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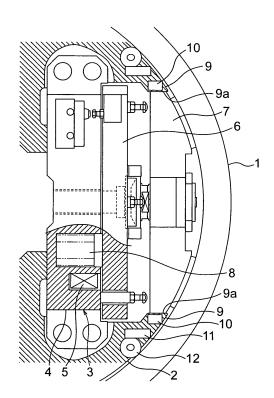
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### (54) BRAKE DEVICE FOR ELEVATOR

(57) In a brake device for an elevator, a brake shoe brakes rotation of a brake rotor through friction to stop a car. The brake shoe can be moved into contact with and away from the brake rotor. A rotational torque applied to the brake shoe at a time of braking is received by a torque receiving portion. The torque receiving portion is provided with an oscillatory actuator for causing the brake shoe to oscillate in a rotational direction of the brake rotor.

FIG. 1



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### Description

Technical Field

**[0001]** The present invention relates to a brake device for an elevator which brings a brake shoe into frictional contact with a brake rotor to brake rotation of the brake rotor and thereby stop a car.

**Background Art** 

[0002] For the purpose of reducing the capacities of an electric motor and a control device and conserving the energy thereof, attempts to lower the inertia around the electric motor such as the weight saving of a car and the like have been promoted. Nowadays, the inertial mass of a shaft of the electric motor as a reduced value tends to decrease due to the popularization of a gearless hoisting machine having no gears. However, the abovementioned attempts to lower the inertia lead to an increase in the deceleration at the time of a stop by a brake and hence discomfort passengers. Also, such attempts cause an increase in the difference in deceleration, which depends on the load within the car and the running direction thereof, so it is difficult to set such a braking force that achieves both a reduction in emergency stopping distance and a reduction in the shock caused upon a stop. Various methods have been proposed to cope with the foregoing situation. For example, a brake device for an elevator disclosed in Patent Document 1 is constructed such that rotation of a brake pulley is selectively braked by a first electromagnetic brake or a second electromagnetic brake. More specifically, when the load within the car is heavy during upward operation thereof or when the load within the car is light during downward operation thereof, the timings for operating the first electromagnetic brake and the second electromagnetic brake are shifted from each other upon the issuance of a sudden stop command so as to absorb the shock caused upon a stop. When the load within the car is light during upward operation thereof or when the load within the car is heavy during downward operation thereof, the first electromagnetic brake and the second electromagnetic brake can be operated simultaneously to ensure a required stopping distance.

[0003] Patent Document 1: JP 03-243576 A

Disclosure of the Invention

Problem to be solved by the Invention

**[0004]** In the conventional brake device for the elevator constructed as described above, the timings for operating the first electromagnetic brake and the second electromagnetic brake are shifted from each other to reduce the braking force of the brake device, so this braking force can be controlled only in two levels. As a result, there have been demands for more appropriate control of de-

celeration for different loads within the car.

**[0005]** The present invention has been made to solve the above-mentioned problem, and it is therefore an object of the present invention to provide a brake device for an elevator which can control the deceleration at the time of an emergency stop more appropriately.

Means for solving the Problems

**[0006]** A brake device for an elevator according to the present invention includes: a brake rotor; a brake shoe that can be moved into contact with and away from the brake rotor, for braking rotation of the brake rotor through friction to stop a car; and a torque receiving portion for receiving a rotational torque applied to the brake shoe at a time of braking, in which the torque receiving portion is provided with an oscillatory actuator for causing the brake shoe to oscillate in a rotational direction of the brake rotor.

Further, a brake device for an elevator according to the present invention includes: a brake rotor; a brake shoe that can be moved into contact with and away from the brake rotor, for braking rotation of the brake rotor through friction to stop a car; an oscillatory actuator for causing the brake shoe to oscillate in a rotational direction of the brake rotor; a speed sensor for detecting a rotational speed of the brake rotor; and an oscillation control portion for controlling an amplitude and a frequency of oscillations of the oscillatory actuator in accordance with a signal from the speed sensor to control a speed difference between the brake rotor and the brake shoe in the rotational direction of the brake rotor.

Moreover, a brake device for an elevator according to the present invention includes: a brake rotor; a brake shoe that can be moved into contact with and away from the brake rotor, for braking rotation of the brake rotor through friction to stop a car; an oscillatory actuator for causing the brake shoe to oscillate in a rotational direction of the brake rotor; and a generator for generating an electric power through rotation of the brake rotor to supply the oscillatory actuator with the electric power.

Brief Description of the Drawings

*45* **[0007]** 

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FIG. 1 is a front view showing an essential part of a brake device for an elevator according to Embodiment 1 of the present invention in partial cross-section.

FIG. 2 is a block diagram showing an essential part of FIG. 1

FIG. 3 is composed of graphs showing how the brake device of FIG. 1 is controlled in a certain time range during emergency braking thereof.

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Best Mode for carrying out the Invention

**[0008]** A preferred embodiment of the present invention will be described hereinafter with reference to the drawings.

### **Embodiment 1**

**[0009]** FIG. 1 is a front view showing an essential part of a brake device for an elevator according to Embodiment 1 of the present invention in partial cross-section. The brake device illustrated in this example is provided on a hoisting machine for raising/lowering a car and a counterweight.

**[0010]** Referring to FIG. 1, a cylindrical brake drum 1 which is a brake rotor is provided with a drive sheave coaxially therewith. The brake drum 1 is rotated integrally with the drive sheave. A main rope for suspending the car and the counterweight is wound around the drive sheave. The car and the counterweight are raised/lowered within a hoistway through rotation of the drive sheave.

