



(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:  
**08.08.2007 Bulletin 2007/32**

(51) Int Cl.:  
**B65D 81/32** (2006.01) **B65D 77/24** (2006.01)  
**B65D 75/58** (2006.01)

(21) Application number: **07007731.8**

(22) Date of filing: **10.10.2002**

(84) Designated Contracting States:  
**AT BE BG CH CY CZ DE DK EE ES FI FR GB GR**  
**IE IT LI LU MC NL PT SE SK TR**  
Designated Extension States:  
**AL LT LV MK RO SI**

(30) Priority: **12.10.2001 US 976225**

(62) Document number(s) of the earlier application(s) in  
accordance with Art. 76 EPC:  
**02022930.8 / 1 302 213**

(71) Applicant: **CENTRIX, INC.**  
**Shelton, CT 06484-5458 (US)**

(72) Inventor: **Discko, John J., Jr.**  
**Trumbull**  
**Connecticut 06611 (US)**

(74) Representative: **Pfau, Anton Konrad**  
**Grünecker, Kinkeldey,**  
**Stockmair & Schwannhäuser**  
**Anwaltssozietät**  
**Maximilianstrasse 58**  
**80538 München (DE)**

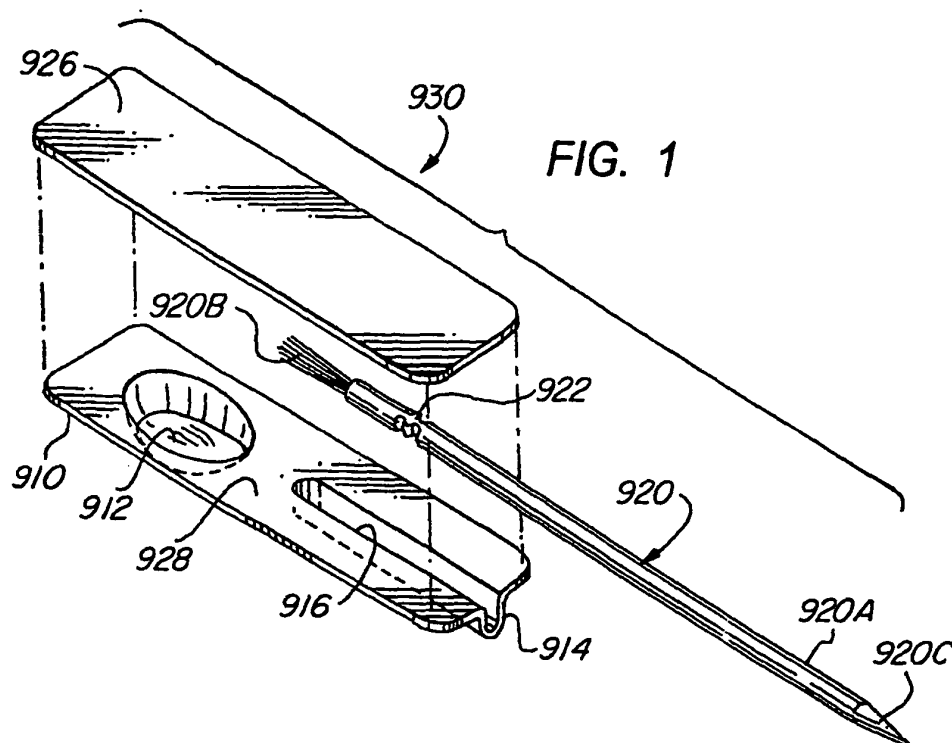
Remarks:

This application was filed on 16 - 04 - 2007 as a  
divisional application to the application mentioned  
under INID code 62.

(54) **Single dose disposable dispenser**

(57) A single dose disposable dispenser (1210) for  
dispensing a material (24A,24B) to be applied with an  
applicator (20) comprising a wall (1213) for dividing a  
material well (1212) into a plurality of chambers. In an-

other embodiment, a cover (1226) of the dispenser com-  
prises frangible portions. In yet another embodiment, a  
releasable portion is formed between the material well  
and the cover.



## Description

### Field of the Invention

**[0001]** The present invention relates generally to packaging for the dispensing of a medicament to be applied by an applicator, and more particularly to a disposable easy to use single patient dose medicament dispenser or package having an applicator.

### Background of the Invention

**[0002]** In many applications, and in particular the medical and dental professions, it is often necessary to apply a small amount of material with an applicator. Often, a dedicated applicator must be associated with the material to be applied. This is a result of the characteristics of the material to be applied or the desire and need to apply the material or a medicament to a single patient and then discarding the remainder to prevent the possibility of cross contamination between multiple patients. Presently in the medical profession, it is common to use a bulk container containing a medicament in combination with a multitude of disposable applicators such as brushes, spatulas, or cotton swabs. While in these applications the applicator is disposed of after each use, the possibility exists for the bulk container to become contaminated and therefore unusable, or if undetected, posing a health risk. Often it is difficult to determine whether or not a bulk container has become contaminated. Additionally, in many instances it is difficult to determine whether an applicator has been used and therefore contaminated. Often, applicators have been purchased and stored separately from the medicament or material to be applied. For example, a single use applicator is disclosed in U. S. Patent 5,001,803 entitled "Disposable Dental Brush" issuing to Discko on March 26, 1991, which is herein incorporated by reference. Therein disclosed is a disposable dental brush for applying various dental materials having an elongated handle with a tuft of bristles at one end. Additionally, various trays for holding and assisting in the dispensing of materials and medicaments are known. One such tray is disclosed in U.S. Patent 5,106,297 entitled "Dental Bond Liquid and Sealant Tray" issuing to Discko on April 21, 1992. Therein disclosed is a dental tray having depressions therein for holding a bottle of dental material and a plurality of distinctive shaped wells used for mixing. The common practice of dispensing a bulk material or medicament onto a tray that is supplied separately and in bulk and mixed with an applicator that is supplied separately and in bulk is often difficult and confusing. Often upon opening a bulk container, it requires some time to locate a tray as well as an applicator. Often one of the components necessary is missing or not readily available. Therefore, the procedure, once started, cannot be completed immediately. This is particularly disadvantageous in the application of materials or medicaments that require a specified

amount of time in order to be effective. For example, this is true with materials or medicaments that are light sensitive or that have begun a chemical reaction that once started, cannot be stopped. One such system that has contributed to the ease of use in applying a medicament is disclosed in U.S. Patent 5,240,415 entitled "Dental Bleach System Having Separately Compartmented Fumed Silica and Hydrogen Peroxide and Method of Using" issuing to Haynee on August 31, 1993. Therein disclosed is a supply of fumed silica provided in a mixing chamber and a supply of hydrogen peroxide solution provided in an ampule packaged together with a spatula for mixing and applying the medicament after mixing to a dental surface. While the invention disclosed in this patent contributes to the easy use of medicaments, it constitutes a relatively large packaging system that is often difficult to open and use. Therefore, there is a need for a different packaging concept that will be easier to open and use, less costly to manufacture with less wasted material and provide easy handling.

