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(54) **Razor handle having ergonomic gripping areas**

Rasierergriff mit ergonomischen Griffbereichen

Manche de rasoir doté de zones de préhension ergonomiques

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Description

FIELD OF THE INVENTION

[0001] The invention relates to a safety razor. More particularly, the invention relates to an ergonomic razor handle provided with gripping areas provided for enhancing comfort of hand grasping during shaving operations.

BACKGROUND OF THE INVENTION

[0002] Numerous razor handles are known, comprising a body portion for hand grasping and a head portion at a front end of which a razor head is mounted via an appropriate bearing structure.

[0003] Various kinds of razor handles have been proposed in the past for improving hand grasping by means of gripping areas provided on a top surface of the handle.

[0004] US patent No. 5,027,511 to Miller (The Gillette Company) shows a rectilinear composite razor handle structure having a housing structure with an array of spaced apertures and a compressible resilient insert structure including projection portions which extend through the apertures.

[0005] One drawback of such a structure is that is does not facilitate certain grasping positions, such as one in which the index is applied against the top surface of the handle, in the vicinity of the razor head portion, for the index tends to slip toward the lateral sides of the housing structure, especially under aqueous and soapy conditions.

[0006] US patent application No. US 2004/0103545 to Dansreau (Eveready Battery Company) shows a razor handle having an outer layer made from a compressible elastomeric material and formed around an inner rigid core. The outer layer has a top surface provided with projections deemed to enhance the grip of the handle.

[0007] One drawback of such a razor handle is that it can not provide sufficient feeling of the actual position of the fingers to the user, since the gripping projections are substantially uniform along the handle.

[0008] Although the products corresponding to these patents have found (or may find) a market, it is the inventors' opinion that they fail to allow excellent grasping and comfort while shaving, especially in certain grasping positions.

SUMMARY OF THE INVENTION

[0009] It is an object of the invention to provide a razor handle with improved ergonomics, in order to enhance the grasping and comfort qualities of the razor handle while shaving.

[0010] The proposed razor handle comprises:

- a head portion provided, at a front end thereof, with a bearing structure for connection to a razor head,
- and an elongated body portion having an upper surface,

said body portion being provided with a local upper front gripping area comprising a plurality of spaced projections protruding from said upper surface,

said gripping area being centered on a point located at a distance of at least 3 cm from the front end of the head portion.

[0011] Such a design provides improved gripping and finger rest comfort in certain shaving positions. The index of the user is guided by touch feeling to the gripping area, which is located at a distance of the skin ensuring precise and comfortable shaving.

[0012] The above and other objects and advantages of the invention will become apparent from the detailed description of preferred embodiments of the invention, considered in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0013]

FIG. 1 is a front top perspective view of a razor according to the teaching of the present invention.

FIG. 2 is an exploded bottom perspective view of the razor of figure 1.

FIG. 3 is a side elevation view of the handle of the razor of the preceding figures.

FIG. 4 is a top plan view of the razor handle of figure 3, taken along the arrow IV.

FIG. 5 is a diagram showing the distribution of the centers of curvature of the edge curve of the top surface of the razor handle.

FIG. 6 is a diagram showing the evolution of the radius of curvature of the edge curve of the top surface of the razor handle, along the length thereof.

FIG. 7 is a top plan view of the razor handle of figure 3, taken along the arrow VII.

FIG. 8 is a bottom plan view of the razor handle of the preceding figures.

FIG. 9 is an enlarged side view of the razor handle of the preceding figures.

FIG. 10 is an elevation longitudinal sectional view of the razor handle of figure 7, taken along the line X-X.

FIG. 11 is a partial plan sectional view showing the head portion of the razor handle of figure 3, taken along the line XI-XI.

FIG. 12 is a side elevational view of the razor handle taken on the other side, with respect of figure 3.

FIG. 13A to **13L** are cross sectional views of the razor handle of figure 12, taken along the lines XIIIA-XIIIA to XIIIL-XIIIL, respectively.

FIG. 14 is a side elevational exploded view showing both components of the razor handle.

FIG. 15 and **16** are respectively a front top perspective view and a back bottom perspective view showing the elastomeric member and the rigid member

composing the razor handle.

FIG. 17A to **17G** are perspective views showing the razor and its mirror image, and illustrate various ways of grasping the razor handle, depending of the shaving positions.

DESCRIPTION OF PREFERRED EMBODIMENTS

[0014] Referring to figures **1** and **2**, there is shown a safety razor **1** comprising a handle **2** defining a front end 3 and a back end **4** opposite the front end **3**, and having a elongated body portion **5** for hand grasping of the handle **2**, extending longitudinally from the back end **4** to a location near the front end **3**, the razor further comprising a head portion **6** in the continuation of the body portion **5** up to the front end **3**.

[0015] Razor **1** also comprises a razor head **7** including blades mounted in a head structure defining in a known manner a guard and a cap, and connected, at the front end **3**, to the head portion **6** by means of bearing structures **8**.

[0016] The following description will often make reference to different hand grasping positions of the handle **2**. Various positions are illustrated on figures **17A** to **17G**, where the numbers in circles designate the fingers of the human hand: ① the thumb, ② the index, ③ the second finger, ④ the ring finger and ⑤ the small finger. The depicted positions of figures **17A, 17B, 17C, 17D, 17E, 17F** and **17G** are respectively called first position, second position, third position, fourth position, fifth position, sixth position and seventh position.

[0017] Referring now to figure **3,** it can be seen that razor handle **2** has a generally curved shape. The handle **2** defines a length comprised between about 12 cm and 14 cm, as measured along its curvature between the front end **3** and the back end **4.** The body portion **5** is about 10 cm to about 12 cm in length, whereas the head portion **6** is about 2 cm to 3 cm in length. In a preferred embodiment, the razor handle **2** is 13.5 cm in length, the body portion **5** being 11 cm in length and the head portion **6,** 2.5 cm.

[0018] Handle **2** has, extending along its length, an upper surface **9,** a lower surface **10** opposite the upper surface **9,** and side surfaces **11, 12** joining the upper surface **9** and lower surface **10.**

[0019] Handle **2** is symmetrical with respect of a median plane **P** made visible on figures **1** and **2** through its lines **L1, L2** of intersection with the handle **2,** respectively on the upper surface **9** and the lower surface **10.**

[0020] As depicted on figure **3,** upper surface **9** is, from a side view, arcuate and convex in the longitudinal direction. It can also be seen on figures **13A** to **13L** that upper surface **9** is also arcuate and convex in cross section (i.e. perpendicular to the symmetry plane **P** of handle 2).

[0021] As depicted on figures **5** and **6,** which show diagrammatically the evolution, from a side view, of the radius of curvature of upper surface **9** (in other words, the radius of curvature of the line **L1**) along the length of the razor handle 2, the radius of curvature is not constant but continuously increases longitudinally (i.e. along the length of the razor handle **2**), from the back end **4** toward a median location **13** in the vicinity of half the length of the razor handle **2,** whereas the radius of curvature continuously decreases, longitudinally, from the median location **13** toward the front end **3** of the handle **2.** In other words, the upper surface **9** is the more curved near its ends **3, 4,** where the radius of curvature is about 2 cm, and the more flat in the vicinity of its middle, where the radius of curvature is equal to or more than about 20 cm.

[0022] Such a shape of the upper surface **9** increases ergonomics of the handle **9,** its curvature following the natural curvature of the human hand, thereby enhancing grasping comfort.

[0023] The upper surface **9** and the lower surface **10** together define, from a side view in the symmetry plane, a height **H** of the handle **2.** It is visible on figure **3** that the height is not constant along the length of the handle **2,** the lower surface **10** being convex at the vicinity of the ends **3, 4** of the handle **2** and concave towards the middle thereof. More precisely, the smallest height **H1** of the handle **2** is located about two thirds of the length of the body portion **5,** measured from to back end **4** toward the front end **3,** so that the handle **2** defines two thicker portions **14, 15** separated by a relatively thinner portion **16.** This allows for more easy and comfortable finger positioning before and during shaving operations, especially in the third position (figure **17C**).

[0024] Referring to figures **4** and **7,** it can be seen that from a top view the body portion **5** has a neck portion **17** in the vicinity of the head portion **6,** located at about one third of the length of the body portion **5,** measured from the back end **4,** and where the width **W** of the razor, i.e. the distance between the side surfaces **11, 12,** is minimized.

[0025] More precisely, from a top view, each side surface **11, 12** extends substantially along an arc of a circle in the neck portion **17.** Such a circle has a radius of about 5 cm to about 10 cm, and preferably of about 6 cm.

[0026] This particular shape of the neck portion **17** aims at facilitating hand grasping, especially in the first position (figure **17A**), which appears to be the most common shaving position.

[0027] As depicted on figures 4 and 7, the width **W** of the handle **2** is maximized in the vicinity of the back end **4,** and at the junction between the body portion **5** and the head portion **6.** A secondary neck portion **18** is defined in the head portion **6,** provided with opposite side gripping areas **19** comprising a series of spaced ribs **20.** This enhances finger gripping of the handle **2,** especially in a shaving position where the thumb and the index finger are positioned very close to the razor head **7** for satisfying the need of precise shaving, such as mustache trimming, the body portion **5** of the handle **2** being either free or grasped between the small finger and the palm of the hand.

[0028] As depicted on figures **13A** to **13K,** which are

cross sections of the handle **2** taken regularly all along the body portion **5,** the side surfaces **11, 12** converge at the opposite of the upper surface **9,** all along the length of the body portion **2.** In other words, the body portion **5** has a general triangular shape in cross section, except in a zone located near the back end **4** of the handle **2,** where the lower surface **10** is provided with a flat or concave recess **21** designed for facilitating finger gripping in certain hand grasping positions. In this zone, the general shape of the body portion **5** in cross section is trapezoidal, as depicted on figures **13C** and **13D.**

[0029] It can be seen on figures **13B** to **13K** that, except in the immediate vicinity of the back end **4** of the razor handle **2** (figure **13A**), the angular aperture defined between the side surfaces is less than about 90°.

[0030] Such a triangular shape allows for firm gripping and comfortable grasping of the handle **2,** especially in the first position (figure **17A**).

[0031] It can be seen on figures **13A** to **13K** that each side surface **11, 12** is convex, except in the vicinity of the head portion **6** (i.e. in the neck portion **17**), where head portion **6** has a concave portion **22** designed for facilitating hand grasping, especially in the first, second, and sixth positions (figures **17A, 17B** and 17F), and also except in the vicinity of the back end **4,** where each side surface **11, 12** has a concave portion **23** about 1 cm in length located at a distance of about 3 cm from the back end **4,** and also designed for facilitating hand grasping, especially in the fourth position (figure **17D**) and seventh position (figure **17G**).

[0032] The razor handle **2** is of the composite type and is made of a rigid core **24** made of a moldable nonelastomeric material such as polypropylene or ABS resin, and a layer **25** made of a compressible elastomeric material (thermoplastic rubber) such as Santoprene.

