(11) **EP 1 876 315 A1**

(12)

EUROPEAN PATENT APPLICATION published in accordance with Art. 153(4) EPC

(43) Date of publication: 09.01.2008 Bulletin 2008/02

(21) Application number: 05825263.6

(22) Date of filing: 01.12.2005

(51) Int Cl.: **E04G 21/32** (2006.01) **E04G 5/04** (2006.01)

(86) International application number: **PCT/ES2005/000659**

(87) International publication number: WO 2006/058949 (08.06.2006 Gazette 2006/23)

(84) Designated Contracting States:

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR
HU IE IS IT LI LT LU LV MC NL PL PT RO SE SI
SK TR

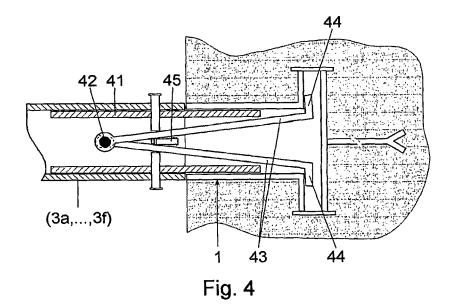
(30) Priority: **01.12.2004 ES 200402891 15.03.2005 ES 200500601**

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(54) INTEGRAL SAFETY SYSTEM WHICH CAN BE USED FOR CONSTRUCTION

(57) This system consists of: support pieces (1, 1a) intended to be permanently fixed to the structure of the construction, interchangeable supports (30) fitted with a fixing device (4) for attachment to any of the support pieces (1, 1a) and with means of attachment for safety devices or load-bearing devices, intermediate supports (5, 14, 18) that can be coupled to the interchangeable sup-

ports and safety elements that can be coupled to the intermediate supports and/or the interchangeable supports. These protective elements include: head pieces (6) of lifelines, modular masts, angled brackets for attaching safety nets (9), protective canopies, safety guard masts (15), telescopic baseboards (16), extendible railings (17) and auxiliary railings (19).



EP 1 876 315 A1

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Object of the invention

[0001] This invention refers to a complete safety system applicable to construction sites of the type that consist of a number of support pieces with tubular configuration, intended to be fixed permanently to the structure of the construction by incorporating them into the frame and/or by welding them to the metal structure of the frame, leaving one of the openings of these tubular parts accessible.

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Background to the invention.

[0002] The construction of structures presents specific problems in terms of worker protection, particularly of carpenters and form setters, as their work takes place during the construction process and there are construction areas in which it is particularly difficult to install suitable protective measures. This problem also exists when repair or maintenance work is taking place on the finished construction, as it is often necessary to use scaffolding, lifelines or other systems for securing harnesses for the attachment of workers, hoists or specific apparatus, such as for the external cleaning of windows or facade enclosures. Structures do not usually have appropriate equipment for the secure and reliable support of these elements.

[0003] At present, these problems are resolved specifically and individually, using various non-standard elements, so that the anchors or supports used to install a specific protection or support element cannot be adapted to other, different elements.

[0004] For example, in the field of construction, widespread use is made of safety nets to prevent workers falling long distances, with these nets and their supports frequently fixed by cords to the columns or structure of the building. The fixing points for safety cables for form setters are fixed to metal posts that are mounted on sleeves or supports built into the concrete or soldered to the metal structure of the structure under construction. In other cases, these cables are fixed to posts that have a perforated plate at the lower end so that they can be screwed on to the frame, or support clamps that grip onto a floor of the frame.

[0005] Protective canopies to prevent rubble or other materials falling down to the pavement below are usually positioned using a number of horizontal brackets positioned to jut out and fixed using screws and/or welded to the frame or to the facade of the building on which work is being carried out, with the edges of the consecutive plates of the cover then fixed onto the abovementioned brackets. This leads to a high level of instability, with the consequent risk of falling of the plates that have been screwed/welded in a jutting out position and the resultant fall of the materials that have accumulated on them.

[0006] At present, to fix certain of these elements, such

as support posts, safety cables and lifelines, support pieces in tubular form are used. These are fixed permanently to the structure, allowing the attachment of a specific safety element.

[0007] Some examples of this type of device are described in the utility models 200101433 and 200302846, which have support pieces that are fixed permanently to the structure of the construction and that allow the exclusive fixing of safety guards or harnesses.

[0008] These devices therefore provide specific solutions to concrete problems during the construction process, but do not provide sufficient versatility to solve the variety of problems that emerge as the work is being carried out and after it is complete, during maintenance and repair work, external cleaning, etc., such as the possibility of fitting safety nets, suspended scaffolding or canopies to protect pedestrians from falling materials or tools.

[0009] Specifically in the utility model 200302846, safety guard bars are fixed to a support that partially emerges from the inbuilt support piece, to which it is fixed using an internal bolt.

[0010] In this case, the use of inbuilt support pieces can constitute a problem for worker safety, particularly during repair and/or building conservation tasks, as the strength of the mounting of the safety guard bar depends on internal pieces (supports and bolt) the state of preservation of which cannot be checked.

[0011] In the case of the utility model 200101433, the safety guard railing is fixed to the inbuilt support piece using an end tooth which is inserted into a cavity to the back of the support and which is immobilised in this position with a "U"-shaped wedge that is also inserted into the support and fixed using an external screw.

[0012] In this case, the mounting of the safety guard involves significant risk for the worker, as he or she must go beyond the frame in order to insert the edge of the bar into the front of the support piece and then for the positioning of the wedge and the tightening of the screw. In addition, the safety guard itself is moved towards the edge of the frame, which obviously means that it provides insufficient safety protection.

Description of the invention

[0013] The safety system that is the subject of this invention is of the type that consists of a number of support pieces that are tubular in configuration, intended to be fixed permanently to the structure of the construction by incorporating them into the frame and/or by welding them to the metal structure of the frame, leaving one of the openings of these tubular parts accessible.

[0014] This safety system has certain specific construction characteristics intended to allow the stable and reliable fixing of different safety devices onto these support pieces, such as safety guard rails, safety cables, safety nets, protective canopies, suspended scaffolding, harnesses or any other safety element required, using interchangeable supports of different configurations for

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this. A special feature of this invention is that all of the interchangeable supports have the same measurements to allow them to be coupled to the inbuilt support pieces. [0015] This safety system provides a series of advantages, among which the following should be highlighted: appropriate protection for workers during the installation of the system itself and particularly during the installation of the support pieces that are incorporated into the perimeter area of the frame, allowing one or more safety elements to be mounted on these support pieces using a single interchangeable support, according to the requirements of each case, allowing platforms to be fitted to the perimeter of the frame that enable the comfortable and safe operation of workers and the formation of extendible auxiliary railings for those areas that are a significant distance apart on the horizontal and that are not as a rule covered by the main railings.

[0016] Other special features of this system are: that there are fixing elements for the interchangeable supports to the inbuilt pieces on the interchangeable supports themselves, which means that their state of preservation can be checked before a support is used and these elements can be substituted and/or repaired should they have deteriorated, and that once one of the interchangeable supports is fixed to one of the support pieces, the retention or blocking elements, consisting of external wedges, remain visible and there is no need for further checking of the tightening of screws or the correct position of the pieces, as the wedge can only be inserted when all of these things are correctly in place.

[0017] In accordance with the invention, this system consists of a number of interchangeable supports intended to be fixed temporarily to support pieces that are fixed permanently by incorporation, welding, etc. to the structure of the building. These interchangeable supports provide the means for fitting certain safety devices, such as: safety guard with baseboard and railing, head pieces for lifelines or safety cords for form setters, angled brackets for the upper fastening of safety nets, supports for the lower fastening of safety nets, supports for safety canopy coverings, telescopic supports for the support of scaffolding or tubular structures and supports for platforms. [0018] The abovementioned interchangeable supports are fitted with a fixing device to allow them to be fitted to and retained on the support pieces. This fixing device consists of: a tubular section partially housed in a tubular configuration of the interchangeable supports and two folding retention feet that partially jut out beyond the tubular section at the end of the support and that have two side claws facing in opposite directions jutting out over the front edge.