### Summary of the Invention

**[0003]** The present invention is a single patient dose package for storing, dispensing, and applying a material or medicament that requires an applicator such as a brush, swab, spatula or the like. A tray is formed having a medicament well and an applicator well. The applicator well is configured to prevent contact with the medicament in the medicament well prior to the intended use and application of the medicament to the applicator in a particular procedure. The applicator well is formed to retain therein an applicator until ready for use. The applicator well is shorter than the applicator permitting a portion, i.e. the handle of the applicator to extend beyond the applicator well and one edge of the tray. A cover covers the tray, medicament well, and applicator well preventing contamination of the applicator and the medicament contained within the tray.

**[0004]** In one form of the invention, the medicament well is rendered squeezable whereby the medicament in the medicament well may be squeezed to extrude the medicament in the medicament well into an adjacent applicator well and onto the applying end of the applicator therein without removing the cover. In another form of the invention, the applicator is provided with a piercing end by which the user may pierce or perforate the cover overlying the medicament well with the piercing end of the applicator and through which the applying end of the applicator may be inserted to pick up the medicament to be applied. This technique is particularly suitable when the medicament in the medicament well is a liquid or fluent.

**[0005]** In the various embodiments disclosed, the applying end of the applicator is releasably retained within the application well in a manner to prohibit any unintentional separation of the applicator from the applicator well and whereby separation of the application may

be intentionally achieved by applying a reasonable pulling force on the extended handle portion of the applicator.

[0006] Accordingly, it is an object of the present invention to provide a convenient, single patient dose package that is easy to use and/or open.

[0007] It is a further object of the present invention to prevent potential contamination of a medicament and the applicator due to prolonged exposure during storage prior to use.

[0008] It is an advantage of the present invention that the single dose package is easy to open.

[0009] It is a further advantage of the present invention that the single dose package with applicator requires a minimum amount of packaging material in the making thereof.

[0010] It is a feature of the present invention that a portion of the applicator extends beyond the tray and affixed cover.

[0011] It is a further feature of the present invention that a disposable applicator is conveniently associated with a single patient dose of medicament in a convenient, easy to use package.

[0012] It is another object of this invention to provide a medicament package with an applicator having an applying end portion and a piercing end portion whereby the latter is used for piercing the cover overlying the medicament well.

[0013] Another object is to provide a medicament package having an applicator releasably retained therein in a manner to prohibit any unintentional separation thereof.

[0014] These and other objects, advantages, and features will become readily apparent in view of the following more detailed description.

### Brief Description of the Drawings

[0015]

Fig. 1 is an exploded perspective view of a modified embodiment of the invention.

Fig. 2 is an assembled perspective view of the modified embodiment of Fig. 1.

Fig. 3 is a sectional view taken along line 3-3 on Fig. 2.

Fig. 4 is a sectional view similar to that of Fig. 3, but illustrating the applicator in the piercing mode.

Fig. 5 is an exploded perspective view of another embodiment of the present invention using a flocked applicator.

Fig. 6 is a perspective view of another embodiment of the present invention.

Fig. 7 is a perspective view of assembled embodiment illustrated in Fig. 6.

Fig. 8 is a perspective view of the opened dose package illustrated in Fig. 7.

Fig. 9 is a plan view of another embodiment of the present invention.

Fig. 10 is a cross section of another embodiment of the present invention.

Fig. 11 is a plan view of the embodiment illustrated in Fig. 10.

Fig. 12 is a cross section of another embodiment of the present invention.

Fig. 13 is a cross section illustrating the use of the embodiment illustrated in Fig. 12.

### Detail Description of the Preferred Embodiments

[0016] Figs. 1 to 4 illustrate an embodiment of the invention. Referring to Fig. 1, the unit dose dispenser 930 includes a tray 910, which is preferably formed of a suitable plastic which can be readily formed, e.g. by vacuum forming to the shape illustrated. The tray 910 is formed with a material well 912 and an elongated well 916, which is opened at one end as indicated at 914. Circumscribing the respective wells 912 and 916 is a planar surface 928. An applicator 920 is adapted to be received within the applicator well 916. The applicator 920 illustrated has an applying end portion 920B in the form of a bristle brush. The arrangement is such that when the applicator 920 is positioned in well 916, the elongated handle portion 920A extends through the well opening 914 as seen in Fig. 3. The free end of the handle portion 920A is provided with a pointed or piercing end 920C.

[0017] Disposed in the material well 912 is a predetermined amount of a dental material 924 which may be a liquid or fluent type of material. A cover 926 is secured to the planar surface 928 in any manner as hereinbefore described, and which may be adhesively or heat bonded thereto.

[0018] In the illustrated embodiment, the applicator 920 is provided with a crimp or flexible hinge 922 adjacent the brush 920B so that in use, the brush or applying end portion 920B may be bent at an angle relative to the longitudinal axis of the handle 920A.

[0019] The arrangement is such that when the material 924 is to be dispensed, the user simply pulls the applicator 920 axially out of the open end 914 of the well 916. With the applicator 920 removed from the well 916, the user can then pierce the cover 926 with the piercing end or point 920C of the applicator 920, as seen or noted in Fig. 4. The piercing of the cover 926 is sufficient to form a hole 926A sufficiently large enough to permit the applying end 920B to pass therethrough so as to coat the applying end 920B of the applicator so that the material 924 may be applied to a tooth or the surface to be treated.

[0020] This embodiment of the invention is particularly suitable for dispensing a liquid or fluent type of material 924. It is to be noted that the quantity of material 924 is small, and may be as little as a fraction of a gram. Consequently, it has been noted that efforts to remove the cover 926, which is adhesively or heat sealed to the underlying tray 910, may be difficult without causing the liquid 924 in well 912 to be spilled. Therefore, to avoid

any possibility of spilling or losing any of the material 924 by any attempt to remove the cover 926 off the tray 910 to expose the well 912 and the material therein, the embodiment of Figs. 1-4 allows for the cover 926 to be pierced so as to form a hole 926A in the cover to allow access to the liquid material 924 in well 912. In this manner, the user is assured that none of the liquid is spilled or lost in attaining access thereto.

