



(11) **EP 1 785 516 A1**

(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:  
**16.05.2007 Bulletin 2007/20**

(51) Int Cl.:  
**D04B 9/12 (2006.01)**

(21) Application number: **05110535.1**

(22) Date of filing: **09.11.2005**

(84) Designated Contracting States:  
**AT BE BG CH CY CZ DE DK EE ES FI FR GB GR  
HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI  
SK TR**  
Designated Extension States:  
**AL BA HR MK YU**

(72) Inventor: **Su, Po-Hao**  
**Jui-Fang Town, Taipei Hsien (TW)**

(74) Representative: **Patentanwälte Kewitz & Kollegen**  
**Corneliusstrasse 18**  
**60325 Frankfurt am Main (DE)**

(71) Applicant: **Pai Lung Machinery Mill Co., Ltd.**  
**Taipei Hsien (TW)**

Remarks:  
Amended claims in accordance with Rule 86 (2) EPC.

(54) **A yarn guide of a knitting machine**

(57) A yarn guide of a knitting machine installed on a knitting machine assists the knitting machine to knit a fabric having a yarn pile surface and comprised of a base yarn (40) for forming a base fabric of the fabric and a wool yarn (30) for forming a yarn pile surface (31). A needle of the knitting machine includes a yarn hooking section (101) and a needle latch (102), and the needle is shifted to enter the wool yarn (30) and the base yarn (30) respectively into the yarn hooking section (101) at a first yarn hooking position of the needle latch (102),

and the needle continues shifting such that the base yarn is entered into a second yarn hooking position of the yarn hooking section (101), and the knitting needle (10) includes a yarn guide plate (50) on a side, so that the yarn guide plate (50) in the first yarn hooking position continues pressing the base yarn (40), and in the second yarn hooking position drives the base yarn (40) to knit the wool yarn (30) into the base fabric under a counter wrap knitting status, so as to fix the wool yarn into the base fabric.

**EP 1 785 516 A1**

## Description

### FIELD OF THE INVENTION

[0001] The present invention relates to a yarn guide of a knitting machine, and more particularly to a yarn guide of a knitting machine that assists two yarns to form a counter wrap knitting status.

### BACKGROUND OF THE INVENTION

[0002] A towel fabric knitting method is a prior art in the textile industry, and the method includes a wrap knitting ring and a counter wrap knitting ring to wrap the bottom of a yarn ring. For example, the inventor of the present invention has filed and obtained R.O.C. Patent Publication No. M247596 that discloses a single-sided counter wrap knitted towel sinker plate of a circular knitting machine, and the sinker plate is installed at the yarn looping position of the circular knitting machine with an inclined angle, and the sinker plate comprises a nose section, an abdomen section coupled with an end of the nose section, and a throat section coupled to another end of the nose section, and one side of the throat section includes a first distal surface and the abdomen section includes a second distal surface. When the sinker plate is installed at the circular knitting machine, the first distal surface is substantially in a horizontal plane and the second distal surface is an inclined plane, and a yarn loop is propped up to the highest horizontal position by the nose section.

[0003] R.O.C. Patent Publication No. 454770 has disclosed an improved needle tracks of a double-sided towel counter wrap knitting, which primarily designs the tip of a half needle section of a needle track of a knitting machine to be elevated, so that the knitting needle can operate with two sinker plates of different shapes to move alternately along the needle track, so as to hook and pull the wool loop and the base yarn to constitute the double-sided towel counter wrap knitting. When the knitting needle travels to the elevated area at the tip of the half needle section, the knitting needle is lifted by the elevated area to avoid the needle latch of the knitting needle from being squeezed by the sinker plate which will cause a broken yarn. R.O.C. Patent Publication No. 376909 had disclosed a novel caltrop-shaped structure of a counter wrap towel knitting machine comprises a first caltrop-shaped module, a second caltrop-shaped module, a third caltrop-shaped module, a fourth caltrop-shaped module, a fifth caltrop-shaped module, a sixth caltrop-shaped module, a seventh caltrop-shaped module, and an eighth caltrop-shaped module, and one of the first, second and third caltrop-shaped modules can be selected to fit the size of the sliding track and different sizes according to the user's requirements, so as to fine tune the yarn to have the desired length of the wool loop.

