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(54) **Method and device for spooling a yarn and wound body thus achieved**

(57) Method for spooling yarns comprising at least a first unwinding step in which the yarn (17) is unwound from a support member (13, 15, 16), and a second spooling step, in which said yarn (17) is disposed in layers according to a desired order. In the second spooling step, the yarn (17) is disposed inside a containing means (46) in overlapping layers, in which each of said layers (117) consists of a plurality of contiguous spirals (116) of yarn (17) and distributed according to the geometry of said

containing means (46). The spirals (116) are formed by deposition means (35, 36, 37) able to rotate around a second forming axis (X) of said spirals (116). The spirals (116) are deposited on collection means (39) able to rotate and/or move linearly around/with respect to a relative first forming axis (Y; Y, Y¹, Y², Y³) of said layers (117), wherein said second forming axis (X) of said spirals (116) does not coincide with said forming axis (Y; Y, Y¹, Y², Y³) of said layers (117).

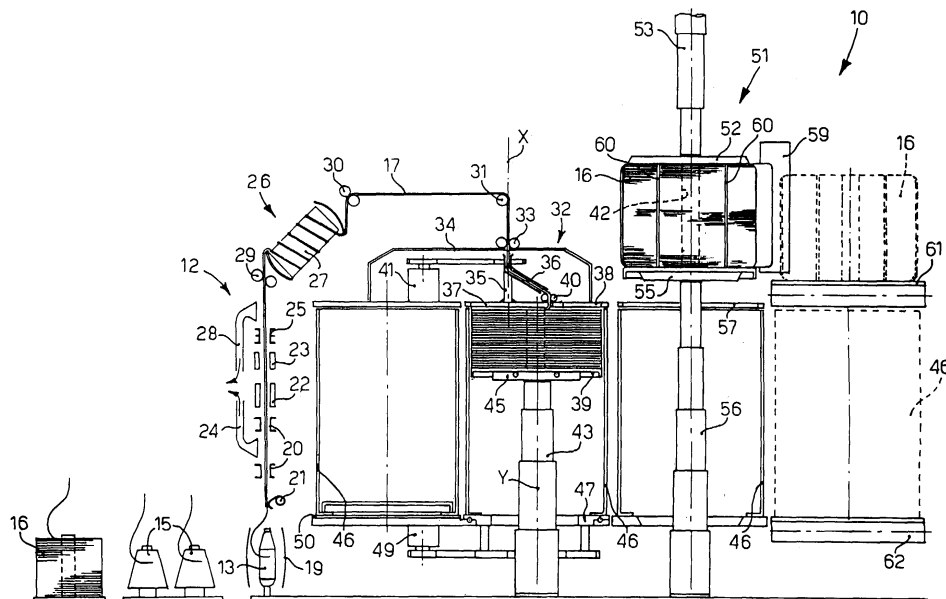


fig. 2

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The present search report has been drawn up for all claims			
3	Place of search The Hague	Date of completion of the search 8 August 2007	Examiner D'hulster, Etienne
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document	
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