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(54) **A FLASKLESS MOLDING APPARATUS FOR AN UPPER AND A LOWER MOLD**

VORRICHTUNG ZUM FORMEN EINES FORMKASTENFREIEN OBEREN UND UNTEREN GIESSWERKZEUGS

APPAREIL DESTINÉ À MOULER UN MOULE DE COULÉE SUPÉRIEUR ET UN MOULE DE COULÉE INFÉRIEUR EXEMPTES DE CHÂSSIS

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