[0004] From the description above, a sinker plate or a caltrop-shaped module is used regardless of the warp

knitting or counter warp knitting, and thus making the overall mechanical design more complicated and difficult. Therefore, it is an important subject for manufacturers in the textile field to design a simple mechanism for the wrap knitting or counter wrap knitting.

### SUMMARY OF THE INVENTION

[0005] The primary objective of the present invention is to install a yarn guide plate on a side of a knitting needle, so that a wool yarn with an additional effect can be knitted into a base yarn in a counter wrap knitting status to produce the base fabric. When the wool yarn and the base yarn are hooked, the yarn guide plate presses the base yarn to the bottom of the wool yarn to define a counter wrap knitting status of two yarns, and thus achieving the effect of fixing the bottom of the wool yarn into the base fabric.

### BRIEF DESCRIPTION OF THE DRAWINGS

#### [0006]

FIG. 1 is a perspective view of the invention;  
FIG. 2 is an exploded view of the structure of the invention; and  
FIGS. 3A to 3D are schematic views of part of the assembly of the invention.

### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0007] The present invention will now be described in more detail hereinafter with reference to the accompanying drawings that show various embodiments of the invention.

[0008] Referring to FIGS. 1 and 2 for the perspective view and the bottom view of the present invention, a structure of a yarn guide plate 50 of a knitting machine comprises a needle disc and a needle barrel (not shown in the figure) which include a plurality of knitting needles 10 and a plurality of entry knitting needles 20 respectively, and the plurality of knitting needles 10 and the plurality of entry knitting needles 20 are installed alternately, so that the plurality of knitting needles 10 and the plurality of entry knitting needles 20 can carry out the weaving job of a fabric having a yarn ring surface on one side by the needle disc and the needle barrel, wherein the fabric includes a base yarn 40 for forming the base fabric of the fabric (not shown in the figure) and a wool yarn 30 for forming the yarn ring surface. In the figures, the wool yarn 30 is disposed at the external end of the knitting needle 10 and hooked to the wool yarn 30 by a needling action. Since the knitting needle 10 and the entry knitting needle 20 are installed alternately, therefore when the two knitting needles 10 hook the wool yarn 30, the wool yarn 30 will be sheathed onto the entry knitting needle 20 to form a yarn ring 31. After several times of the weav-

ing process, the yarn ring 31 forms the foregoing yarn ring surface. The needle disc and the needle barrel continue moving to drive the knitting needle 10 which is hooked with the wool yarn 30 to hook the base yarn 40 and carry out the base fabric knitting procedure. In the meantime, the bottom of the yarn ring 31 is woven into the base fabric, so as to achieve the effect of fixing the yarn ring 31.

**[0009]** The key point of the present invention resides on that the counter wrap knitting method is used to weave the wool yarn 30 into the base fabric. Referring to FIGS. 2 and 3A to 3D for the explode view and schematic views of the movement of the present invention, the knitting needle 10 includes a yarn hooking section 101 for hooking yarns and a needle latch 102 for movably including yarns therein, and one side of the knitting needle 10 has a yarn guide plate 50 with an inclined surface 51, so that the needle disc can be shifted to drive the wool yarn 30 and the base yarn 40 into the yarn hooking section 101 and a first yarn hooking position of the needle latch 102. The needle disc continues shifting to enter the base yarn 40 into a second yarn hooking position of the yarn hooking section 101, and the yarn guide plate 50 presses the base yarn 40 at the first yarn hooking position (as shown in FIG. 3A) and the knitting needle 10 is drawn back by the continuous movement of the needle disc, such that the base yarn 40 advances gradually towards the yarn hooking section 101, but the base yarn 40 is still pressed by the inclined surface 51 of the yarn guide plate 50 to attach the surface the knitting needle 10 to advance (as shown in FIG. 3B). Until the base yarn 40 at the second yarn hooking position enters the yarn hooking section 101 and the needle latch 102 is covered and sealed, the base yarn 40 will be located under the wool yarn 30 (as shown in FIG. 3D). In the meantime, the wool yarn 30 is woven into the base fabric. The wool yarn 30 is at the top and the base yarn 40 is at the bottom and the status of weaving the base fabric which is the feature of the counter wrap knitting or the counter wrap knitting. The base yarn 40 weaves the wool yarn 30 into the base fabric on another side opposite to the yarn ring 31, and thus achieving the effect of fixing the bottom of the yarn ring 31 to the wool yarn 30. If the yarn ring 31 is pulled, the yarn ring 31 will not be loosened or fallen out from the base fabric easily.