**[0021]** It will also be understood that if the material 924 is light activated, i.e. sets or cures upon exposure to light, the cover may be made light opaque. In such event, the piercing of the cover 926 has the further advantage in that the material 924, if light activated, will have minimal exposure to light while the material is being dispensed, as the hole 926A is relatively small so as to permit only the applying end of the applicator to pass therethrough. The cover 926 may be formed of a suitable inert plastic film or foil which is impermeable to liquid or fluent type material, yet which can be readily pierced by the piercing end of an applicator.

**[0022]** In the assembled position as seen in Figs. 2 and 3, the applicator 920, be it a brush, spatula, swab or flocked type applicator, as hereinbefore described, is releaseably retained with the applicator well 916. This is readily attained by maintaining the relative proportions of the handle portion 920A relative to the size of the opening 914 so as to prevent unintentional separation of the applicator from the well 916, yet is rendered readily releaseable from the applicator well 916 by the application of a reasonable pulling force applied to the applicator in an axial direction, as indicated by arrow A in Fig. 3. This can be attained by crimping the end of the tray and/or cover adjacent opening 914 to secure the applicator by sufficient holding force to prohibit unintentional separation, and which holding force may be overcome by the application of a reasonable pulling force applied to the applicator as indicated by arrow A to effect an intentional separation of the applicator from its well 916.

**[0023]** Fig. 5 is an exploded perspective view of another embodiment of the present invention with a flocked applicator 1020. A tray 1010 has a material well 1012 and an elongated applicator well 1016 formed therein. The elongated applicator well 1016 has an enlarged portion 1017 and a narrowed portion 1019. The enlarged portion 1017 is sized to receive a flocked end 1021 of the flocked applicator 1020. The narrowed portion 1019 is sized to receive a reduced portion 1022 of the flocked applicator. However, it should be appreciated that in most applications the flocked end 1021 may be of sufficiently large size so as to be retained within the applicator well 1016 without the need of narrowed portion 1019. Handle 1020A of the flocked applicator 1020 extend through end opening 1014 in the applicator well 1016. Handle 1020A has a sharp or pointed end 1023. The sharp end 1023 can be used to poke a hole in cover 1026 to access material 1024 located in material well 1012. This is particularly advantageous when the material 1024 is a liquid or low viscosity material. It has been discovered that even

though the handle 1020A extending beyond the tray 1010 greatly facilitates the removal of the cover 1026, when a liquid or low viscosity material 1024 is placed in the material well 1012 spillage often occurs when the cover 1026 is removed. Therefore, the sharp or pointed end 1023 can be used to poke or pierce a hole in the cover so that the flocked end 1021 can be inserted without removing the cover. This has the additional advantage of helping to prevent the material 1024 from becoming contaminated after opening because of the relatively small opening.

**[0024]** The embodiment illustrated in Fig. 5 could have a passage formed, for example by an adhesive free section, between the material well 1012 and the applicator well 1016. Additionally, should more than one material be desired, additional material wells could be placed in the tray 1012.

**[0025]** Figs. 6-8 illustrate another embodiment of the present invention. In this embodiment, a tray 1010 has a medicament well 1012 and an applicator well 1014 formed in the planar surface 1028 of the tray 1010. The applicator well 1014 preferably has a retainer 1016 and/or a seal 1018 formed therein. A material or a medicament 24 is placed within the well 1012. The applicator 20 may have bristles 21 and a reduced portion or crimp 22 and a handle portion 20A. The reduced portion or crimp 22 may mate with the retainer 1016. The tray 1010 may be made of plastic so that the sides of the applicator well 1014 are somewhat flexible, permitting easy removal of the applicator 20 from the applicator well 1014. Seal 1018 helps prevent the applicator portion or the bristles 21 from being contaminated. The applicator well may be formed with inwardly extending end portions that extend towards one another to define a space slightly less than the diameter of the applicator handle so that the handle fits within the applicator well. This arrangement is such that any unintentional lateral separation of the applicator from the well is resisted until ready for use.

**[0026]** A cover 1026 is placed over the applicator well 1014 and the medicament well 1012. The cover 1026 has a removable strip 1027 along the longitudinal length of the cover 1026. The frangible lines 1025 define the strip 1027. The frangible lines 1025 are weakened portions of the cover 1026 so as to permit the strip 1027 to be separated from the remaining portion of the cover 1026. The strip 1027 may have a tab 1029 on one end to facilitate grasping and separating the strip 1027 from the cover 1026. The frangible lines 1025 may be formed by any conventional process such as scoring or cutting and may even be formed as a different material, which is adhered to a portion of the cover 1026 or any other equivalent means for providing a removable strip or portion of a cover.

**[0027]** Fig. 7 illustrates the assembled dose package 1030 having the cover 1026 formed on the tray 1010 with the applicator handle 20A of the applicator 20 extending from the applicator well 1014. The strip 1027 is initially attached to the cover 1026.

**[0028]** Fig. 8 illustrates the dose package 1030 having

the strip 1027 removed from a portion of the cover 1026. The applicator 20 and the material 24 are exposed upon removing the strip 1027. If desired, only the material need be exposed or uncovered. The applicator 20 can easily be removed from the dose package 1030 through the end opening of the applicator well 1014 and used to apply the material 24. The edges of the cover 1030 adjacent the material may be used to wipe the applicator portion or bristles 20 so as to provide an appropriate amount of material on the applicator 20. Accordingly, the width of the strip 1027 may be less than the width of the material well 1012. The applicator portion 21 may be made of any material such as bristles, cotton fiber, flock, or any other material used for applying a material.

**[0029]** Fig. 9 illustrates another embodiment of the present invention. In this embodiment, tray 1110 has a plurality of material wells 1112A and 1112B formed therein. The wells 1112A and 1112B are connected to each other through a channel 1113 which may be defined between the cover 1126 and the upper surface of the tray 1110 or by a connecting conduit between the material wells 1112A and 1112B. The channel 1113 interconnecting the material wells 1112A and 1112B preferably has a frangible portion 1115 therein. The frangible portion 1115 prevents the unintentional communication through channel 1113 between the wells 1112A and 1112B. This frangible portion 1115 may be a weakened adhesive area, a releasable adhesive area, a frangible diaphragm or membrane, or other equivalent frangible portion. A cover 1126 is used to cover the wells 1112A and 1112B and to form the channel 1113 defined by the cover 1126 and tray 1110. Formed in one of the wells 1112B is a nozzle 1019. The nozzle 1019 preferably has another frangible portion 1117 formed therein. The frangible portion 1117 may be a breakable seal, diaphragm, removable adhesive or plug, adhesive or restricted portion of the nozzle 1019, or other equivalent frangible portion. The nozzle 1019 is adapted to receive the handle end of an applicator 1120. The handle end of applicator 1120 has a bore 1123 therein. The bore 1123 extends to the applicator end portion or bristles 1121 at the other end of the handle of applicator 1120.

