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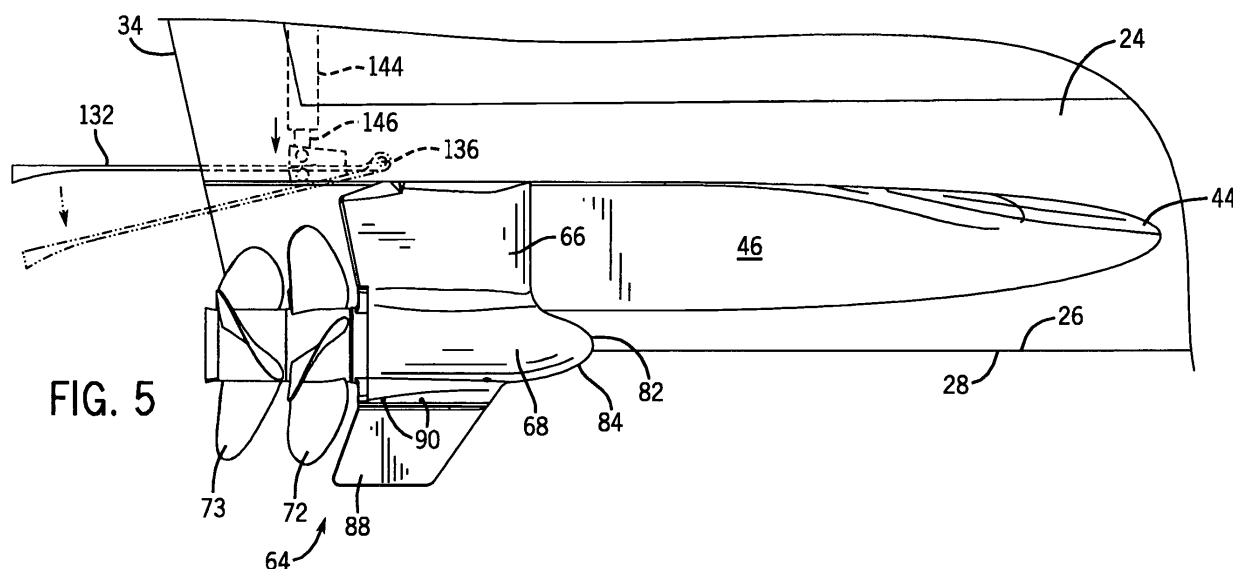
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(54) **Marine vessel and marine drive combination**

(57) A marine drive (54,64) and a marine vessel (22) and drive combination have a trim tab (130,132) with a

forward end pivotally mounted to a marine propulsion device.



**FIG. 5**

## Description

**[0001]** The present invention relates to a marine drive for propelling a marine vessel with the features of the introductory part of claim 1 as well as a marine vessel and drive combination with the features of the introductory part of claim 3.

**[0002]** Marine drives as well as marine vessel and drive combinations are known in the prior art (see e.g. US-A-5,108,325). The marine drive of this marine vessel includes a trim tab for contact by the water for adjusting vessel attitude and/or altering thrust vectors, or otherwise affecting hydrodynamic operation of the vessel. The trim tab is fixedly positioned on the marine drive and trimming is done by pivoting the complete marine drive up and down about a horizontal axis.

**[0003]** The object of the present invention is to provide a marine drive and marine vessel and drive combination which is improved as far as the hydrodynamic operation of the vessel is concerned.

This object is met by a marine drive comprising the features of claim 1 and by a marine vessel and drive combination comprising the features of claim 3.

Preferable modifications and improvements of the invention are the subject of the dependent claims.

Hereafter the invention is described with reference to the drawings which show, by way of example only, a preferred embodiment of the invention. In the drawings:

**[0004]** Fig. 1 is a perspective view of a marine vessel and drive combination in accordance with the invention.

**[0005]** Fig. 2 is a bottom elevation view of the combination of Fig. 1.

**[0006]** Fig. 3 is a side elevation view of the combination of Fig. 1.

**[0007]** Fig. 4 is a rear or aft elevation view of the combination of Fig. 1.

**[0008]** Fig. 5 is an enlarged view of a portion of Fig. 3.

**[0009]** Fig. 5A is like a portion of Fig. 5 and shows an alternate embodiment.

**[0010]** Fig. 5B is an enlarged rear elevation view of a portion of Fig. 5.

**[0011]** Fig. 6 is an enlarged view of a portion of Fig. 2.

**[0012]** Fig. 7 is like Fig. 6 and shows a different steering orientation.

**[0013]** Fig. 8 is like Fig. 6 and shows another different steering orientation.

**[0014]** Fig. 9 is an enlarged view of a portion of Fig. 1.

**[0015]** Fig. 10 is like Fig. 9 and shows a further operational embodiment.

**[0016]** Fig. 11 is a side view showing the arrangement of an engine and marine propulsion device used in conjunction with the present invention.

**[0017]** Figs. 1-4 show a marine vessel and drive combination. Marine vessel 22 includes a hull 24 having a longitudinally extending keel 26 having a lower reach 28. The hull has port and starboard lower hull surfaces 30 and 32, respectively, extending upwardly and laterally distally oppositely from keel 26 in V-shaped relation, Fig.

4. Hull 24 extends forwardly from a stem 34 to a bow 36.

**[0018]** A port tunnel 38, Fig. 2, is formed in port lower hull surface 30. Port tunnel 38 has a top 40, Fig. 4, spaced above an open bottom 42 at port lower hull surface 30. Port tunnel 38 opens aft at stem 34 and extends forwardly therefrom and has a closed forward end 44 aft of bow 36. A starboard tunnel 46 is formed in starboard lower hull surface 32. Starboard tunnel 46 has a top 48 spaced above an open bottom 50 at starboard lower hull surface 32. Starboard tunnel 46 opens aft at stem 34 and extends forwardly therefrom and has a closed forward end 52 aft of bow 36.

**[0019]** A port marine propulsion device 54 includes a port driveshaft housing 56 extending downwardly in port tunnel 38 to a port lower gear case 58, e.g. including a torpedo-shaped housing as is known, supporting at least one port propeller shaft 60 driving at least one water-engaging propulsor such as port propeller 62, and preferably a pair of propeller shafts driving counter-rotating propellers 62, 63, as is known, for example U.S. Patents 5,108,325, 5,230,644, 5,366,398, 5,415,576, 5,425,663, all incorporated herein by reference. Starboard marine propulsion device 64 is comparable and includes a starboard driveshaft housing 66 extending downwardly in starboard tunnel 46 to starboard lower gear case 68, e.g. provided by the noted torpedo-shaped housing, supporting at least one starboard propeller shaft 70 driving at least one starboard propeller 72, and preferably a pair of counter-rotating starboard propellers 72, 73, as above. The port and starboard marine propulsion devices 54 and 64 are steerable about respective port and starboard vertical steering axes 74 and 76, comparably as shown in commonly owned co-pending EPC-applications 06..... related to a "Method for Maneuvering a Marine Vessel ..." and 06..... related to a "Method for Positioning a Marine Vessel", filed on the same day as the present application, and incorporated herein by reference. Port steering axis 74 extends through the top 40 of port tunnel 38. Starboard steering axis 76 extends through the top 48 of starboard tunnel 46.