[0019] These feet are fitted at the rear to a common axis associated with the corresponding interchangeable support and which can be turned between an operating position in which the claws jut out to the side over the lengthwise projection of the external tubular section in order to fit onto the corresponding support piece and a non-operative position in which said side claws remain

within the space delimited by the lengthwise projection of the external tubular section, allowing them to be freed from the support piece.

[0020] The interchangeable supports provide a transverse passage for fitting an extractable wedge that, in the position of use, is hosted in the transverse passage and is positioned between the two retention feet, keeping them in the operating position of fixing the corresponding interchangeable support to one of the support pieces.

[0021] The support pieces internally define two side cavities which are set face to face to house the respective claws of the support piece when in the abovementioned operating position, with the two feet providing double anchoring for the interchangeable support on the support piece. The fitting of the wedge requires the separation of the anchoring feet, which prevents the insertion of the wedge if the feet are not correctly positioned inside the support pieces and prevents the incorrect fixing of the interchangeable supports with respect to the support pieces.

[0022] For this invention, the turn axis of the retention feet is mounted on the transverse holes cut out of the interchangeable supports and fixed to this support using nuts that are accessible from the outside, which allows the axis to be dismounted and substituted should it show any sign of deterioration.

[0023] The transverse holes for mounting the axis of the retention feet are slightly lengthened in the lengthwise direction of the support, which means that higher fabrication tolerance can be used without reducing the effectiveness of the anchoring, taking into account the fact that the wedge acts against the front side of the windows mentioned and against the jutting out additions on the internal sides of the retention feet, ensuring on the one hand the separation or opening of the retention feet and on the other the correct mounting of the interchangeable support on the support piece, making all of these parts into a stable and unmovable grouping.

[0024] The system has several interchangeable supports, which are fitted with the corresponding fixing device for their coupling to the inbuilt support pieces. These interchangeable supports offer the appropriate configurations for allowing diverse safety elements to be fitted to them, either directly or with the help of intermediate supports.

[0025] The protective elements intended to be fixed directly or with the help of intermediate supports are: angled brackets for the upper fastening of safety nets, safety guards with railings, protective canopy coverings.

[0026] The intermediate supports allow the attachment of the abovementioned protective elements and other elements, such as suspended loads or tubular structures, to the interchangeable supports.

[0027] Additionally, the system consists of a number of positioning bases for fixing the support pieces which are intended to be incorporated into the frame, so that said support pieces remain static during the pouring of cement, which guarantees their correct positioning, and

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of auxiliary supports for the mounting of safety guard railings on the formwork boards.

[0028] These and other characteristics, which are detailed in the claims, will be more easily understood with the help of the practical example shown in the graphics provided below:

Description of the graphics.

[0029]

- Figure 1 shows an overhead plan view of the support piece (1).
- Figure 2 shows an elevation view of the support piece (1a).
- Figure 3 shows an overhead plan view of one of the support pieces sectioned on the horizontal and, facing that, the fixing device for any of the interchangeable supports.
- Figure 4 shows the same view as above with the fixing device of one of the interchangeable supports anchored to the support piece.
- Figure 5 shows a section view of figure 3, sectioned on the vertical.
- Figure 6 shows a section view of a positioning base
 (2) and of one of the support pieces distanced vertically from said positioning base.
- Figure 7 shows a front view of the positioning base
 (2) for support pieces.
- Figure 8 shows an elevation view of the interchangeable support (30a).
- Figure 9 shows an elevation view of the interchangeable support (30b).
- Figure 10 shows an elevation view of the interchangeable support (30c).
- Figure 11 shows a section view of the interchangeable support (30c).
- Figure 12 shows an elevation view of the interchangeable support (30d).
- Figure 13 shows an elevation view of the interchangeable support (30e).
- Figure 14 shows an elevation view of the interchangeable support (30f).
- Figure 15 shows a side view of the interchangeable support (30f).
- Figure 16 shows an elevation schematic diagram of the attachment of the interchangeable support (30f) to a support piece that is vertically inbuilt into a frame, facing the zone below.
- Figure 16a shows an overhead plan view of the interchangeable support (30f).
- Figure 17 shows a section view of a telescopic intermediate support (5) for the fixing of scaffolding or tubular structures.
- Figure 18 shows an explanatory detail of the fixing of the telescopic support (5) supporting scaffolding.
- Figures 19 and 20 show elevation views of routing and the plan view of a head piece (6) for the attach-

- ment of lifelines or safety cables.
- Figure 21 shows an elevation view of a supplement (7) applicable to the configuration of variable length masts
- Figure 22 shows an exploded elevation view of an example of manufacturing a support for protective canopy coverings.
 - Figure 22a shows an overhead plan view of parts for supporting the covering of a protective canopy, positioning them on the support of the figure above.
 - Figure 22b shows an elevation view of some of the pieces for supporting the covering of the canopy, shown in the previous figure.
 - Figure 23 shows a detail of the attachment of the support for protective canopy coverings, fixed with cables or straps.
 - Figure 24 shows an exploded elevation view of an angled bracket for supporting safety nets aligned with an interchangeable support (30b).
- Figure 25 shows a detail of the attachment of the angled bracket during works, fitted onto one of the interchangeable supports (30b) and fixed from above by a strap with a central elastic portion, to another interchangeable support (30b).
- Figures 26 and 27 show elevation and section views respectively of an intermediate support (14) used in the fixing of safety masts, baseboards and safety nets.
 - Figure 28 shows a section view of a safety guard mast (15).
 - Figure 29 shows an explanatory detail of the mounting of the safety guard mast (15) on the intermediate supports (14) and of the mounting of a telescopic baseboard (16) on these masts.
- Figure 30 shows a profile view of the telescopic base-board (16).
 - Figure 31 shows a plan view of an extendible railing (17), with hooks for a safety net to be fitted, mounted on two safety guard masts (15).
- Figures 32, 33 and 34 show elevation, section and plan views of passages of an intermediate support (18) for the support of platforms.
 - Figure 35 shows an elevation view of the intermediate support (18) mounted on an interchangeable support 30c.
 - Figure 36 shows an elevation view of an auxiliary railing (19) used to join railings arranged on different horizontal planes.
 - Figures 37 and 38 show elevation and section views of an auxiliary support for mounting safety guard rails, fixed to a formwork board.

Preferred embodiments of the invention

[0030] Two support pieces (1, 1a) can be seen in the figures that are of tubular configuration in a "T" shape. These are intended to be incorporated or fixed definitively to the construction so that the mouth of the central wing

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remains accessible from the outside in order to allow the coupling of different interchangeable supports (30a, ... 30f).

[0031] The support pieces (1a) consist of a steel rope or cable (11) intended to remain in a protruding and visible position in order to provide a coupling and permanent fixing point for workers implementing a safety system.

[0032] These support pieces (1a) also have tubes (12) on the sides to allow them to be fixed to the beams of the frame assembly. These support pieces (1a) will preferably be positioned vertically and corresponding with the pillars of the frame.

[0033] The support pieces (1 and 1a) allow certain interchangeable supports (30a, ... 30f) shown in figures 8 to 16 to be coupled and fixed to them. Each of said interchangeable supports has a fixing device (4) on one of its ends, to allow it to be immobilised on the support pieces (1, 1a).

[0034] As can be seen in figures 3, 4 and 5, this fixing device (4) consists of: an external tubular section (41) that can be coupled internally to the support pieces (1, 1a) and two retention feet (43) which at the front end have two side claws (44) facing opposite directions. These retention feet (43) are mounted at the rear end on a common axis (42), which can be turned between: an operating position in which the claws (44) jut out to the side over the lengthwise projection of the external tubular section (41) to in order to fit onto the corresponding support piece (1) and a non-operative position in which said side claws (44) remain within the space delimited by the lengthwise projection of the external tubular section (41), allowing them to be freed from the support piece (1). The feet (43) are immobilised in the open or anchoring position by a wedge (45) that is inserted into a transverse passage (46) to remain in position between the two retention feet (4).

[0035] To fix the support pieces (1) in a horizontal position with respect to the formwork, prior to pouring in the cement that will provide the frame, this invention consists of a number of positioning bases (2) shown respectively in elevation and section plan in figures 6 and 7.

