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(62) Document number(s) of the earlier application(s) in accordance with Art. 76 EPC:
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(54) **Device for rolling metal bands**

(57) A device for rolling a self-contained endless band (10) for a metal push belt, which is provided with a first and a second rotatable bearing roller (6, 7) around which the band (10) is intended to be placed and held in an elongated form, the second bearing roller (6) being accommodated in a movable manner in the device, with a rolling roller (11) that is in contact with the band (10)

and with a central roller (7) that is in contact with the band (10) opposite to the rolling roller (11), in which device a pushing force (F_u) can be generated between the rolling roller (11) and the central roller (7), to which pushing force the band (10) is subjected, wherein one or both of the rolling roller (11) and the central roller (7) is provided with a concave, hourglass-like shape such that the respective roller (7; 11).

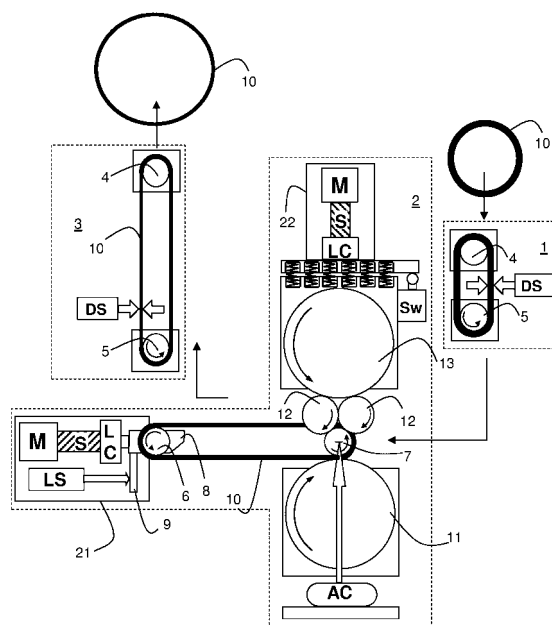


FIG. 1



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 07 12 3271

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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 30 April 2008	Examiner Cano Palmero, A
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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EPC FORM 1503 03.82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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