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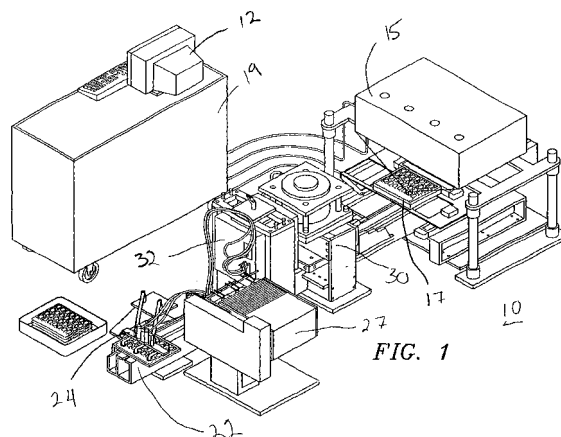
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(54) **Automated solid pharmaceutical product packaging machine**

(57) A fully automated pharmaceutical product packaging machine (10) is capable of selectively depositing one or more different solid pharmaceutical products into an individual cavity for each of a plurality of individual patient product package cavities (17). The system employs a plurality of solid pharmaceutical product dispensing canisters which are capable of selectively dispensing a pre-designated number of solid pharmaceutical product (15). The machine fills a template containing temporary storage cavities and the template is automatically positioned over a sheet of clear plastic material containing a plurality of cavities corresponding to the cavities in the template (17). A barrier between the cavities in the template and the sheet of clear plastic material is moved and the pharmaceuticals in the template cavities drop into the corresponding cavities in the clear plastic sheet of material. The clear plastic sheet of material is then manoeuvred into subsequent product packaging stations and the template is returned to beneath the canister region.



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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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The present search report has been drawn up for all claims			
Place of search <b>Munich</b>		Date of completion of the search <b>8 November 2007</b>	Examiner <b>Johne, Olaf</b>
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

**ANNEX TO THE EUROPEAN SEARCH REPORT  
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