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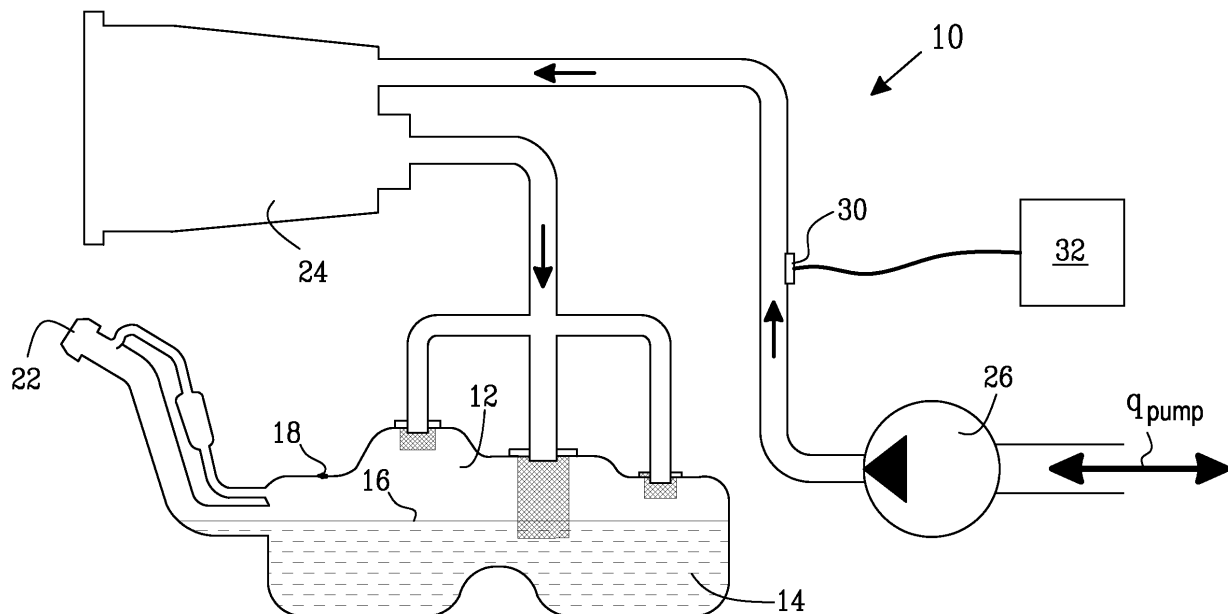
(54) **Diagnosis of gas leakage**

(57) The invention relates to a method for estimating a leakage area in a vehicle tank assembly (10). The tank assembly (10) comprises a tank (12), a gas pump (26) in fluid communication with the rest of the tank assembly (10) and means (30) for determining a pressure in the tank assembly (10) and a gas mass flow through the gas pump (26). The method comprises the step of varying the pressure in the tank assembly (10) by applying the gas mass flow through the gas pump (26) during an area

estimation time period.

According to the invention, the method further comprises the steps of:

- for each of a plurality of time instants during the area estimation time period, establishing an instantaneous gas mass flow relation of the gas in the tank assembly (10) in which relation the leakage area is an unknown parameter; and
- estimating the leakage area by utilizing the instantaneous gas mass flow relations.

*Fig. 1***EP 1 895 144 A1**

Description

TECHNICAL FIELD

5 **[0001]** The present relation relates to a method for estimating a leakage area in a vehicle tank assembly according to the preamble of claim 1 and to a method of estimating a performance from a plurality of pump assemblies and/or at least one pump assembly at different time periods according to the preamble of claim 25.

BACKGROUND OF THE INVENTION

10 **[0002]** Vehicles, for example cars, are generally equipped with at least one vehicle tank assembly comprising a tank adapted for storing a fluid, for example fuel for powering the vehicle. Furthermore, the vehicle tank assembly generally comprises a connector by which a content of the tank may be supplied to a receiving part of the vehicle. If the tank is adapted for storing fuel, an internal combustion engine of the vehicle is generally supplied with the fuel through the
15 aforementioned connector.

[0003] As in the case of fuel, the fluid stored in the tank may be volatile, hence a leak in the vehicle tank assembly at a location above the actual fluid level may result in that evaporated fluid may exit the tank assembly and enter the surrounding atmosphere. If the evaporated fluid comprises noxious particles, such as hydrocarbons, the evaporated fluid may be harmful both to the environment in the vicinity of the vehicle tank assembly, as well as to the global
20 environment.

[0004] As such, there is a need to test vehicle tank assemblies for leakage on a regular basis. In fact, in some countries, there are discussions about introducing legislation stating that a new vehicle should be equipped with systems capable of determining gas leakages having an area larger than a predetermined value. Preferably, the leakage test can be performed with equipment provided with the vehicle itself, i.e. a leakage test can be performed without having to visit a
25 service facility or similar.

[0005] Prior art teaches the use of several leakage testing methods, but they generally require a large amount of measurement test results and generally only determine if a leakage is present or not, based on comparing the test results with empirically obtained reference values. Prior art further teaches that the initial gas volume of the vehicle tank assembly, being the total volume of the tank assembly minus the volume of the liquid stored within the tank assembly,
30 has to be known prior to performing a leakage test. Determining the initial gas volume requires additional metering devices which may be required to provide results with an accuracy which is similar to the accuracy of the rest of the leakage test equipment. As such, a regular tank gauge may not be sufficiently accurate and thus there may be a need for introducing additional expensive metering devices in the vehicle tank assembly.

SUMMARY OF THE INVENTION

35 **[0006]** A first object of the invention is to provide a leakage testing method, wherein the area of a leakage is estimated.

[0007] A second object of the invention is to provide a leakage testing method, in which the initial gas volume of the vehicle tank assembly does not need to be known.

40 **[0008]** A third object of the invention is to provide a leakage testing method, which may be performed under a plurality of different testing conditions, for example at different temperatures and/or different degrees of fullness of liquid in the tank assembly.

[0009] A fourth object of the invention is to provide a leakage testing method, in which additional disturbances of the measurements, for instance induced by additional components of the tank assembly, such as a canister, may be easily
45 accounted for.

[0010] At least one of the aforementioned objects is achieved by a method for estimating a leakage area in a vehicle tank assembly as set out in appended claim 1.

[0011] Thus, the invention relates to a method for estimating a leakage area in a vehicle tank assembly. The tank assembly comprises a tank, a gas pump in fluid communication with the rest of the tank assembly and means for
50 determining a pressure in the tank assembly and a gas mass flow through the gas pump. The method comprises the step of varying the pressure in the tank assembly by applying the gas mass flow through the gas pump during an area estimation time period.

According to the invention, the method further comprises the steps of:

- 55
- for each of a plurality of time instants during the area estimation time period, establishing an instantaneous gas mass flow relation of the gas in the tank assembly in which relation the leakage area is an unknown parameter; and
 - estimating the leakage area by utilizing the instantaneous gas mass flow relations.

[0012] Thus, by utilizing the aforementioned method of the invention, a leakage area may be unambiguously estimated. Furthermore, since the estimation is performed on the basis of an instantaneous gas flow relation for a plurality of time instants, a reliable estimate of the leakage area may be obtained.

[0013] A further embodiment of the inventive method further comprises the feature that the estimation of the leakage area is executed by arranging the instantaneous gas mass flow relations of the gas in an equations system and determining the leakage area by utilizing a least-squares method. A least-squares method is an efficient method of estimating a parameter in an over-determined equations system. Furthermore, the average square error of the area estimate is minimized when utilizing the least-squares method.

[0014] Another embodiment of the inventive method further comprises the aspect that the arrangement of the gas mass flow relation of the gas is solved by utilizing a recursive least-squares method. Utilizing a recursive least-squares method results in a leakage area estimation method which requires a minimum of stored data. As such, if the method is implemented on e.g. an electronic control unit, a need of memory capacity of the control unit is kept to a minimum.

[0015] Another embodiment of the inventive method further includes each instantaneous gas mass flow relation being an equality based on an ideal gas law. The ideal gas law is in many applications a reasonably good approximation of the condition of the gas within the tank assembly, while still being sufficiently simple in order to be used for implementing a relatively simple leakage area estimation method.

