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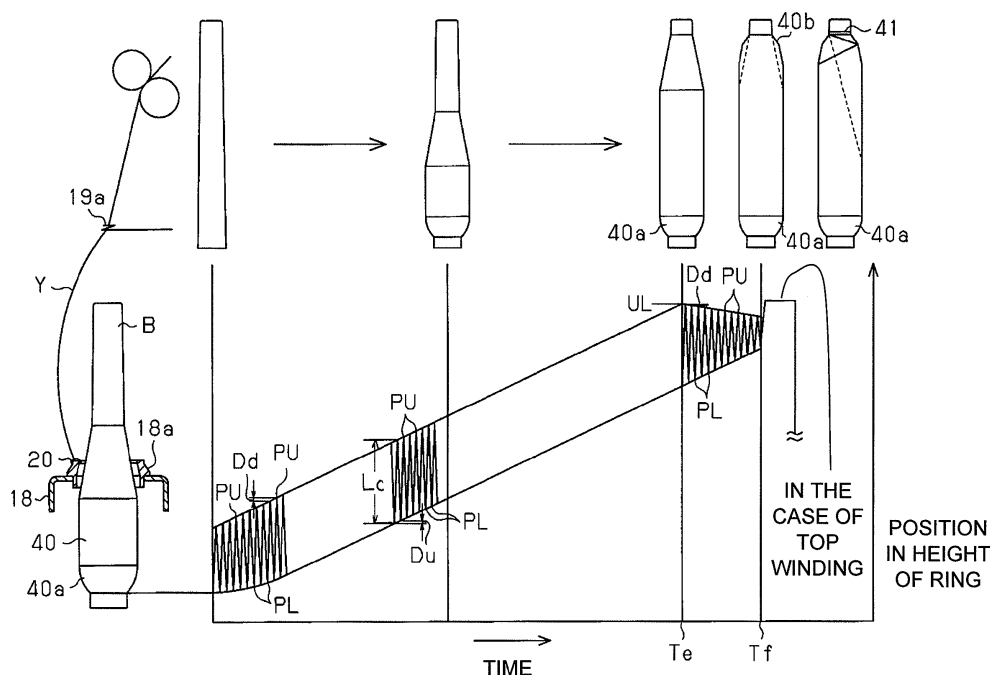
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(54) **Method of forming a cop in a spinning machine**

(57) A method of forming a cop (40) by upward winding yarn (Y) around a bobbin (B) in a spinning machine by means of filling building is characterized by the step of winding the yarn (Y) to an upper limit position (UL) of a ring rail (18) by normal winding operation where upward displacement (Du) of a lower reversal position (PL) of the

ring rail (18) is constantly the same while a chase length (Lc) is kept constant, and the step of increasing winding quantity of the yarn (Y) by lifting/lowering the ring rail (18) so that the chase length (Lc) gradually decreases while an upper reversal position of the ring rail is lowered from the upper limit position of the ring rail.

FIG. 1





EUROPEAN SEARCH REPORT

Application Number
EP 07 10 7450

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			TECHNICAL FIELDS SEARCHED (IPC)
			D01H
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 21 March 2011	Examiner Dreyer, Claude
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons</p> <p>& : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 07 10 7450

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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