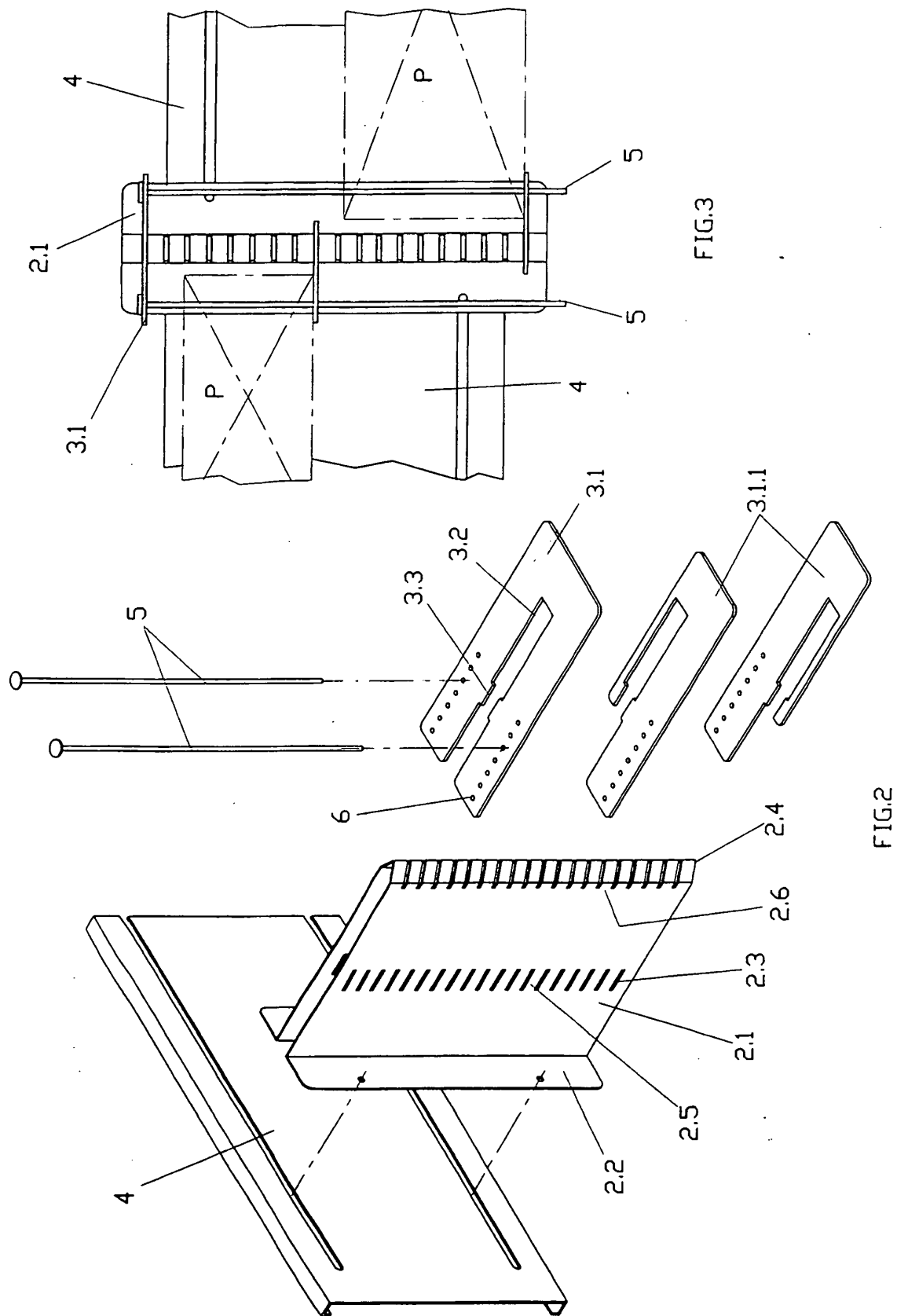


FIG.1



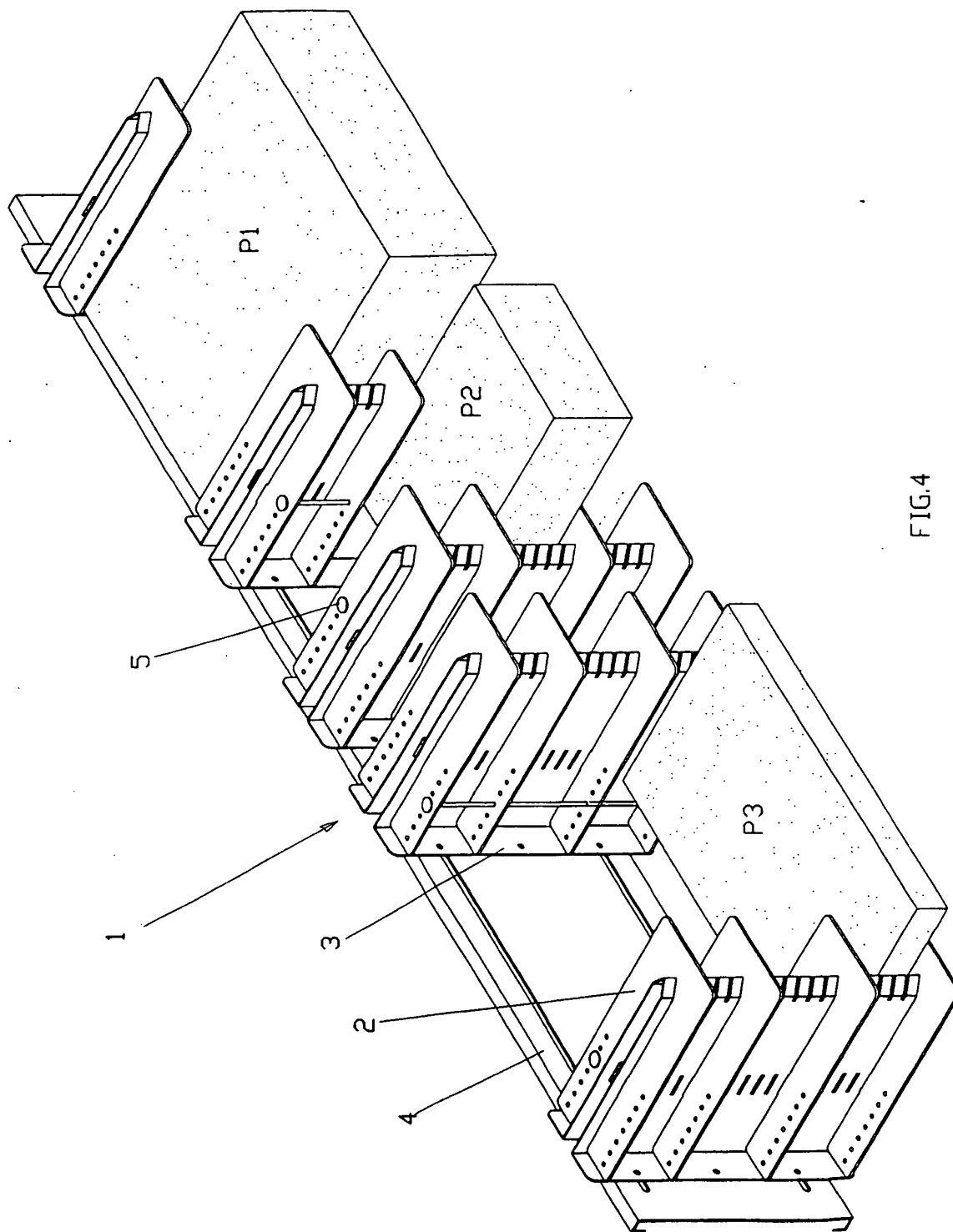


FIG. 4



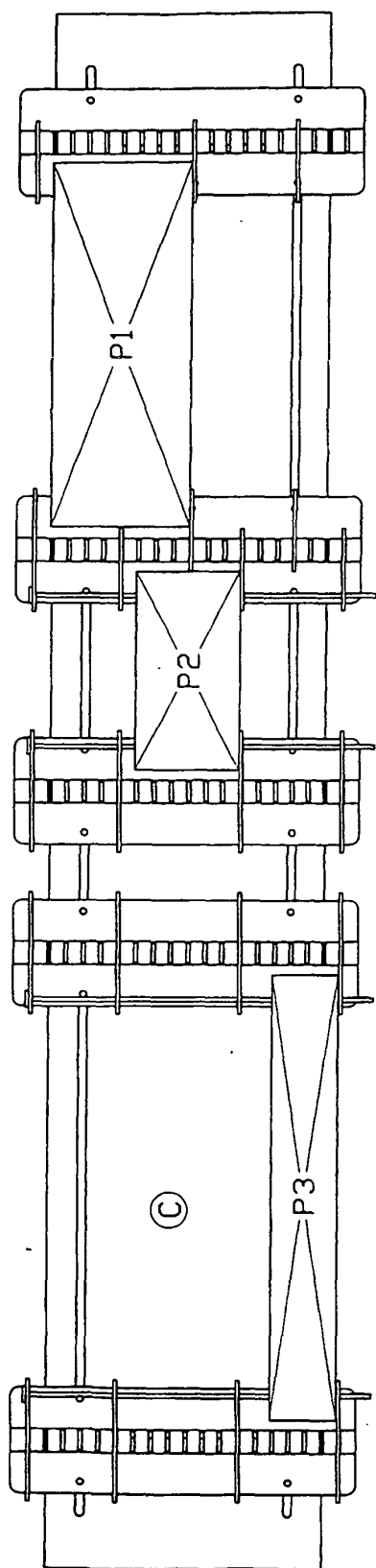