[0016] In another embodiment of the inventive method, a first side of the equality comprises a first entity minus a second entity, wherein

- the first entity comprises a product of: a change of pressure in the tank assembly from the start of the area estimation time period to the time instant, and the initial gas volume of the tank assembly;
- the second entity comprises a product of: the accumulated leakage flow through the leakage multiplied by a temperature of the gas in the tank assembly during a time period from the start of the area estimation time period to the time instant; a specific gas constant of the gas, wherein in which leakage flow the leakage area is an unknown parameter.

[0017] In a further embodiment of the inventive method, the leakage flow is determined by a leakage measure, wherein the leakage measure is a product of: the unknown leakage area and the value of a leakage function, wherein the leakage function is a function of at least the pressure in the tank assembly. By determining the leakage flow by means of a leakage measure which is proportional to the leakage area, the aforesaid leakage area may be estimated in a simple manner.

[0018] Another embodiment of the inventive method further includes the leakage function further being a function of the pressure of a medium surrounding the tank assembly and/or the temperature of the gas in the tank assembly and/or a temperature of the surrounding medium. Incorporating any of the above mentioned entities in the estimate of the leakage function may result in an enhanced estimate of the leakage area.

[0019] In a further embodiment of the inventive method, a second side of the equality comprises a third entity, wherein

- the third entity comprises a product of: an accumulated gas mass flow from the gas pump multiplied by the temperature of the gas in the tank assembly during a time period from the start of the area estimation time period to the time instant; and the specific gas constant of the gas.

[0020] A further embodiment of the inventive method further includes the second side of the equality comprising a fourth entity, subtracted from said third entity, wherein

- the fourth entity comprises a product of: the pressure in the tank assembly at the time instant and a change in volume in the tank assembly from the start of the area estimation time period to the time instant.

[0021] In another embodiment of the inventive method, the aforementioned change in volume is modelled as a function of at least the gas temperature and pressure in the tank assembly. Thus, by determining the pressure in the tank assembly, an estimate of the change in volume may be obtained without any need of directly measuring changes in dimensions of the tank assembly.

[0022] Yet another embodiment of the inventive method comprises the feature that the tank assembly comprises a canister in fluid communication with the tank, where a fifth entity is added to the first side of the equality, wherein

- the fifth entity comprises a product of: the accumulated gas mass flow from the canister multiplied by the temperature of the gas in the tank assembly during a time period from the start of the area estimation time period to the time instant, and the specific gas constant of the gas.

[0023] In a further embodiment of the inventive method, a sixth entity is added to the first side of the equality, wherein

- the sixth entity is representative of a pressure change due to evaporation of the liquid and/or dewing of the gas in the tank during a time period from the start of the area estimation time period to the time instant.

[0024] A further embodiment of the inventive method further requires that the gas temperature in the tank assembly is assumed to be constant throughout the area estimation time period. This assumption simplifies the analysis in the leakage area estimation method and also significantly reduces the need of temperature measurements in the tank assembly.

[0025] In another embodiment of the inventive method, the gas pump is supplied with electrical power, wherein each of the change in pressure and the gas mass flow through the gas pump, respectively, is estimated by a performance function of an applied pump electrical current, each performance function having a set of performance coefficients. Thus, by simply measuring the pump electrical current supplied to the gas pump, an estimate of the change in pressure and gas mass flow may be obtained, which significantly reduces the need for measuring devices, such as pressure and mass flow measuring units, within the tank assembly.

[0026] A further embodiment of the inventive method further comprises the feature that each of the performance functions is estimated by an affine performance function. An affine performance function comprises few parameters and fitting data to an affine function may be performed by utilizing one of a plurality conventional techniques, such as a linear regression method.

[0027] In another embodiment of the inventive method, the performance coefficients of each of the affine performance functions are dependent on at least a voltage supplied to the gas pump. Since the voltage may vary between different tank assemblies, for example between tank assemblies in different vehicles, and the electrical power supplied to the gas pump is proportional to the voltage, the estimate of the performance of a gas pump is enhanced if the voltage is taken into account.

[0028] A further embodiment of the inventive method stipulates that the tank assembly comprises a reference opening and a gas valve for controlling the gas mass flow, the valve being operable to guide the gas mass flow at least either through the reference opening or to the tank assembly, wherein the performance coefficients of the performance functions are established by a coefficient estimation method comprising the step of operating the valve in order to guide the flow through the reference opening and determining a corresponding pump reference electrical current and determining the performance coefficients of each of the performance functions depending on the corresponding pump reference electrical current. By introducing the step of measuring the pump electrical current supplied to the pump when the pump produces a gas mass flow through a throttling, an improved opinion of the condition of the specific gas pump is obtained, which opinion later is quantitatively implemented by determining the performance coefficients of each of the performance functions as dependent on the corresponding pump reference electrical current.

[0029] Another embodiment of the inventive method includes the performance coefficients of the performance functions being established by a coefficient estimation method comprising the step of operating the valve in order to guide the flow to the tank assembly and determining an initial corresponding pump minimum electrical current, and determining the performance coefficients of each of the performance functions dependent on the corresponding pump minimum electrical current. Utilizing the aforementioned method will further enhance the opinion of the condition of the specific gas pump and the information concerning the pump minimum electrical current may thus preferably be used when determining the performance coefficient by quantitatively using the acquired knowledge regarding the pump minimum electrical current.

[0030] The invention further relates to a method for testing leakage in a vehicle tank assembly, wherein the leakage testing method comprises the step of estimating a leakage area according to any of the aforementioned inventive methods. Thus, instead of comparing a measured state of the gas within the tank assembly to empirically obtained reference states and further, from the result of the comparison determining whether a leakage with at least a predetermined area is present or not, the leakage testing method of the invention instead first determines an estimate of the leakage area.

[0031] Another embodiment of the inventive leakage testing method further comprises the step of comparing the estimated leakage area to a predetermined threshold value. Thus, should for example the guidelines for a maximum allowable leakage area in a tank assembly change due to e.g. legal requirements, the method of the invention has only to be updated by introducing a new threshold value instead of having to generate a new set of empirically obtained reference data.

[0032] A further embodiment of the inventive leakage testing method further comprises the step of transmitting a warning signal if the estimated leakage area exceeds the predetermined threshold value and/or the step of transmitting an acceptance signal if the estimated leakage area is lower than the predetermined threshold value.

[0033] The invention further relates to a computer program product, comprising a computer program containing computer program code executable in a computer or a processor to implement at least one of the steps of any of the

aforementioned methods. The product is stored on a computer-readable medium or a carrier wave.

[0034] The invention further relates to an electronic control unit comprising the aforementioned computer program product. The electronic control unit is further arranged to execute a previously disclosed leakage area estimation method and/or a leakage testing method

[0035] The invention further relates to a vehicle, comprising the aforementioned electronic control.

[0036] A fifth object of the invention is to provide a method for estimating a performance of a pump assembly as a function of the applied pump electrical current, wherein differences between different pumps of the same model and/or aging of a pump are accounted for.

[0037] This fifth object is achieved by a performance estimating function defined in the attached claim.

[0038] Thus, the invention further relates to a method of estimating a performance from a plurality of pump assemblies and/or at least one pump assembly at different time periods. Each pump assembly comprises a gas pump, wherein the performance is indicative of at least a gas mass flow through the gas pump. Furthermore, each pump assembly comprises a reference opening and a gas valve for controlling the gas mass flow, the valve being operable to guide the gas mass flow at least either through the reference opening or through an outlet opening. The gas pump is supplied with electrical power. According to the invention, the method comprises the steps of:

- for each of the plurality of pump assemblies and/or the at least one pump assembly at different time periods:

- measuring the performance for a plurality of applied pump electrical currents;
- estimating the performance by the applied pump electrical current and thereby determining performance coefficients for a performance function;
- operating the valve in order to guide the flow through the reference opening and determining the corresponding pump reference electrical current,

- for each performance coefficient, generating a performance coefficient function, which is dependent on at least the pump reference electrical current.