**[0020]** Tops 40 and 48 of port and starboard tunnels 38 and 46 are at a given vertical elevation, Fig. 4, spaced vertically above lower reach 28 of keel 26 to provide port and starboard tunnels 38 and 46 with a given vertical height receiving port and starboard marine propulsion devices 54 and 64 and raising same relative to keel 26, such that keel 26 at least partially protects port and starboard marine propulsion devices 54 and 64 from striking underwater objects, including grounding, during forward propulsion of the vessel. At least a portion of port driveshaft housing 56 is in port tunnel 38 and above open bottom 42 of port tunnel 38 at port lower hull surface 30. At least a portion of port lower gear case 58 is outside of port tunnel 38 and below open bottom 42 of port tunnel 38 at port lower hull surface 30. At least a portion of starboard driveshaft housing 66 is in starboard tunnel 46 and above open bottom 50 of starboard tunnel 46 at starboard lower hull surface 32. At least a portion of starboard lower

gear case 68 is outside of starboard tunnel 46 and below open bottom 50 of starboard tunnel 46 at starboard lower hull surface 32. In one preferred embodiment, port and starboard lower gear cases 58 and 68 are horizontally aligned along a horizontal projection line at or above and transversely crossing lower reach 28 of keel 26. Port lower gear case 58 includes the noted port torpedo-shaped housing having a front nose 78 with a curved surface 80 extending downwardly and aft therefrom. In one preferred embodiment, front nose 78 is horizontally aligned with lower reach 28 of keel 26, such that underwater objects struck by port lower gear case 58 slide along curved surface 80 downwardly and aft from nose 78 of the noted port torpedo-shaped housing. Starboard lower gear case 68 includes the noted starboard torpedo-shaped housing having a front nose 82, Fig. 5, with a curved surface 84 extending downwardly and aft therefrom. In the noted one preferred embodiment, front nose 82 is horizontally aligned with lower reach 28 of keel 26, such that underwater objects struck by starboard lower gear case 68 slide along curved surface 84 extending downwardly and aft from nose 82 of the noted starboard torpedo-shaped housing. Further in the noted preferred embodiment, port and starboard marine propulsion devices 54 and 64 have respective port and starboard lower skegs 86 and 88 extending downwardly from respective port and starboard lower gear cases 58 and 68 to a lower reach at a vertical level below lower reach 28 of keel 26. Each of port and starboard lower skegs 86 and 88 is a breakaway skag, e.g. mounted by frangible shear pins such as 90, Fig. 5, to its respective lower gear case, and breaking away from its respective lower gear case upon striking an underwater object, to protect the respective marine propulsion device. Fig. 5B is an enlarged rear elevation view of a portion of skag 88 and gear case 68 of Fig. 5, with propellers 72 and 73 removed, and showing the mounting of skag 88 to lower gear case 68 by a breakaway channel or tongue and groove arrangement, for example tongue 89 at the top of skag 88, and groove or channel 91 at the bottom of lower gear case 68 receiving tongue 89 in breakaway manner upon shearing of frangible pins such as 90.

**[0021]** Port marine propulsion device 54 provides propulsion thrust along a port thrust direction 102, Fig. 6, along the noted at least one port propeller shaft 60. Port marine propulsion device 54 has a port reference position 104 with port thrust direction 102 pointing forwardly parallel to keel 26. Port marine propulsion device 54 is steerable about port steering axis 74 along a first angular range 106, Fig. 7, from port reference position 104 away from keel 26, e.g. clockwise in Fig. 7. Port marine propulsion device 54 is steerable about steering axis 72 along a second angular range 108, Fig. 8, from port reference position 104 towards keel 26, e.g. counterclockwise in Fig. 8. Angular ranges 106 and 108 are unequal, and port tunnel 38 is asymmetric, to be described. Starboard propulsion device 64 provides propulsion thrust along a starboard thrust direction 110 along the noted at

least one starboard propeller shaft 70. Starboard marine propulsion device 64 has a starboard reference position 112, Fig. 6, with starboard thrust direction 110 pointing forwardly parallel to keel 26. Starboard marine propulsion device 64 is steerable about starboard steering axis 76 along a third angular range 114, Fig. 7, from starboard reference position 112 towards keel 26, e.g. clockwise in Fig. 7. Starboard marine propulsion device 64 is steerable about starboard steering axis 76 along a fourth angular range 116, Fig. 8, away from keel 26, e.g. counterclockwise in Fig. 8. Third and fourth angular ranges 114 and 116 are unequal, and starboard tunnel 46 is asymmetric, to be described. In one preferred embodiment, second angular range 108 is at least twice as great as first angular range 106, and in a further preferred embodiment, first angular range 106 is at least 15 degrees, and second angular range 108 is at least 45 degrees. In the noted preferred embodiment, third angular range 114 is at least twice as great as fourth angular range 116, and in the noted further preferred embodiment, third angular range 114 is at least 45 degrees, and fourth angular range 116 is at least 15 degrees. Marine propulsion devices 54 and 64 may be rotated and steered in unison with equal angular ranges, or may be independently controlled for various steering, docking, and position or station maintaining virtual anchoring functions, and for which further reference is made to the above-noted commonly owned co-pending applications.

**[0022]** Port tunnel 38 has left and right port tunnel sidewalls 120 and 122 extending vertically between top 40 of port tunnel 38 and open bottom 42 of port tunnel 38 and port lower hull surface 30. Left and right port tunnel sidewalls 120 and 122 are laterally spaced with port driveshaft housing 56 therebetween. Right port tunnel sidewall 122 has a greater vertical height and a lower vertical reach than left port tunnel sidewall 120 and limits the span of first angular range 106 to be less than the span of second angular range 108. Starboard tunnel 46 has left and right starboard tunnel sidewalls 124 and 126 extending vertically between top 48 of starboard tunnel 46 and open bottom 50 of starboard tunnel 46 at starboard lower hull surface 32. Left and right starboard tunnel sidewalls 124 and 126 are laterally spaced with starboard driveshaft housing 66 therebetween. Left starboard tunnel sidewall 124 has a greater vertical height and a lower vertical reach than right starboard tunnel sidewall 126 and limits the span of fourth angular range 116 to be less than the span of third angular range 114.

**[0023]** Port marine propulsion device 54 has a port trim tab 130 pivotally mounted thereto for contact by the water for adjusting vessel attitude and/or altering thrust vectors or otherwise affecting hydrodynamic operation of the vessel. Starboard marine propulsion device 64 has a starboard trim tab 132 pivotally mounted thereto. Port trim tab 130 is preferably pivotally mounted to port marine propulsion device 54 at a pivot axis 134, Fig. 6, aft of port driveshaft housing 56 and aft of port steering axis 74. Likewise, starboard trim tab 132 is preferably pivotally

mounted to starboard marine propulsion device 64 at a pivot axis 136 aft of starboard driveshaft housing 66 and aft of starboard steering axis 76. Port trim tab 130 has an upwardly pivoted retracted position, Figs. 1, 4, 9, and solid line in Fig. 5, and a downwardly pivoted extended position, Fig. 10, and dashed line in Fig. 5. The top 40, Fig. 4, of port tunnel 38 has a notch 140 receiving port trim tab 130 in the noted retracted position to enhance hydrodynamic profile by providing a smoother transition providing less restriction to water flow therepast. Starboard trim tab 132 likewise has an upwardly pivoted retracted position, and a downwardly pivoted extended position. The top 48 of starboard tunnel 46 has a notch 142 receiving starboard trim tab 132 in the noted retracted position to enhance hydrodynamic profile. Each trim tab may be actuated in conventional manner, e.g. hydraulically, e.g. by a hydraulic cylinder 144 having an extensible and retractable plunger or piston 146 engaging pivot pin 148 journaled to stanchions 150 of the respective trim tab. In an alternate embodiment, Fig. 5A, external hydraulic cylinder 144a has its piston 146a connected to the aft end of the trim tab, for a longer moment arm from the pivot axis of the trim tab if desired. In further embodiments, the trim tabs may be actuated electrically, e.g. by electrical reduction motors. The forward end of the trim tab is pivotally mounted at hinges such as 152 to mounting plate 154 of the marine propulsion device which is then mounted to the vessel hull and sealed thereto for example at sealing gasket 156. In the preferred embodiment, the forward end of the trim tab is pivotally mounted to the marine propulsion device and not to the vessel, and the aft end of the trim tab is movable in a vertical arc.