**[0030]** In the embodiment illustrated in Fig. 9, two different materials may be contained in the two different wells 1112A and 1112B. For example, a catalyst and a base may be held in one of each of the wells 1112A and 1112B such that when they are combined, a chemical reaction occurs. Accordingly, the frangible portion or seal between the two wells 1112A and 1112B may be broken and the material contained within well 1112A forced into the well 1112B by squeezing or other equivalent technique. The material may also be mixed in either of the wells through a back and forth or other motion and then, after appropriate mixing, ejected through the nozzle 1019 by breaking the frangible seal 1117. Frangible seal 1117 may be broken by squeezing the well 1112B or by piercing. The nozzle 1019 directs the mixed material through the bore 1123 to the applicator end or bristles 1121 for

placement of the material onto a surface. The applicator 1120 may be left connected to the nozzle 1019 or removed there from during application. If remained connected thereto, the material may be continuously applied by folding over the package and gently squeezing the well 1112B. The applicator 1120 may be removed from the tray 1110 by an axial pulling force thereon to overcome any frictional retention or other holding force.

**[0031]** Figs. 10 and 11 illustrate another embodiment of the present invention. In this embodiment, a tray 1210 has a material well 1212 and an applicator well 1214 formed therein. A cover 1226 is attached to the top surface of tray 1210, covering the wells 1212 and 1214. Wall 1213 forms another chamber within well 1212. Accordingly, a first material 24A and a second material 24B may be contained within the well 1212; essentially wall 1213 are used to form two separate wells, one surrounding another.

**[0032]** Fig. 11 is a plan view of the embodiment illustrated in Fig. 10 with the cover 1226 and the applicator 20 removed. This embodiment illustrates the concentric wells formed within well 2012. The circular wall 1213 is formed within the circular well 1212 so that materials 24A and 24B are effectively separated. The materials 24A and 24B may be mixed by pushing down on the center of the well 1212 collapsing and the walls 1213. The two different materials 24A and 24B may be a base and a catalyst respectively. The two materials 24A and 24B can then be mixed within the single well 1212.

**[0033]** Figs. 12 and 13 illustrate another embodiment of the present invention. In this embodiment, a material may be directly applied to an applicator 1320. A tray 1310 has a material well 1312 and an applicator well 1314 formed therein. The material or medicament well 1312 and the applicator well 1314 are covered by cover 1326. A seal or retainer 1318 may be formed within the side walls of the well 1314 to prevent the applicator 1320 from being contaminated and to aid in holding or frictionally retaining the applicator 1320 within the applicator well 1314. An applicator 1320 is placed within the well 1314. One edge of the material well 1312, having material 24 therein, has a releasable portion 1327. This releasable portion 1327 is a weakened portion formed between the cover 1326 and the tray 1310 so as to permit the material 24 to be pushed there through when the material well 1312 is squeezed.

**[0034]** Fig. 13 illustrates the use of this embodiment. After removal of the applicator 1320 from the applicator well 1314 by pulling it axially past the retainer 1318, the material well 1312 may be squeezed so as to break the releasable portion 1327 and the material 24 dispensed onto the applicator 1320.

**[0035]** Accordingly, it should readily be appreciated that the present invention, in providing a single patient dose or a unit dose package that is easy to use and having a dedicated applicator associated with each medicament clearly facilitates the ease of applying small quantities of material safely and conveniently.

**[0036]** The invention has been particularly described for use as a single dose medicament package with a dedicated applicator so as to be readily disposable after use. However, it will be understood that the invention may also have non-medical or industrial uses. Also, the package described can be used as a sampler for allowing consumers to test or try various types of products. It will also be understood that the medicament can be a liquid, gel or powder or any combination thereof.

**[0037]** While the present invention has been described with respect to various embodiments, various modifications may be made without departing from the spirit and scope of this invention.

## Claims

1. A single dose disposable dispenser for dispensing a material to be applied with an applicator comprising:

a tray having a material well and an applicator well;  
a wall formed in the material well dividing the material well into a plurality of chambers, said wall being deformable permitting selective combining of the plurality of chambers; and  
a removable cover covering the material well and said applicator well;  
whereby different materials are capable of being separated until desired to be mixed together.

2. A single dose disposable dispenser as in claim 1, wherein the plurality of chambers are concentric.

3. A single dose disposable dispenser as in claim 1, wherein

one of said plurality of material wells contains a base; and  
another one of said plurality of material wells contains a catalyst.

4. A single dose disposable dispenser as in claim 1 further comprising:

an opening between said tray and said cover through which the handle of said applicator extends outwardly of the applicator well with the handle of said applicator extending beyond an edge of said tray and said cover, and inwardly extending end portions that extend towards one another to define a space less than a diameter of the handle of said applicator, whereby any unintentional lateral separation of said applicator and said tray is resisted.

5. A single dose disposable dispenser for dispensing

a material to be applied with an applicator comprising:

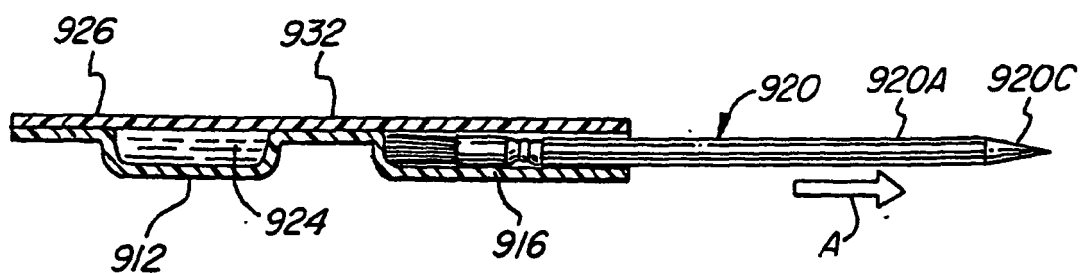
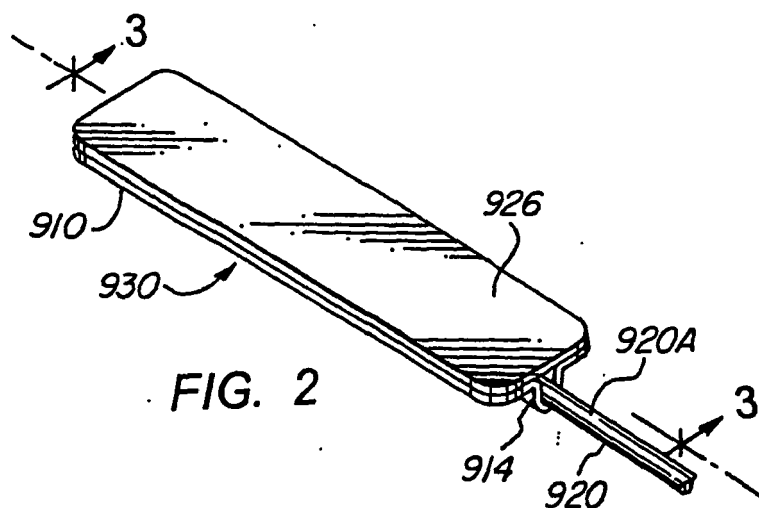
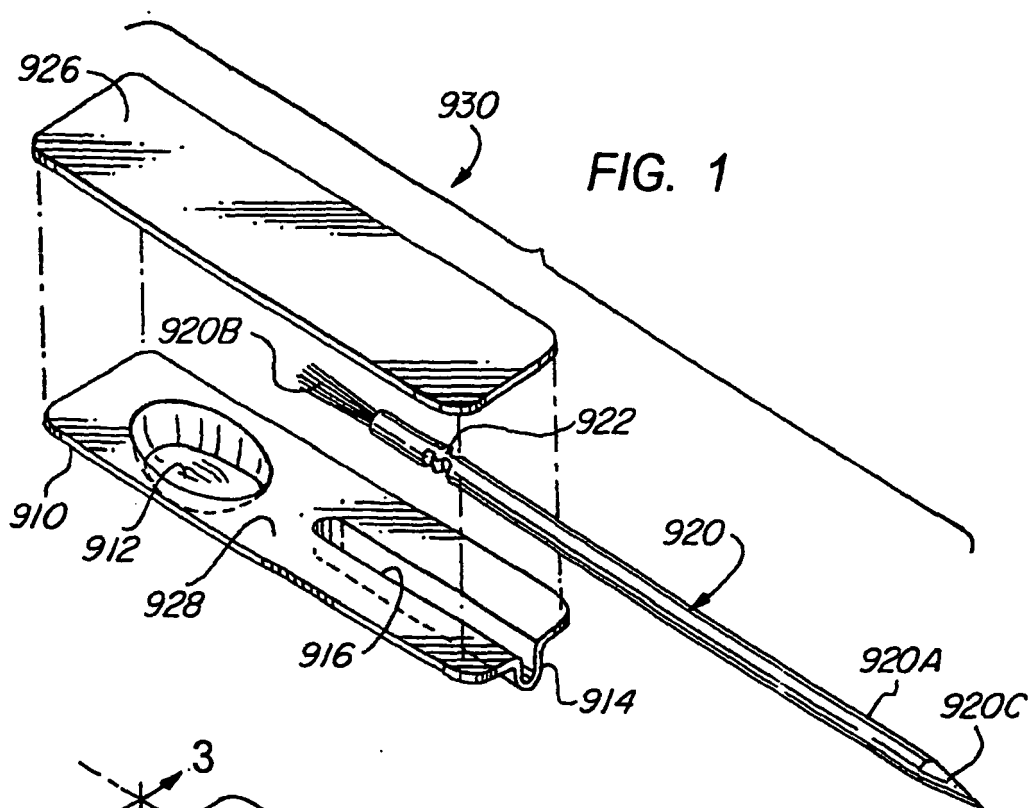
a material to be applied;  
an applicator having an applying end portion and a handle;  
a tray having a material well adapted to receive and containing said material to be applied and an applicator well adapted to receive and hold the applying end portion of said applicator; and  
a cover attached to said tray covering the material well and said material and the applicator well and the applying end portion of said applicator,  
frangible portions formed in said cover defining a strip extending over the material well, whereby the strip is capable of being removed exposing the material well without removing the cover.

6. A single dose disposable dispenser as in claim 5, wherein the strip extends over the applicator well.

7. A single dose disposable dispenser for dispensing a material to be applied with an applicator comprising:

a tray having a material well and an applicator well;  
a material placed in said material well;  
an applicator placed in said applicator well;  
a cover covering said material well and said applicator well, said cover having a releasable portion between the material well and an edge of said tray, whereby said material is capable of being forced there through upon squeezing the material well, whereby the material is capable of being applied directly to an applicator portion of said applicator.

8. A single dose disposable dispenser for dispensing a material to be applied with an applicator as in claim 7, wherein the releasable portion comprises a weakened portion formed between said cover and said tray.