[0039] A further embodiment of the inventive performance testing method further comprises the steps of:

- for each of the plurality of pump assemblies and/or the at least one pump assembly at different time periods:

- operating the valve in order to guide the flow through the outlet opening and determining an initial corresponding pump minimum electrical current;

- for each performance coefficient, generating a performance coefficient function, which is dependent on at least the pump minimum electrical current.

[0040] Another embodiment of the inventive performance testing method further comprises the step of:

- for each of the plurality of pump assemblies and/or the at least one pump assembly at different time periods:

- determining a pump electrical voltage;

- for each performance coefficient, generating a performance coefficient function, which is dependent on at least the pump electrical voltage.

[0041] A further embodiment of the inventive performance testing method further comprises the step of estimating each of the performance functions by an affine performance function.

[0042] Another embodiment of the inventive performance testing method further comprises the step of estimating the coefficients to each of the affine performance functions by utilizing a least-squares method.

[0043] A further embodiment of the inventive performance testing method further comprises the step of estimating the coefficients to each of the affine performance functions by utilizing a recursive least-squares method.

[0044] In a further embodiment of the inventive method of performance testing, the pump assembly forms a part of a vehicle tank assembly, the pump assembly being in fluid communication with the rest of the tank assembly and the pump assembly performance comprises a resulting change in pressure in the tank assembly.

[0045] Thus, by utilizing the obtained performance coefficient function as previously described, an output, comprising the gas mass flow through the pump, from a pump assembly may be estimated. A method of estimating the output, based on the performance coefficient function, comprises the steps of:

- operating the valve in order to guide the flow through the reference opening and determining a corresponding pump reference electrical current,
- determining the performance coefficients, based on the pump reference electrical current,
- operating the valve in order to guide the flow through the outlet opening;
- determining the applied pump electrical current, and
- calculating the output, by utilizing the performance function with the performance coefficients, utilizing the applied pump electrical current as input to the performance function.

[0046] One embodiment of the output estimation method preferably further comprises the steps of:

- operating the valve in order to guide the flow through the outlet opening and determining a corresponding initial pump minimum electrical current, and
- determining the performance coefficients, based on the initial corresponding pump minimum electrical current.

[0047] Still another embodiment of the output estimation method preferably further comprises the steps of:

- determining an pump electrical voltage;
- determining said performance coefficients, based on the pump electrical voltage.

[0048] The output estimated may preferably comprise a change in pressure in a tank assembly if such a tank assembly is in fluid communication with the pump assembly.

[0049] Advantages of different embodiments of the performance testing method are similar to the advantages presented when previously discussing methods for estimating the performance of a gas pump as a function of supplied pump electrical current in conjunction with the leakage area estimation method, and are thus not presented here.

BRIEF DESCRIPTION OF THE DRAWINGS

[0050] The present invention will hereinafter be further explained by means of non-limiting examples with reference to the appended figures wherein;

Fig. 1 is schematic view of a vehicle tank assembly on which the method of the invention may be applied;

Fig. 2 is schematic view of an alternative vehicle tank assembly on which embodiments of the inventive method may be applied, and

Fig. 3 is a time history diagram of an electrical current supplied to a gas pump.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

[0051] The invention will, in the following, be exemplified by embodiments. It should however be realized that the embodiments are included in order to explain principles of the invention and not to limit the scope of the invention, defined by the appended claims.

[0052] Fig. 1 illustrates a vehicle tank assembly 10 on which at least the leakage area estimation method of the invention may preferably be applied. The tank assembly 10 comprises a tank 12 which is adapted to store a liquid 14, such as fuel. Due to e.g. improper handling of the vehicle tank assembly, the tank assembly 10, above a liquid level 16, may be provided with a leakage opening 18 having a leakage area A_{leak} . It has been observed that one frequent location of the leakage opening 18 is in the vicinity of a filler cap 22. Thus, evaporated liquid from the stored liquid 14 may exit the tank assembly 10 and enter the surrounding atmosphere.

[0053] The tank assembly 10 optionally comprises a canister 24 in fluid communication with the tank 12. Furthermore, the tank assembly preferably comprises a gas pump 26. However, in some implementations of the tank assembly 10 on which the method of the invention is preferably applied, the gas pump 26 may preferably be replaced by other gas pressurising means, for example a gas tank having an initial gas pressure which is different than the initial pressure in the rest of the tank assembly 10. The gas pump 26 is preferably adapted to provide a gas mass flow into, or out of, the tank assembly 10. The tank assembly 10 preferably comprises metering means for determining e.g. a pressure in the tank assembly. In the tank assembly 10 illustrated in Fig. 1, the metering means comprises a pressure gauge 30 within the tank assembly 10, but the metering means may be constituted by other gauges, and in some implementations of the tank assembly 10, additional physical properties may preferably be measured, such as a gas mass flow through the gas pump and the temperature within and/or outside of the tank assembly 10.

[0054] The invention relates to a method for estimating the leakage area in a vehicle tank assembly 10 by varying the pressure in the tank assembly by applying the gas mass flow through the gas pump 26 during an area estimation time period.

[0055] According to the invention, the method further comprises the steps of establishing an instantaneous gas mass flow relation of the gas in the tank assembly 10 in which relation the leakage area A_{leak} is an unknown parameter. The aforesaid establishment is performed for each of a plurality of time instants during the area estimation time period, hence a plurality of gas mass flow relations are obtained. The method further comprises the step of estimating the leakage area A_{leak} by utilizing the instantaneous gas mass flow relations.

[0056] It should be realized that the method of the invention may be carried out by either increasing or decreasing the pressure within the tank assembly 10. Furthermore, in the leakage area testing methods disclosed herein, the gas pumped by utilizing the gas pump 26 is preferably air.

[0057] According to a further embodiment of the invention, estimation of the leakage area A_{leak} is executed by arranging the instantaneous gas mass flow relation of the gas in an equations system and determining the leakage area A_{leak} by utilizing a least-squares method. Preferably, the arrangement of the gas mass flow relation of the gas is solved by utilizing a recursive least-squares method.

[0058] In a further embodiment of the invention, each of the instantaneous gas mass flow relation is an equality based on an ideal gas law. The ideal gas law stipulates that:

$$pV = nRT \quad \text{Eq. 1}$$

where:

p is the pressure (Pa);
 V is the volume (m^3);
 n is the number of moles of gas;
 R is the gas constant $J/(mol \cdot K)$, and
 T is the temperature (K).

[0059] The number of moles of gas is equal to the mass of the gas, divided by the molar mass of the gas:

$$n = \frac{m}{M} \quad \text{Eq. 2}$$

where:

m is the mass of the gas, and
 M is the molar mass of the gas.

[0060] Inserting Eq. 2 into Eq. 1, the following expression is obtained:

$$pV = nRT = \frac{m}{M} RT = m \frac{R}{M} T = mrT \quad \text{Eq. 3}$$

where:

r is the specific gas constant. For example, the specific gas constant r for air is approximately $287 J/(kg \cdot K)$.

[0061] As a starting point for the aforementioned embodiment of the inventive method, an initial state of the gas filled portion of the tank assembly is considered. Thus, at a selected starting time t_0 for starting the leakage area estimation method, the following relation is assumed to apply between the pressure (p_0), volume (V_0) and mass (m_0) of the gas initially entrapped in the tank assembly:

$$p_0 V_0 = m_0 r T_0 \quad \text{Eq. 4}$$

5 **[0062]** By applying a gas mass flow q_{pump} to (or from) the tank assembly 10, the gas mass within the tank assembly 10 may vary. Thus, the pressure within the tank assembly 10 may also vary. Thus, utilizing the expression in Eq. 4 for a specific time instant t after the starting time to, the following expression is assumed to apply:

$$10 \quad (p_0 + \Delta p(t))(V_0 + \Delta V(t)) = (m_0 + \Delta m(t))rT(t) =$$

$$15 \quad \left(m_0 + \int_{t_0}^t q_{pump}(s)ds + \int_{t_0}^t q_{leak}(s)ds \right) rT(t) \quad \text{Eq. 5}$$

where:

20 $\Delta p(t)$ is a change in pressure;
 $\Delta V(t)$ is a change in volume of the vehicle tank assembly, due to e.g. elasticity of one or more components of the tank assembly;
 $\Delta m(t)$ is a change in mass;
 $q_{pump}(t)$ is a flow of the gas pump of the system, and
 25 $q_{leak}(t)$ is a flow through the possible leakage opening.