[0036] The tops of these positioning bases (2) define the routing (21) for the stable, horizontal support of the support pieces (1) and support feet (22). Both the routing (21) and the feet (22) have holes (23) to allow the mounting of fixing elements such as nails, screws or similar.

[0037] The interchangeable support (30a), shown in Figure 8, has a straight tubular section (301) which has a number of elements fixed to it: at one end is the corresponding fixing device (4), to the top is a diagonal tubular section (302) for coupling various protective elements and at the front end, a ring (305) for anchoring cables, tensioners or similar elements.

[0038] In the assembly position of the interchangeable support (30a) on the support pieces (1, 1a), the diagonal tubular section (302) is facing the frame, which allows the worker to have easy access to it from the frame, reducing the risk of falling accidents. This tubular section

(302) has a number of transverse holes (303) for the retention of the protective element coupled to it with a pin (304).

[0039] This interchangeable support (30a) is used for fixing intermediate supports (Fig. 18) and cables or straps (Fig. 23), as will be explained below.

[0040] The interchangeable support (30b), shown in Figure 9, is configured in a similar way to the interchangeable support (30a) and also has a tubular section with a tipping motion (306) on the upper section for coupling angled brackets for the attachment of the safety net. (Fig. 25).

[0041] The possibility to tip the tubular section (306) allows it to be positioned towards the frame so that a safety element can easily be coupled to it, such as an angled bracket for attaching safety nets, and to then be tipped towards the exterior of the frame, so that the angled bracket remains tilted towards the exterior, jutting out beyond the frame.

[0042] The interchangeable support (30c) consists of a straight tubular section (307) which is composed of: at one end, the corresponding fixing device (4); in the intermediate zone, a side ring (308) and at the front end, a transverse hole (309) for the retention of additional parts using the corresponding pin. This is used for the attachment of protective canopies (Fig. 22) and of supports for platforms (Fig. 35).

[0043] The interchangeable support (30d), represented in Figure 12, is intended to support extremely heavy-weight suspended loads in overhanging frames and consists of a straight tubular section (310) that has the corresponding fixing device (4) at one end and on the other end has an upper arm (311) and a lower arm (312), with a noticeable "L" shape cross section, intended to be positioned parallel above and below a floor of the frame. The upper arm (311) of the interchangeable support (30d) has a foot (313), which is adjustable in height, to fix it on the frame, while the lower arm (312) has a row of transverse holes (314) for fixing suspended loads such as suspended scaffolding, harnesses, hoists or similar.

[0044] The interchangeable support (30e), represented in the figure (13), allows the overhanging attachment of suspended loads. This interchangeable support (30e) consists of a straight tubular section (315) which has the corresponding fixing device (4) at one end and to the side has a lower plate (317) with a row of transverse holes (318) for hooking on suspended loads and an upper ring (319) for fixing support cables or straps.

[0045] The interchangeable support (30f) shown in figures 14, 15, 16 and 16a, is fixed onto an element (1) that is incorporated into the lower surface of the frame. This support is used mainly in those cases where the frame has a decorative front which will not allow the positioning of the element (1) in the horizontal position on this front of the frame.

[0046] The interchangeable support (30f) is of tubular configuration in the shape of an inverted "T", with the corresponding fixing device (4) for coupling to the piece

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(1) on the upper edge of the central tubular section (320). **[0047]** The horizontal tubular section (321) has an opening (322) at one end for the optional coupling of a fixing device (4), with the claws (44) going through slots (326), or of a tongued and grooved supplement. In all cases these elements are attached by a pin (323) that is mounted on the hole (325). The tubular section (321) has a height-adjustable support foot (324) on the opposite edge, intended to be supported by the lower surface of the frame, as shown in the figure (16), to provide greater stability and prevent sideways rocking.

[0048] As can be seen in figures 17 and 18, the safety system incorporates a number of intermediate telescopic supports (5) for attaching scaffolding or auxiliary structures. This telescopic support (5) can be coupled to the diagonal tubular section of the interchangeable support (30a).

[0049] The abovementioned intermediate telescopic support (5) consists of a tubular section (51) on which a tubular prolongation (52) is fitted telescopically, the latter ending in a pressure brace (53). As shown in Figure 18, this telescopic support (5) enables scaffolding or any similar tubular structure to be firmly attached using the brace (53).

[0050] The tubular section (51) and the tubular prolongation (52) have holes positioned along them transversally (53) to allow them to be fixed in different relative positions using a pin (54).

[0051] The tubular section (51) has a diagonal tubular addition (55) which is intended for coupling to the support (30a), fixing it in the desired position using the corresponding fixing pin.

[0052] The intermediate telescopic support (5) can be positioned on the interchangeable support (30a) by the worker with total safety, as he or she will be attached to the rope (11) of one of the support pieces (1a), as shown in the diagram in Figure 18.

[0053] Figures 19 and 20 show elevation and overhead plan views of the head piece (6) of a lifeline that consists of a tubular section (61) with a number of rings (62) in the sides for fastening safety cables or lifelines for form setters.

[0054] The tubular section (61) is prolonged at one end by a tubular addition (63) that allows this head piece (6) to be attached, either directly onto one of the interchangeable supports (30c) or through a modular mast, based on successive supplements (7), as shown in Figure 21. The tubular addition (63) of the head piece (6) has a transverse hole (64) so that it can be retained in the assembly position by means of a pin.

[0055] The supplements (7) allow masts of different lengths to be made for different purposes by the addition of successive pieces, as will be described below. One of these purposes is as an attachment point for the head piece (6) for lifelines.

[0056] These supplements (7) consist of a tubular section (71) which has a ring (72) on the side for fixing attachment elements or tensioners.

[0057] The abovementioned tubular section (71) has a transverse hole (73) at one end for fixing several successive supplements (7) in the coupling position using a pin (74) or for fixing other parts such as the head piece (6) for lifelines.

[0058] This tubular section (71) has a tubular prolongation (74) of a smaller diameter on the other end for coupling to the interchangeable supports (30a, ... 30f) or to another similar supplement (7), while the tubular prolongation (75) has a transverse hole (76) for holding it in the assembly position using a pin or similar.

[0059] The supplements (7) allow, as mentioned above, the conformation of modular masts of variable lengths which are applicable both for the angled brackets for attaching safety nets and in supporting the head pieces (6), or in the conformation of supports for protective canopy coverings.

[0060] Specifically, Figure 22 shows a support for protective canopy coverings, consisting of an interchangeable support (30c) intended to be anchored to one of the support pieces (1) incorporated into the frame, a supplement (7) and a bent tubular end piece (8), which has a ring (81) at the front end and a tubular addition (82) at the back end for tongue and grooved coupling to other parts, and a hole (83) for the attachment of a retention pin. [0061] This modular configuration means that it is possible to obtain supports for canopies of varying lengths, reinforcing support strength using support cables or straps (84) that can be fixed at one end to the rings in the pieces (7 and 8) and at the other end to the end ring of one of the interchangeable supports (30a or 30b), fixed to the upper floor of the frame with the corresponding support piece (1) as shown in Figure 23.

[0062] The covering of the protective canopies is complemented with a number of tubular parts (20), configured in the form of an "H", intended to support the extremes of the canopy surface plates (20a). The abovementioned tubular pieces (20) have on their lower side, in the middle, two parallel fins (201) that laterally embrace the support (30c) or the supplements (7) that make up the canopy support, and an intermediate tip (202) that is housed in the transverse holes cut into said pieces to this effect, with the pieces (20) fixed in the assembly position by a pin that passes through a hole cut out of said tip (54).

[0063] As shown in figures 24 and 25, the angled brackets for attaching safety nets (9) consist of a mast, the length of which can be regulated by the coupling of successive supplements (7) and an end tubular piece (91), generally configured in an "L" shape, which forms part of the angled bracket itself.

[0064] This tubular piece (91) has a number of lower rings (92) on its wing or end section for the sliding passage of an attachment cord for the net (9). The lower end of the tubular piece (91) has a tubular prolongation (93) that is smaller in diameter and that is furnished with a transverse hole (94) for the coupling and fixing of the upper supplement (7) of the mast, using a pin.