**[0010]** While the invention has been described by way of example and in terms of a preferred embodiment, it is to be understood that the invention is not limited thereto. To the contrary, it is intended to cover various modifications and similar arrangements and procedures, and the scope of the appended claims therefore should be accorded the broadest interpretation so as to encompass all such modifications and similar arrangements and procedures.

## Claims

1. A yarn guide of a knitting machine, installed to said knitting machine for assisting said knitting machine to weave a fabric having a yarn ring surface, and said yarn guide **characterized by:**

a base yarn (40), for forming a base fabric of said fabric;

a wool yarn (30), for forming a yarn ring surface; a plurality of knitting needles (10) disposed at a needle disc of said knitting machine, and said knitting needle includes a yarn hooking section (101) and a needle latch (102), and said needle disc is shifted to respectively enter said wool yarn (30) and said base yarn (40) into said yarn hooking section (101) and a first yarn hooking position of said needle latch (102), and said needle disc continues shifting to enter said base yarn (40) into a second yarn hooking position of said yarn hooking section (101);

a yarn guide plate (50), disposed on a side of said knitting needle (10) for pressing said first yarn hooking position to said base yarn (40), and said second yarn hooking position forms a counter wrap knitting status when said wool yarn (30) and said base yarn (40) are disposed on the top and at the bottom.

2. The yarn guide of a knitting machine of claim 1, wherein said yarn guide plate (50) includes an inclined surface (51) for pressing said base yarn (40).
3. The yarn guide of a knitting machine of claim 1 or 2, wherein said plurality of entry knitting needles (20) are disposed at a needle barrel of said knitting machine, and said plurality of entry knitting needles (20) and said plurality of knitting needles (10) are installed alternately for sheathing said wool yarn (30) to produce said yarn ring (31).
4. The yarn guide of a knitting machine of claim 3, wherein wool yarn (30) at the bottom of said yarn ring (31) weaves said base yarn (30) into said base fabric by a counter wrap knitting status.

## Amended claims in accordance with Rule 86(2) EPC.

1. A knitting machine for knitting a fabric having a yarn loop, comprising:

a needle disc;

a plurality of knitting needles (10) disposed at said needle disc, each of said knitting needles including a yarn hooking section (101) for hooking yarns and a needle latch (102) for movably including yarns therein; and

a yarn guide, which manipulates a base yarn (40), for forming a base fabric of said fabric and a wool yarn (30) for forming a yarn loop; wherein said needle disc is shifted to respectively move said wool yarn (30) and said base yarn (40) into said yarn hooking section (101) and a first yarn hooking position of said needle latch (102) and continues shifting to move said base yarn (40) into a second yarn hooking position of said yarn hooking section (101);

**characterized in that** said knitting machine further comprises a plurality of yarn guide plates (50) forming said yarn guide, each of said yarn guide plates being disposed on a side of a respective knitting needle (10) for pressing said base yarn (40) at a first yarn hooking position when said knitting needle (10) is drawn back by the movement of said needle disc until at the second yarn hooking position said base yarn (40) enters said yarn hooking section (101) to form a counter wrap knitting status with said wool yarn (30) disposed above said base yarn (40).

**2.** The knitting machine of claim 1, wherein said yarn guide plates (50) include an inclined surface (51) for pressing said base yarn (40).

**3.** The knitting machine of claim 1 or 2, further comprising a plurality of entry knitting needles (20) disposed at a needle cylinder of said knitting machine, said plurality of entry knitting needles (20) and said plurality of knitting needles (10) being installed alternately for sheathing said wool yarn (30) to produce said yarn loop (31).

**4.** The knitting machine of claim 3, wherein said wool yarn (30) at the bottom of said yarn loop (31) knits said base yarn (30) into said base fabric by counter wrap knitting.