[0063] In Eq. 5 above, it is assumed that the only gas mass flows to the tank assembly 10 are from the gas pump 26 and the leakage 18. However, in embodiments of the method of the invention which are presented hereinbelow, additional flows may be taken into account.

30 **[0064]** Combining Eq. 4 and Eq. 5 and utilizing that $p(t) = p_0 + \Delta p(t)$, the following expression is obtained:

$$35 \quad V_0 \Delta p(t) + p(t) \Delta V(t) = r \int_{t_0}^t T(s) q_{pump}(s) ds + r \int_{t_0}^t T(s) q_{leak}(s) ds, \quad \text{Eq. 6}$$

which may be re-arranged to:

$$40 \quad V_0 \Delta p(t) - r \int_{t_0}^t T(s) q_{leak}(s) ds = r \int_{t_0}^t T(s) q_{pump}(s) ds - p(t) \Delta V(t). \quad \text{Eq. 7}$$

45 **[0065]** Thus, a first side and a second side of the equality are obtained. The equality is assumed to be valid for each time instant during the area estimation time period.

[0066] As may be gleaned from Eq. 7, a first side of the equality comprises a first entity minus a second entity. The first entity comprises a product of: a change of pressure Δp in the tank assembly 10 from the start of the area estimation time period to the time instant t , and the initial gas volume V_0 of the tank assembly 10. Furthermore, the second entity comprises a product of: the accumulated leakage flow q_{leak} through the leakage 18 multiplied by a temperature T of the gas in the tank assembly during a time period from the start of the area estimation time period t_0 to the time instant t ; and the specific gas constant r of the gas, wherein in which leakage flow q_{leak} , the leakage area A_{leak} is an unknown parameter.

55 **[0067]** Furthermore, the leakage flow q_{leak} may in one embodiment be determined by a leakage measure, wherein the leakage measure is a product of: the unknown leakage area A_{leak} and the value of a leakage function f_{leak} , wherein the leakage function f_{leak} is a function of at least the pressure p in the tank assembly 10, such as:

$$q_{leak}(t) = A_{leak} f_{leak}(p(t)) . \quad \text{Eq. 8}$$

[0068] In the following description, the leakage function f_{leak} is denoted as a function of only the pressure p in the tank assembly 10, pursuant to Eq. 8, in order to save space. It should however be noted that whenever the leakage function is used hereinbelow, the function f_{leak} may preferably further be a function of the pressure of the surrounding medium and/or of the temperature of the gas in the tank and/or the temperature of the surrounding medium, i.e.

$$f_{leak} = f_{leak}(p(t), p_{surr}(t), T(t), T_{surr}(t)) . \quad \text{Eq. 9}$$

[0069] Additionally, as may be appreciated from Eq. 7, a second side of the equality may comprise a third entity, wherein the third entity comprises a product of: the accumulated gas mass flow q_{pump} from the gas pump 26 multiplied by the temperature T of the gas in the tank assembly 10 during a time period from the start of the area estimation time period to to the time instant t and the specific gas constant r of the gas.

[0070] As may be gleaned from Eq. 7, the second side of the equality comprises a term which relates to a change in volume of the tank assembly 10. In some applications of the inventive method, in which the tank assembly is considered to be rigid, it may be a sufficiently good approximation to assume that the change in volume is negligible and hence set to zero. However, in a further embodiment of the invention, the change in volume may be considered, such that the second side of the equality may comprise a fourth entity, subtracted from said third entity, wherein the fourth entity comprises a product of: the pressure p in the tank assembly 10 at the time instant t and a change in volume ΔV of the tank assembly from the start of the area estimation time period to to the time instant t .

[0071] In a preferred embodiment of the method of the invention, the change in volume ΔV is modelled as a function of the gas temperature and pressure, i.e.

$$\Delta V(t) = h(p(t), T(t)) \quad \text{Eq. 10}$$

[0072] The abovementioned volume change function may be empirically determined, for instance obtained by pressurizing the tank system for a plurality of different pressures and temperatures and measuring the change in volume. Optionally, the change in volume for a plurality of different pressures and temperatures may be obtained by structural analyzes, such as FE analyses, of the tank system. Irrespective of how the change in volume as a function of pressure and temperature has been determined, i.e. by experiments or analyses, the results are preferably tabulated and stored in a storage unit. During the area estimation method of the invention, the change in volume for an actual pressure and temperature may be obtained by utilizing an interpolation method on the aforementioned tabulated data.

[0073] The equality in Eq. 7 may preferably be re-written as:

$$r \int_{t_0}^t T(s) q_{pump}(s) ds - p(t) \Delta V(t) = \left(\Delta p(t) - r \int_{t_0}^t T(s) f(p(s)) ds \right) \begin{pmatrix} V_0 \\ A_{leak} \end{pmatrix} \quad \text{Eq. 11}$$

or:

$$y(t) = \varphi(t)\theta \quad \text{Eq. 12}$$

where:

$$y(t) = r \int_{t_0}^t T(s) q_{pump}(s) ds - p(t) \Delta V(t) \quad \text{Eq. 13}$$

$$\varphi(t) = \left(\Delta p(t) \quad -r \int_{t_0}^t T(s) f(p_{amb}, p(s), T(s)) ds \right) \quad \text{Eq. 14}$$

$$\theta = \begin{pmatrix} V_0 \\ A_{leak} \end{pmatrix} \quad \text{Eq. 15}$$

[0074] Thus, what is obtained in Eq. 12 is a gas equality which is valid for a time instant during the area estimation time period, wherein $t \in [t_0 \ t_{end}]$. The gas equality of Eq. 12 is further in a form, suitable for generating an equations system such as:

$$\begin{pmatrix} y(t_0) \\ \vdots \\ y(t_{end}) \end{pmatrix} = \begin{pmatrix} \varphi(t_0) \\ \vdots \\ \varphi(t_{end}) \end{pmatrix} \theta \quad \text{Eq. 16}$$

[0075] As may be appreciated when studying Eq. 16, an equation system may be obtained if $t_{end} > t_0$ and an over determined equation system may be obtained if the number of rows in the equations system is more than two. Thus, the parameter θ , comprising the sought leakage area A_{leak} , can be determined using conventional techniques, such as a least-squares method. However, as previously mentioned, in a preferred embodiment of the invention, a recursive least-squares method is used.

[0076] In a preferred embodiment of the invention a fifth entity is added to the first side of the equality, wherein the fifth entity comprises a product of: an accumulated gas mass flow $q_{canister}$ from the canister 24 multiplied by the temperature T of the gas in the tank assembly 10 during a time period from the start of the area estimation time period t_0 to the time instant t ; and the specific gas constant r of the gas. Thus, the first side of the equality may be re-written as:

$$y(t) = r \int_{t_0}^t T(s) [q_{pump}(s) + q_{canister}(s) + q_{evapor}(s)] ds - p(t) \Delta V(t) \quad \text{Eq. 17}$$

[0077] In a further embodiment of the inventive method and as may gleaned from Eq. 17, a sixth entity is added to the first side of the equality, wherein the sixth entity is representative of a pressure change due to evaporation of the liquid and/or dewing of the gas in the tank assembly during a time period from the start of the area estimation time period t_0 to the time instant t . In Eq. 16 the pressure change is formulated as an additional gas mass flow q_{evapor} .