[0065] The angled bracket is mounted on the foldable

tubular piece of a support (30b) to facilitate its convenient mounting from the frame and to allow the later inclination of the angled bracket towards the exterior.

[0066] The side rings of the supplements (7) of the mast allow, in this case, the mast to be fixed to the end ring of the interchangeable support (30b) mounted on the upper floor of the frame using attachment elements (95) that consist of an elastic portion (96) to dampen any possible impact received by a worker should they fall onto the element supporting the safety net (9).

[0067] To attach the lower edge of the net and the support of the safety guards, the system has intermediate supports (14). One of these supports can be seen in elevation and in section plans in Figures 26 and 27.

[0068] This intermediate support (14) has an angled tubular section (141), intended for fixing on one of the interchangeable supports (30a or 30b), as shown in Figure 25. A tubular prolongation (142) is mounted telescopically on the tubular section (141). The end of this prolongation folds towards the upper zone in a tubular section (143) for the coupling of a safety guard mast (15) as shown in Figure 29.

[0069] The abovementioned tubular prolongation (142) has a number of side additions (144) at the end, also tubular, which have holes (145) for the optional mounting of an extendible baseboard (16) represented in Figures 29 and 30.

[0070] The support (14) has on the lower side of the end of the tubular prolongation (142) a ring (147) for the attachment or sewing of the lower edge of the net using a cable, as shown in Figure 25.

[0071] Both the tubular section (141) and the tubular prolongation (142) of the supports (14) are equipped with transverse holes (146) so that they can be fixed in the assembly position by a retention pin.

[0072] The safety guard mast (15) consists of a tubular post (151) that can be coupled to the support (14) and with crosspieces (152) at different heights with transverse holes (153) for mounting telescopic railings (17).

[0073] The tubular post of the safety guard mast (15) also has a hole (154) close to its lower zone for the attachment of the baseboard (16) as shown in Figure 29.

[0074] As shown in Figure 30, the abovementioned baseboard (16) consists of a pair of plates (161 and 162) of a general "C" configuration and with similar sections, to be mounted lengthwise with the possibility of relative movement.

[0075] The plates making up the baseboard (16) have two lower holes (163) at their ends, intended to allow them to be fixed to the holes (145) in the support (14) and an upper hole (164) for them to be fixed using a pin or similar to the hole (154) of the safety guard masts (15). [0076] The telescopic railing (17), represented in Figure 31 and intended for coupling to the safety guard masts (15), consists of a male section (171) mounted telescopically to a female section (172). Both sections have side tips (173) at the opposite ends for mounting on the holes (153) of the safety guard masts (15).

[0077] The male section (171) is fixed in the desired position with respect to the female section (172) using a jackscrew (174) radially mounted on the female section in question (172).

[0078] The railing (17) may have hooks (175, 177) for fixing a safety net. Specifically, in the example shown in Figure 31, the female section (172) has hooks (175) attached by welding, while additional hooks (177) for the retention of the net are mounted on the male section (172) by moveable sleeves (176).

[0079] The system of the invention consists of intermediate supports (18) for platforms, with one of these supports represented in elevation, section and overhead plan views in the Figures 32, 33 and 34 respectively.

[0080] These intermediate supports (18) have a lengthwise inverted "U"-shaped section outlining a lower routing (181) for their mounting and horizontal support on one of the interchangeable supports (30c), as shown in Figure 35.

20 [0081] The intermediate supports (18) have side fins (182) on which the horizontal tubes (183) providing the stable support for the platforms usually used for scaffolding fit in place and are fixed definitively. These tubes have two end support hooks.

[0082] The abovementioned intermediate supports (18) have a tubular section (184) on their upper front end for mounting the corresponding safety guard mast (15) which will allow, as shown in Figure 31, the fixing of telescopic protective railings (17).

30 [0083] The supports (18) have side crossbeams (185) on their front end, which have holes (186) for the optional mounting of a baseboard (16), together with the safety guard mast (15).

[0084] The supports (18) consist of a number of side shims (187) with holes (188) for mounting the pins that embrace the support from below (30c), preventing the abovementioned support (18) from lifting.

[0085] To prevent the lengthwise movement of the support (18) with respect to the interchangeable support (30c), the upper side of said support (18) is lengthened towards the rear zone, where there is a hole (189) that receives the head of the screw (42) responsible for the attachment of the corresponding fixing device (4) to the support (30c).

45 [0086] The system of the invention consists additionally of a number of auxiliary railings, represented in Figure 18, which consist of two telescopically mounted tubular sections (191 and 192) which are fixed to each other by a jackscrew (193).

[0087] These tubular sections (191 and 192) have the corresponding joints on the opposite ends for the folding assembly on the respective tubular pieces (195, 196).
 [0088] These tubular pieces (195, 196) are coupled to the ends of the main railings in order to cover those zones that are far removed on the horizontal plane, such as balconies. The tubular pieces (195, 196) have transverse

holes (197) to hold them in the assembly position with

pins.

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[0089] Figures 37 and 38 show one of the auxiliary supports (40) used for mounting safety guard railings on the formwork board, with the possibility to see this device fixed to a formwork board. The auxiliary support (40) consists of a tubular piece (401) with a pressure clamp for fixing it onto a formwork board. This clamp consists of a lower claw (402) and upper clamp plates (403), which are associated with operating screws (404). The lower claw (402) can be fixed to the tubular piece (401) by a fixed length vertical wing, as shown in the figures attached, or using a telescopic vertical wing to allow the mounting of the vertical auxiliary support (40) on boards of very different thicknesses.

[0090] The same tubular prolongation (142) used in the intermediate support (14) can be mounted onto the tubular piece (401) with the possibility of lengthwise movement, for the attachment of safety guard railings. This tubular piece has a transverse hole (405) for the attachment of the tubular prolongation (142) in the desired position, using the corresponding pin. The abovementioned tubular prolongation (142), which is the same as the one shown in Figure 26, allows a safety guard, consisting of the mast (15), the railings (17) and the baseboard (16) to be mounted on the support (40).

[0091] Now that the nature of the invention has been described, along with an example of its preferred embodiment, it should be stated for all intents and purposes that the materials, form, size and positioning of the elements described may be modified, provided that this does not involve any alteration to the essential characteristics of the invention for which the claims are laid out below.

Claims

- Complete safety system applicable to constructions. Said system is of the type comprising certain support pieces (1,1a), intended to be fixed permanently to the structure of the construction by incorporating them into the frame and/or by welding them to the metal structure of the frame, leaving one of the openings of these tubular parts accessible externally (1); characterised in that it comprises:
 - interchangeable supports (30a, 30b, 30c, 30d, 30f) fitted with a fixing device (4) for fixing on any of the support pieces (1, 1a), and with means for the mounting of safety devices or load-bearing devices, with this fixing device (4) consisting of: an external tubular section (41) that can be coupled internally to the tubular configuration of the support pieces (1, 1a), two retention feet (43) that have two side claws (44) at their front end, with these retention feet (43) mounted at the rear end on a common axis (42), which can be turned between an operating position in which the claws (44) jut out to the side over the lengthwise projection of the external tubular section (41) in

order to fit onto the corresponding support piece (1) and a non-operative position in which said side claws (44) remain within the space delimited by the lengthwise projection of the external tubular section (41), allowing them to be freed from the support piece (1) and the means to immobilise the feet (43) in the operating position.