**[0024]** Fig. 11 is a side view taken from the above-noted commonly owned co-pending applications and showing the arrangement of a marine propulsion device, such as 54 or 64, associated with a mechanism that is able to rotate the marine propulsion device about its respective steering axis 74 or 76. Although not visible in Fig. 11, the driveshaft of the marine propulsion device extends vertically and parallel to the steering axis and is connected in torque transmitting relation with a generally horizontal propeller shaft that is able to rotate about a propeller axis 61. The embodiment shown in Fig. 11 comprises two propellers 62 and 63, as above noted, that are attached to the propeller shaft 60. The motive force to drive the propellers 62 and 63 is provided by an internal combustion engine 160 that is located within the bilge of the marine vessel 22. The engine is configured with its crankshaft aligned for rotation about a horizontal axis. In one preferred embodiment, engine 160 is a diesel engine. Each of the two marine propulsion devices 54 and 64 is driven by a separate engine 160. In addition, each of the marine propulsion devices 54 and 64 are independently steerable about their respective steering axes 74 and 76. The steering axes are generally vertical and parallel to each other. They are intentionally not configured to be perpendicular to the bottom respective surface 30 and 32 of the hull. Instead, they are generally vertical

and intersect the respective bottom surface 30 and 32 of the hull at an angle that is not equal to 90 degrees when the bottom surface of the hull is a V-type hull or any other shape which does not include a flat bottom. Driveshaft housings 56 and 66 and gear case torpedo housings 58 and 68 contain rotatable shafts, gears, and bearings which support the shafts and connect the driveshaft to the propeller shaft for rotation of the propellers. No source of motive power is located below the hull surface. The power necessary to rotate the propellers is solely provided by the internal combustion engine. The marine vessel maneuvering system in one preferred embodiment is that provided in the noted commonly owned co-pending applications, allowing the operator of the marine vessel to provide maneuvering commands to a microprocessor which controls the steering movements and thrust magnitudes of two marine propulsion devices 54, 64 to implement those maneuvering commands, e.g. steering, docking, and position or station maintaining virtual anchoring functions, and the like, as above noted.

## Claims

1. A marine drive for propelling a marine vessel, comprising a marine propulsion device (54; 64) extending from the vessel (22) and having a water-engaging propulsor (62; 63) for propelling the vessel (22) through a body of water,  
**characterized in that**  
a trim tab (130; 132) is movably mounted to the marine propulsion device (54; 64) for contact by the water for affecting hydrodynamic operation of the vessel (22).
2. The marine drive according to claim 1, **characterized in that**  
the trim tab (130; 132) is pivotally mounted to the marine propulsion device (54; 64),  
wherein, preferably, the trim tab (130; 132) has a forward end pivotally mounted to the marine propulsion device (54; 64), and an aft end movable in a vertical arc,  
wherein, further preferably, when the vessel (22) comprises a hull (24) the forward end of the trim tab (130; 132) is pivotally mounted to the marine propulsion device (54; 64) and not to the hull (24).
3. A marine vessel and drive combination comprising:  
a marine vessel (22) comprising a hull (24) having a longitudinally extending keel (26) having a lower reach (28), and port and starboard lower hull surfaces (30, 32) extending upwardly and laterally distally oppositely from said keel (26) in V-shaped relation,

**characterized in that**

a port tunnel (38) is formed in the port lower hull surface (30), the port tunnel (38) having a top (40) spaced above an open bottom (42);  
 a starboard tunnel (46) formed in said starboard lower hull surface (32), the starboard tunnel (46) having a top (48) spaced above an open bottom (50);  
 a port marine propulsion device (54) comprising a port driveshaft housing (56) extending downwardly in the port tunnel (38) to a port lower gear case (58) supporting at least one port propeller shaft (60) driving at least one port propeller (62); a starboard marine propulsion device (64) comprising a starboard driveshaft housing (66) extending downwardly in the starboard tunnel (46) to a starboard lower gear case (68) supporting at least one starboard propeller shaft (70) driving at least one starboard propeller (72);  
 a port trim tab (130) movably mounted to the port marine propulsion device (54);  
 a starboard trim tab (132) movably mounted to the starboard marine propulsion device (64).

tended position;  
 the top (48) of the starboard tunnel (46) has a notch (142) receiving the starboard trim tab (132) in the retracted position to enhance hydrodynamic profile.

4. The marine vessel and drive combination according to claim 3, **characterized in that**

the port trim tab (130) is pivotally mounted to the port marine propulsion device (54) at a pivot axis (134) aft of the port drive shaft housing (56),  
 the starboard trim tab (132) is pivotally mounted to the starboard marine propulsion device (64) at a pivot axis (136) aft of the starboard drive shaft housing (66).

5. The marine vessel and drive combination according to claim 3 or 4

**characterized in that**

the port driveshaft housing (56) is steerable about a port steering axis (74) which extends through the top (40) of the port tunnel (38),  
 the port trim tab (130) is pivotally mounted to the port marine propulsion device (54) at a pivot axis (134) aft of the port steering axis (74),  
 the starboard driveshaft housing (66) is steerable about a starboard steering axis (76) which extends through the top (48) of the starboard tunnel (46),  
 the starboard trim tab (132) is pivotally mounted to the starboard marine propulsion device (64) at a pivot axis (136) aft of the starboard steering axis (76).

6. The marine vessel and drive combination according to any one of the claims 3 to 5, **characterized in that**  
 the port trim tab (130) has an upwardly pivoted retracted position, and a downwardly pivoted extended position;  
 the top (40) of the port tunnel (38) has a notch (140) receiving the port trim tab (130) in the retracted position to enhance hydrodynamic profile;  
 the starboard trim tab (132) has an upwardly pivoted retracted position, and a downwardly pivoted ex-