[0078] In order to simplify the analyses of measured data, as well as the data measurements, the gas temperature T

in the tank assembly 10 is assumed to be constant throughout the area estimation time period. Thus, Eq. 12 and 13 may be rewritten as:

$$y(t) = rT \int_{t_0}^t q_{pump}(s) ds - p(t) \Delta V(t) \quad \text{Eq. 18}$$

$$\phi(t) = \left(\Delta p(t) - rT \int_{t_0}^t f(p_{amb}, p(s), T(s)) ds \right) \quad \text{Eq. 19}$$

[0079] Consequently, when a canister 24 is present and/or if evaporation is taken into account, Eq. 17 may be rewritten as:

$$y(t) = rT \int_{t_0}^t [q_{pump}(s) + q_{canister}(s) + q_{evapor}(s)] ds - p(t) \Delta V(t) \quad \text{Eq. 20}$$

[0080] The gas pump 26 of the tank assembly 10 is generally supplied with electrical power. Thus, each of the change in pressure Δp and the gas mass flow q_{pump} through the gas pump 26, respectively, is in one preferred embodiment of the inventive method estimated by a performance function of an applied pump electrical current I . Each performance function has a set of performance coefficients. Thus, an estimate of the gas mass flow q_{pump} through the gas pump 26 may be written as:

$$q_{pump} = k(I) \quad \text{Eq. 21}$$

where:

$k(\cdot)$ is the performance function.

[0081] Herein, the gas mass flow q_{pump} is used as an example in the description of the performance estimation portion of the preferred embodiment of the method of the invention. It should however be realized that the description is equally valid for the change in pressure Δp .

[0082] A plurality of different functions are suitable for utilizing as the performance function. However, in a preferred embodiment of the invention each, of the performance functions is estimated by an affine performance function. Thus, for the aforementioned estimate of the gas mass flow q_{pump} through the gas pump 26, the following expression may be applied:

$$q_{pump} = \alpha_0 + \alpha_1 I \quad \text{Eq. 22}$$

where:

α_0, α_1 are the performance coefficients of the affine performance function.

[0083] The electrical power is supplied to the gas pump 26 at a predetermined voltage U . The performance of the gas pump 26 may differ for separate voltages U applied. Thus, in a preferred embodiment of the invention, the performance

coefficients of each of the affine performance functions are dependent on at least the voltage U supplied to the gas pump 26, such as

$$q_{pump} = \alpha_0(U) + \alpha_1(U)I \quad \text{Eq. 23}$$

where:

U is the applied voltage.

[0084] In order to further enhance the estimate of the performance of the gas pump 26, a specific pump assembly 34, as illustrated in Fig. 2, may be used. As may be gleaned from Fig. 2, the pump assembly 34 comprises a reference opening 36 and a valve 38 for controlling the gas mass flow q_{pump} . The valve 38 is operable to guide the gas mass flow q_{pump} at least either through the reference opening 36 or to an outlet opening 40 which outlet opening 40 may be in fluid communication with the tank assembly 10. The pump assembly 34 of Fig. 2 further comprises an inlet opening 42 which in some implementations of the pump assembly 34 may be in fluid communication with the surrounding atmosphere. The cross-sectional area of the reference opening 36 is preferably relatively small and is preferably less than 0.5 mm², more preferably less than 0.2 mm². Purely by way of example, the reference opening 36 may be a cylindrical opening having a diameter of 0.5 mm.

[0085] Utilizing a tank assembly 10, comprising a pump assembly 34 as previously described with reference to Fig. 2, introduction of additional steps in preferred embodiments of the inventive method is enabled. As such, according to a preferred implementation of the performance estimation, the performance coefficients of the performance functions are established by a coefficient estimation method comprising the step of operating the valve 38 in order to guide the gas mass flow q_{pump} through the reference opening 36 and determining a corresponding pump reference electrical current I_{ref} and determining the performance coefficients of each of the performance functions depending on the corresponding pump reference electrical current I_{ref} . As such, in the aforementioned example where the gas mass flow q_{pump} through the gas pump 26 is estimated by an affine performance function, dependent on at least the supplied voltage U , the following expression may be obtained:

$$q_{pump} = \alpha_0(U, I_{ref}) + \alpha_1(U, I_{ref})I \quad \text{Eq. 24}$$

[0086] The performance estimation may be even further refined by a coefficient estimation method which comprises the step of operating the valve 38 in order to guide the flow q_{pump} to the tank assembly 10 and determining an initial corresponding pump minimum electrical current I_{min} , and determining the performance coefficients of each of the performance functions depending on the corresponding pump minimum electrical current I_{min} .

[0087] Again, utilizing the aforementioned example where the gas mass flow q_{pump} through the gas pump 26 is estimated by an affine performance function, dependent on at least the supplied voltage U and the reference current I_{ref} , the following expression may be used:

$$q_{pump} = \alpha_0(U, I_{ref}, I_{min}) + \alpha_1(U, I_{ref}, I_{min})I \quad \text{Eq. 25}$$

[0088] Any one embodiment previously described may preferably be used in a method for testing leakage in a vehicle tank assembly 10. For example, a leakage area A_{leak} may be estimated by utilizing the leakage estimation method and then comparing the estimated leakage area A_{leak} to a predetermined threshold value.

[0089] Preferably, the leakage testing method further comprises the step of transmitting a warning signal if the estimated leakage area A_{leak} exceeds the predetermined threshold value and/or the step of transmitting an acceptance signal if the estimated leakage area A_{leak} is lower than the predetermined threshold value.

[0090] The leakage estimation method and/or the leakage testing method may preferably be implemented in a computer program product. Thus, such a computer program product, may comprise a computer program containing computer program code executable in a computer or a processor to implement at least one of the steps of a aforementioned methods. The computer program product may preferably be stored on a computer-readable medium or a carrier wave.

The computer program product may preferably be stored in an electronic control unit (ECU) 32 and the ECU 32 may preferably be located within a vehicle, which vehicle comprises the vehicle tank assembly 10.

[0091] As may be appreciated when studying the performance functions of the gas pump 26, it may be preferred to have a method to create performance functions which method takes into account individual differences between gas pumps 26 and/or a time dependent change in the performance of a gas pump 26, for example a decrease in performance due to aging.

[0092] Thus, what is proposed is a method of estimating performances from a plurality of pump assemblies 34 and/or at least one pump assembly 34 at different time periods. The performance is indicative of at least the gas mass flow q_{pump} through the gas pump 26 and each pump assembly 34 comprises the features previously disclosed with reference to Fig. 2.

[0093] The method comprises the steps of, for each of a plurality of pump assemblies 34 and/or at least one pump assembly 34 at different time periods:

- measuring the performance for a plurality of applied pump electrical currents I ;
- estimating the performance by the applied pump electrical current I and thereby determining performance coefficients for a performance function;
- operating the valve 38 in order to guide the gas mass flow q_{pump} through the reference opening 36 and determining the corresponding pump reference electrical current I_{ref} ;
- for each performance coefficient, generating a performance coefficient function, which is dependent on at least the pump reference electrical current I_{ref} .

[0094] For example, if the gas mass flow q_{pump} may be estimated as a polynomial of the applied pump electrical current I as:

$$q_{pump} = \alpha_0 + \alpha_1 I + \alpha_2 I^2 + \dots + \alpha_n I^n, \quad \text{Eq. 26}$$

wherein the value of each performance coefficient may be a function of the pump reference electrical current I_{ref} i.e.

$$\alpha_k = g_k(I_{ref}) \quad k = 0, \dots, n \quad \text{Eq. 27}$$

[0095] Fig. 3 illustrates the electrical current I applied to the gas pump 26 as a function of time, the pump electrical current I being denoted by lines 44. As may be gleaned from Fig. 3, when the gas mass flow q_{pump} is guided through the reference opening 36, a throttling of the gas mass flow q_{pump} is obtained, resulting in an increase in applied pump electrical current I required to drive the gas pump 26, as indicated by area B in Fig. 3.