**FIG. 3**

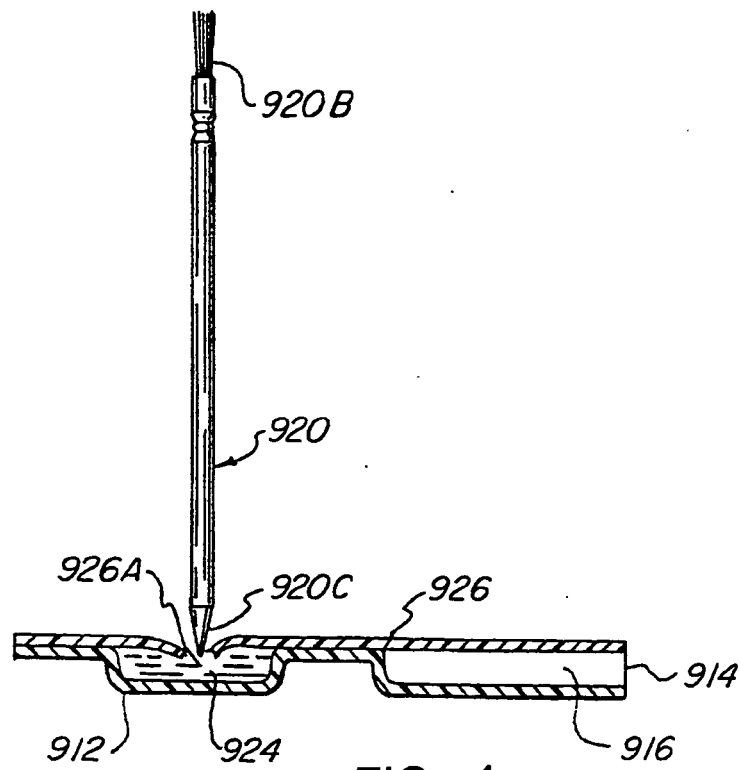


FIG. 4

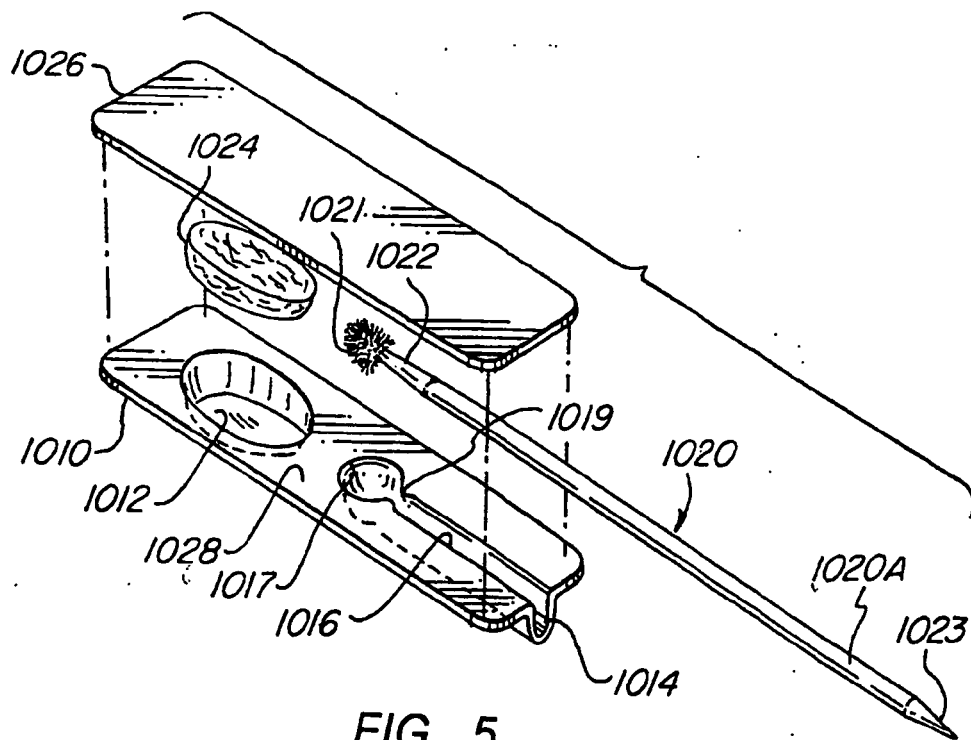
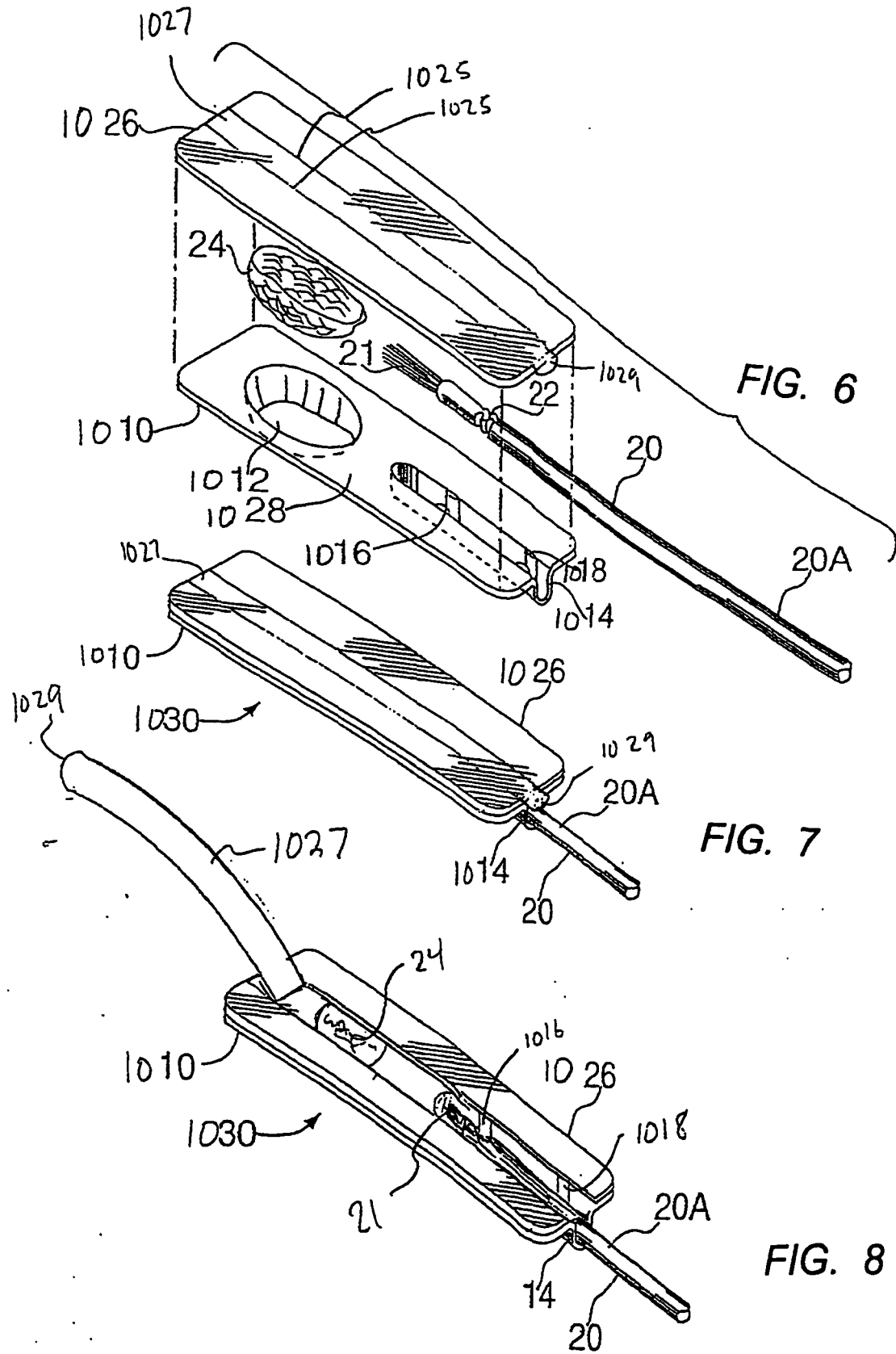