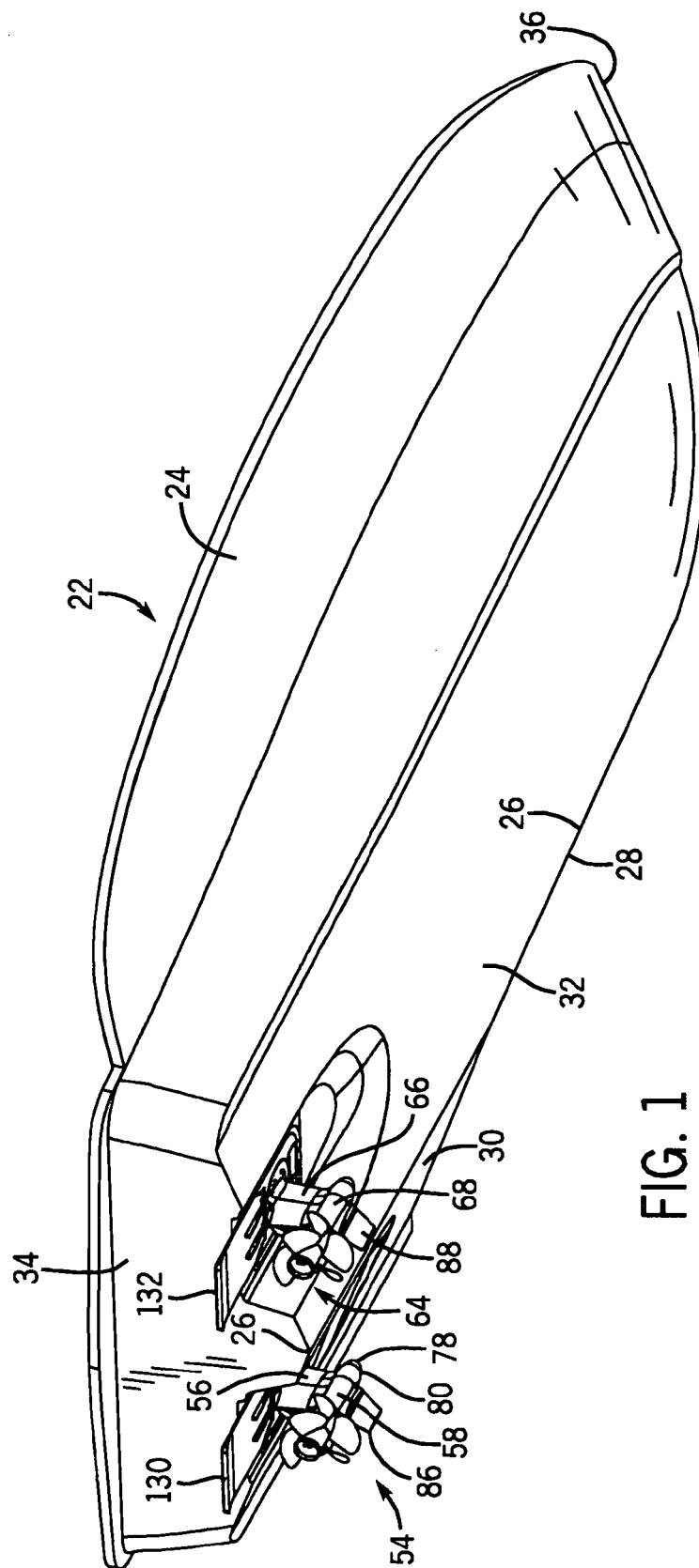
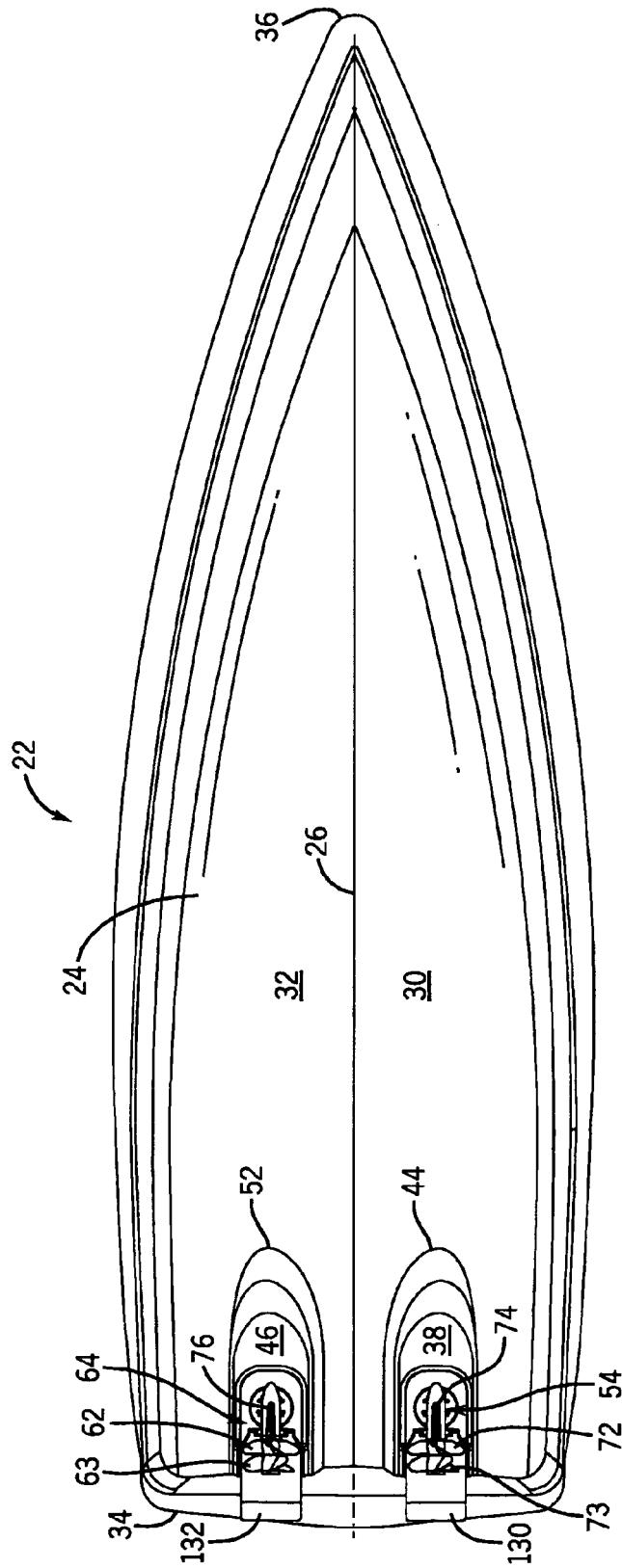