45

50

55

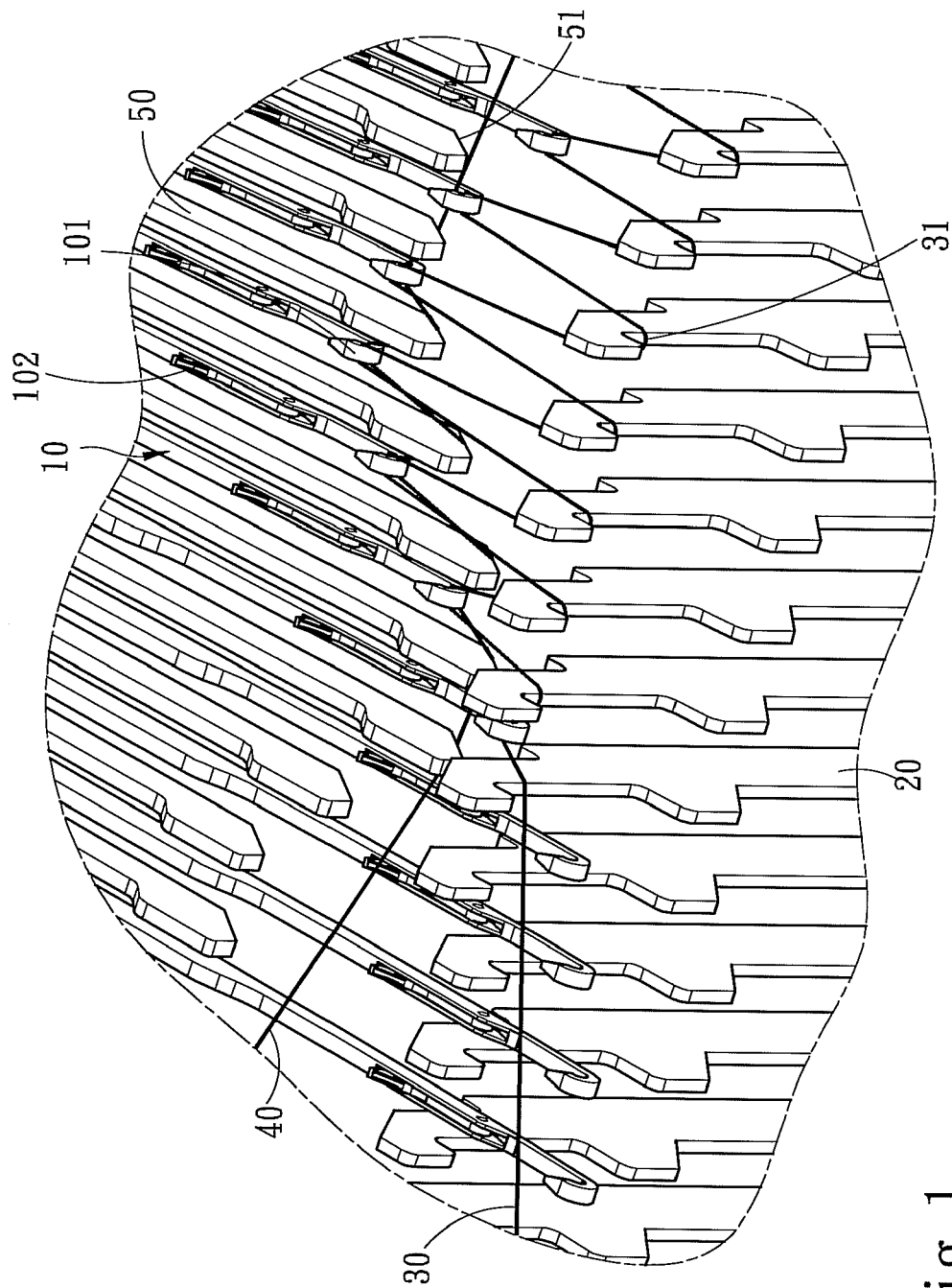


Fig. 1

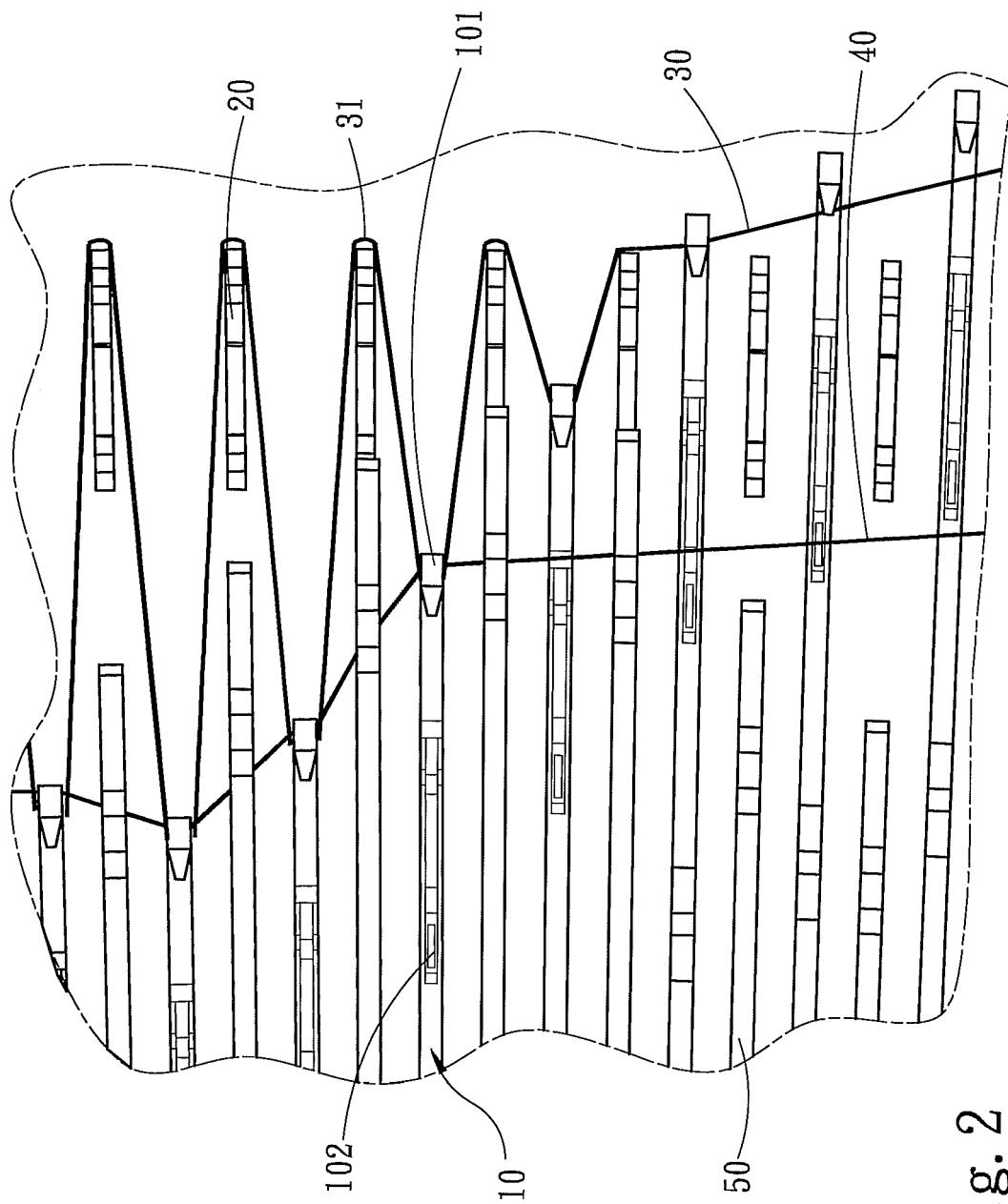


Fig. 2

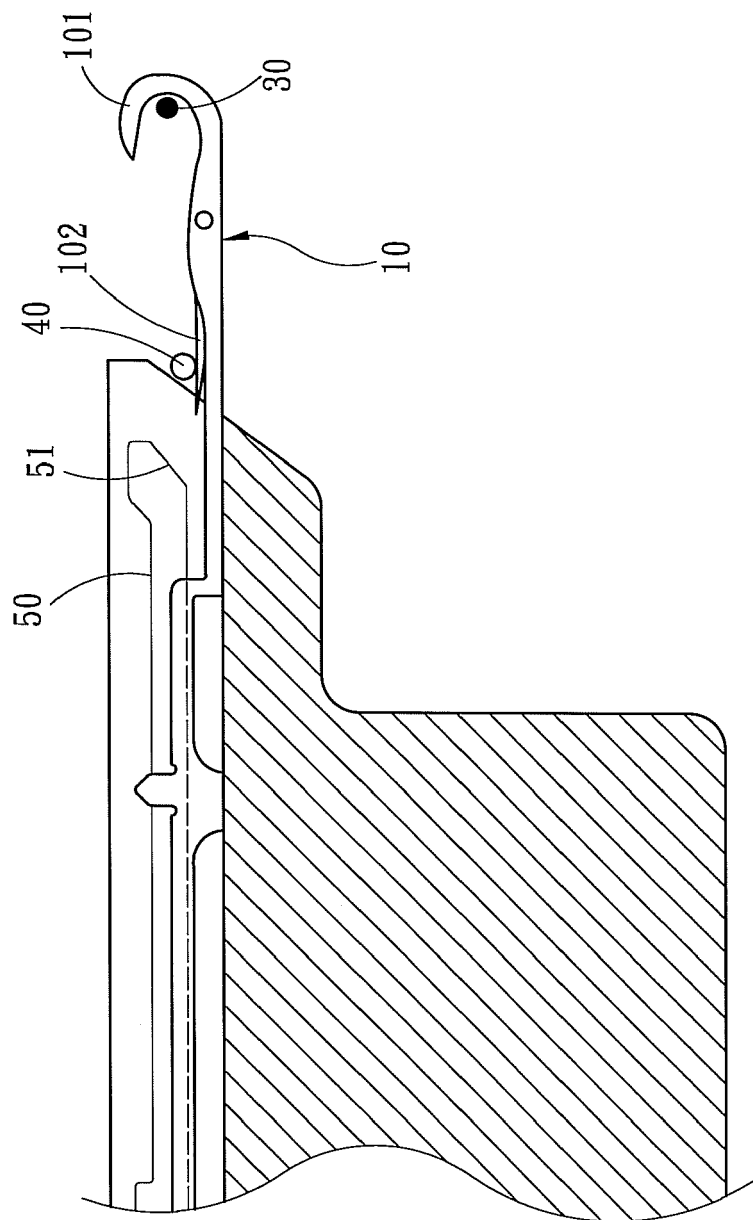


Fig. 3A

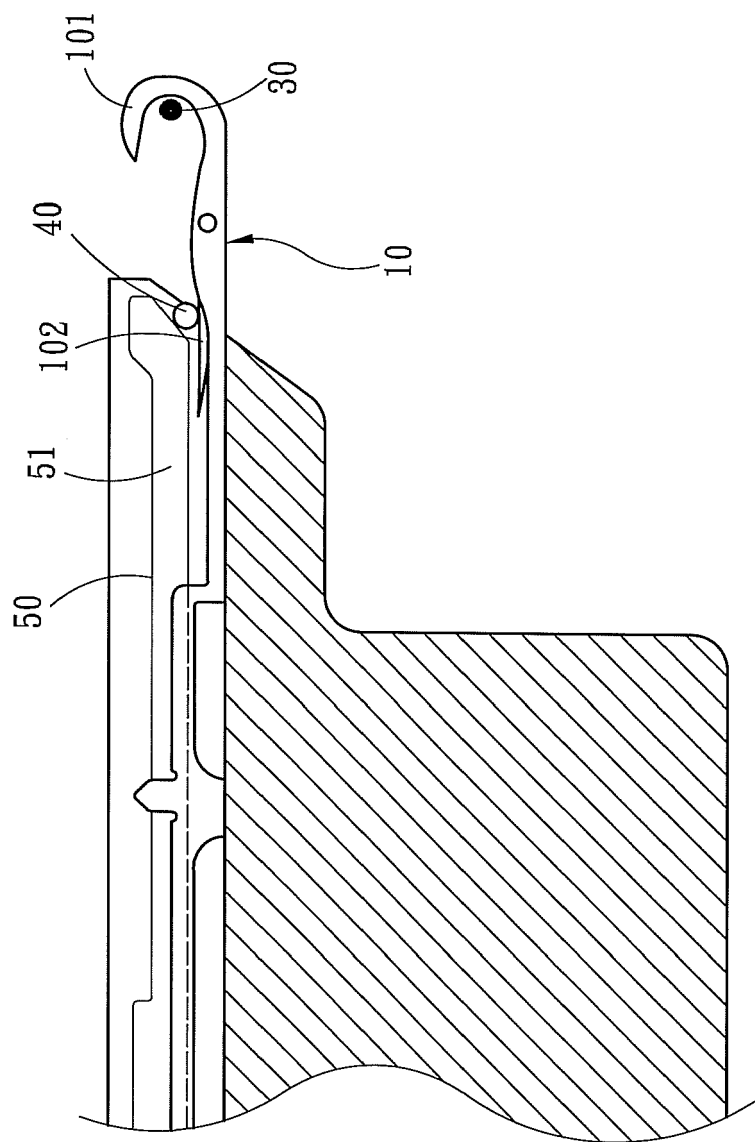


Fig. 3B



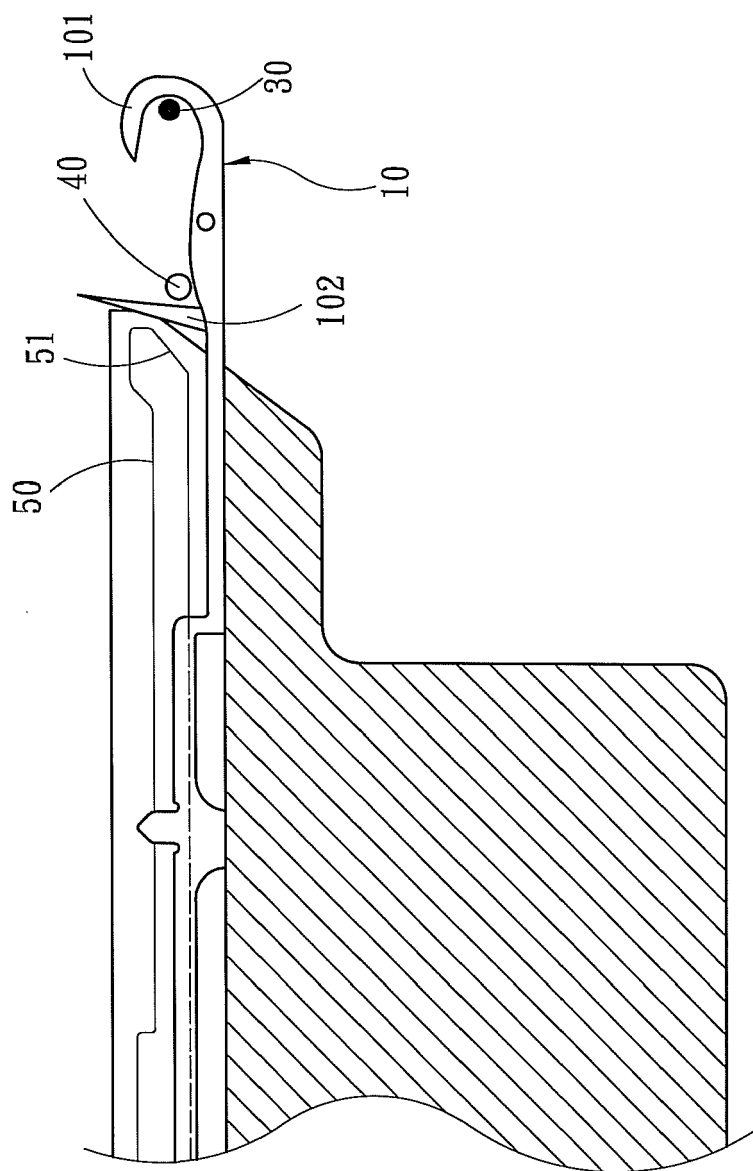


Fig. 3C

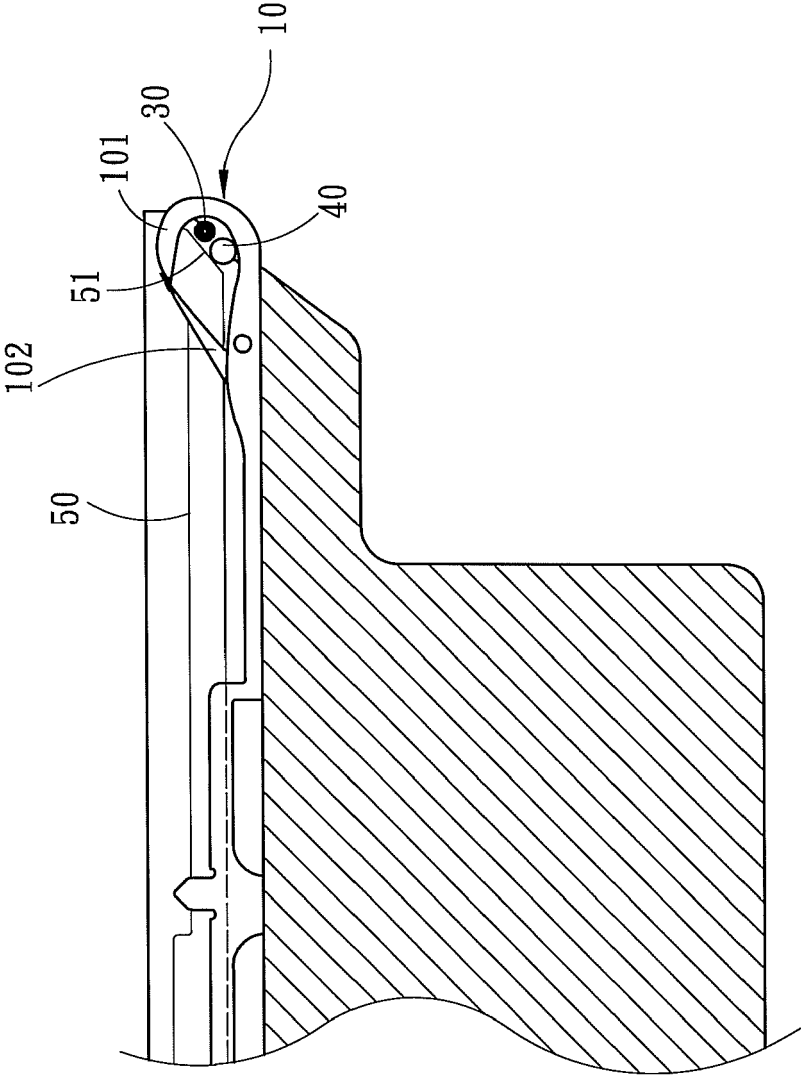


Fig. 3D



European Patent  
Office

# EUROPEAN SEARCH REPORT

Application Number  
EP 05 11 0535