[0033] The rigid core **24** provides structural strength to the handle **2** while the layer **25** of compressible elastomeric material provides the softness required for comfortable hand grasping and firm finger gripping in any shaving position.

[0034] The layer **25** of compressible elastomeric material defines the majority of the upper surface **9** on the body portion **5;** it also defines part of the lower surface **10,** from the back end **4** to the median location **13,** and overflows at **26** the side surfaces **11, 12.**

[0035] The rigid core **24** defines:

- part of the side surfaces **11, 12** between the side overflowing portions **26** of the layer **25** of compressible elastomeric material, from a location near the back end **4** to the median location **13,**
- part of the side surfaces **11, 12** and the whole lower surface **10** from the median location **13** to the head portion **6,** and
- substantially the whole head portion **6,** including the side ribs **20** which are therefore integral with the rigid core **24.**

[0036] As depicted on figures 1 and 4, the body portion **5** is provided with a local upper front gripping or finger rest area **27** comprising a plurality of spaced projections **28** in the form of pins protruding from the upper surface **9.** The gripping area **27** is centered on a point **29** which is located at a distance of at least 3 cm from the front end **3.** Such a location provides improved gripping and finger rest comfort in certain shaving positions, such as the first position (figure **17A**), wherein the index of the user is located at a distance of the skin to be shaved allowing for precise and comfortable shaving.

[0037] As depicted on figure 1, the layer **25** of compressible elastomeric material forms the upper front gripping area **27,** the projections being therefore integral with layer **25,** thereby increasing the gripping properties of the handle **2,** at least in the first position (figure **17A**). It can be seen on figure **4** that the upper front gripping area **27** is shaped like a bullet having a longitudinal length of about 2 cm, which suits the index finger tip.

[0038] The body portion **5** is also provided with a local lower front gripping area **30** located opposite the upper front gripping area **27,** comprising a plurality of spaced projections **31** protruding from the lower surface **10.** As at this location the lower surface **10** of the body portion **5** is formed by the rigid core **24,** the projections **31,** in the form of pins, are integral with the rigid core **24.** The lower front gripping area **30** provides, in combination with the upper front gripping area **27,** enhanced gripping properties in certain shaving positions, such as the one (not depicted) where the razor handle **2** is grasped between the thumb and the index in the vicinity of the head portion **6,** whereas the rest of the handle **2** is free. Such a shaving position, in which the index rests onto the upper front gripping area **27** while the thumb rests onto the lower front gripping area **30,** is sometimes used for precise shaving operations, such as mustache trimming.

[0039] The body portion **5** is also provided with a local upper back gripping area **32** comprising a plurality of spaced projections **33** in the form of pins protruding from the upper surface **9,** centered on a point **34** located at a distance of about 2 cm from the back end **4** of the body portion **5,** the body portion also comprising a local lower back gripping area **35,** located substantially opposite the upper back gripping area **32,** comprising a plurality of spaced projections **36** in the form of pins protruding from the recess **21** in the lower surface **10** and centered on a point **37** located at a distance of about 2,5 cm from the back end **4.** As in this region the upper and lower surfaces **9, 10** are defined by the layer **25** of compressible elastomeric material, the pins **33, 36** of the upper and lower back gripping areas **32, 35** are integral with the elastomeric layer **25.** This enhances hand grasping in certain shaving positions, such as the fourth position (figure **17D**), or in a position where the razor handle is held between the index and the thumb, the thumb resting on the lower back gripping area **35** whereas the index rests on the upper back gripping area **32,** the handle **2** being in continuation with the fingers. Such a shaving position is

used in particular for horizontal cheek shaving.

[0040] The lower back gripping area **35** can also be used in combination with the upper front gripping area **27** in certain shaving positions such as the first position (figure 1) and the fifth position (figure **17E**). This is why the distance between these areas **27, 35** has to be carefully defined. In order to provide excellent finger gripping and comfortable hand grasping in these shaving positions, the distance between the lower back gripping area **35** and the upper front gripping area **27,** measured along the curvature of the handle 2, is comprised between about 7 cm and about 9 cm. In the depicted embodiment, this distance is about 8 cm, which suits the majority of male hands.

[0041] As depicted on figure **10,** the handle **2** includes an air cushion **38** located between the rigid core **24** and the layer **25** of compressible elastomeric material, underneath the upper front gripping area **27.** More precisely, in the region underneath the upper front gripping area **27,** the rigid core **24** defines a groove **39** which is filled with the compressible material, except in the bottom **40** of the groove **39,** where the air cushion **38** is located. Such an air cushion **38,** acting like a compression spring, adds softness and compressibility to the upper surface 9 of the handle **2** in the region of the upper front gripping area **27,** where the index rests in the first position (figure **17A**), thereby enhancing the gripping and comfort properties of the handle **2** by providing more conformability to the finger tip.

[0042] The air cushion **38** is built up during the manufacturing process of the handle **2,** in which there is provided a step of molding the rigid core **24,** followed by a step of molding the layer **25** of compressible elastomeric material over the rigid core **24** after a short predetermined rest time (few seconds) where the rigid core **24** is let cool. The resin of which the core **24** is made of is injected at a primary injection point **41** located near the middle of the handle **2,** whereas the compressible elastomeric material is injected at a secondary injection point **42** which faces the groove **39** near the head portion. The flow of pressurized elastomeric material generates an air bubble which is imprisoned at the bottom **40** of the groove **39,** thereby building up the air cushion **38** between the rigid core **24** and the elastomeric layer **25.**

[0043] As depicted on figures 1-3, the handle **2** is provided, in the region of the neck portion **17,** with opposite side gripping areas **43, 44** comprising a row of spaced fins **45** made of elastomeric material, protruding from the rigid core **24.**

[0044] More precisely, in the region of the neck portion **17,** the rigid core **24** and the layer **25** of compressible material define complementary comb-like structures **46, 47** embedded and imbricated in each other. In the neck portion 17, the elastomeric layer **25** is wider than the rigid core **24,** so that the elastomeric fins **45** extend laterally outside from the rigid core **24,** thereby providing better finger gripping in certain positions, especially the first position (figure **17A**), second position (figure **17B**) and sixth position (figure **17F**).

[0045] As depicted on figure **9,** each fin **45** extends from a root **48,** located in the side overflowing portion **26** of the elastomeric layer **25** near the upper surface **9,** to an end **49** located on the side surface **11, 12** at a distance from the upper surface 9. It can also be seen on figure 9 that the fins **45** are parallel and each inclined backwards, from the root **48** to the end **49,** with respect of a plane perpendicular to the upper edge **L1** of the handle **2** (which corresponds, as disclosed hereabove, to the intersection of the symmetry plane **P** and the upper surface **9** of the handle **2**). Such an inclination improves the ergonomics of the handle **2,** especially in the first position (figure **17A**), where the fins **45** extend substantially perpendicular to the axis of the index finger. In a preferred embodiment, the distance between two adjacent fins **45** is of about 1 mm, whereas the fins **45** have a depth less than 0.5 mm, preferably of 0.2 mm, and a width which is greater than the depth, and more precisely of about 1 mm.

[0046] The imbricate structure of the side gripping areas **43, 44** provides a good compromise between softness (via the elastomeric fins 45) and rigidity (via the rigid core 24) for firm and comfortable grasping of the razor handle **2,** especially in the first position (figure **17A**).

[0047] As depicted on figure **9,** the ends **49** of the fins **45** together form a continuously curved limit **50** (in phantom) of the corresponding side gripping area **43, 44,** in order to match as close as possible the roundness of the finger tips, especially in the first position, thereby enhancing comfort of hand grasping.

[0048] Turning now to figures **7, 8** and **11,** it can be seen that the head portion **6** of the razor handle **2** has a V-shaped pair of spaced arms **51, 52** each provided, at an end thereof, with a bearing structure **8** for connection to the razor head **7.**

[0049] In the disclosed embodiment, the razor head **7** is of the swiveling type, the bearing structures **8** comprising arcuate rails **53** clipped into corresponding hooks **54** provided on the razor head **7,** whereas a longitudinal flexible tongue **55,** extending between the arms **51, 52** and cooperating with a groove formed on the razor head **7**, provides a spring force which biases the razor head **7** towards a median rest position illustrated in figure **1**.

[0050] As depicted on figure **11**, each arm **51, 52**, integral with the rigid core **24**, has a reticulated structure, and comprises a pair of side walls **56, 57** interconnected by a series of transversal stiffeners **58** which are inclined at about 45° with respect of the side walls **56, 57**, thereby together defining, from a top view, a series of triangular shaped cavities **59**. Such a structure provides enough structural strength to the head portion **6** for the purposes of human shaving, while saving weight and costs on the handle **2**.

[0051] In the depicted embodiment, where the razor **1** is of the disposable type, which means that once mounted on the handle **2** the razor head **7** does not have to be dismounted, each arm **51, 52** comprises a median wall **60** interconnecting the side walls **56, 57**, perpendicular

to the side walls **56**, **57** and to the stiffeners **58**, thereby increasing longitudinal rigidity of the arms **51, 52**.

[0052] It can be appreciated from figures **3** and **11** that, from a side view and from a top view, each arm **51, 52** has a width which decreases towards the end of the arm **51, 52**, thereby further saving weight on the handle **2** without loosing structural strength.

[0053] As a result of all described features, the razor handle **2** has an enhanced design which improves finger gripping and provides more hand grasping comfort during the shaving operations than the known razor handles.

Claims

1. Razor handle (2) comprising

- a head portion (6) provided, at a front end (3) thereof, with a bearing structure (8) for connection to a razor head (7), and
- an elongated body portion (5) having an upper surface (9) ,

said body portion (5) being provided with a local upper front griping area (27) comprising a plurality of spaced projections (28) protruding from said upper surface (9),
said upper font gripping area (27) being centered on a point. (29) located at a distance of at least 3 cm from the front end (3) of the head portion (6) and having about 2 cm in length,
said body potion (5) having a back end (4) opposite the front end (3) of the head portion (6),
said body portion (5) being provided with a local upper back gripping area (32) comprising a plurality of spaced projections (33) protruding from the upper surface (9) of said body portion (5),
said upper back gripping area (32) being centered on a point (34) located at a distance of about 2 cm from the back end (4) of the body portion (5).

2. Razor handle (2) according to claim 1,
wherein said handle (2) is made of a rigid core (24) and a layer (25) of compressible elastomeric material,
wherein said layer (25) of compressible elastomeric Material at least partially defines the upper surface (9) of the body portion (5),
and wherein the projections (28) of said upper front gripping area (27) are integral with the layer (25) of compressible elastomeric material.

3. Razor handle (2) according to claim 1 or 2 , wherein the gripping area (27) is made of a plurality of spaced pins (26) protruding from the upper surface (9) of the body portion (5).

4. Razor handle. (2) according to claim 3, wherein, from a top view, the upper front gripping area (27) is shaped like a bullet.