FIG. 1



**FIG. 2**

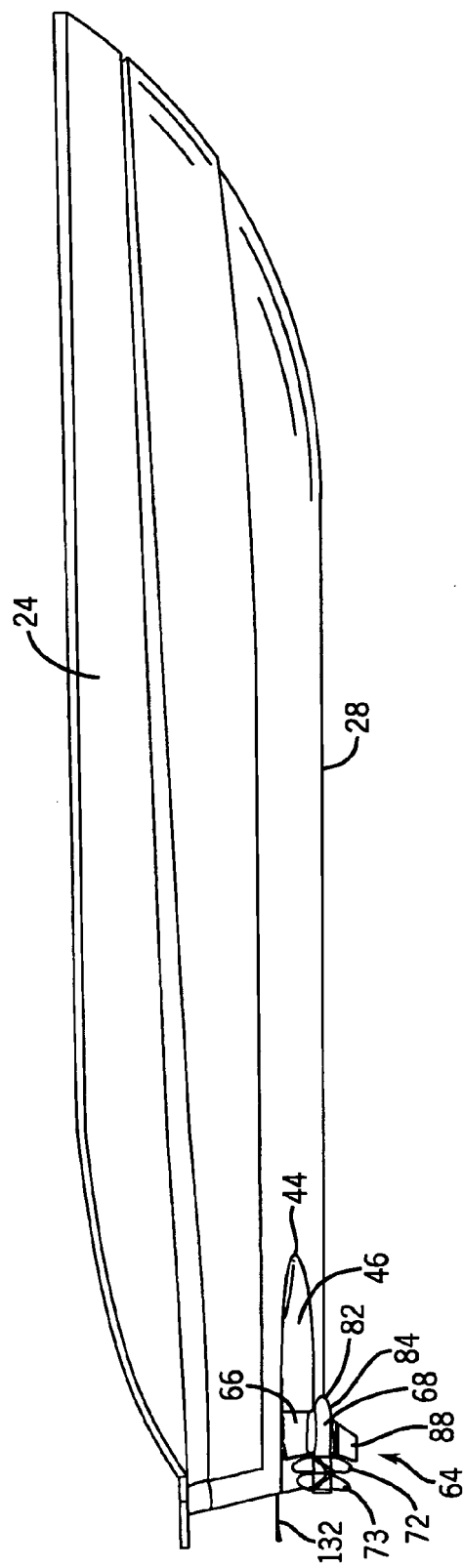


FIG. 3



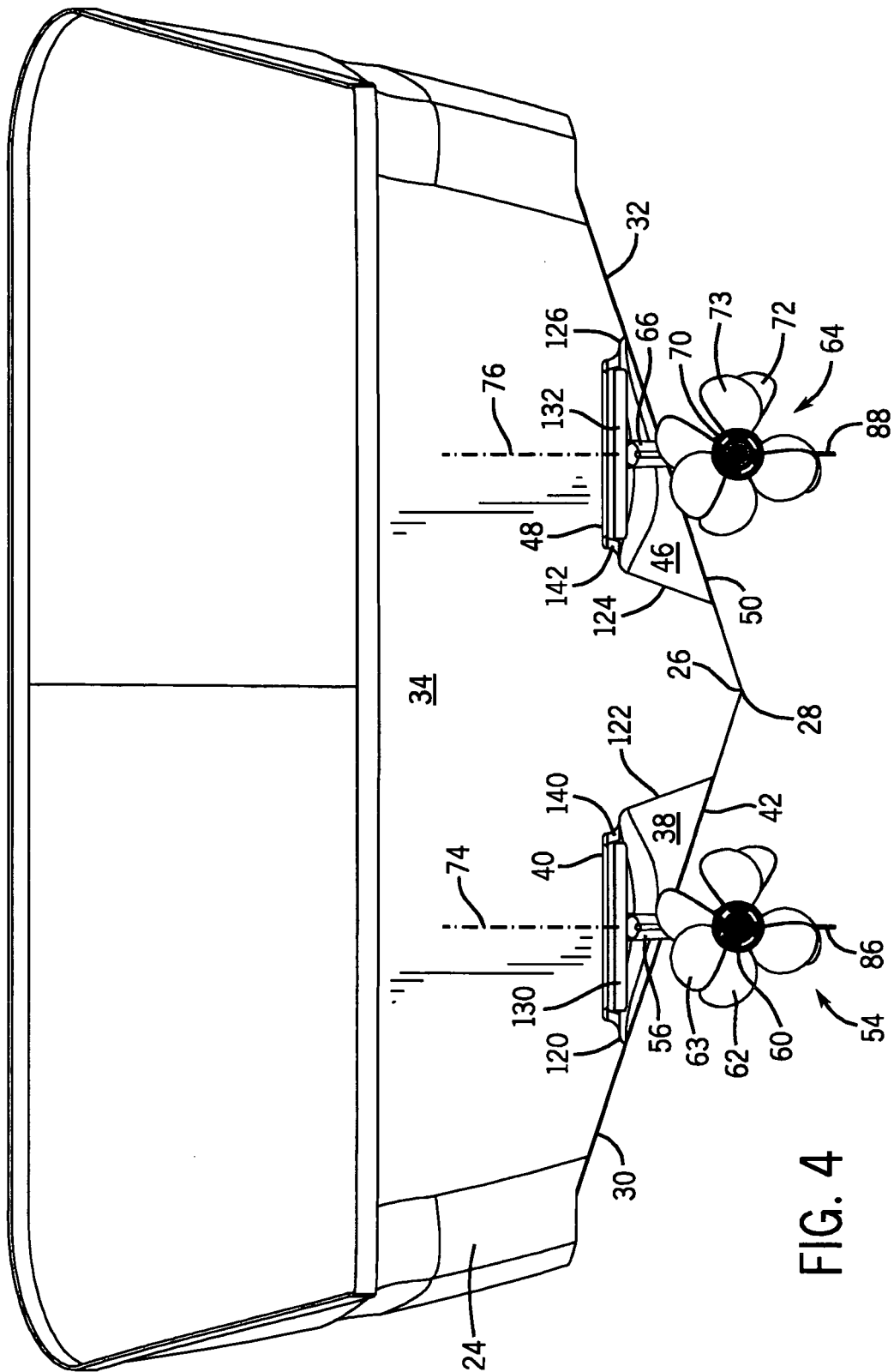
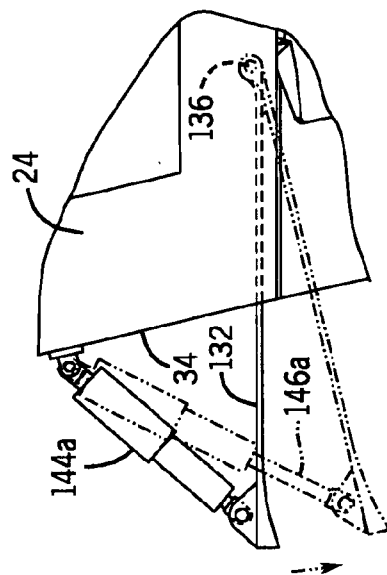
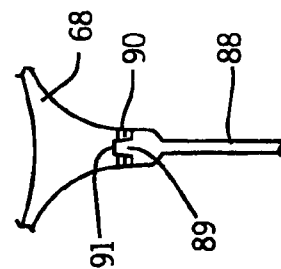
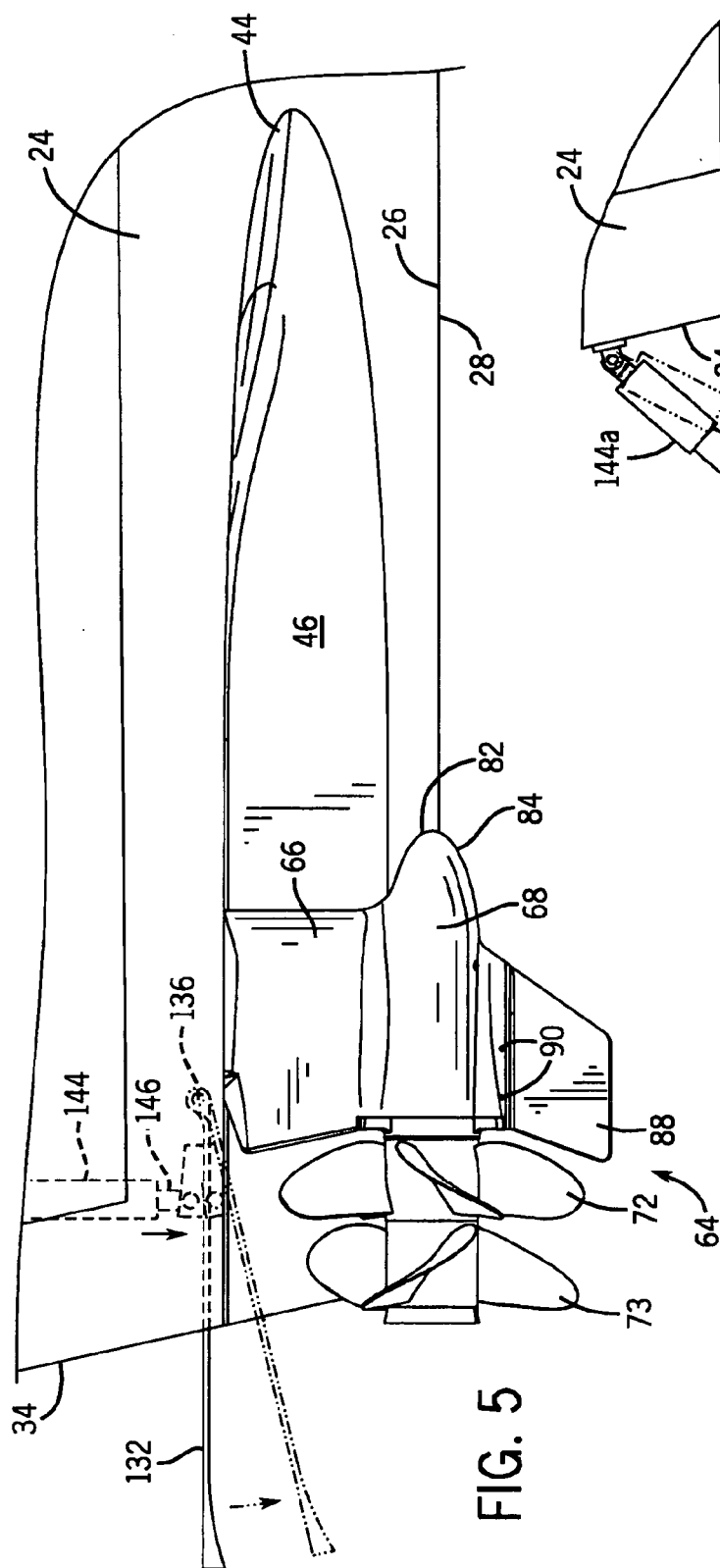