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	GB 2 289 479 A (TZU-PIN * YEH; * PAI LUNG MACHINERY MILL CO LTD) 22 November 1995 (1995-11-22) * page 4, line 6 - page 9, line 1; claim 2; figures 3-6 *	1-4	INV. D04B9/12
X	WO 98/30742 A (TMG STEFALEX HANDELS AG; SCHMIDT, WALTER, RICHARD) 16 July 1998 (1998-07-16) * page 15, line 29 - page 23, line 2; figures 6a,9b,27 *	1-4	
A	US 2 903 869 A (JR. BROOKS STEVENS,) 15 September 1959 (1959-09-15) * column 2, line 72 - column 3, line 47; figures 5,9 *		
			TECHNICAL FIELDS SEARCHED (IPC)
			D04B
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 8 September 2006	Examiner Sterle, Dieter
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... &amp; : member of the same patent family, corresponding document</p>			

2

EPO FORM 1503 03.82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 05 11 0535

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

08-09-2006

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
GB 2289479	A	22-11-1995	DE	9400519 U1		03-03-1994
			FR	2715170 A3		21-07-1995
			FR	2719607 A3		10-11-1995
			US	5463882 A		07-11-1995
-----						
WO 9830742	A	16-07-1998	BR	9807063 A		02-05-2000
			CN	1249790 A		05-04-2000
			DE	69802067 D1		22-11-2001
			EP	0951594 A1		27-10-1999
			ID	21832 A		05-08-1999
			JP	2001507768 T		12-06-2001
			TW	392005 B		01-06-2000
			US	5862681 A		26-01-1999
-----						
US 2903869	A	15-09-1959	NONE			
-----						

**REFERENCES CITED IN THE DESCRIPTION**

*This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.*

**Patent documents cited in the description**

- WO 454770 A [0003]
- WO 376909 A [0003]