- intermediate supports (5), which can be coupled to the interchangeable supports and that have a pressure brace (53) for attachment of scaffolding or tubular structures.
- intermediate supports (14), which can be coupled to the interchangeable supports, for the attachment of the lower edge of safety nets and safety guards.
- intermediate supports (18), which can be coupled to the interchangeable supports, for supporting platforms.
- auxiliary supports (40) for mounting safety guard railings on the formwork boards.
- safety elements which can be coupled to the intermediate supports, to the interchangeable supports and/or to the auxiliary supports, with said protective elements including: head pieces (6) for lifelines, modular masts, angled brackets for the attachment of safety nets (9), protective canopies, safety guard masts (15), telescopic baseboards (16), extendible railings (17) and auxiliary railings (19).
- 2. A system, according to claim 1, that is characterised in that the support pieces (1, 1a) present a tubular "T"-shaped configuration and internally define two side cavities which are set face to face to house the respective claws (44) of the fixing devices (4) of the interchangeable supports.
- 3. A system, according to claims 1 and 2, that is characterised in that the support pieces (1a) consist of: a steel rope or cable (11) for the attachment of workers, a number of side tubes (12) for attachment to the grilles or bars of the assembly of the frame and a rear foot (13) for anchoring.
- 45 4. A system, according to claim 1, that is characterised in that it consists of positioning bases (2) that define the upper routing (21) for holding the support pieces (1) and support feet (22), while both the routing (21) and the feet (22) have holes (23) to allow the mounting of elements for fixing to the formwork.
 - 5. A system, according to claim 1, that is characterised in that the interchangeable support (30a), has a straight tubular section (301) which has a number of elements fixed to it: at one end is the corresponding fixing device (4), to the top is a diagonal tubular section (302) for coupling various safety elements and at the front end, a ring (305) for anchoring cables,

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tensioners or similar elements.

- **6.** A system, according to claim 5, that is **characterised in that** the diagonal tubular section (302) has a number of transverse holes (303) for the mounting of a retention pin (304) for safety elements.
- 7. A system, according to claims 1 and 5, that is characterised in that the interchangeable support (30b), is configured in a similar way to the interchangeable support (30a) and has an additional tubular section with a tipping motion (306) on the upper section for coupling angled brackets for the attachment of the safety net.
- 8. A system, according to claim 1, that is **characterised** in **that** the interchangeable support (30c) consists of a straight tubular section (307) which has: at one end, the corresponding fixing device (4), in the middle zone, a side ring (308) for fixing cables or straps and at the opposite end, a transverse hole (309) for the retention of additional parts using the corresponding pin.
- 9. A system, according to claim 1, that is **characterised** in that the interchangeable support (30d) consist of a straight tubular section (310) which at one of its ends has the corresponding fixing device (4) and at the other end an upper arm (311) and a lower arm (312), with a noticeable "L" shape cross section. The upper arm (311) has a foot (313), which is adjustable in height, while the lower arm (312) has a row of transverse holes (314) for fixing loads.
- 10. A system, according to claim 1, that is characterised in that the interchangeable support (30e) consists of a straight tubular section (315) which has the corresponding fixing device (4) at one end and to the side has: a lower plate (317) with a row of transverse holes (318) for hooking on suspended loads and an upper ring (319) for fixing cables or straps.
- 11. A system, according to claim 1, that is characterised in that the interchangeable support (30f) is of tubular configuration in the shape of an inverted "T", which has: the corresponding fixing device (4) at the top end of the central tubular section (320), while the horizontal tubular section (321) has an opening (322) on one end for the optional coupling and fixing of diverse elements, and on the opposite end has a height-adjustable support foot (324).
- 12. A system, according to claim 1, that is characterised in that the intermediate telescopic support (5) consists of a tubular section (51) on which a tubular prolongation (52) is fitted telescopically, the latter ending in a pressure brace (53); and in that the tubular prolongation (52) has holes positioned along it transver-

- sally (56) to allow it to be fixed in different relative positions using a pin (54).
- 13. A system, according to claim 13, that is **characterised in that** the tubular section (51) has a lower diagonal tubular addition (55) which is intended for coupling to the support (30a) and which has a number of transverse holes for fixing it in the desired position using a pin.
- 14. A system, according to claim 1, that is characterised in that the intermediate support (14) has a tubular section (141), intended for coupling to one of the interchangeable supports (30a or 30b) and a tubular prolongation (142) that is mounted telescopically on the tubular section (141).
- **15.** A system, according to claim 14, that is **characterised in that** the tubular section (141) has a vertically oriented tubular section (143) on one of its ends, for coupling a safety guard mast (15).
- **16.** A system, according to claim 14, that is **characterised in that** the tubular section (142) has a number of side additions (144) at the end, which are tubular in configuration and have holes (145) for the mounting of an extendible baseboard (16).
- **17.** A system, according to claim 14, that is **characterised in that** the tubular section (142) has a ring (147) on its lower edge for the attachment of a safety net.
- **18.** A system, according to claim 14, that is **characterised in that** the tubular section (141) and the tubular prolongation (142) are equipped with transverse holes (146) so that they can be fixed by a retention pin.
- 19. A system, according to claim 1, that is characterised in that the intermediate supports (18) have a length-wise inverted "U"-shaped section outlining a lower routing (181) for their mounting and horizontal support on one of the interchangeable supports (30c) and that the intermediate supports have side fins (182) on which the horizontal tubes (183) providing the support for platforms are fixed.
- 20. A system, according to claim 19, that is **characterised in that** the intermediate supports (18) have a tubular section (184) on their upper side for mounting and fixing a safety guard mast (15) the telescopic safety (17).
- 21. A system, according to claim 19, that is **characterised in that** the supports (18) have side crosspieces (185) on their front end, which have holes (186) for the mounting of a baseboard (16).

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- **22.** A system, according to claim 19, that is **characterised in that** the intermediate supports (18) consist of a number of side shims (187) with holes (188) for mounting fixing pins onto the support (30c).
- 23. A system, according to claim 19, that is **characterised in that** the intermediate supports (18) have an upper hole (189) for a retention element (42) that prevents the lengthwise movement of the support with respect to the interchangeable support (30c).
- 24. A system, according to claim 1, that is **characterised** in that the auxiliary support (40) consists of a tubular piece (401) for the telescopic mounting of a tubular prolongation (142) and a jaw for fixing it to a formwork board. This jaw consists of a lower claw (402) and upper clamp plates (403), which are associated with operating screws (404).
- **25.** A system, according to claim 1, that is **characterised in that** the tubular piece (401) has a transverse hole (405) for fixing the tubular prolongation (142) in different relative positions.
- 26. A system, according to claim 1, that is characterised in that the head pieces (6) of the lifelines consist of a tubular section (61) that has a number of side rings (62) for hooking on safety cables or lifelines for form setters.
- 27. A system, according to claim 26, that is **characterised in that** the tubular section (61) is prolonged at one end by a tubular addition (63) for coupling and a transverse hole (64) for its retention in the assembly position using a pin.
- 28. A system, according to claim 1, that is characterised in that the modular masts consist of successive supplements (7) that consist of a tubular section (71) which has a side ring (72) for fixing cables or tensioners, while said supplements (7) have at one end a tubular prolongation (75) for coupling, with a transverse hole (76) and at the opposite end, a transverse hole (73) for mounting a retention pin (74).
- 29. A system, according to claim 1, that is characterised in that the protective canopies consist of: a support that consists of: an interchangeable support (30c), a modular mast consisting of at least one supplement (7) and a bent end piece (8), tubular in configuration, a number of cables or straps (84) and a number of tubular parts (20), configured in the form of an "H", intended to support the extremes of the canopy cover plates (20a).
- **30.** A system, according to claim 29, that is **characterised in that** the end piece (8) of the support for canopies has a ring (81) at the front end and a tubular