5. Razor handle (2) according to anyone of the preceding claims,
wherein said body portion (5) has a lower surface (10), opposite the upper surface (9),
said body portion (5) being provided with a local lower front gripping area (30) located opposite the upper front gripping area (27),
said lower front gripping area (30) comprising plurality of spaced projections (31) protruding from the lower surface (10).

6. Razor handle (2) according to claim 5,
wherein said handle (2) is made of a rigid core (24) and a layer (25) of compressible elastomeric material,
wherein said rigid core (24) at least partially defines the lower surface (10) of the body portion (5),
and wherein the projections (31) of the lower front gripping area (30) are integral with the rigid core (24).

7. Razor handle (2) according to anyone of the preceding claims,
wherein said body portion (5) has a lower surface, (10) opposite the upper surface (9),
said body portion (5) being provided with a local lower back gripping area (35) located opposite the upper back gripping area (32),
said lower back gripping area (35) comprising a plurality of spaced projections (36) protruding from the lower surface (10).

8. Razor handle (2) according to claim 7,
wherein said handle (2) is made of a rigid core (24) and a layer (25) of compressible elastomeric material,
wherein sala layer (25) of compressible elastomeric material at least partially defines the upper surface (9) and the lower surface (10) of the body portion (5) in the vicinity of the back end (4) thereof,
and wherein the projections (33, 36) of the upper and lower back gripping areas (32, 35) are integral with the layer (25) of compressible elastomeric material.

9. Razor handle (2) according to claim 7 or 8, wherein the distance between the lower back gripping area (35) and the upper front gripping area (27) is about 7 cm to about 9 cm.

10. Razor handle (2) according to anyone of claims 7 to 9,
wherein the lower back gripping area (35) is centered on a point (37) which is located at a distance of about 2.5 cm from the back end (4) of the body portion (5).

11. Razor handle (2) according to anyone of claims 7 to

10, wherein the lower back gripping area (35) is located in a recess (21) formed in the lower surface (10) of the body portion (5).

12. Safety razor (1) comprising:

a razor handle (2) according to anyone of the preceding claims, and
a razor head (7) mounted to the head portion (6) of the razor handle (2) via the bearing structure (8).

Patentansprüche

1. Rasierergriff (2) mit

- einem Kopfabschnitt (6), der an seinem vorderen Ende (3) mit einer Lagerstruktur (8) zur Vierbindung mit einem Rasiererkopf (7) versehen ist, und
- einem länglichen Körperabschnitt (5) mit einer oberen Fläche (9),

wobei der Körperabschnitt (5) mit einem lokalen oberen vorderen Griffbereich (27) versehen ist, der mehrere beabstandete Vorsprünge (28) umfasst, die von der oberen Fläche (9) vorragen,
wobei der obere vordere Griffbereich (27) auf eine Stelle (29) zentriert ist, die sich in einem Abstand von mindestens 3 cm vom vorderen Ende (3) des Kopfabschnitts (6) befindet und ungefähr 2 cm lang ist,
wobei der Körperabschnitt (5) ein dem vorderen Ende (3) des Kopfabschnitts (6) gegenüberliegendes hinteres Ende (4) aufweist,
wobei der Körperabschnitts (5) mit einem lokalen oberen hinteren Griffbereich (32) versehen ist, der mehrere beabstandete Vorsprünge (33) umfasst, die von der oberen Fläche (9) des Körperabschnitts (5) vorragen,
wobei der obere hintere Griffbereich (32) auf eine Stelle (34) zentriert ist, die sich in einem Abstand von ungefähr 2 cm vom hinteren Ende (4) des Körperabschnitts (5) befindet.

2. Rasierergriff (2) nach Anspruch 1,
wobei der Griff (2) aus einem starren Kern (24) und einer Schicht (25) aus zusammendruckbarem elastomerem Material, hergestellt ist,
wobei die Schicht (25) aus zusammendrückbarem elastomerem Material mindestens teilweise die obere Fläche (9) des Körperabschnitts (5) definiert und wobei die Vorsprünge (28) des oberen vorderen Griffbereichs (27) in die Schicht (25) aus zusam mendrückbarem elastomerem Material integriert sind.

3. Rasierergriff (2) nach Anspruch 1 oder 2, wobei der Griffbereich (27) aus mehreren beabstandeten Stiften (28) hergestellt ist, die aus der oberen Fläche (9) des Körperabschnitts (5) vorragen.

4. Rasierergriff (2) nach Anspruch 3, wobei der obere vordere Griffbereich (27) von oben gesehen die Form eines Projektils aufweist.

5. Rasierergriff (2) nach einem der vorhergehenden Ansprüche,
wobei der Körperabschnitt (5) eine der oberen Fläche (9) gegenüberliegende untere Fläche (10) hat,
wobei der Körperabschnitt (5) mit einem lokalen unteren vorderen Griffbereich (30) versehen ist, der gegenüber dem oberen vorderen Griffbereich (27) angeordnet ist,
wobei der untere vordere Griffbereich (30) mehrere beabstandete Vorsprünge (31) umfasst, die von der unteren Fläche (10) vorlagen.

6. Rasierergriff (2) nach Anspruch 5,
wobei der Griff (2) aus einem starren Kern (24) und einer Schicht (25) aus zusammendrückbarem elastomerem Material hergestellt ist,
wobei der starre Kern (24) mindestens teilweise die untere Fläche (10) des Körperabschnitts (5) definiert und wobei die Vorsprünge (31) des unteren vorderen Griffbereichs (30) in den starren Kern (24) integriert sind.

7. Rasierergriff zu nach einem der vorhergehenden Ansprüche, wobei der Körperabschnitt (5) eine der oberen Fläche (9) gegenüberliegende untere Fläche (10) hat,
wobei der Körperabschnitt (5) mit einem lokalen unteren hinteren Griffbereich (35) versehen ist, der gegenüber dem oberen hinteren Griffbereich (32) angeordnet ist,
wobei der untere hintere Griffbereich (35) mehrere beabstandete Vorsprünge (36) umfasst, die von der unteren Fläche (10) vorragen.

8. Rasierergriff (2) nach Anspruch 7,
wobei der Griff (2) aus einem starren Kern (24) und einer Schicht (25) aus zusammendrückbarem elastomerem Material hergestellt ist,
wobei die Schicht (25) aus zusammendrückbarem elastomerem Material mindestens teilweise die obere Fläche (9) und die untere Fläche (10) des Körperabschnitts (5) in der Nähe seines hinteren Endes (4) definiert
und wobei die Vorsprünge (33, 36) des oberen und unteren hinteren Griffbereichs (32, 35) in die Schicht (25) aus zusammendrückbarem elastomerem Material integriert sind.

9. Rasierergriff (2) nach Anspruch 7 oder 8,

wobei der Abstand zwischen dem unteren hinteren Griffbereich (35) und dem oberen vorderen Griffbereich (27) ungefähr 7 cm bis ungefähr 9 cm beträgt.

10. Rasierergriff (2) nach einem der Ansprüche 7 bis 9, wobei der untere hintere Griffbereich (35) auf eine Stelle (37) zentriert ist, die sich in einem Abstand von ungefähr 2,5 cm vom hinteren Ende (4) des KÖrperabschnitts (5) befindet.

11. Rasierergriff (2) nach einem der Ansprüche 7 bis 10, wobei der untere hintere Griffbereich (35) in einer in der unteren Fläche (10) des Körperabschnitts (5) ausgebildeten Ausnehmung (21) augeordnet ist.

12. Sicherheitsrasierer (1) mit
einem Rasierergriff (2) nach einem der vorhergehenden Ansprüche und
einem Rasiererkopf (7), der über die Lagerstruktur (8) am Kopfabschnitt (6) des Rasierergriffs (2) montiert ist.

Revendications

1. Manche de rasoir (2) comprenant :

- une portion de tête (6) munie, à une extrémité avant (3), d'une structure de roulement (8) pour le raccordement d'une tête de rasoir (7), et
- une portion de corps allongée (5) ayant une surface supérieure (9),
ladite portion de corps (5) étant munie d'une zone de préhension avant supérieure locale (27) comprenant une pluralité de saillies espacées (28) faisant saillie depuis ladite surface supérieure (9),
ladite zone de préhension avant supérieure (27) étant centrée sur un point (29) situé à une distance d'au moins 3 cm de l'extrémité avant (3) de la portion de tête (6) et ayant une longueur de 2 cm environ,
ladite portion de corps (5) ayant une extrémité arrière (4) à l'opposé de l'extrémité avant (3) de la portion de tête (6),
ladite portion de corps (5) étant munie d'une zone de préhension arrière supérieure locale (32) comprenant une pluralité de saillies espacées (33) faisant saillie depuis ladite surface supérieure (9) de ladite portion de corps (5),
ladite zone de préhension arrière supérieure (32) étant centrée sur un point (34) situé à une distance d'au moins 2 cm de l'extrémité arrière (4) de la portion de corps (5).

2. Manche de rasoir (2) selon la revendication 1, dans lequel ledit manche (2) est constitué d'une âme rigide (24) et d'une couche (25) d'élastomère compressible,
dans lequel ladite couche (25) d'élastomère compressible définit au moins en partie la surface supérieure (9) de ladite portion de corps (5),
et dans lequel les saillies (28) de ladite zone de préhension avant supérieure (27) sont solidaires de la couche (25) d'élastomère compressible.

3. Manche de rasoir (2) selon la revendication 1 ou 2, dans lequel la zone de préhension (27) est constituée d'une pluralité de broches espacées (28) faisant saillie depuis la surface supérieure (9) de la portion de corps (5).

4. Manche de rasoir (2) selon la revendication 3, dans lequel, sur une vue de dessus, la zone de préhension avant supérieure (27) a la forme d'une balle.

5. Manche de rasoir (2) selon l'une quelconque des revendications précédentes, dans lequel ladite portion de corps (5) a une surface inférieure (10), à l'opposé de la surface supérieure (9),
ladite portion de corps (5) étant munie d'une zone de préhension avant inférieure locale (30) située à l'opposé de la zone de préhension avant supérieure (27),
ladite zone de préhension avant inférieure (30) comprenant une pluralité de saillies espacées (31) faisant saillie depuis la surface inférieure (10).

6. Manche de rasoir (2) selon la revendication 5, dans lequel ledit manche (2) est constitué d'une âme rigide (24) et d'une couche (25) d'élastomère compressible,
dans lequel ladite âme rigide (24) définit au moins en partie la surface inférieure (10) de la portion de corps (5),
et dans lequel les saillies (31) de ladite zone de préhension avant inférieure (30) sont solidaires de l'âme rigide (24).

7. Manche de rasoir (2) selon l'une quelconque des revendications précédentes,
dans lequel ladite portion de corps (5) comprend une surface inférieure (10), à l'opposé de la surface supérieure (9),
ladite portion de corps (5) étant munie d'une zone de préhension arrière inférieure locale (35) située à l'opposé de la zone de préhension arrière supérieure (32),
ladite zone de préhension arrière inférieure (35) comprenant une pluralité de saillies espacées (36) faisant saillie depuis la surface inférieure (10).