[0096] The valve 38 of the pump assembly 34 may preferably be further operated so that the gas mass flow q_{pump} is guided out of the pump assembly 34. If the initial pressure out of the pump assembly 34 is significantly equal to the pressure at the inlet 42, a pressure difference between the inlet and outlet 42, 40 is substantially zero, resulting in a minimum of applied electrical current I to the pump, as indicated by area C in Fig. 3. This illustrates additional steps of a further embodiment of the estimation method which comprises the steps of operating the valve 38 in order to guide the flow q_{pump} out of the pump assembly 34 and determining an initial corresponding pump minimum electrical current I_{min} and generating the performance coefficient function, which is dependent on at least the pump minimum electrical current I_{min} . As illustrated by the plurality of lines 44 in Fig. 3, after obtaining the pump minimum applied electrical current I_{min} , the pump electrical current I may remain at the minimum level or increase with time. An increase in pump electrical current may indicate that the pump assembly is in fluid communication with a closed system, for example a tank assembly 10.

[0097] Thus, utilizing the expression in Eq. 27, the following expression may be obtained:

$$\alpha_k = g_k(I_{ref}, I_{min}) \quad k = 0, \dots, n \quad \text{Eq. 28}$$

[0098] Furthermore, the pump electrical voltage U applied may preferably be measured and used when generating the performance coefficient functions, such as:

$$\alpha_k = g_k(I_{ref}, I_{min}, U) \quad k = 0, \dots, n \quad \text{Eq. 29}$$

[0099] According to a preferred embodiment of the performance estimation method, each performance function is estimated by an affine performance function, i.e.

$$\hat{q}_{pump} = \alpha_0 + \alpha_1 I \quad \text{Eq. 30}$$

[0100] The performance coefficients of the affine performance function are preferably estimated by utilizing a least-squares method, more preferably a recursive least-squares method.

[0101] The aforementioned pump assembly 34 may preferably form a part of a vehicle tank assembly 10, wherein the pump assembly 34 is in fluid communication with the rest of the tank assembly 10. Then, an additional performance of the pump assembly 10 may be a resulting change in pressure Δp in the tank assembly 10 when the pump 26 of the pump assembly 34 is operated.

[0102] The performance coefficient functions may preferably be used when estimating the output of a pump assembly. However, since this technique has been previously described with respect to the leakage area estimation methods, it will not be further detailed here.

[0103] Further modifications of the invention within the scope are feasible. For instance, the gas mass flow relation used in the aforementioned leakage area estimation method could take into account the compressibility of the gas.

Claims

1. A method for estimating an leakage area (A_{leak}) in a vehicle tank assembly (10), said tank assembly (10) comprising a tank (12), a gas pump (26) in fluid communication with the rest of said tank assembly (10) and means (30) for determining a pressure (p) in said tank assembly (10) and a gas mass flow (q_{pump}) through the gas pump (26), wherein the method comprises the steps of:

- varying the pressure (p) in said tank assembly (10) by applying said gas mass flow (q_{pump}) through said gas pump (26) during an area estimation time period;

characterized by that the method comprises the steps of:

- for each of a plurality of time instants during said area estimation time period, establishing an instantaneous gas mass flow relation of the gas in said tank assembly (10) in which relation said leakage area (A_{leak}) is an unknown parameter; and
- estimating said leakage area (A_{leak}) by utilizing said instantaneous gas mass flow relations.

2. The method according to claim 1, wherein said estimation of said leakage area (A_{leak}) is executed by arranging said instantaneous gas mass flow relations of the gas in an equations system and determining said leakage area (A_{leak}) by utilizing a least-squares method.

3. The method according to claim 2, wherein said arrangement of said gas mass flow relation of the gas is solved by utilizing a recursive least-squares method.

4. The method according to any one of the preceding claims, wherein each said instantaneous gas mass flow relation is an equality based on an ideal gas law.

5. The method according to claim 4, wherein a first side of said equality comprises a first entity minus a second entity, wherein

- said first entity comprises a product of: a change of pressure (Δp) in said tank assembly (10) from the start of said area estimation time period (t_0) to said time instant (t), and the initial gas volume (V_0) of said tank assembly (10);

- said second entity comprises a product of: the accumulated leakage flow (q_{pump}) through said leakage (18) multiplied by a temperature (T) of said gas in said tank assembly (10) during a time period from the start of said area estimation time period (t_0) to said time instant (t); a specific gas constant (r) of said gas, wherein in which leakage flow (q_{leak}), said leakage area (A_{leak}) is an unknown parameter.

6. The method according to claim 5, wherein said leakage flow (q_{leak}) is determined by a leakage measure, wherein said leakage measure is a product of: said unknown leakage area (A_{leak}) and the value of a leakage function (f_{leak}), wherein said leakage function (f_{leak}) is a function of at least the pressure (p) in said tank assembly (10).

7. The method according to claim 6, wherein said leakage function (f_{leak}) further is a function of the pressure of a medium surrounding said tank assembly (10) and/or said temperature (T) of said gas in said tank assembly (10) and/or a temperature of said surrounding medium.

8. The method according to any one of claims 5 to 7, wherein:

- a second side of said equality comprises a third entity, wherein

○ said third entity comprises a product of: an accumulated gas mass flow (q_{pump}) from the gas pump (26) multiplied with said temperature (T) of said gas in said tank assembly (10) during a time period from the start of said area estimation time period (t_0) to said time instant (t); and said specific gas constant (r) of said gas.

9. The method according to claim 8, wherein:

- said second side of said equality further comprises a fourth entity subtracted from said third entity, wherein

○ said fourth entity comprises a product of: said pressure (p) in said tank assembly (10) at said time instant (t) and a change in volume (ΔV) in said tank assembly (10) from the start of said area estimation time period to said time instant (t).

10. The method according to claim 9, wherein said change in volume (ΔV) is modelled as a function of at least the gas temperature (T) and pressure (p) in the tank assembly (10).

11. The method according to any one of claims 5 to 10, wherein said tank assembly (10) comprises a canister (24) in fluid communication with said tank (12), where a fifth entity is added to said first side of said equality, wherein

- said fifth entity comprises a product of: the accumulated gas mass flow ($q_{canister}$) from said canister (24) multiplied by said temperature (T) of said gas in said tank assembly (10) during a time period from the start of said area estimation time period (t_0) to said time instant (t), and the specific gas constant (r) of said gas.

12. The method according to any one of claims 5 to 11, where a sixth entity is added to said first side of said equality, wherein

- said sixth entity is representative of a pressure change due to evaporation of a liquid (14) and/or dewing of said gas in said tank assembly (10) during a time period from the start of said area estimation time period (t_0) to said time instant (t).

13. The method according to any one of the preceding claims, wherein said gas temperature (T) in said tank assembly (10) is assumed to be constant throughout the area estimation time period.

14. The method according to any one of the preceding claims, wherein said gas pump (26) is supplied with electrical power, wherein said change in pressure (Δp) and said gas mass flow (q_{pump}) through said gas pump (26), respectively, each is estimated by a performance function of an applied pump electrical current (I), each performance function having a set of performance coefficients.

15. The method according to claim 14, wherein each of said performance functions is estimated by an affine performance function.

16. The method according to claim 14 or 15, wherein said performance coefficients of each of said affine performance functions are dependent on at least a pump electrical voltage (U) supplied to said gas pump (26).

17. The method according to any one of claims 14 to 16, wherein said tank assembly (10) comprises a reference opening (36) and a gas valve (38) for controlling said gas mass flow (q_{pump}), said valve (38) being operable to guide said gas mass flow (26) at least either through said reference opening (36) or to said tank assembly (10), wherein said performance coefficients of said performance functions are established by a coefficient estimation method comprising the step of operating said valve (38) in order to guide said flow (q_{pump}) through said reference opening (36) and determining a corresponding pump reference electrical current (I_{ref}) and determining said performance coefficients of each of said performance functions depending on said corresponding pump reference electrical current (I_{ref}).

18. The method according to any one of claims 14 to 17, wherein said performance coefficients of said performance functions are established by a coefficient estimation method comprising the step of operating said valve (38) in order to guide said flow (q_{pump}) to said tank assembly (10) and determine an initial corresponding pump minimum electrical current (I_{min}), and determining said performance coefficients of each of said performance functions depending on said corresponding pump minimum electrical current (I_{min}).

19. A method for testing leakage in a vehicle tank assembly, wherein said leakage testing method comprises the step of estimating a leakage area (A_{leak}) according to any one of the preceding claims.