- addition (82) at the back end for tongue and grooved coupling to other parts, and a transverse hole (83) for the attachment of a retention pin.
- **31.** A system, according to claim 29, that is **characterised in that** the tubular pieces (20) have on their lower side in the middle two parallel fins (201) and an intermediate tip (202) for mounting and fixing them to the canopy support.
 - 32. A system, according to claim 1, that is characterised in that the angled brackets for attaching safety nets (9) consist of: a modular mast consisting of at least one supplement (7) and an end tubular piece (91), generally configured in an "L" shape, which has a number of lower rings (92) for the sliding passage of an attachment cord for the net (9) and a tubular prolongation (93) that is smaller in diameter and that can be coupled to said modular mast.
 - **33.** A system, according to claim 32, that is **characterised in that** the tubular prolongation (93) has a transverse hole (94) for the coupling and fixing of the upper supplement (7) of the modular mast using a pin.
 - **34.** A system, according to claim 32, that is **characterised in that** the angled brackets consist of a number of attachment elements (95) that include an intermediate elastic portion (96).
 - **35.** A system, according to claim 1, that is **characterised in that** the safety guard (15) consists of a tubular post (151) that can be coupled to the support (14) and with crosspieces (152) at different heights with transverse holes (153) for mounting telescopic railings (17).
 - **36.** A system, according to claim 35, that is **characterised in that** the tubular post (151) of the safety guard mast (15) also has a hole (154) close to its lower zone for the attachment of an extendible baseboard (16).
- 37. A system, according to claim 1, that is characterised in that the baseboard (16) consists of a pair of plates (161 and 162) of a general "C" configuration and with similar sections, to be mounted lengthwise with the possibility of relative movement.
- 38. A system, according to claim 37, that is characterised in that the plates (161, 162) have two lower holes (163) at their ends, for fixing them to the supports (14) and an upper hole (164) for them to be fixed to the posts (151) of the safety guard (15).
 - **39.** A system, according to claims 1 and 35, that is **characterised in that** the telescopic railings (17) consist of a male section (171) mounted telescopically on a

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female section (172), while both sections have side tips (173) at the opposite ends for mounting on the holes (153) of the safety guard masts (15).

- 40. A system, according to claim 39, that is characterised in that the female section (172) has a jackscrew (174) for fixing the male section (171) in the assembly position.
- **41.** A system, according to claim 39, that is **character**-ised in that the female section (172) has hooks (175) for attaching the safety net (9).
- **42.** A system, according to claim 39, that is **characterised in that** it has moveable sleeves (176) mounted on the male section (172) and has additional hooks (177) for hooking on the safety net (9).
- 43. A system, according to claim 1, that is **characterised** in that the auxiliary railings (19) consist of two telescopically mounted tubular sections (191, 192) and a jackscrew (193) for holding these tubular sections in the assembly position, while these tubular sections (191 and 192) have the corresponding joints on the opposite ends for the folding assembly of the respective tubular pieces (195, 196) which can be coupled to the end of the telescopic railings (17).
- 44. A system, according to claim 1, that is characterised in that the auxiliary railings (19) consist of a number of tubular sleeves (176) with hooks (177) for the attachment of safety nets, with these tubular sleeves (176) mounted on the exterior of the tubular sections (191 and 192) and on the tubular pieces (195, 196) with the possibility of lengthwise movement.
- **45.** A system, according to claim 42, that is **characterised in that** the tubular pieces (195, 196) of the auxiliary railings (19) have transverse holes (197) for fitting assembly pins.

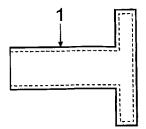
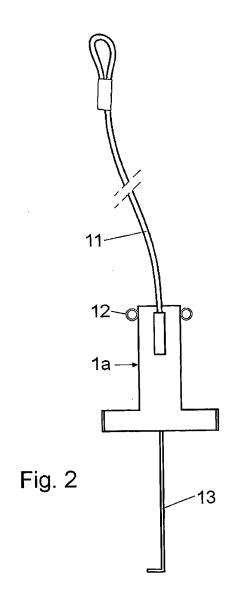


Fig. 1



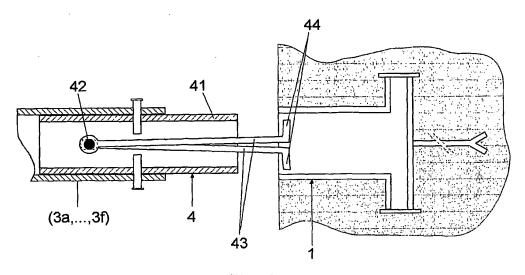


Fig. 3

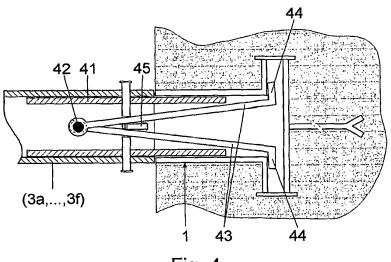


Fig. 4

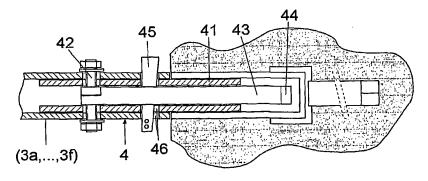
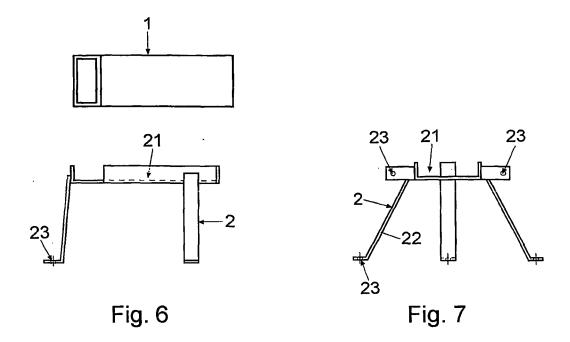


Fig. 5



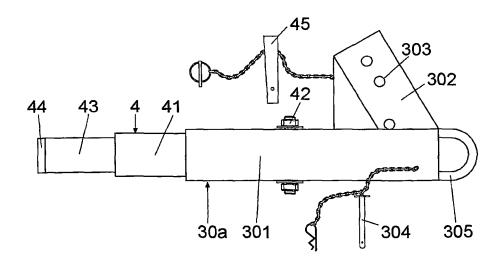


Fig. 8

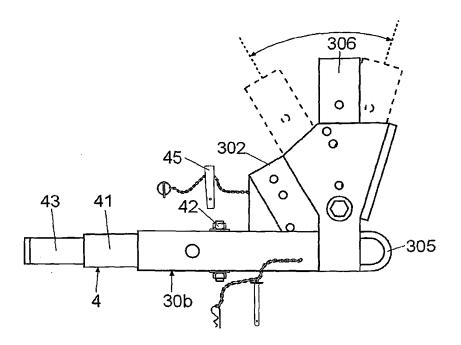


Fig. 9

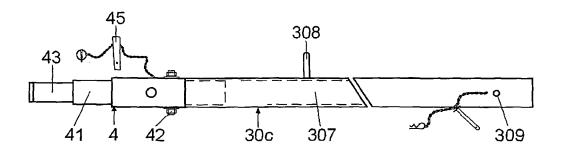


Fig. 10

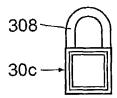


Fig. 11

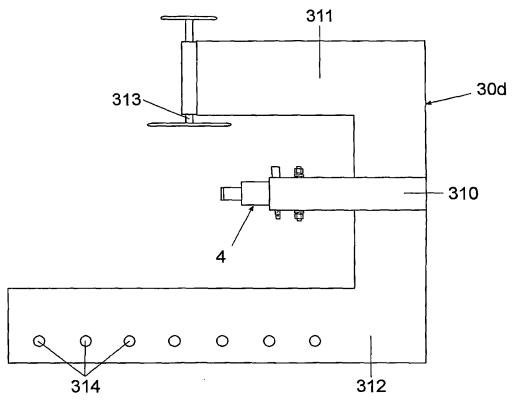
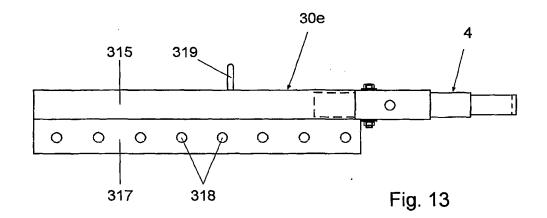
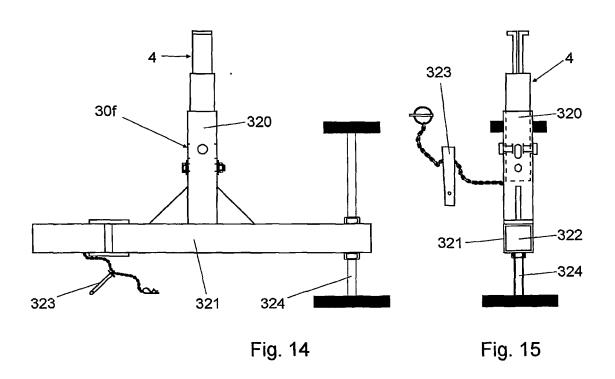


