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(54) **Method and arrangement for making a fibre-reinforced unit**

(57) A method of making a unit reinforced by means of magnetizable fibres comprising the steps of:
- providing a mixture of a binding agent and magnetizable fibres,
- providing a magnet device in the mixture,
- moving the mixture and the magnet device in relation to each other,

- under the influence of the relative movement of the mixture and the magnet device and the magnetic field of the magnet device, forming at least one series of fibres behind the magnet device,
- making the binding agent set after at least one series of fibres has been formed.

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European Patent
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EUROPEAN SEARCH REPORT

Application Number
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The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
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CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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