8. Manche de rasoir (2) selon la revendication 7, dans lequel ledit manche (2) est constitué d'une âme rigide (24) et d'une couche (25) d'élastomère compressible,

dans lequel ladite couche (25) d'élastomère compressible définit au moins en partie la surface supérieure (9) et la surface inférieure (10) de la portion de corps (5) à proximité de son extrémité arrière (4), et dans lequel les saillies (33, 36) des zones de préhension arrière supérieure et inférieure (32, 35) sont solidaires de la couche (25) d'élastomère compressible.

9. Manche de rasoir (2) selon la revendication 7 ou 8, dans lequel la distance entre la zone de préhension arrière inférieure (35) et la zone de préhension avant supérieure (27) est comprise entre environ 7 cm et environ 9 cm.

10. Manche de rasoir (2) selon l'une quelconque des revendications 7 à 9,
dans lequel la zone de préhension arrière inférieure (35) est centrée sur un point (37) qui est situé à une distance de 2,5 cm environ de l'extrémité arrière (4) de la portion de corps (5).

11. Manche de rasoir (2) selon l'une quelconque des revendications 7 à 10, dans lequel la zone de préhension arrière inférieure (35) est située dans un évidement (21) formé dans la surface inférieure (10) de la portion de corps (5).

12. Rasoir de sûreté (1) comprenait
un manche de rasoir (2) selon l'une quelconque des revendications précédentes, et
une tête de rasoir (7) montée sur la portion de tête (6) du manche de rasoir (2) par l'intermédiaire d'une structure de roulement (8).

