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(54) **Method and apparatus for casting concrete products**

(57) A method and an apparatus for casting concrete products with a substantially horizontal slipforming process, the concrete mass in said method being fed by means of at least one feed element (2) through a limited

cross section (11, 7, 8) for forming the concrete product, whereby the feed elements (2) are brought to a dual-frequency longitudinal reciprocal motion for compacting the concrete mass.

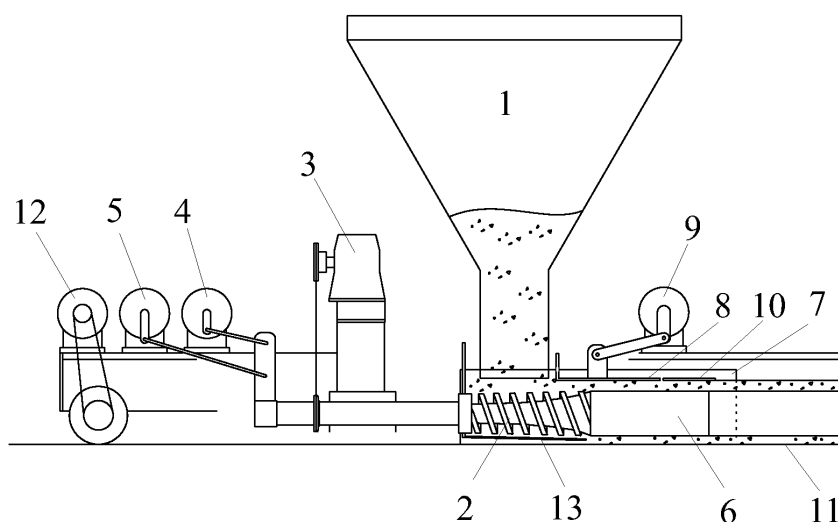


FIG. 1



EUROPEAN SEARCH REPORT

Application Number
EP 08 39 7001

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
A	EP 0 677 362 A1 (VALKEAKOSKI EXTEC OY LTD [FI]) 18 October 1995 (1995-10-18) * column 1, paragraph 1 * * column 1, lines 8-19, paragraph 3 * * column 2, paragraph 7 * * column 3, paragraph 12 * * column 7, lines 24-30, paragraph 25 * -----	1,4	INV. B28B1/08 B28B3/20
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			TECHNICAL FIELDS SEARCHED (IPC)
			B28B B06B
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 30 July 2010	Examiner Voltz, Eric
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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