Fig. 12





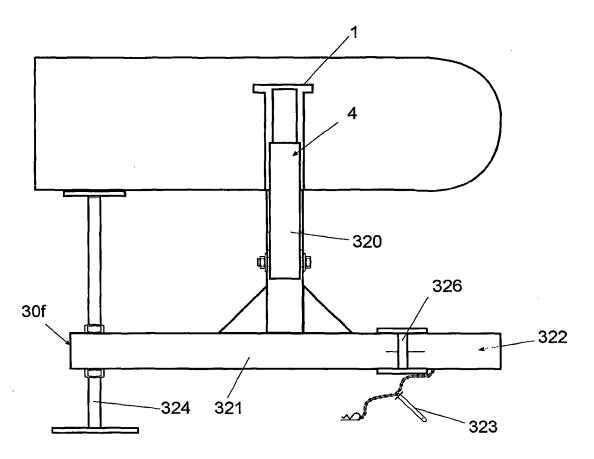


Fig. 16

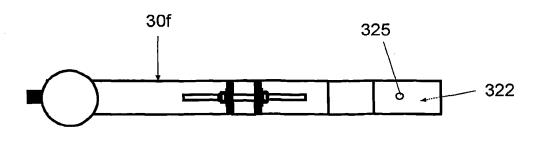
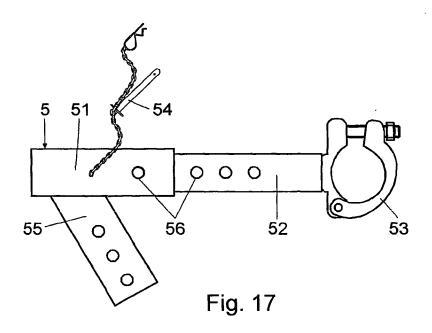


Fig. 16a



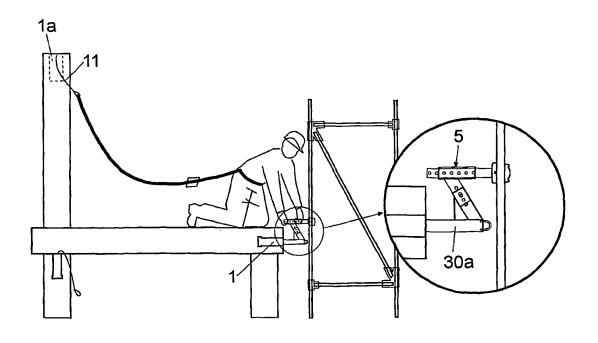
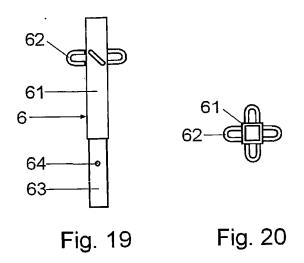
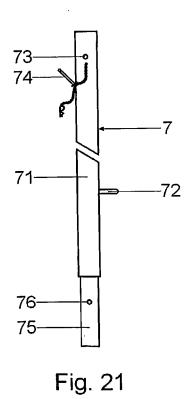
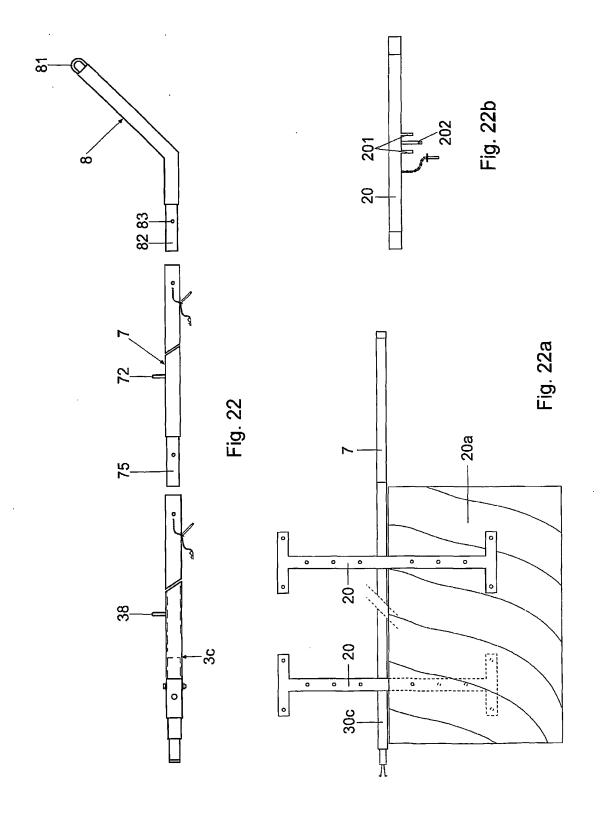


Fig. 18







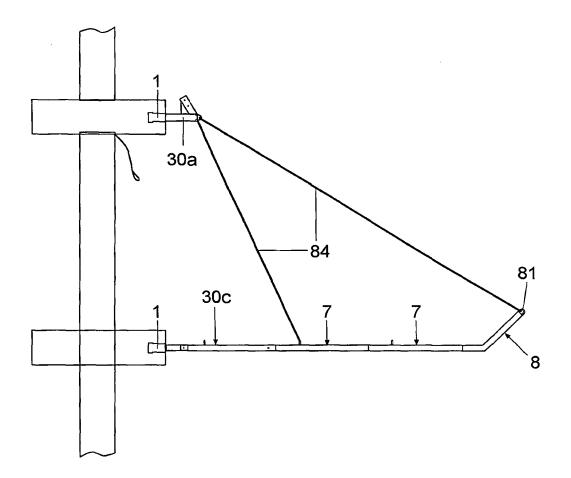


Fig. 23

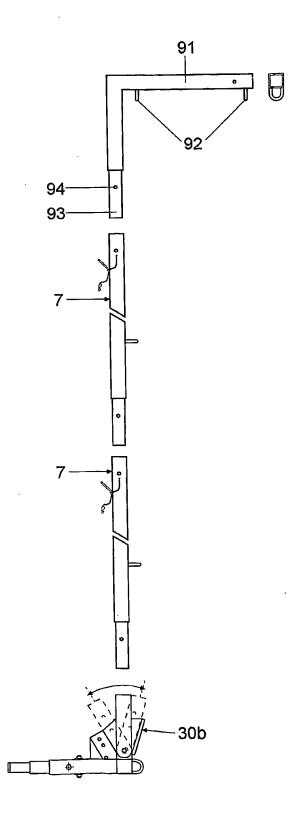


Fig. 24

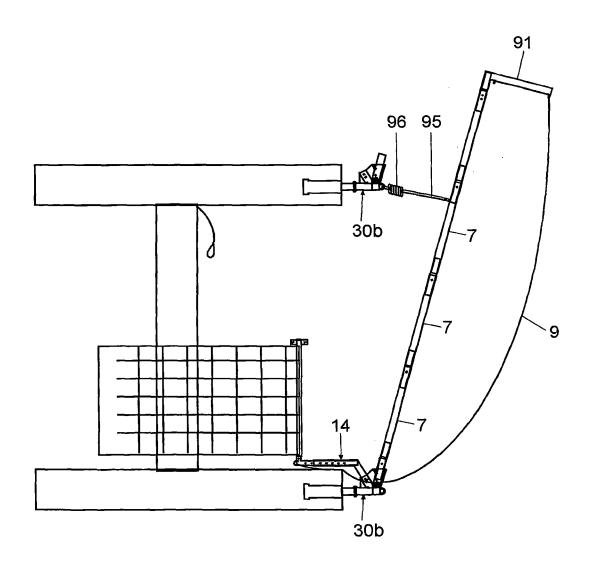
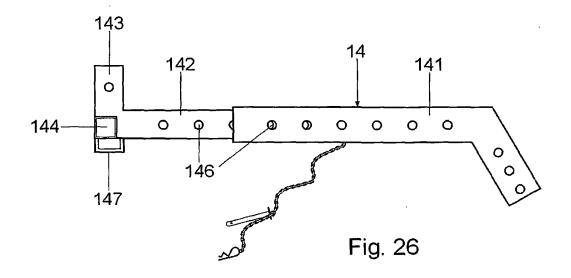
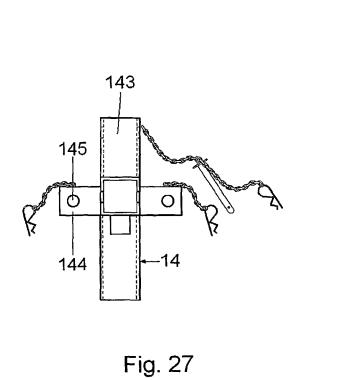