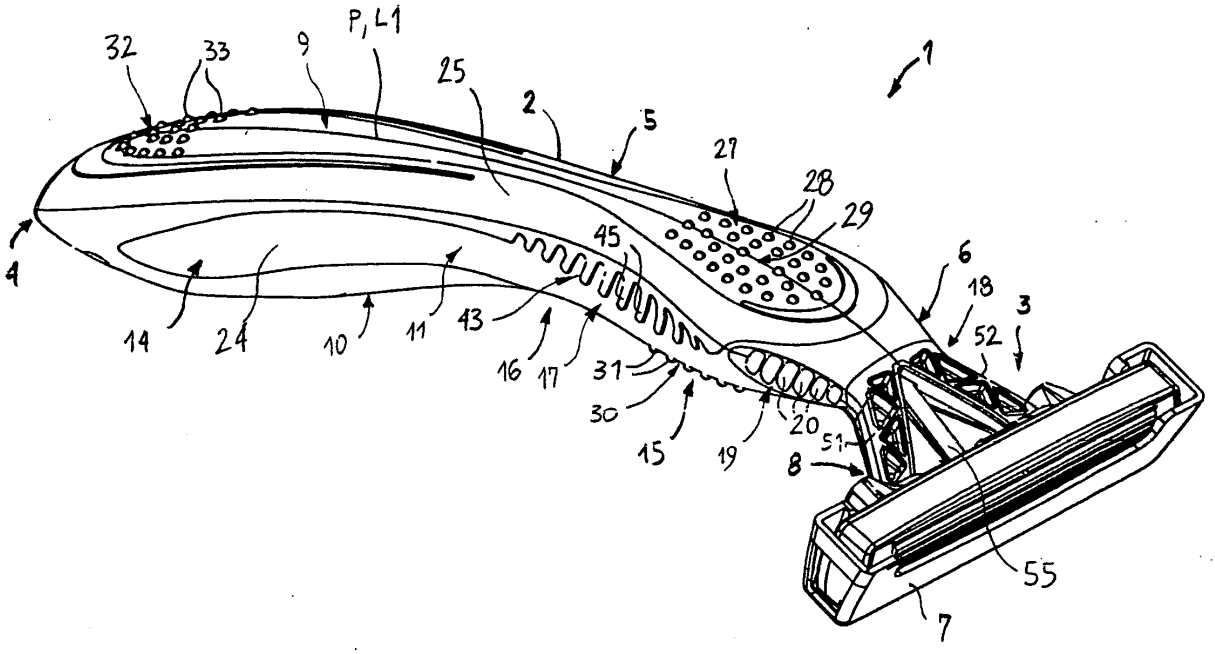

32
33
9
P, L1
25
2
5
27
28
29
45
6
18
3
52
1
4
14
24
10
11
43
16
17
31
30
15
19
20
51
8
55
7

FIG. 1

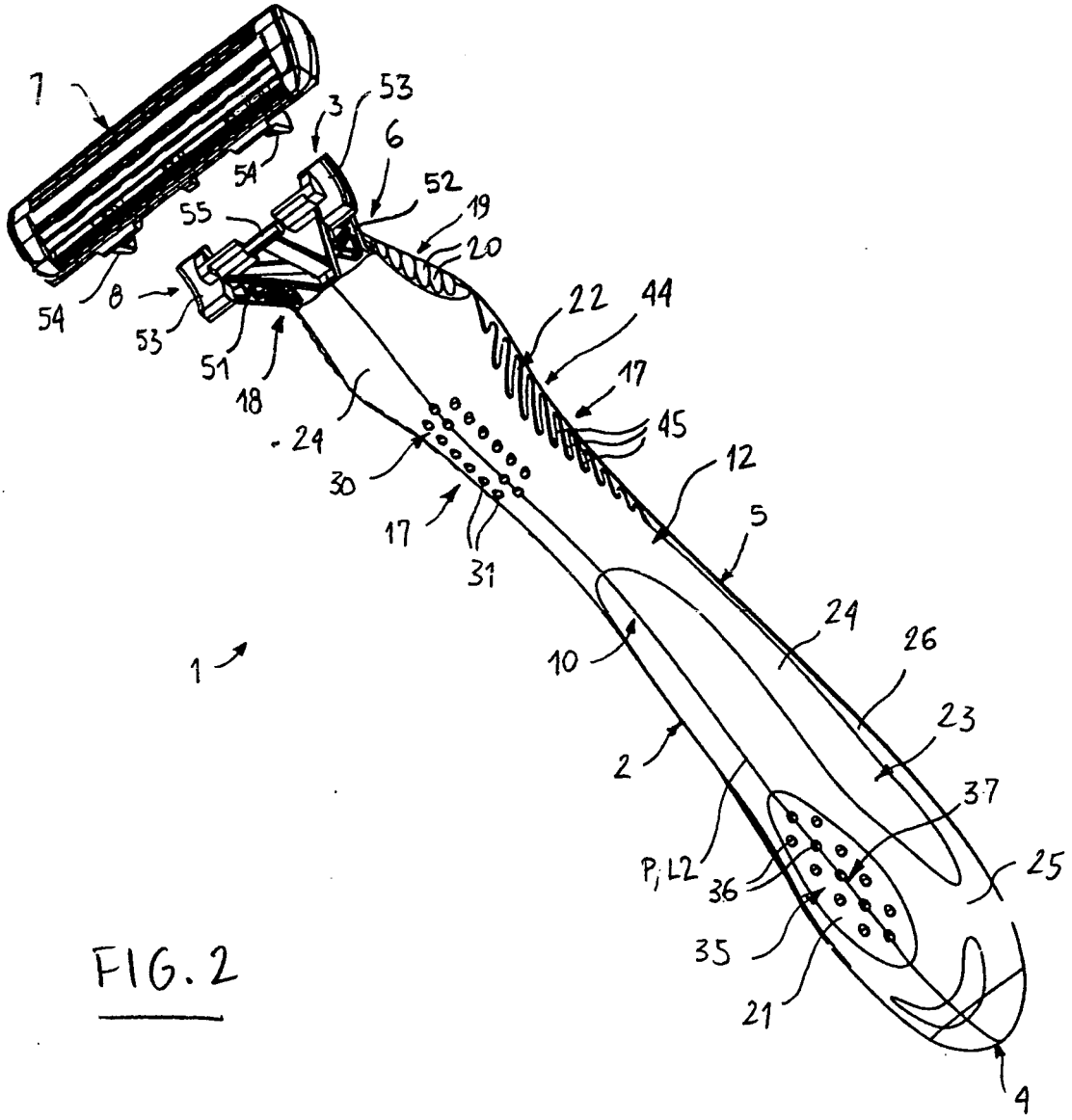

7
3
53
6
54
52
55
19
20
54
8
22
44
53
51
18
17
24
45
30
12
17
5
31
24
26
10
1
23
2
37
P;L2
36
25
35
21
4

FIG. 2

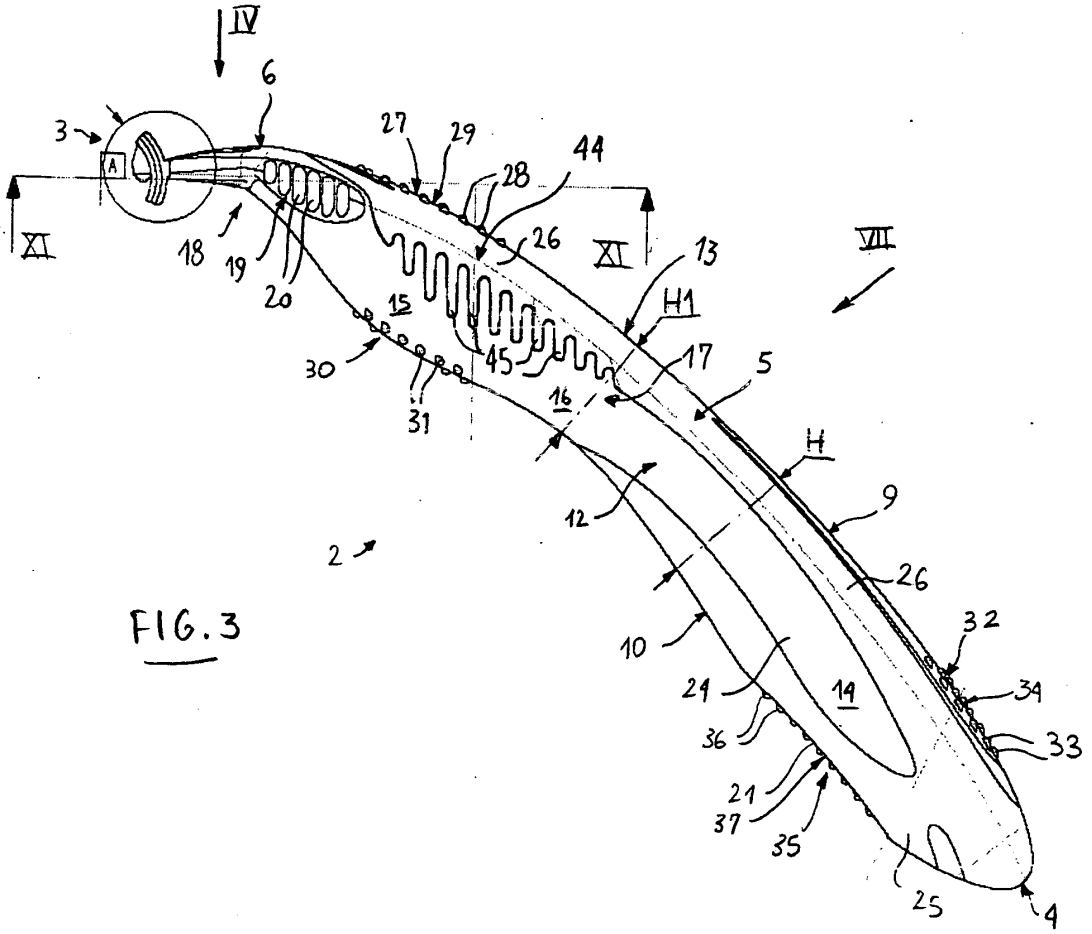

IV
6
3
27
29
44
28
26
XI
XI
18
19
20
13
VII
H1
15
17
5
30
45
16
31
H
9
12
2
26
32
10
34
24
19
33
36
21
37
35
25
4

FIG.3

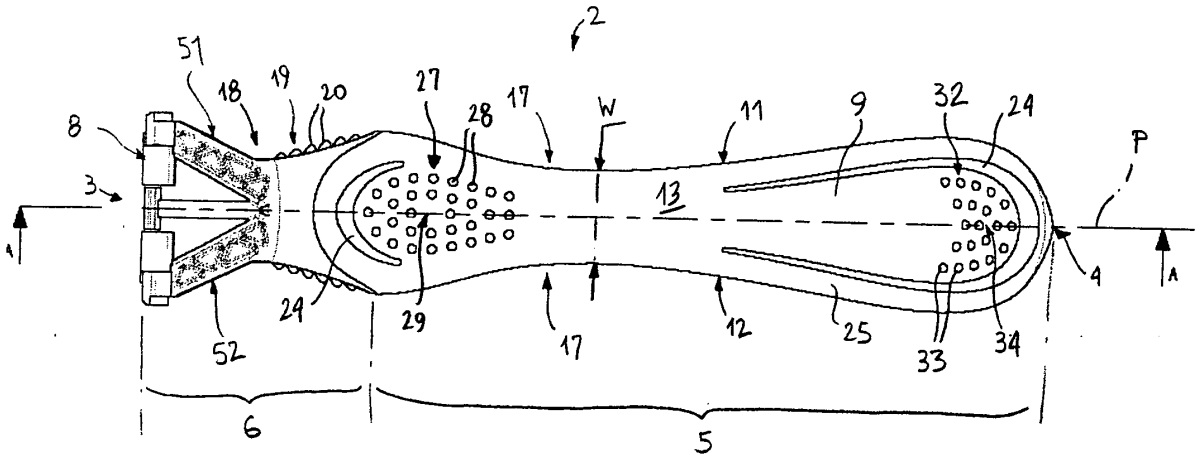

2
51
18
19
20
27
28
17
W
11
9
32
24
P
8
3
13
4
A
24
29
17
12
25
33
34
52
6
5

FIG.4

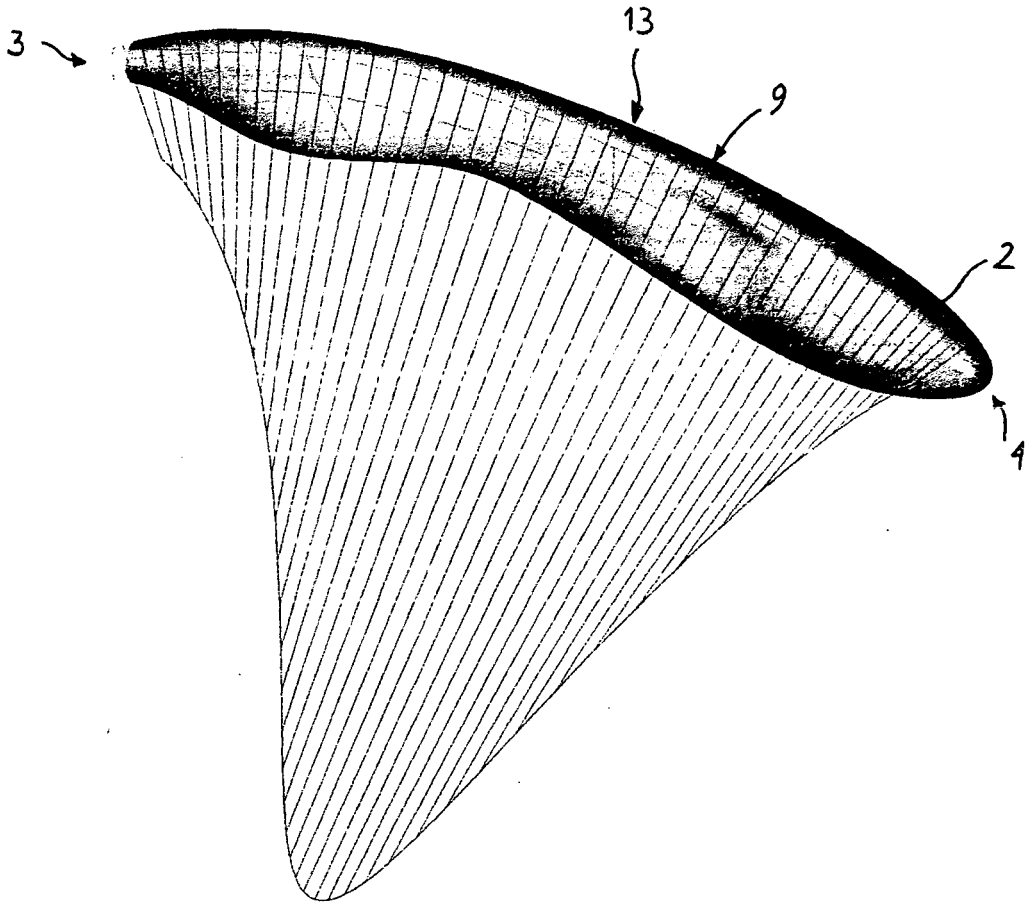


FIG.5

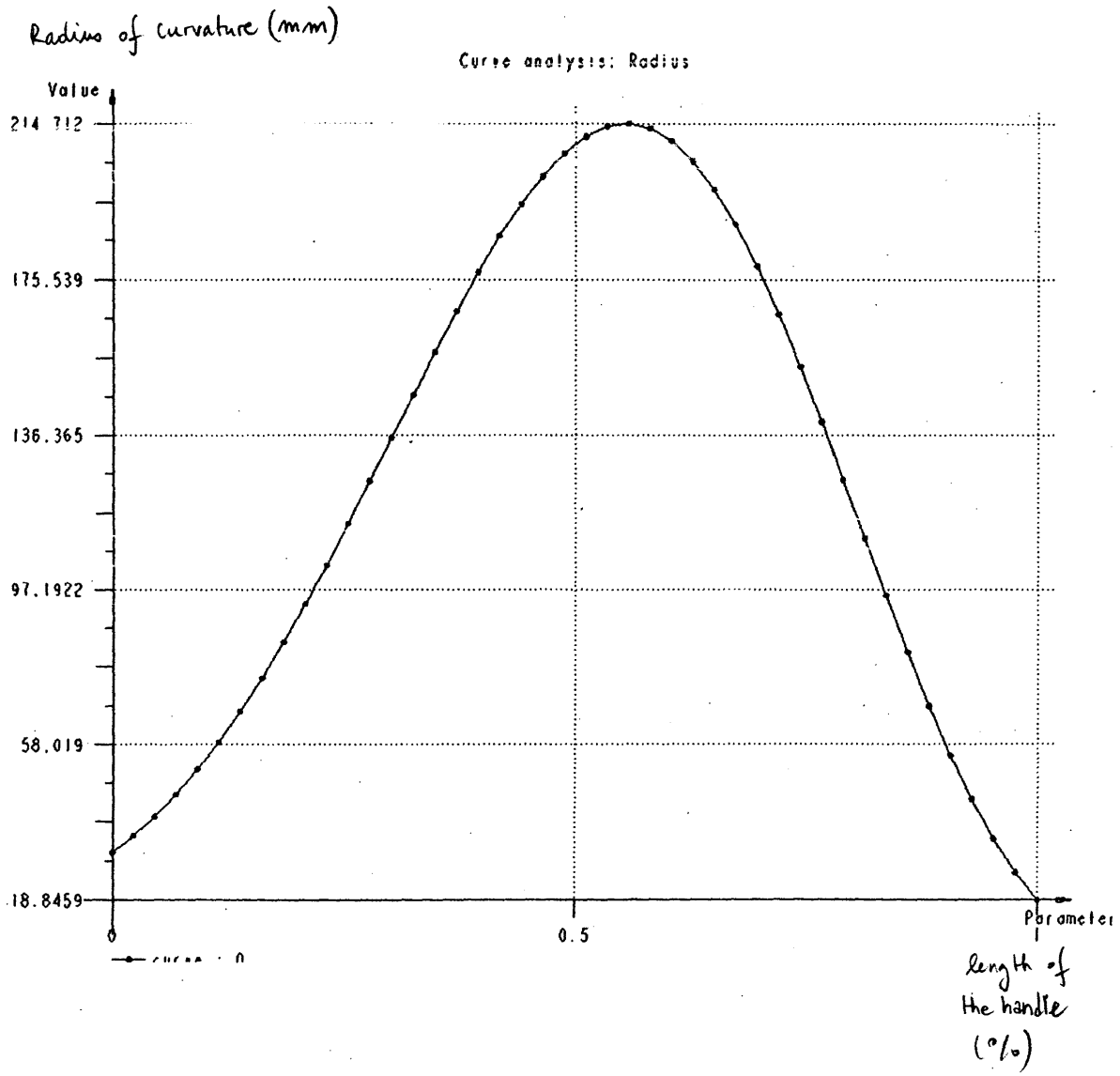

Radius of curvature (mm)
Curve analysis: Radius
Value
214.712
175.539
136.365
97.1922
58.019
18.8459
0
0.5
Parameter
length of the handle (%)