FIG. 4



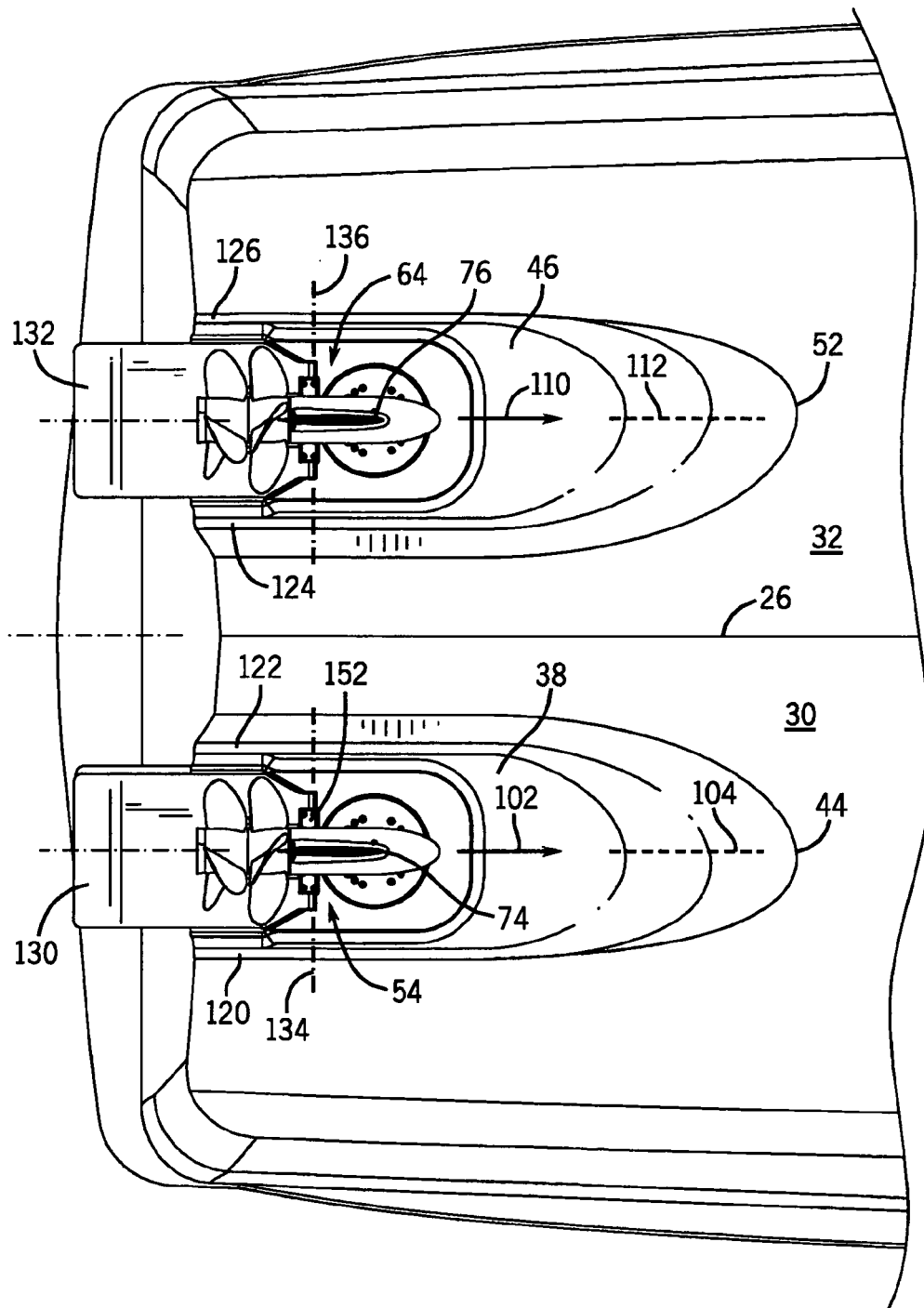


FIG. 6

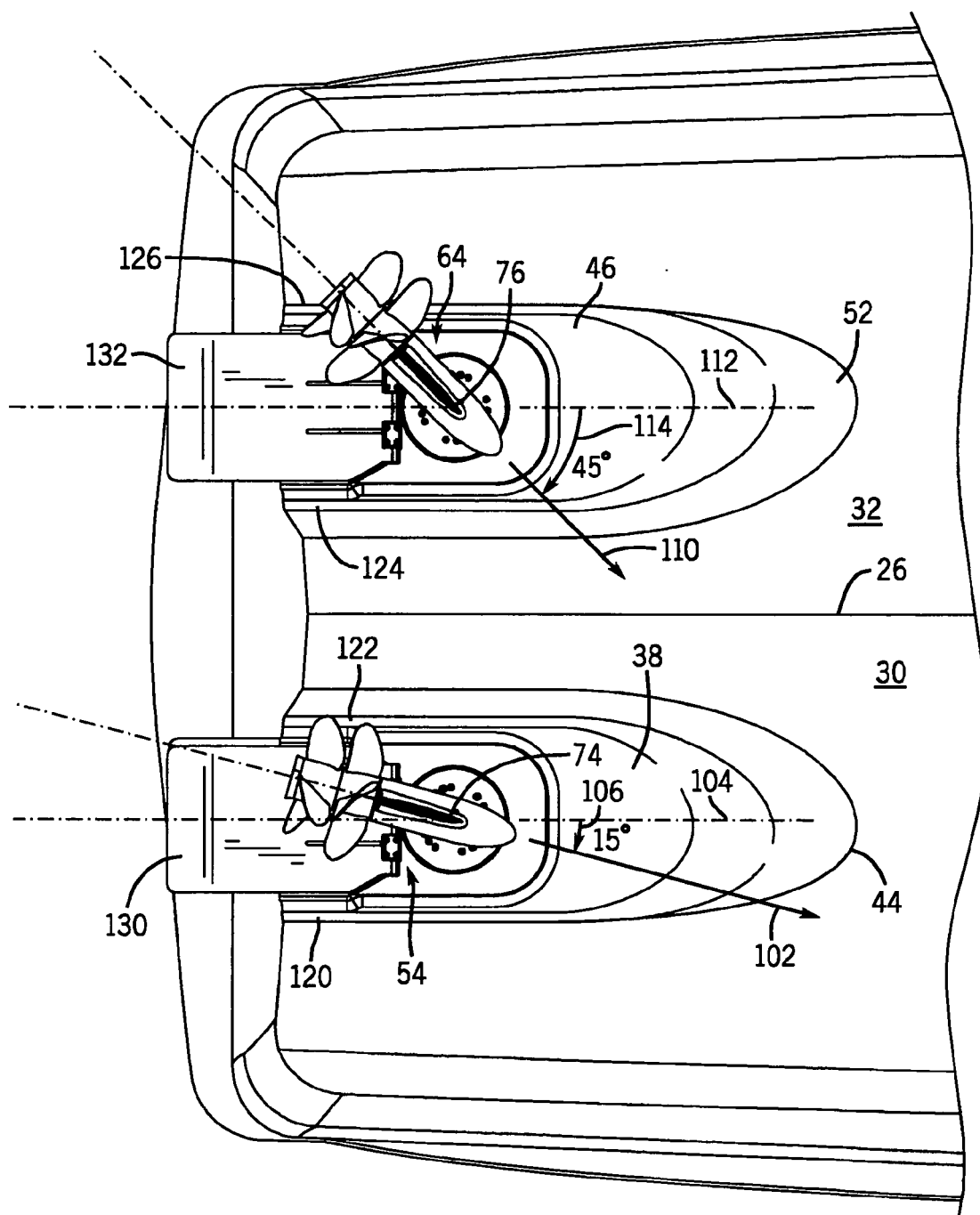