FIG. 5

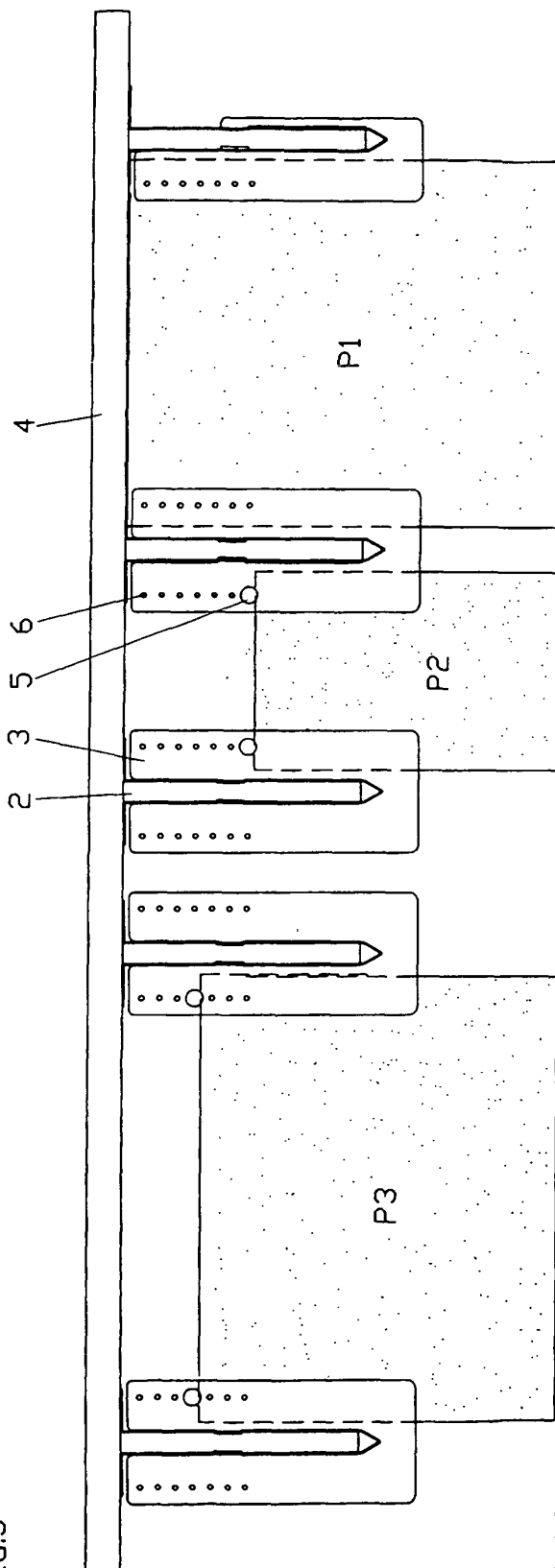


FIG. 6

**REFERENCES CITED IN THE DESCRIPTION**

*This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.*

**Patent documents cited in the description**

- DE 20121104 U1 [0010]