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(54) Method and apparatus for casting concrete products

(57) A method and an apparatus for casting concrete products with a substantially horizontal slipforming process, the concrete mass in said method being fed by means of at least one feed element (2) through a limited

cross section (11, 7, 8) for forming the concrete product, whereby the feed elements (2) are brought to a dual-frequency longitudinal reciprocal motion for compacting the concrete mass.

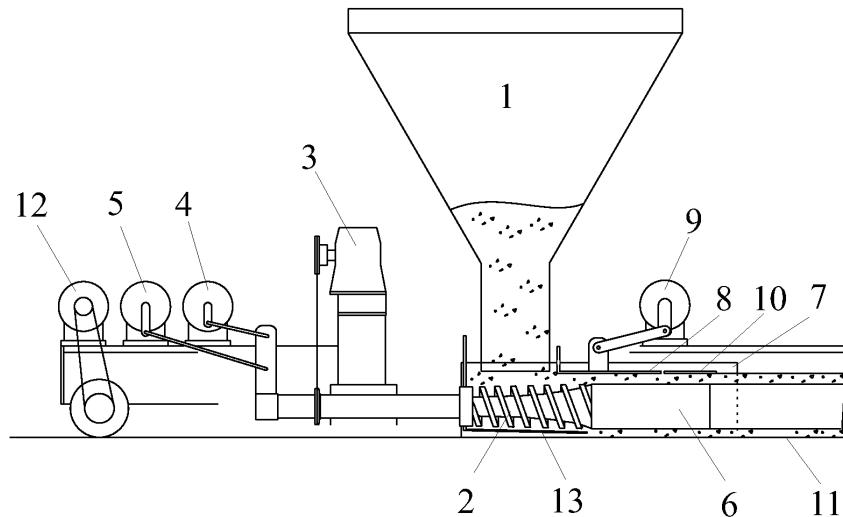


FIG. 1



EUROPEAN SEARCH REPORT

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
A	EP 0 677 362 A1 (VALKEAKOSKI EXTEC OY LTD [FI]) 18 October 1995 (1995-10-18) * column 1, paragraph 1 * * column 1, lines 8-19, paragraph 3 * * column 2, paragraph 7 * * column 3, paragraph 12 * * column 7, lines 24-30, paragraph 25 * ----- EP 1 033 213 A2 (VALKEAKOSKI EXTEC OY LTD [FI]) 6 September 2000 (2000-09-06) * column 1, lines 3-5, paragraph 1 * * column 1, lines 20-24, paragraph 1 * * column 1, line 38, paragraph 2 * * column 2, lines 4-8, paragraph 4 * -----	1,4	INV. B28B1/08 B28B3/20
		1,4	TECHNICAL FIELDS SEARCHED (IPC)
			B28B B06B
4	The present search report has been drawn up for all claims		
	Place of search	Date of completion of the search	Examiner
	The Hague	30 July 2010	Voltz, Eric
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

**ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 08 39 7001

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on. The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

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