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(54) **Bookbinding apparatus and image forming system**

(57) A bookbinding apparatus includes a coating device for moving relatively to a sheet bundle in the longitudinal direction thereof and for coating an adhesive on the spine of the sheet bundle, a driving device for the

relative movement of the coating device, and a control device for controlling the driving device, and according to the thickness of a booklet, changes the number of times of coating of the coating device for one booklet, thereby controls the amount of coating of adhesive.

FIG. 1