FIG. 6

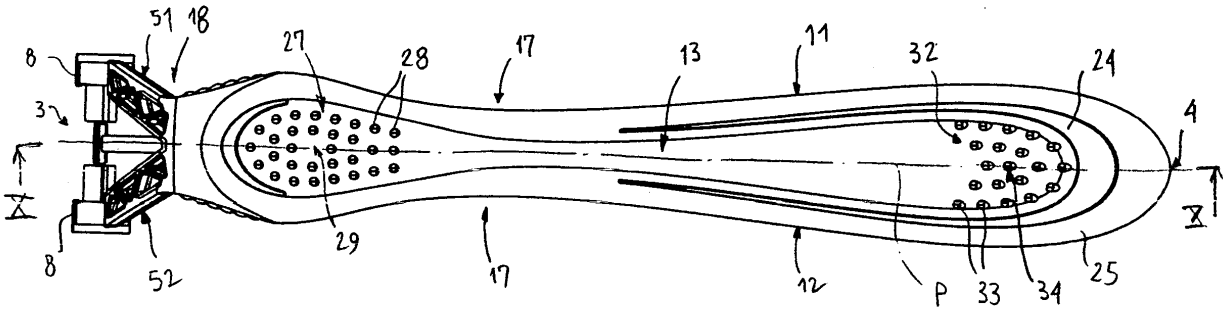


FIG. 7

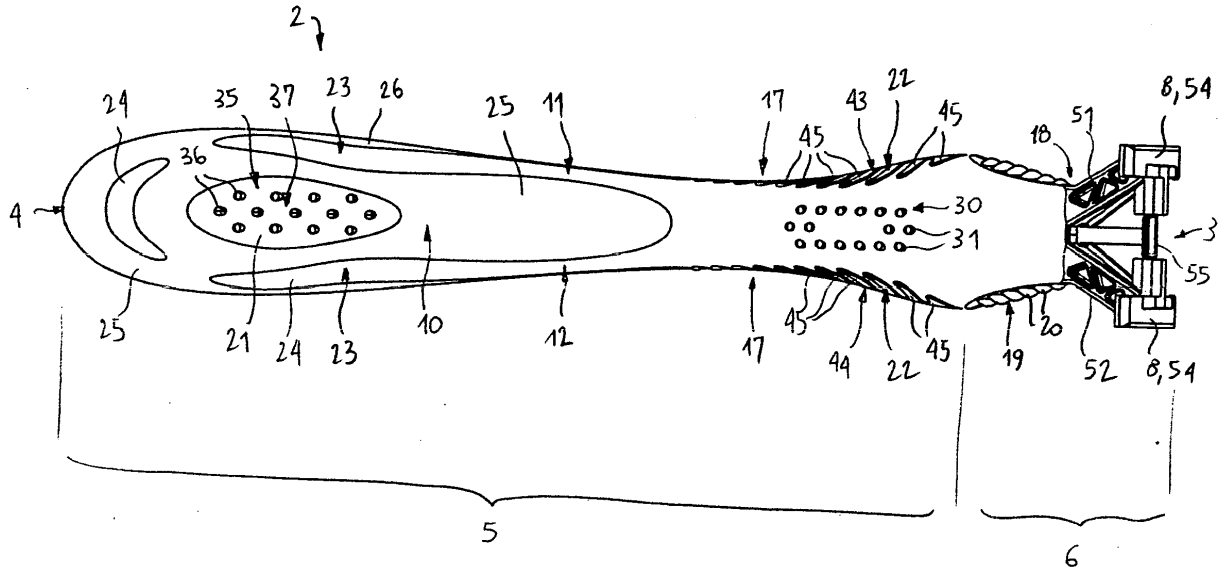

2
24
35
37
23
26
25
11
17
43
22
45
8,54
51
18
36
4
30
31
3
55
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23
10
12
17
43
49
22
45
19
20
52
8,54
5
6

