(12)

(11) EP 1 950 359 A1

EUROPEAN PATENT APPLICATION

(43) Date of publication: 30.07.2008 Bulletin 2008/31

(51) Int Cl.: **E04B** 9/06 (2006.01)

E04C 3/07^(2006.01)

(21) Application number: 08100547.2

(22) Date of filing: 16.01.2008

(84) Designated Contracting States:

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MT NL NO PL PT RO SE SI SK TR

Designated Extension States:

AL BA MK RS

(30) Priority: 23.01.2007 IT VE20070001 U

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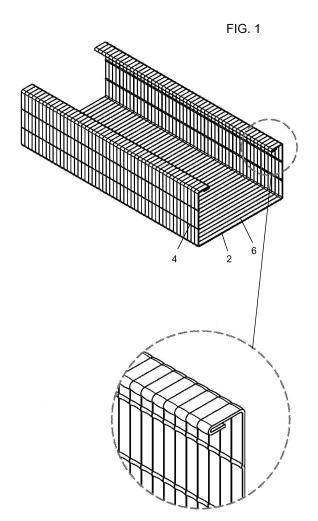
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(54) Metal profile for forming support frames for plasterboard partitioning walls and false ceilings

(57) A metal profile for forming support frames for plasterboard partitioning walls and false ceilings, char-

acterised by comprising a plurality of ribs (6) orientated in a direction not parallel to the profile longitudinal axis.



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Description

[0001] The present invention relates to a profile for plasterboard walls.

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[0002] Metal U, C and Ω profiles are known for supporting plasterboard to form corresponding walls or false ceilings in general.

[0003] To ensure high stability to the structure, these known profiles generally have a thickness of 0.5-0.6 mm. [0004] An object of the invention is to provide a metal profile which, although presenting the same mechanical performance, has a smaller thickness than traditional profiles, resulting in material saving and hence easier handling.

[0005] Another object of the invention is to provide a profile of reduced cost.

[0006] These and further objects which will be apparent from the ensuing description are attained according to the invention by a metal profile for forming support frames for plasterboard partitioning walls and false ceilings as claimed in claim 1.

[0007] The present invention is further described with reference to the accompanying drawing showing a perspective view of the profile of the invention.

[0008] As can be seen from the drawing, the profile of the invention is formed preferably of zinc-plated steel and is of C, U, Z, Ω , or T shape, and comprises both on the web 2 and on the flanges a plurality of transverse microribs 6 of about 0.3 mm in depth, obtained by pressing or rolling prior to the step of profiling the sheet metal strip. [0009] The ribs provide the profile with greater resistance to mechanical stresses and hence greater robustness, enabling the profile to be formed of lesser thickness (0.3 mm).

[0010] Moreover, using a profile of lesser thickness means a lesser unit weight, hence not only easier handling but also a lesser unit cost.

[0011] The presence of the ribs also prevents mutual slippage between adjacent profiles during storage.

[0012] Finally, the surface discontinuity of the profile results in improved sound absorbency and hence improved acoustic isolation.

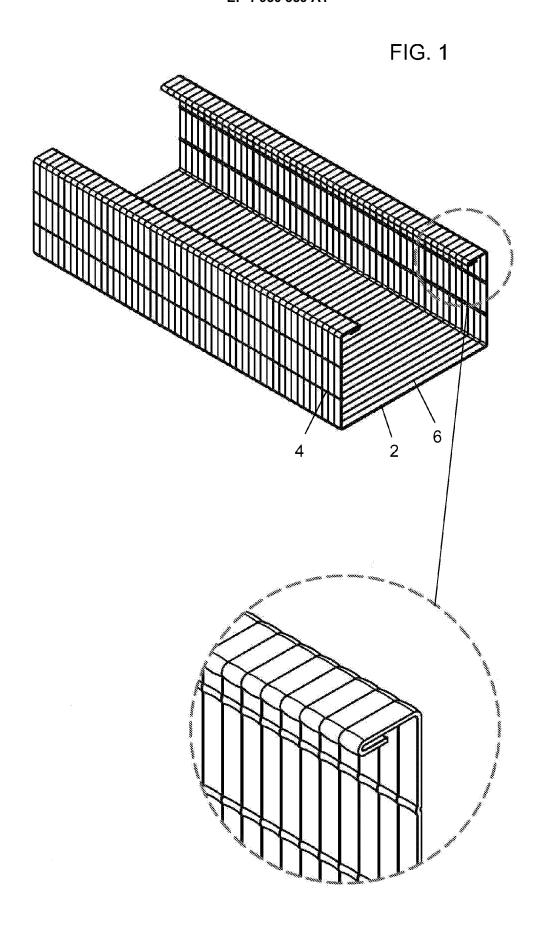
Claims 45

- A metal profile for forming support frames for plasterboard partitioning walls and false ceilings, characterised by comprising a plurality of ribs (6) orientated in a direction not parallel to the profile longitudinal axis.
- 2. A metal profile as claimed in claim 1, characterised in that the ribs are mutually parallel.
- 3. A metal profile as claimed in claim 1, **characterised** in **that** the ribs are disposed transversely to the longitudinal axis of the profile.

- **4.** A metal profile as claimed in claim 1, **characterised by** being C-shaped.
- A metal profile as claimed in claim 1, characterised by being U-shaped.
- **6.** A metal profile as claimed in claim 1, **characterised by** being Ω-shaped.
- 7. A metal profile as claimed in claim 1, characterised by being T-shaped.
 - **8.** A metal profile as claimed in claim 1, **characterised in that** the ribs have a depth not less than 0.3 mm.

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EUROPEAN SEARCH REPORT

Application Number EP 08 10 0547

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ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 08 10 0547

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