FIG. 5



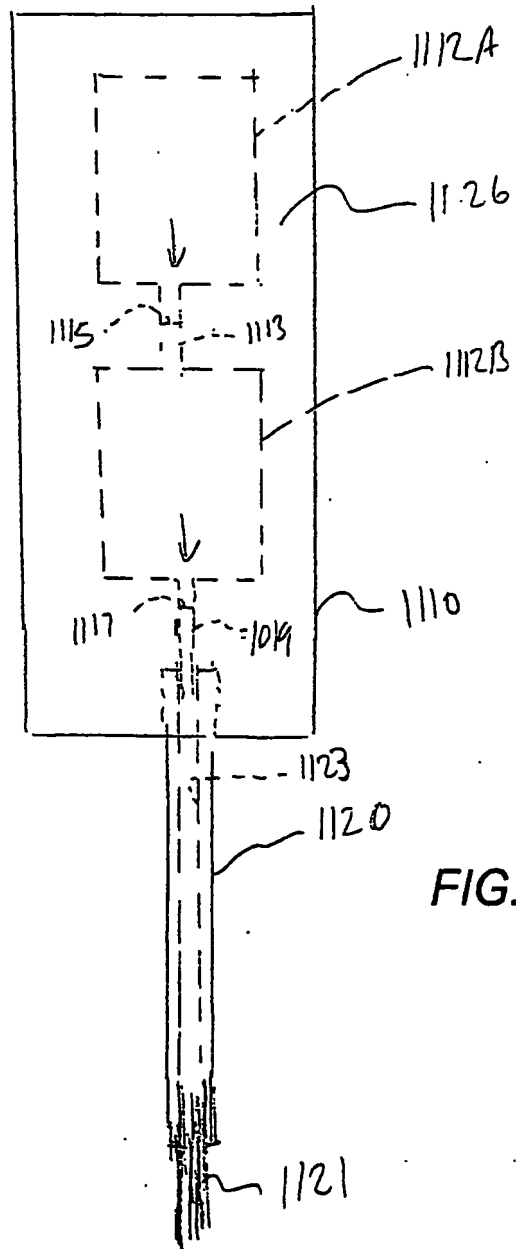
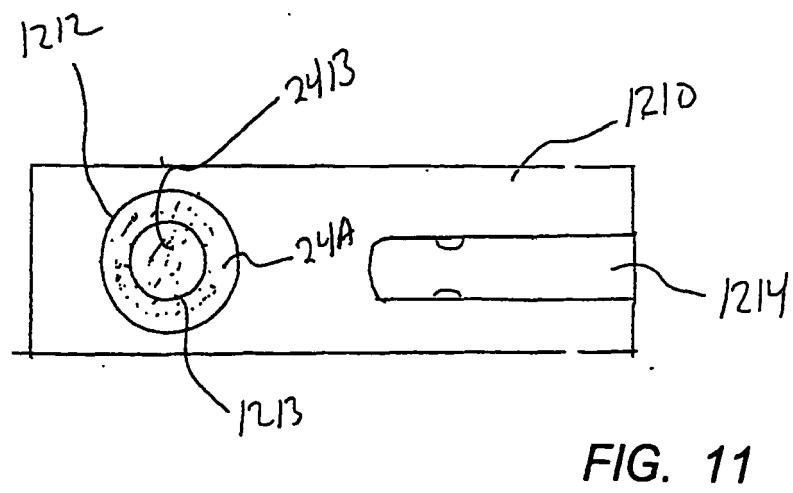
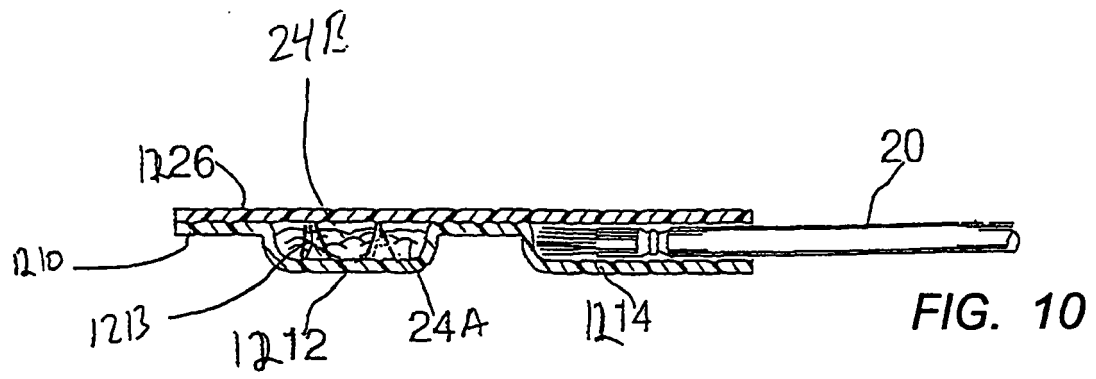
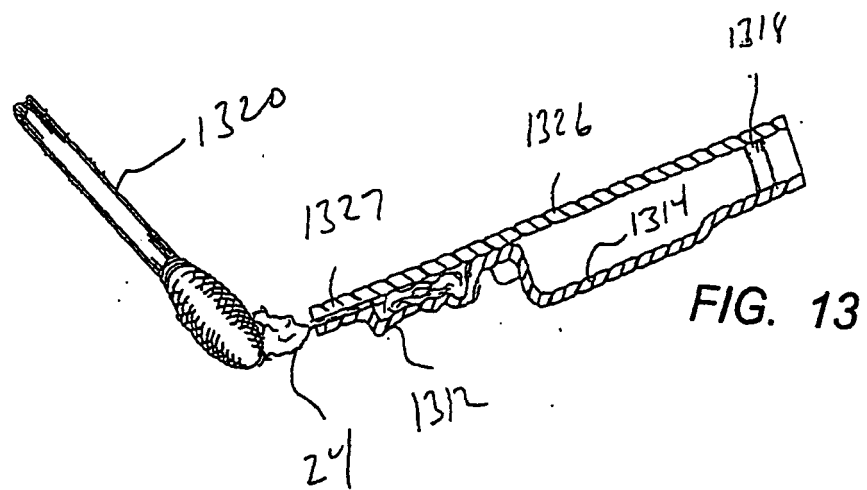
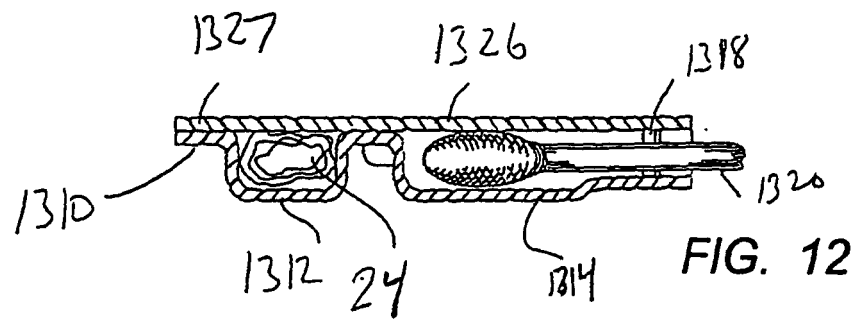