FIG. 8

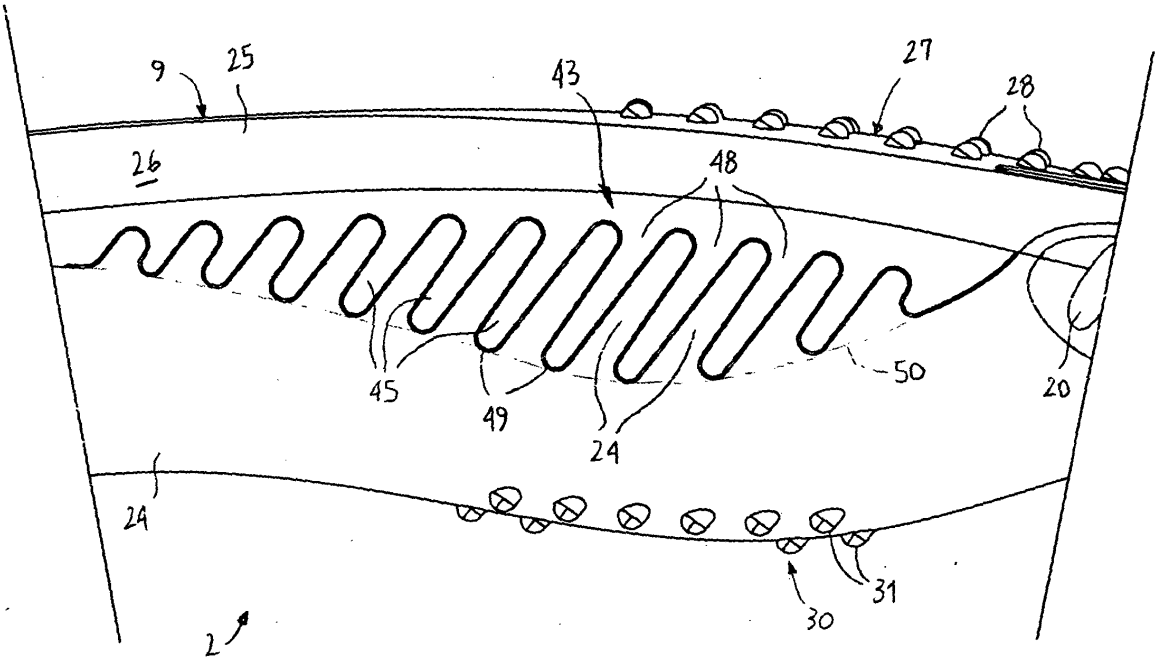


FIG.9

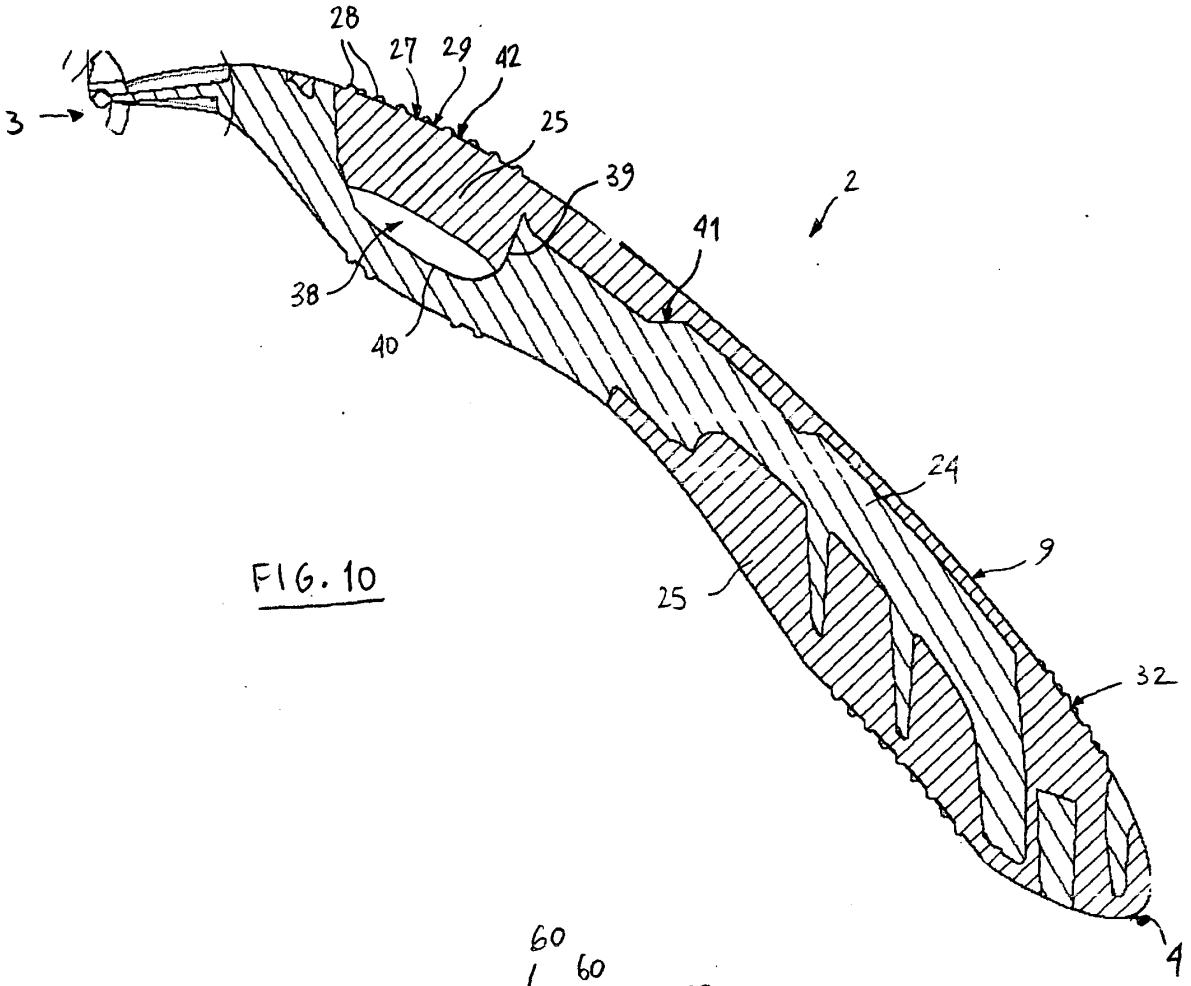

28
27
29
42
25
39
41
2
3
38
40
24
9
25
32
4

FIG. 10

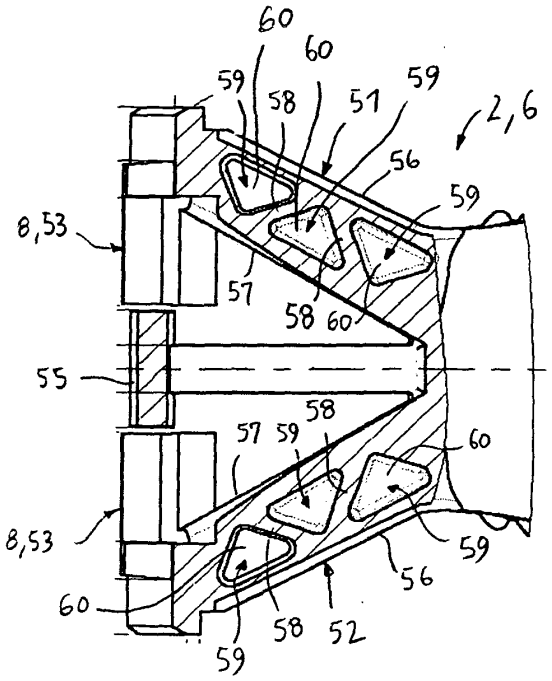

60
60
59
58
51
59
2,6
56
59
8,53
57
58
60
55
58
57
59
60
8,53
59
56
60
58
52
59

FIG. 11

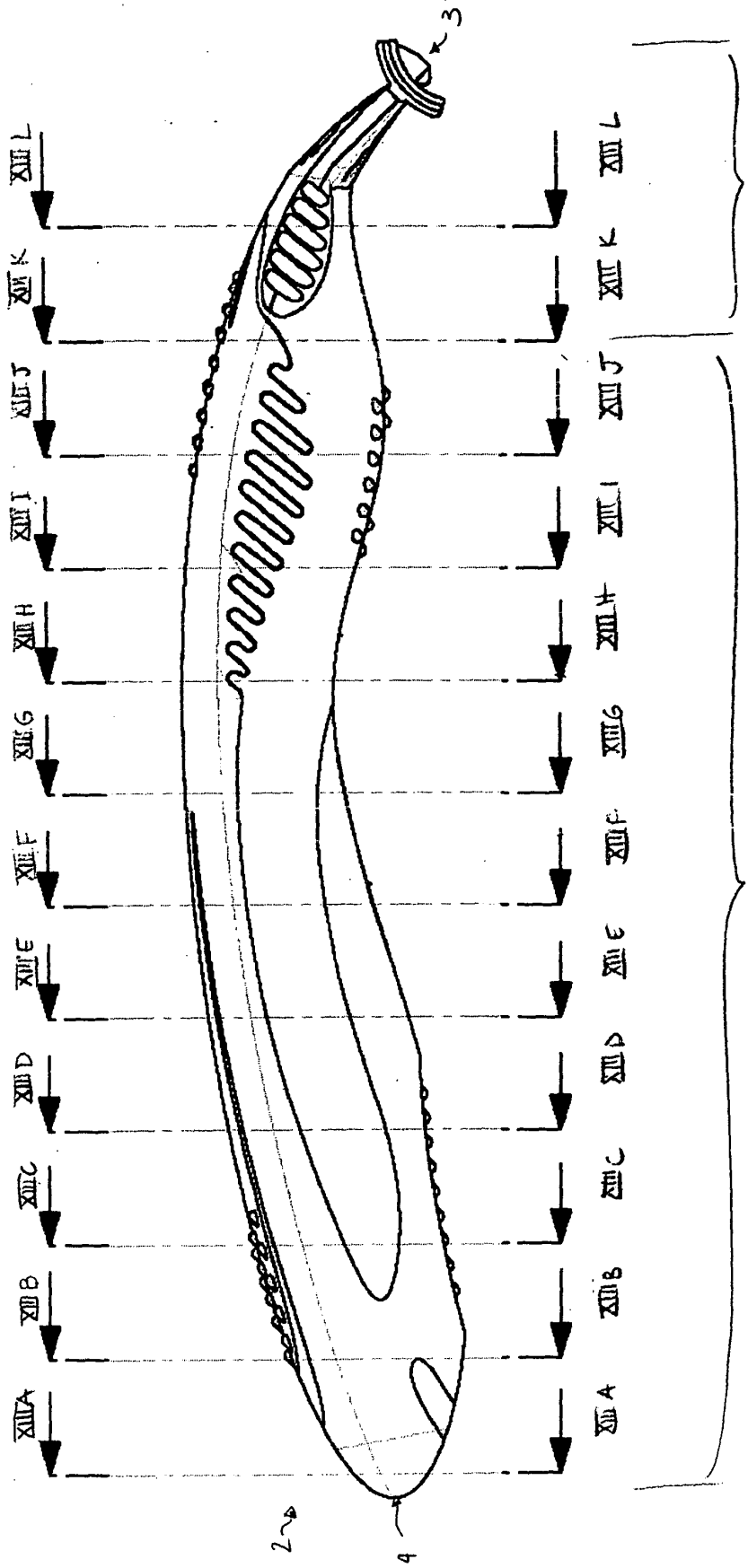
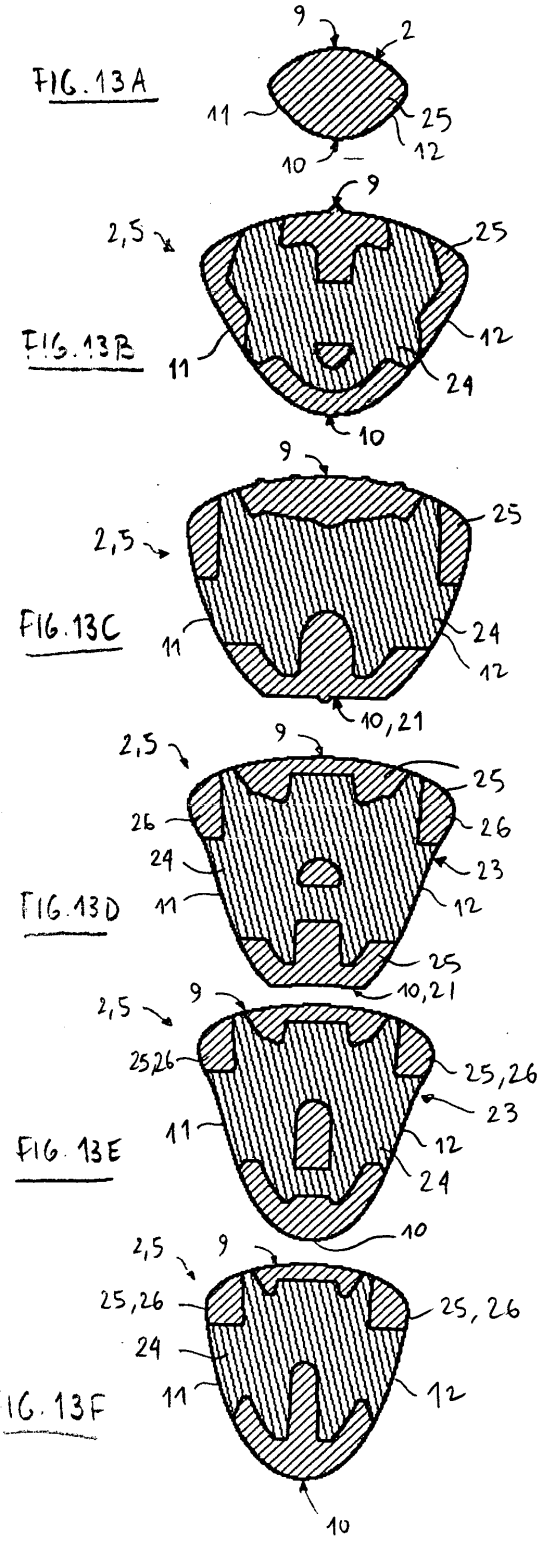
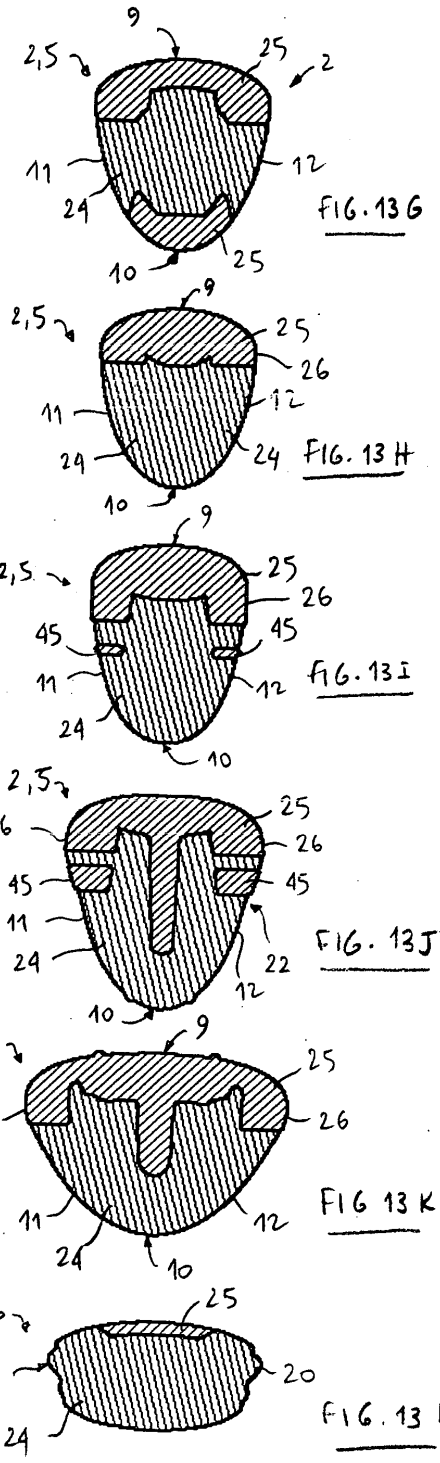

3
XIII L
XIII K
XIII J
XIII I
XIII H
XIII G
XIII F
XIII E
XIII D
XIII C
XIII B
XIII A
6
5
2
4

FIG. 12


9
2
11
25
12
10
2,5
24
10,21
26
23
25,26
FIG. 13A
FIG. 13B
FIG. 13C
FIG. 13D
FIG. 13E
FIG. 13F


9
2,5
25
2
11
12
24
10
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45
22
FIG. 13G
FIG. 13H
FIG. 13I
FIG. 13J
FIG 13K
2,6
19
20
FIG. 13L

