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(54) **Embossed sheet material, embossing unit and method for the production**

(57) The invention relates to a web product (N) comprising at least one ply decorated by embossing- Along

the extension of the web product (N) variable combinations of at least two sequences of embossing motifs come after each other.

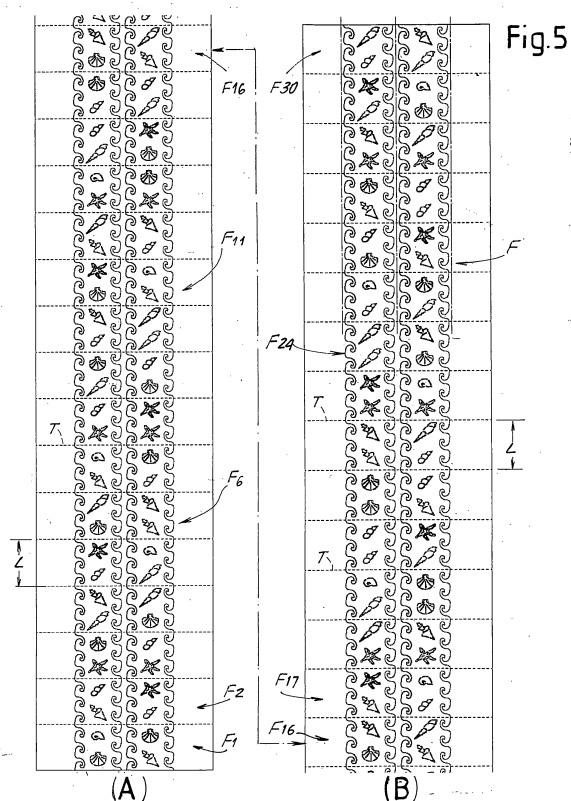


Fig.5



## EUROPEAN SEARCH REPORT

Application Number  
EP 08 42 5142

| DOCUMENTS CONSIDERED TO BE RELEVANT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                |                                                  |                                         |
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| Category                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Citation of document with indication, where appropriate, of relevant passages                                                                                                  | Relevant to claim                                | CLASSIFICATION OF THE APPLICATION (IPC) |
| E                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | EP 1 908 579 A1 (PERINI FABIO SPA [IT])<br>9 April 2008 (2008-04-09)<br>* the whole document *                                                                                 | 1-56                                             | INV.<br>B31F1/07                        |
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|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                |                                                  | B31F                                    |
| The present search report has been drawn up for all claims                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                |                                                  |                                         |
| Place of search<br>Munich                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                | Date of completion of the search<br>24 July 2013 | Examiner<br>Farizon, Pascal             |
| <p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone<br/>Y : particularly relevant if combined with another document of the same category<br/>A : technological background<br/>O : non-written disclosure<br/>P : intermediate document</p> <p>T : theory or principle underlying the invention<br/>E : earlier patent document, but published on, or after the filing date<br/>D : document cited in the application<br/>L : document cited for other reasons<br/>&amp; : member of the same patent family, corresponding document</p> |                                                                                                                                                                                |                                                  |                                         |

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EPO FORM 1503 03.82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 08 42 5142

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
The members are as contained in the European Patent Office EDP file on  
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24-07-2013

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