FIG. 7

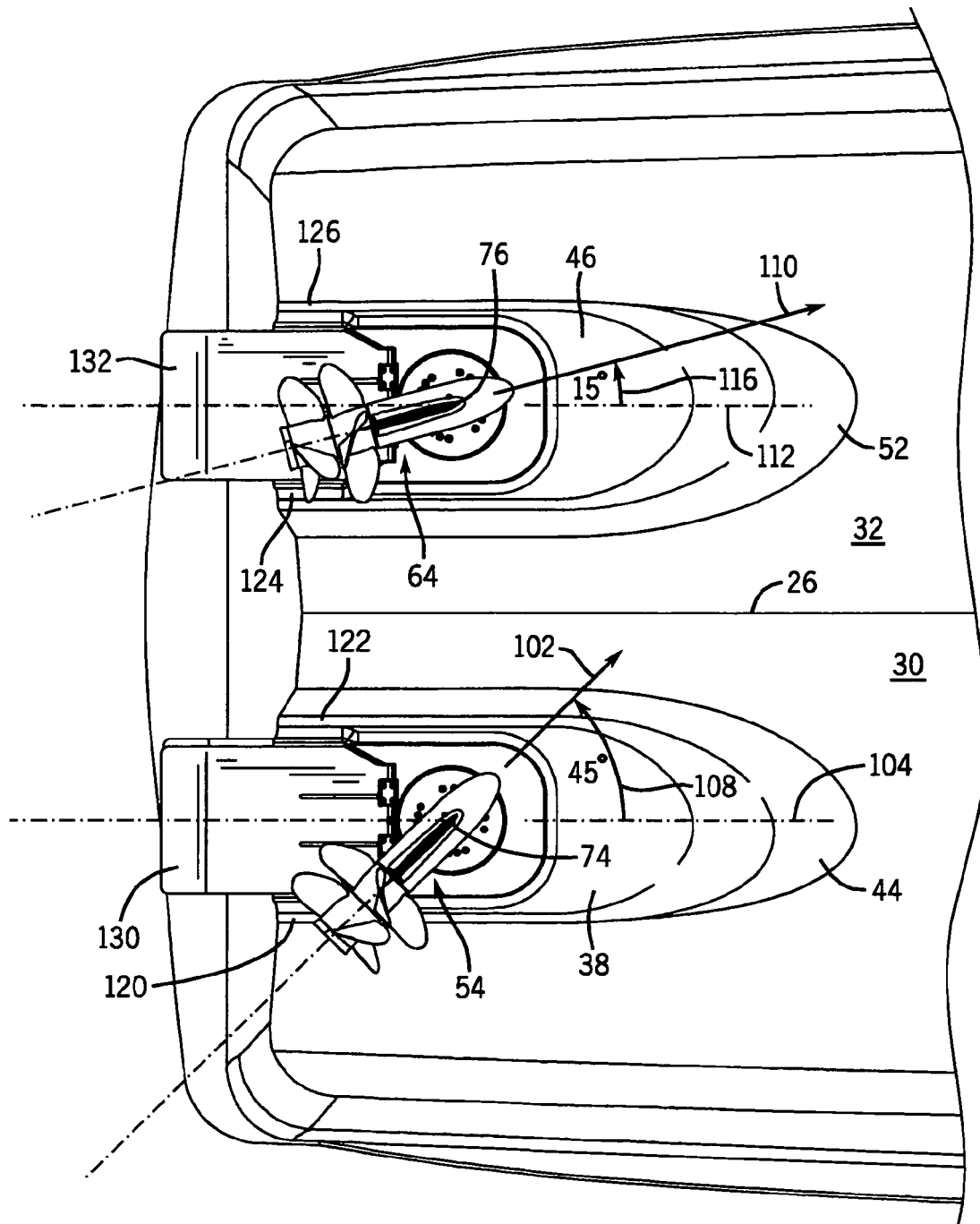
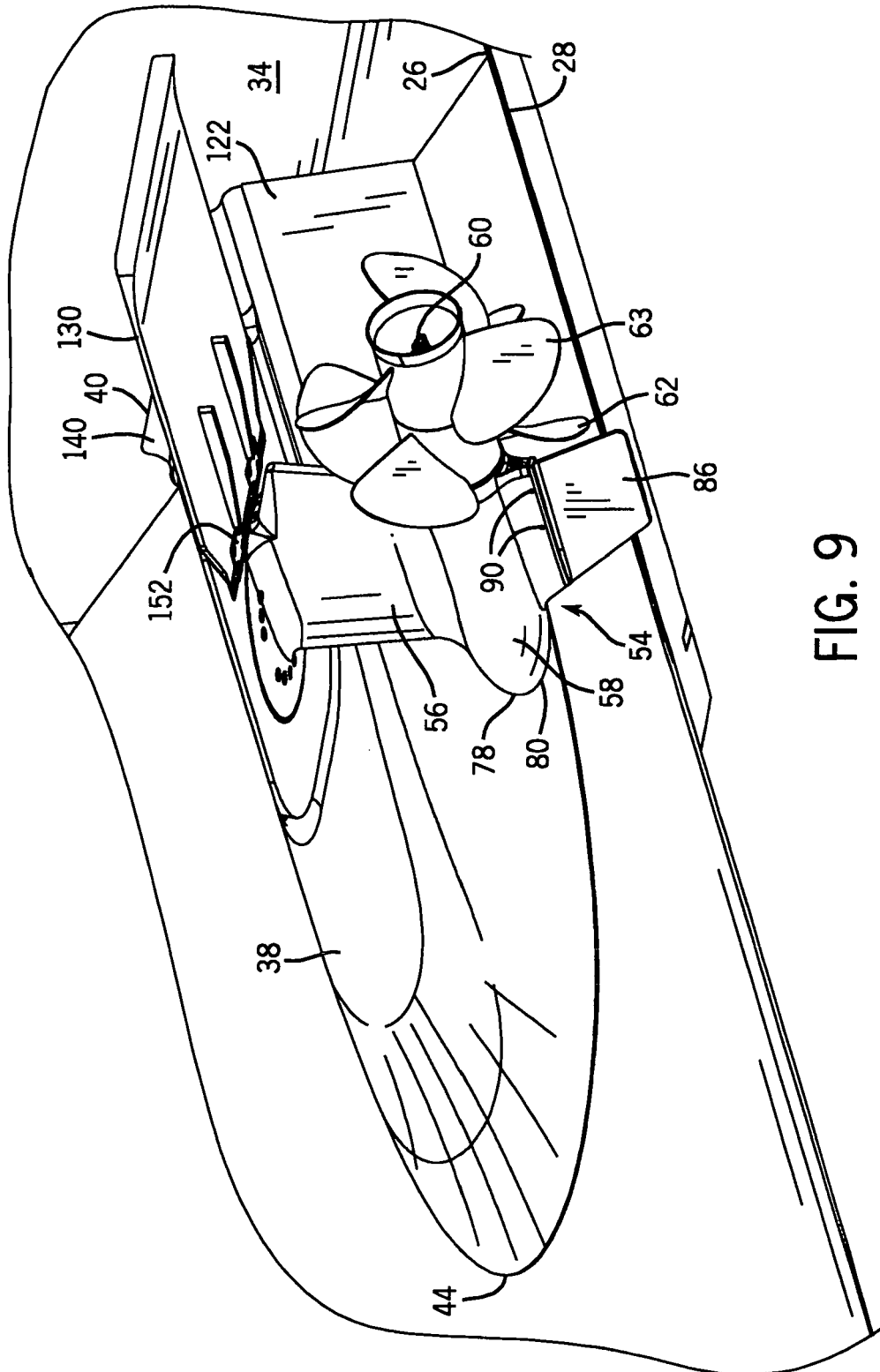