Fig. 25





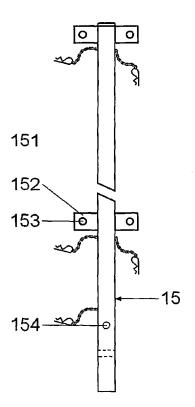
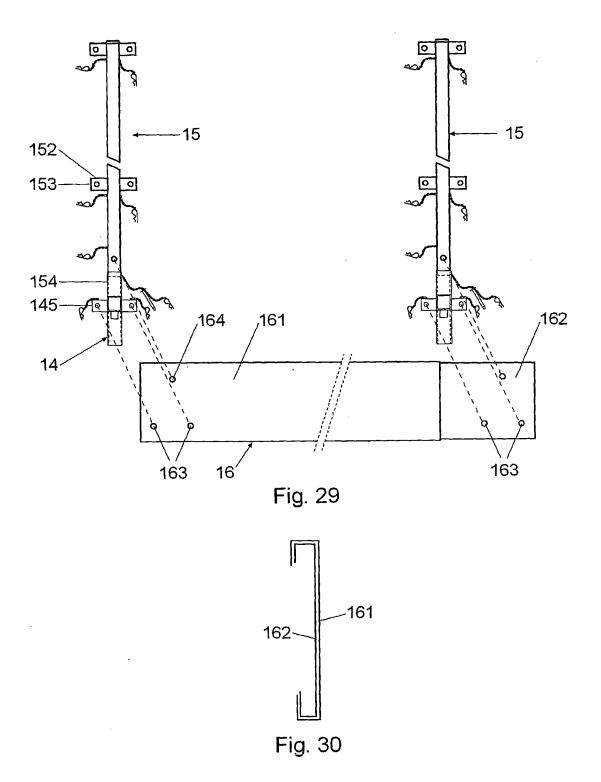
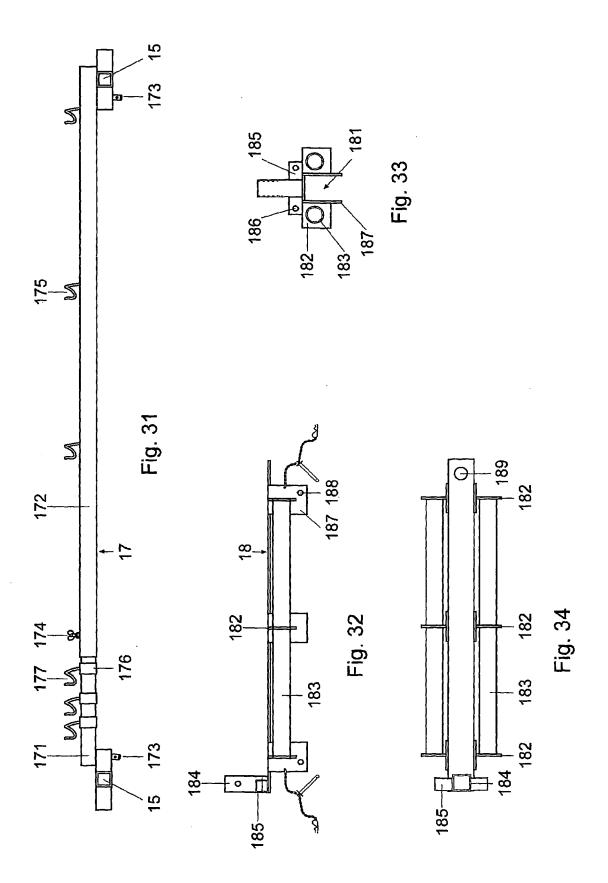
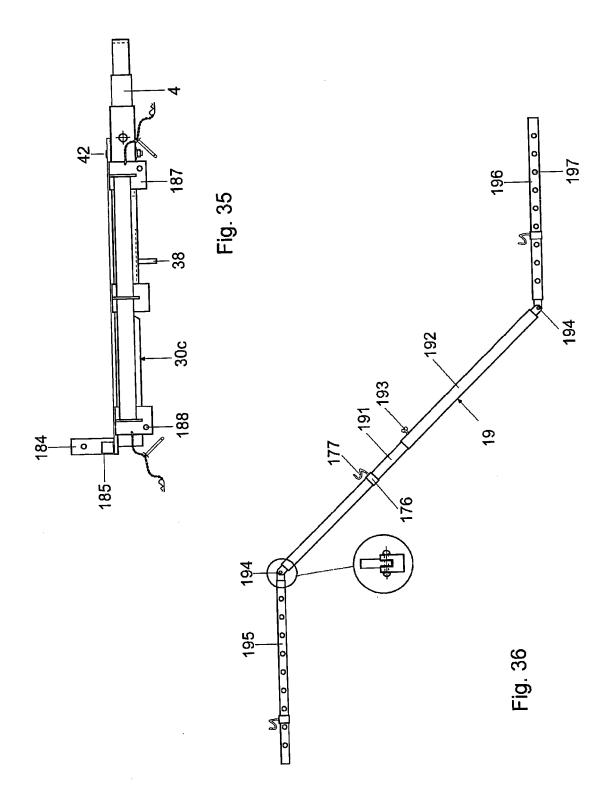
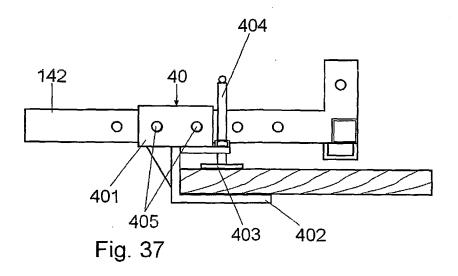


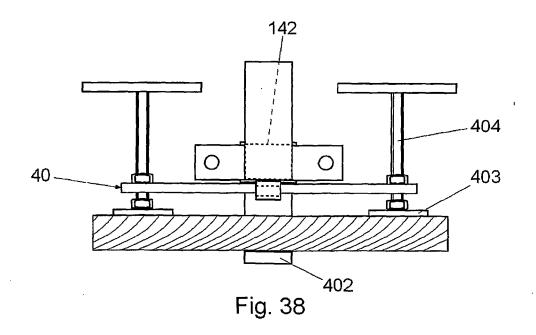
Fig. 28











EP 1 876 315 A1

INTERNATIONAL SEARCH REPORT

International application No.

PCT/ ES 2005/000659

A. CLAS	SSIFICATION OF SUBJECT MATTER	See additional shee	et .	
According to	o International Patent Classification (IPC) or to both			
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Minimum do	ocumentation searched (classification system followed by	classification symbols)		
E040	G21/32, E04G5/04;EC: E04G21/32B6, E04G	221/32B4, E04G5/04		
Documentati	ion searched other than minimum documentation to the e	xtent that such documents are included in the	ne fields searched	
Electronic da	ata base consulted during the international search (name of	of data base and, where practicable, search	terms used)	
CIBE	PAT,EPODOC,WPIL			
C. DOCUI	MENTS CONSIDERED TO BE RELEVANT			
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Furthe	er documents are listed in the continuation of Box C.	\mathbf{X} See patent family annex.		
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to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other		"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone		
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Name and n	nailing address of the ISA/	Authorized officer M. Sáno	chez Robles	
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CLASIFICATION OF THE SUBJECT MATTER: E04G 21/32 (2006.01) E04G 5/04 (2006.01)

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