20. The leakage testing method according to claim 19, further comprising the step of comparing said estimated leakage area (A_{leak}) to a predetermined threshold value.

21. The leakage testing method according to claim 20, further comprising the step of transmitting a warning signal if said estimated leakage area (A_{leak}) exceeds said predetermined threshold value and/or the step of transmitting an acceptance signal if said estimated leakage area is lower than said predetermined threshold value.

22. Computer program product, **characterized in that** it comprises a computer program containing computer program code executable in a computer or a processor to implement at least one of the steps of a method according to any of claims 1-21, said product being stored on a computer-readable medium or a carrier wave.

23. Electronic control unit (32), **characterized in that** it comprises a computer program product according to claim and arranged to execute a leakage area estimation method according to any one of claims 1-18 and/or a leakage testing method according to any one of claims 19-21.

24. A vehicle, **characterized in that** it comprises an electronic control unit (32) according to claim 23.

25. A method of estimating a performance from a plurality of pump assemblies (34) and/or at least one pump assembly (34) at different time periods, each pump assembly (34) comprising a gas pump (26), wherein said performance is indicative of at least a gas mass flow (q_{pump}) through said gas pump (26), wherein each pump assembly (34) comprises a reference opening (36) and a gas valve (38) for controlling said gas mass flow (q_{pump}), said valve (38) being operable to guide said gas mass flow (q_{pump}) at least either through said reference opening (36) or through an outlet opening (40), wherein said gas pump (26) is supplied with electrical power, **characterized in that** the method comprises the steps of:

- for each of said plurality of pump assemblies (34) and/or said at least one pump assembly (34) at different time periods:

- measuring said performance for a plurality of applied pump electrical currents (I);
- estimating said performance by said applied pump electrical current (I) and thereby determining performance coefficients for a performance function;
- operating said valve (38) in order to guide said flow (q_{pump}) through said reference opening (36) and determining the corresponding pump reference electrical current (I_{ref});

- for each performance coefficient, generating a performance coefficient function, which is dependent on at least said pump reference electrical current (I_{ref}).

26. The method according to claim 25, wherein the method further comprises the steps of:

- for each of said plurality of pump assemblies (34) and/or said at least one pump assembly (34) at different time periods:

○ operating said valve (38) in order to guide said flow (q_{pump}) through said outlet opening (40) and determining an initial corresponding pump minimum electrical current (I_{min});

- for each performance coefficient, generating a performance coefficient function, which is dependent on at least said pump minimum electrical current (I_{min}).

27. The method according to claim 25 or 26, wherein the method further comprises the steps of:

- for each of said plurality of pump assemblies (34) and/or said at least one pump assembly (34) at different time periods:

○ determining a pump electrical voltage (U);

- for each performance coefficient, generating a performance coefficient function, which is dependent on at least said pump electrical voltage (U).

28. The method according to any ones of claims 25 to 27, wherein the method further comprises the step of:

- estimating each of said performance functions by an affine performance function.

29. The method according to claim, wherein the method further comprises the step of:

- estimating said coefficients to each of said affine performance functions by utilizing a least-squares method.

30. The method according to claim 29, wherein that the method further comprises the step of:

- estimating said coefficients to each of said affine performance functions by utilizing a recursive least-squares method.

31. The method according to claim any one of claims 25 to 30, wherein said pump assembly (34) forms a part of a vehicle tank assembly (10), said pump assembly (34) being in fluid communication with the rest of said tank assembly (10) and said pump assembly performance is indicative of at least a change in pressure (Δp) in said tank assembly (10).

32. A method of estimating an output from a pump assembly (34), wherein said output comprises a gas mass flow (q_{pump}) through said gas pump (26), wherein said pump assembly (34) is provided with said performance coefficient functions by utilizing the method according to any one of claims 25-31, **characterized in that** the method comprises the steps of:

- operating said valve (38) in order to guide said flow (q_{pump}) through said reference opening (36) and determining a corresponding pump reference electrical current (I_{ref});

- determining said performance coefficients, based on said pump reference electrical current (I_{ref});

- operating said valve in order to guide said flow (q_{pump}) through said outlet opening (40);

- determining said applied pump electrical current (I), and

- calculating said output, by utilizing said performance function with said performance coefficients, wherein said applied pump electrical current (I) is input to said performance function.

33. The method of estimating an output from a pump assembly according to claim 32, when dependent on any one of claims 26 - 31, wherein the method further comprises the steps of:

- operating said valve (38) in order to guide said flow (q_{pump}) through said outlet opening (40) and determining a corresponding initial pump minimum electrical current (I_{min}), and

- determining said performance coefficients, based on said initial corresponding pump minimum electrical current (I_{min}).

34. The method of estimating an output from a pump assembly according to claim 32 or 33, when dependent on any one of claims 27 - 31, wherein the method further comprises the steps of:

- determining an pump electrical voltage (U), and
- determining said performance coefficients, based on said pump electrical voltage (U).

35. The method of estimating an output from a pump assembly according to any one of claim 32 - 33, when dependent on claims 31, wherein said output further comprises a change in pressure (Δp) in said tank assembly (10).