FIG. 8



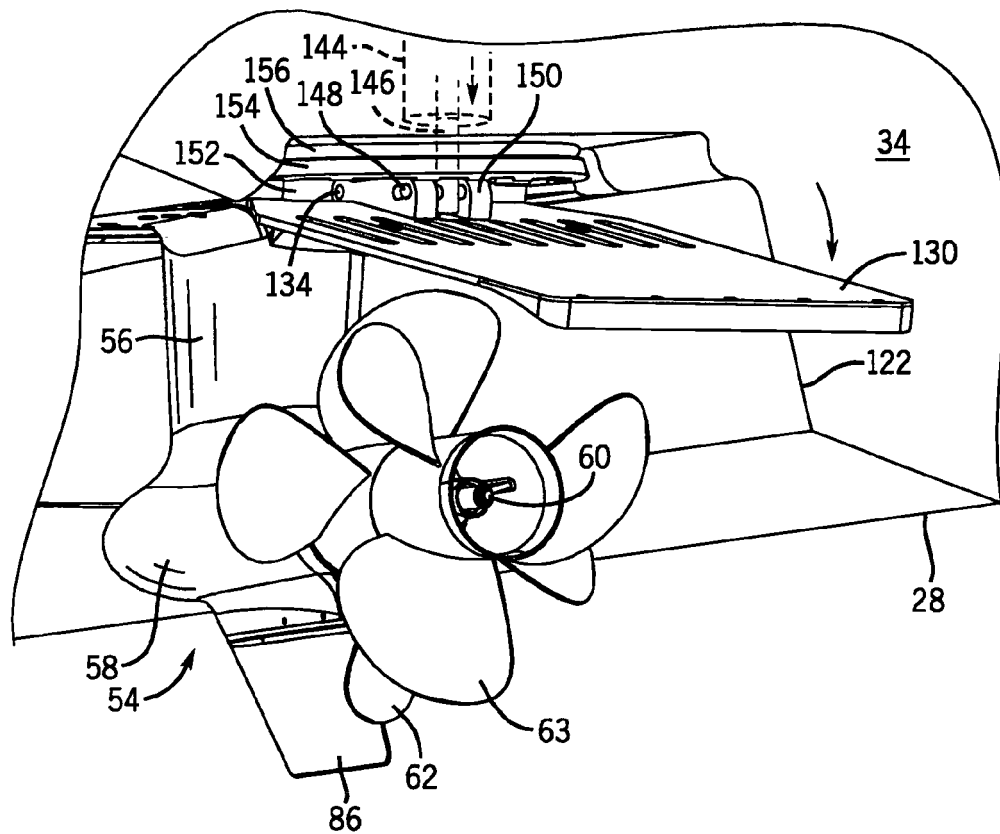
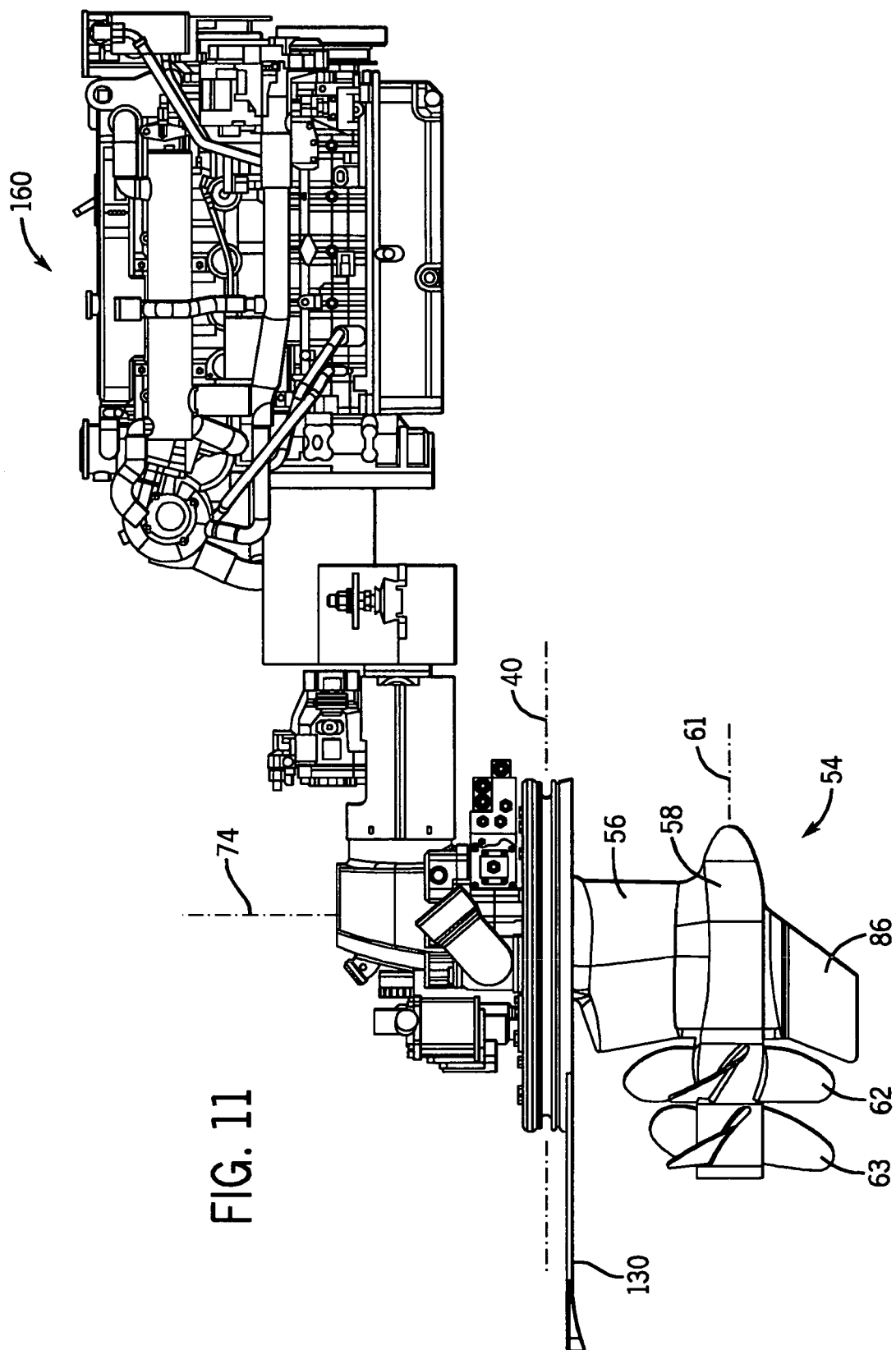


FIG. 10





**REFERENCES CITED IN THE DESCRIPTION**

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