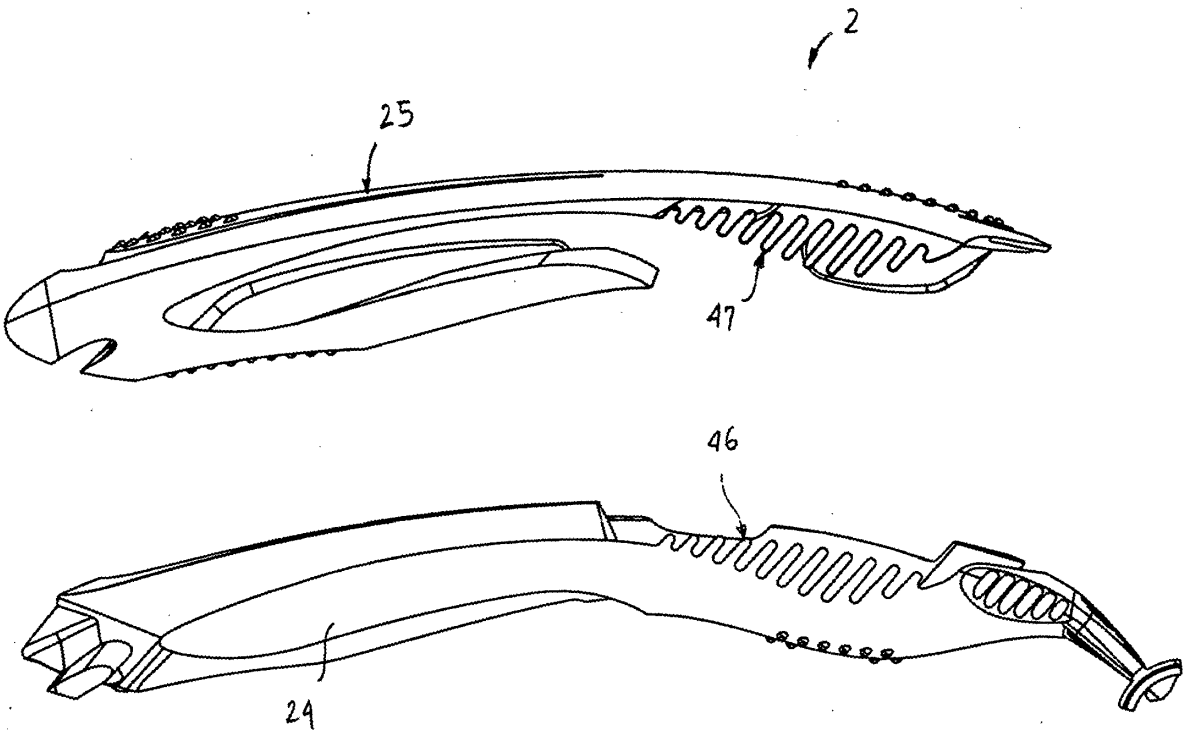


FIG. 14

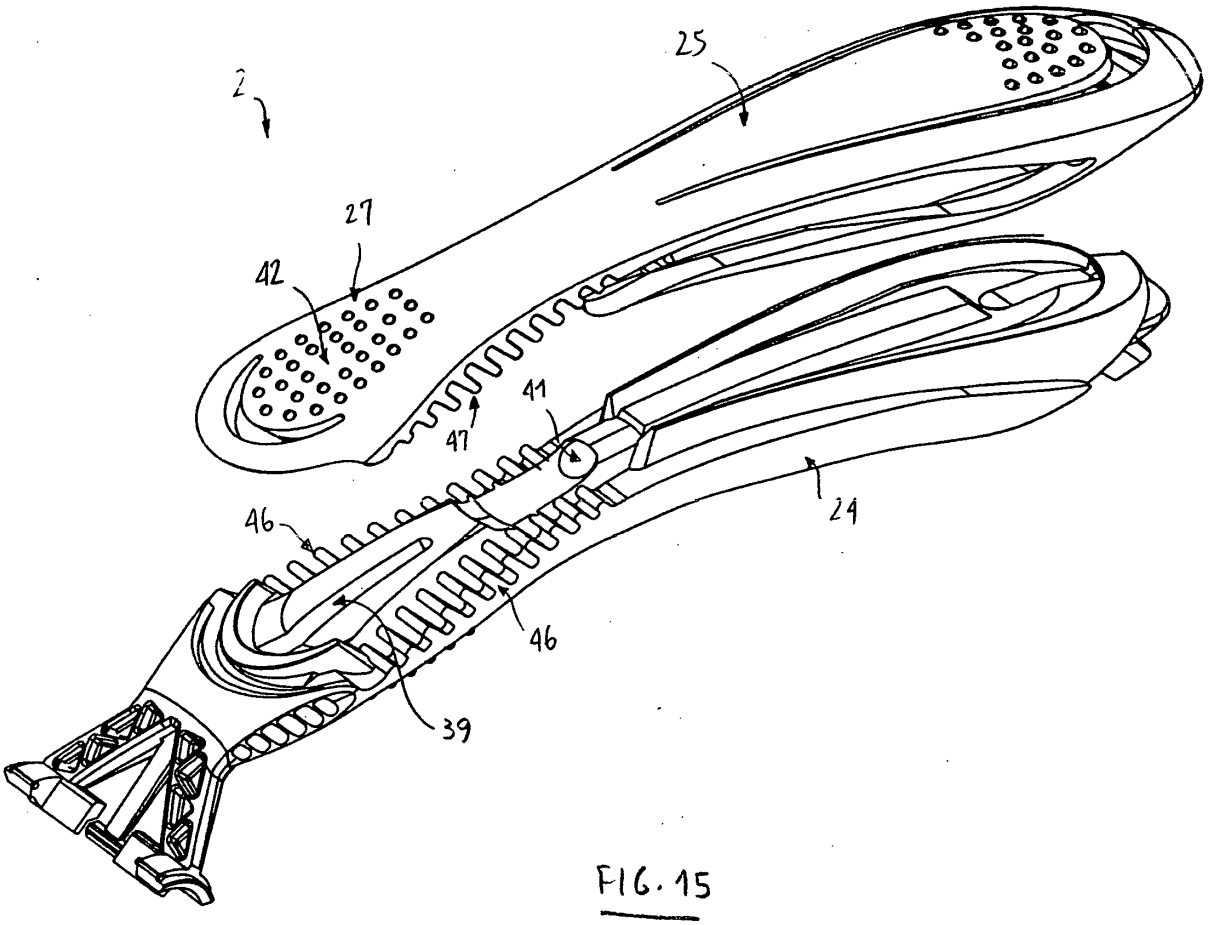


FIG. 15

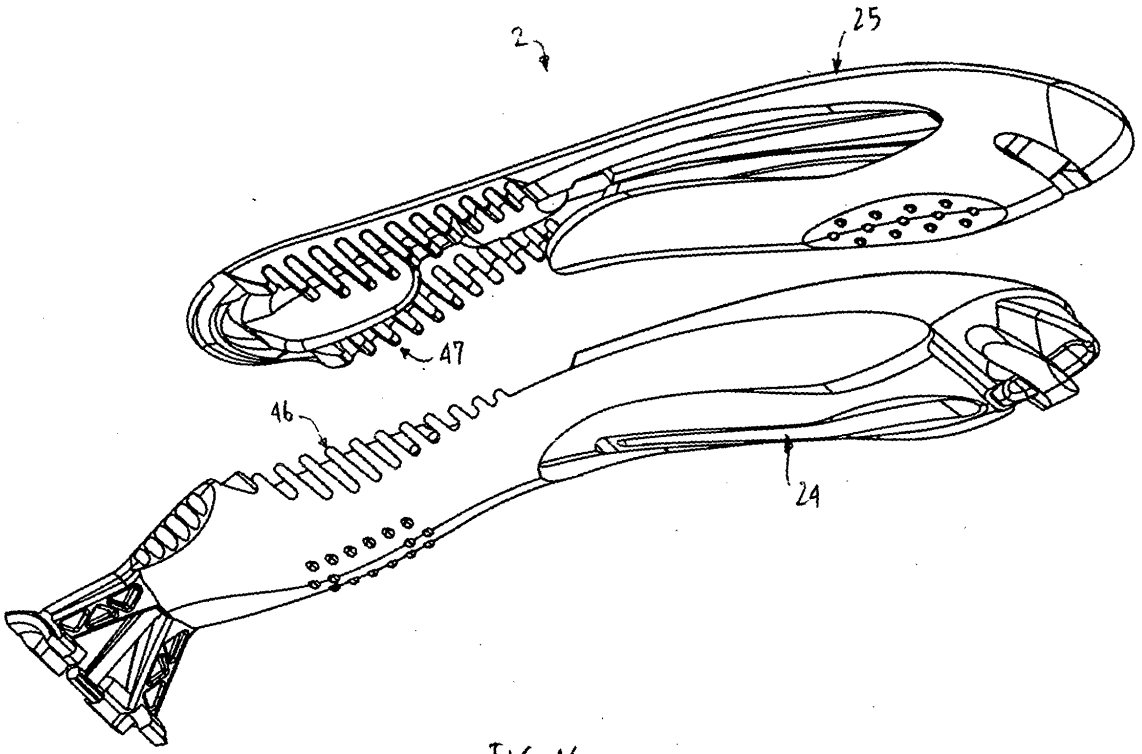


FIG.16

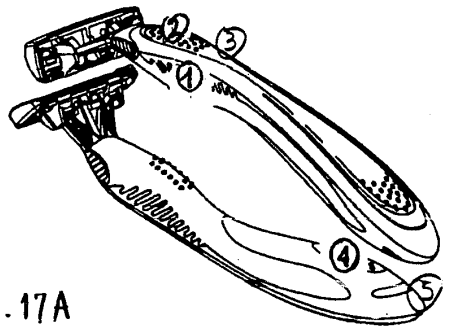


FIG.17A

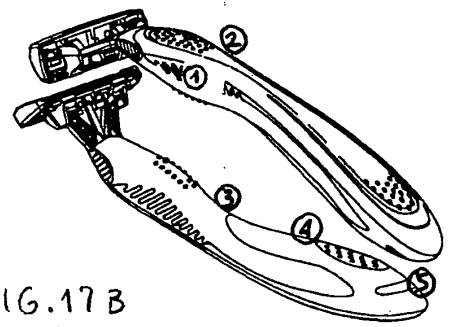


FIG.17B

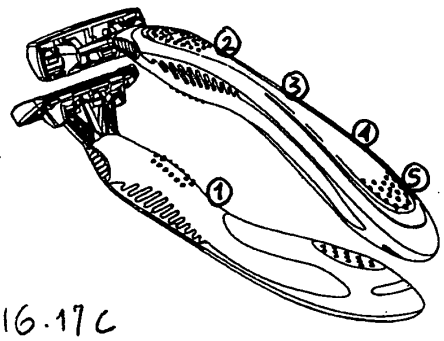


FIG.17C

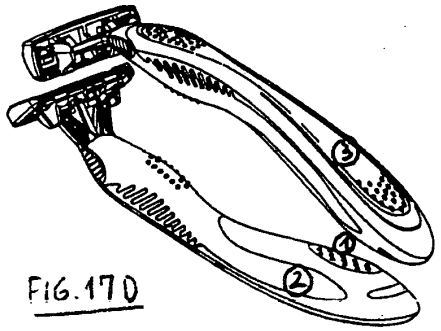


FIG.17D

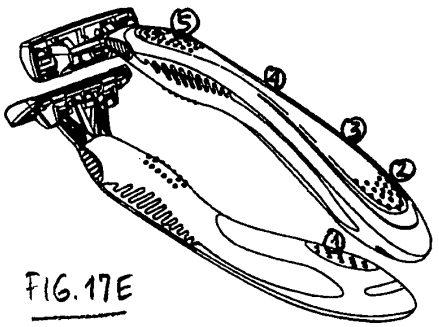


FIG.17E

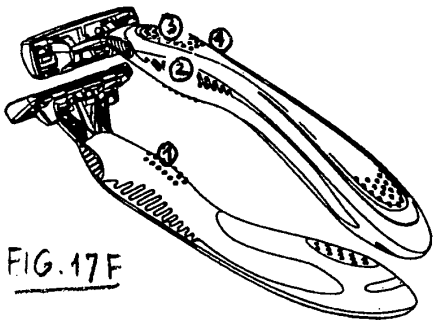


FIG.17F

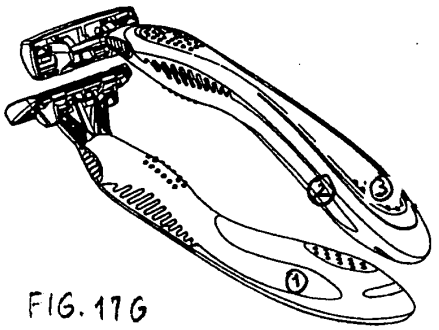


FIG.17G

REFERENCES CITED IN THE DESCRIPTION

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- US 20040103545 A, Dansreau **[0006]**