FIG. 9







| DOCUMENTS CONSIDERED TO BE RELEVANT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                           |                                                  |                                             |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|---------------------------------------------|
| Category                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Citation of document with indication, where appropriate, of relevant passages                                             | Relevant to claim                                | CLASSIFICATION OF THE APPLICATION (IPC)     |
| A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | EP 0 770 021 A (CENTRIX INC)<br>2 May 1997 (1997-05-02)<br>* the whole document *                                         | 1-8                                              | INV.<br>B65D81/32<br>B65D77/24<br>B65D75/58 |
| A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | DE 100 09 629 A (3M ESPE AG)<br>27 September 2001 (2001-09-27)<br>* abstract; figures *                                   | 1,7                                              |                                             |
| A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | US 3 618 751 A (RICH)<br>9 November 1971 (1971-11-09)<br>* column 4, line 62 - column 5, line 28;<br>figures 25,28 *      | 1-8                                              |                                             |
| A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | US 3 976 195 A (COHEN)<br>24 August 1976 (1976-08-24)<br>* figure 4 *                                                     |                                                  |                                             |
| A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | BE 890 424 A (STAAR DEVELOPMENT COMPANY)<br>18 January 1982 (1982-01-18)<br>* page 3, line 23 - line 25; figure 3 *       |                                                  |                                             |
| A                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | WO 00/09416 A (CIBA SC HOLDING AG<br>;TYLDESLEY FRANK (GB); BARNARDO<br>CHRISTOPHER JOH)<br>24 February 2000 (2000-02-24) |                                                  | TECHNICAL FIELDS<br>SEARCHED (IPC)          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                           |                                                  | B65D<br>A61M<br>A45D<br>C12M                |
| The present search report has been drawn up for all claims                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                           |                                                  |                                             |
| Place of search<br>The Hague                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                           | Date of completion of the search<br>22 June 2007 | Examiner<br>SERRANO GALARRAGA, J            |
| CATEGORY OF CITED DOCUMENTS<br>X : particularly relevant if taken alone<br>Y : particularly relevant if combined with another document of the same category<br>A : technological background<br>O : non-written disclosure<br>P : intermediate document<br>T : theory or principle underlying the invention<br>E : earlier patent document, but published on, or after the filing date<br>D : document cited in the application<br>L : document cited for other reasons<br>& : member of the same patent family, corresponding document |                                                                                                                           |                                                  |                                             |

**CLAIMS INCURRING FEES**

The present European patent application comprised at the time of filing more than ten claims.

- ☐ Only part of the claims have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid, namely claim(s):
- ☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims.

**LACK OF UNITY OF INVENTION**

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

see sheet B

- ☐ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.
- ☒ As all searchable claims could be searched without effort justifying an additional fee, the Search Division did not invite payment of any additional fee.
- ☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:
- ☐ None of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims:



The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

1. claims: 1-4

Single dose disposable dispenser where the tray includes a wall formed in said first well dividing it into a plurality of chambers, said wall being deformable permitting selective combining of the plurality of chambers.

---

2. claims: 5-6

Single dose disposable dispenser where the cover includes frangible portions defining a strip whereby the strip is capable of being removed exposing the contents of the well without removing the cover.

---

3. claims: 7-8

Single dose disposable dispenser where the cover includes a releasable portion between said first well and an edge of said tray, whereby the contents of said first well are capable of being forced there through upon squeezing said first well,

---

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 07 00 7731

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

22-06-2007

| Patent document<br>cited in search report |   | Publication<br>date | Patent family<br>member(s) | Publication<br>date |
|-------------------------------------------|---|---------------------|----------------------------|---------------------|
| EP 0770021                                | A | 02-05-1997          | AU 2873095 A               | 22-02-1996          |
|                                           |   |                     | DE 19581697 T0             | 19-06-1997          |
|                                           |   |                     | DE 69519575 D1             | 11-01-2001          |
|                                           |   |                     | DE 69519575 T2             | 05-04-2001          |
|                                           |   |                     | DE 69533528 D1             | 21-10-2004          |
|                                           |   |                     | DE 69533528 T2             | 03-02-2005          |
|                                           |   |                     | DE 69533735 D1             | 09-12-2004          |
|                                           |   |                     | DE 69533735 T2             | 10-03-2005          |
|                                           |   |                     | JP 3877764 B2              | 07-02-2007          |
|                                           |   |                     | JP 10503150 T              | 24-03-1998          |
|                                           |   |                     | WO 9603326 A1              | 08-02-1996          |
|                                           |   |                     | US 5660273 A               | 26-08-1997          |
|                                           |   |                     | US 5954996 A               | 21-09-1999          |
| -----                                     |   |                     |                            |                     |
| DE 10009629                               | A | 27-09-2001          | NONE                       |                     |
| -----                                     |   |                     |                            |                     |
| US 3618751                                | A | 09-11-1971          | DE 2101477 A1              | 26-08-1971          |
| -----                                     |   |                     |                            |                     |
| US 3976195                                | A | 24-08-1976          | AU 500489 B2               | 24-05-1979          |
|                                           |   |                     | AU 8019475 A               | 21-10-1976          |
|                                           |   |                     | CA 1032904 A1              | 13-06-1978          |
|                                           |   |                     | DE 2516766 A1              | 30-10-1975          |
|                                           |   |                     | DK 165475 A                | 19-10-1975          |
|                                           |   |                     | FR 2267753 A1              | 14-11-1975          |
|                                           |   |                     | GB 1498137 A               | 18-01-1978          |
|                                           |   |                     | JP 50149175 A              | 29-11-1975          |
|                                           |   |                     | NL 7504484 A               | 21-10-1975          |
|                                           |   |                     | SE 7504447 A               | 20-10-1975          |
| -----                                     |   |                     |                            |                     |
| BE 890424                                 | A | 18-01-1982          | NONE                       |                     |
| -----                                     |   |                     |                            |                     |
| WO 0009416                                | A | 24-02-2000          | AU 5185899 A               | 06-03-2000          |
|                                           |   |                     | CA 2338570 A1              | 24-02-2000          |
|                                           |   |                     | EP 1144269 A2              | 17-10-2001          |
|                                           |   |                     | JP 2003525817 T            | 02-09-2003          |
| -----                                     |   |                     |                            |                     |

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

**REFERENCES CITED IN THE DESCRIPTION**

*This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.*

**Patent documents cited in the description**

- US 5001803 A [0002]
- US 5106297 A [0002]
- US 5240415 A [0002]