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(54) **Improved display card with removable content and assembly method thereof**

(57) An improved display card (10) with removable content and assembly method thereof consists of a display card (10) containing a capsule (22) with a removable top part (26) so that the contents of the capsule (22) can be accessed for physical handling and a method of assembly which consists of a transparent film layer (12) heat laminated onto one of two rigid transparent layers (14). A printed sheet (16) adhered and sandwiched be-

tween the two rigid transparent layers (14). The two transparent layers (14) and the printed sheet (16) each having at least one hole (18) through them. A glue disc is deposited onto the transparent film layer in line with the holes (18) and a bottom part of capsule (22) is deposited over the glue disc. Pressure is applied to the glue disc and the bottom part of capsule by way of a pressure applying means so as to remove air from the glue disc.

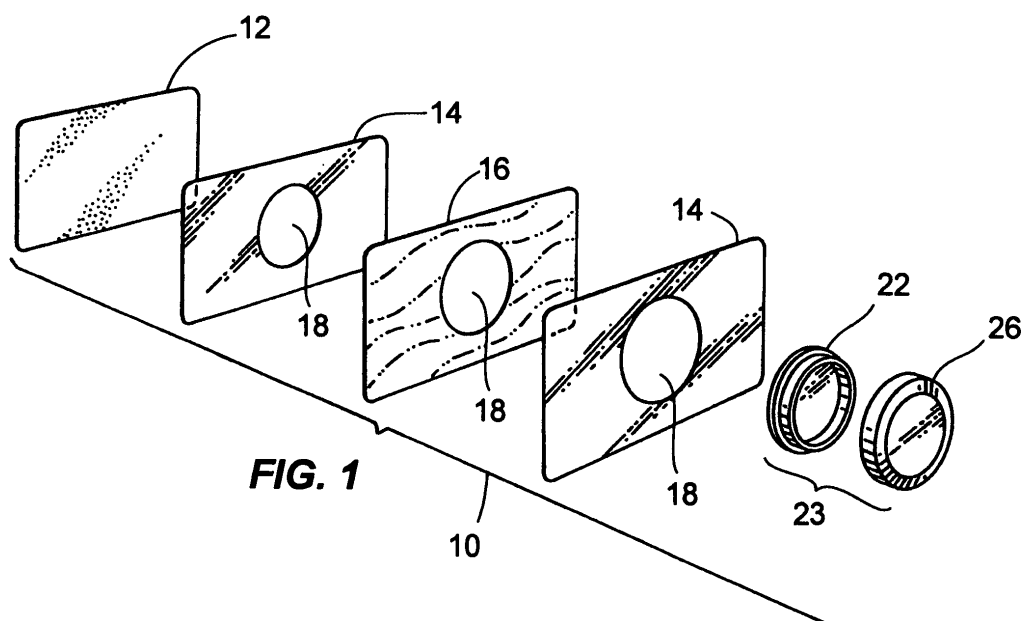


FIG. 1



European Patent
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EUROPEAN SEARCH REPORT

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
The Hague		7 July 2008	Pantoja Conde, Ana
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 07 36 0024

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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