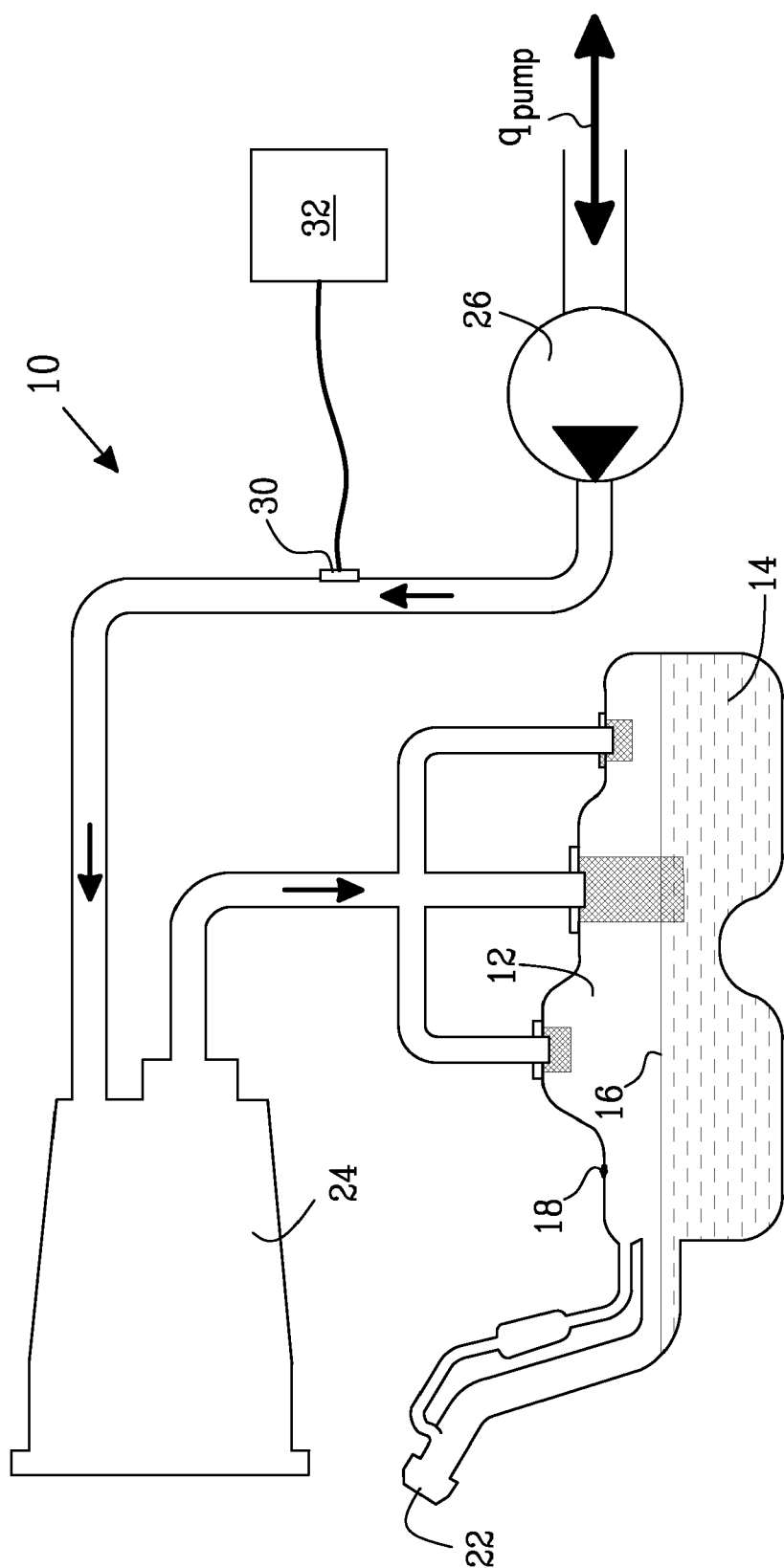


Fig. 1

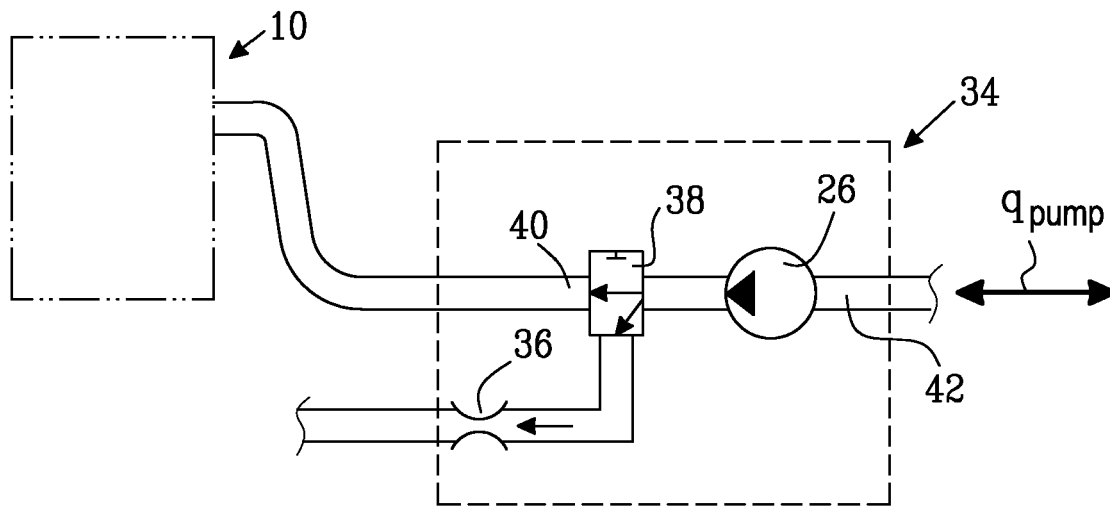


Fig. 2

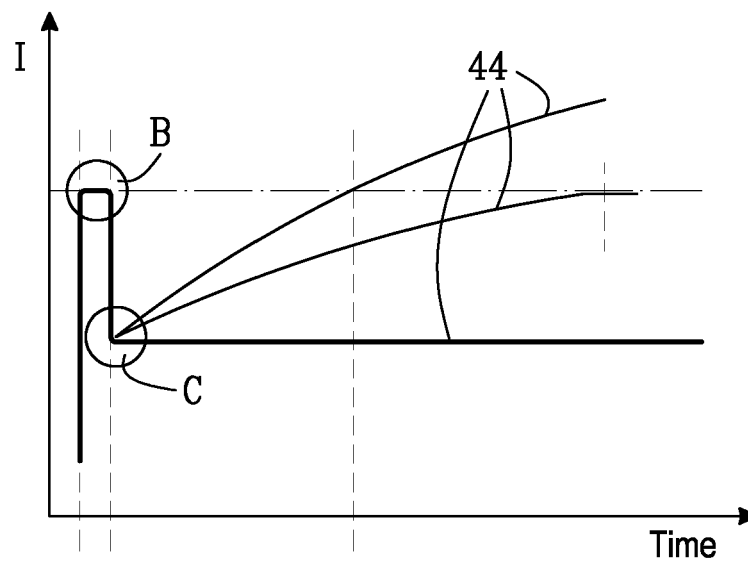


Fig. 3



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EUROPEAN SEARCH REPORT

Application Number
EP 06 12 0073

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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Y	US 6 082 189 A1 (BAYERLE KLAUS [DE] ET AL) 4 July 2000 (2000-07-04) * column 6, line 40 - column 12, line 34; figures 3-8 *	4-13	
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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 12 June 2007	Examiner Marsano, Flavio
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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EPO FORM 1503 03.02 (P04C01)



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EUROPEAN SEARCH REPORT

Application Number
EP 06 12 0073

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	US 6 301 955 B1 (COOK JOHN E [CA] ET AL) 16 October 2001 (2001-10-16) * column 10, line 49 - column 11, line 30; figures 8,9 *	1	
A	US 6 216 674 B1 (CORKILL WILLIAM JOHN [GB]) 17 April 2001 (2001-04-17) * column 3, line 40 - column 7, line 45; figures 2-5 *	1,4-13	
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A	US 2003/005916 A1 (OSANAI AKINORI [JP]) 9 January 2003 (2003-01-09) * paragraph [0237] - paragraph [0297]; figures 1-6,14-17 *	25	
A	EP 1 643 115 A (HITACHI LTD [JP]) 5 April 2006 (2006-04-05) * paragraph [0124] - paragraph [0146]; figures 9-17 *	25	TECHNICAL FIELDS SEARCHED (IPC)
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 12 June 2007	Examiner Marsano, Flavio
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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EPO FORM 1503 03 82 (P04C01)



European Patent
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Application Number

EP 06 12 0073

CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing more than ten claims.

- ☐ Only part of the claims have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid, namely claim(s):
- ☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims.

LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

see sheet B

- ☒ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.
- ☐ As all searchable claims could be searched without effort justifying an additional fee, the Search Division did not invite payment of any additional fee.
- ☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:
- ☐ None of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims:



The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

1. claims: 1-24

A method for estimating an leakage area (A_{leak}) in a vehicle tank assembly (10), said tank assembly (10) comprising a tank (12), a gas pump (26) in fluid communication with the rest of said tank assembly (10) and means (30) for determining a pressure (p) in said tank assembly (10) and a gas mass flow (q_{pump}) through the gas pump (26), wherein the method comprises the steps of:

? varying the pressure (p) in said tank assembly (10) by applying said gas mass flow through said gas pump (26) during an area estimation time period;

characterized by that the method comprises the steps of:

? for each of a plurality of time instants during said area estimation time period, establishing an instantaneous gas mass flow relation of the gas in said tank assembly (10) in which relation said leakage area (A_{leak}) is an unknown parameter; and

? estimating said leakage area (A_{leak}) by utilizing said instantaneous gas mass flow relations.

2. claims: 25-35

A method of estimating a performance from a plurality of pump assemblies (34) and/or at least one pump assembly (34) at different time periods, each pump assembly (34) comprising a gas pump (26), wherein said performance is indicative of at least a gas mass flow (q_{pump}) through said gas pump (26), wherein each pump assembly (34) comprises a reference opening (36) and a gas valve (38) for controlling said gas mass flow (q_{pump}), said valve (38) being operable to guide said gas mass flow (q_{pump}) at least either through said reference opening (36) or through an outlet opening (40), wherein said gas pump (26) is supplied with electrical power, characterized in that the method comprises the steps of:

? for each of said plurality of pump assemblies (34) and/or said at least one pump assembly (34) at different time periods:

o measuring said performance for a plurality of applied pump electrical currents (I);

o estimating said performance by said applied pump electrical current (I) and thereby determining performance coefficients for a performance function;

o operating said valve (38) in order to guide said flow (q_{pump}) through said reference opening (36) and determining the corresponding pump reference electrical current (I_{ref});

? for each performance coefficient, generating a performance coefficient function, which is dependent on at least said pump reference electrical current (I_{ref}).

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 06 12 0073

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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