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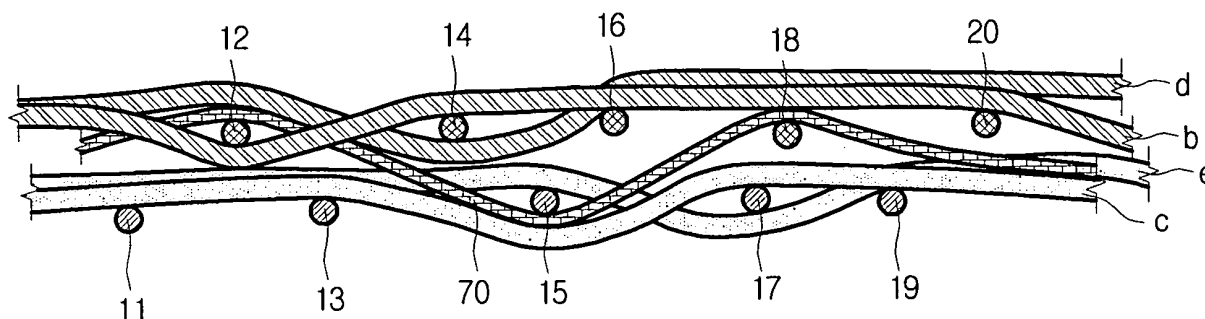
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(54) **Abrasive backing and abrasive cloth**

(57) The present invention relates to an abrasive backing and abrasive cloth and more particularly, to an abrasive backing including an upper weave layer and a lower weave layer which are comprised with warps (11-20) and wefts (a-j), and a binding yarn (70) which connects the upper weave layer and the lower weave layer, wherein the abrasive backing is woven by using

the wefts of the upper weave layer (b,d,f,h,j) having a different thickness from those of the lower weave layer (a,c,e,g,i). When the weft of the upper weave layer and that of the lower weave layer have a different thickness, the upper weave layer and the lower weave layer may have uneven surfaces having different details and abrasive coat materials having different grain sizes.

FIG. 2





EUROPEAN SEARCH REPORT

Application Number
EP 08 25 0778

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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			D03D B32B B24D D06N
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 20 August 2009	Examiner Iamandi, Daniela
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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