**[0011]** An inner frame 2 fixed to a fixed portion of the hoisting machine is provided inside the brake drum 1. A pair of electromagnets 3 (only one of the electromagnets 3 is shown in FIG. 1) are fixed to the inner frame 2. Each of the electromagnets 3 includes a core 4 and a brake coil 5. The fixed cores 4 are fixed to the inner frame 2, and the brake coils 5 are fixed to the fixed cores 4.

**[0012]** A corresponding one of movable cores 6 is moved into contact with and away from each of the fixed cores 4. A corresponding one of brake shoes 7, which are moved into contact with and away from an inner peripheral surface of the brake drum 1, is coupled to each of the movable cores 6. Each of the fixed cores 4 is provided with a plurality of brake springs 8 for pressing a corresponding one of the movable cores 6 to press a corresponding one of the brake shoes 7 against the inner peripheral surface of the brake drum 1.

**[0013]** When the brake shoes 7 are pressed against the inner peripheral surface of the brake drum 1, rotation of the brake drum 1 is thereby braked through friction. When the electromagnets 3 are excited, the movable cores 6 are sucked toward the fixed cores 4 sides against the brake springs 8, so the brake shoes 7 are opened away from the inner peripheral surface of the brake drum 1. Thus, the braking force applied to the brake drum 1 is canceled.

**[0014]** The braking force applied to the brake drum 1 is cancelled when the car and the counterweight are raised/lowered. Rotation of the brake drum 1 is braked (brake drum 1 is held stationary) while the car and the counterweight remain stopped. In addition, when an emergency stop command is issued during the raising/lowering of the car and the counterweight, the supply of electric current to a motor of the hoisting machine is cut off, so the supply of electric current to the brake coils 5 is cut off. Thus, the brake shoes 7 are pressed against

the brake drum 1, so rotation of the brake drum 1 and rotation of the drive sheave are braked. As a result, the car and the counterweight are stopped as an emergency measure.

**[0015]** The inner frame 2 is provided with a plurality of torque receiving portions 9 for receiving rotational torques applied to the brake shoes 7 from the brake drum 1 at the time of braking. Each of the torque receiving portions 9 is provided with a corresponding one of torque receiving surfaces 9a on which an end of a corresponding one of the brake shoes 7 comes into abutment.

[0016] Oscillatory actuators 10 for causing the brake shoes 7 to oscillate in a rotational direction (circumferential direction) of the brake drum 1 at the time of emergency braking are embedded in the torque receiving portions 9. To put it the other way around, the brake shoes 7 can be caused to oscillate slightly in the rotational direction of the brake drum 1 by being shaken from the oscillatory actuators 10. At the time of emergency braking, the brake shoes 7 are caused to oscillate in accordance with the rotational direction of the brake drum 1 by the oscillatory actuators 10 provided in the torque receiving portions 9, which receive torques from the brake shoes 7.

[0017] Employed as the oscillatory actuators 10 are, for example, piezoelectric elements. When the car is activated, each of the oscillatory actuators 10 outputs to an elevator control device an electric signal corresponding to a pressure received by a corresponding one of the torque receiving portions 9 from a corresponding one of the brake shoes 7. In activating the car, the elevator control device opens the brake shoes 7 away from the brake drum 1 while causing the hoisting machine to generate a torque such that the pressure applied to each of the torque receiving portions 9 becomes zero. That is, each of the oscillatory actuators 10 functions as a weighing device for activation as well.

**[0018]** The inner frame 2 is provided with a plurality of oscillation control portions 11 for controlling the oscillatory actuators 10, and a plurality of speed sensors 12 for detecting the rotational speed of the brake drum 1 or the moving speed of a drum surface of the brake drum 1. Each of those oscillation control portions 11 and each of those speed sensors 12 are disposed in the vicinity of a corresponding one of the oscillatory actuators 10. Each of the speed sensors 12 also serves as an alternating-current generator for generating electric power through rotation of the brake drum 1.

**[0019]** At the time of emergency braking, each of the oscillation control portions 11 controls the amplitude and frequency of the oscillations of a corresponding one of the oscillatory actuators 10 in accordance with a signal from a corresponding one of the speed sensors 12, thereby controlling the speed difference between the brake drum 1 and a corresponding one of the brake shoes 7 in the rotational direction of the brake drum 1. At the time of emergency braking, each of the oscillation control portions 11 causes a corresponding one of the oscillatory

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actuators 10 to oscillate after a corresponding one of the brake shoes 7 has come into contact with the brake drum 1, and also before the corresponding one of the brake shoes 7 comes into contact with the brake drum 1 after having started braking operation.

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[0020] FIG. 2 is a block diagram showing an essential part of FIG. 1. As indicated by broken lines of FIG. 2, electric power generated by each of the speed sensors 12, which also serves as an alternating-current generator, is supplied to a corresponding one of the oscillatory actuators 10 and a corresponding one of the oscillation control portions 11.

[0021] FIG. 3 is composed of graphs showing how the brake device of FIG. 1 is controlled in a certain time range during emergency braking.

More specifically, the uppermost graph of FIG. 3 shows a speed Vm of that portion of the brake drum 1 which is in contact with each of the brake shoes 7, and a speed Vs of each of the brake shoes 7. The middle graph of FIG. 3 shows a speed difference between Vs and Vm. The lowermost graph of FIG. 3 shows a braking force F received by the brake drum 1.

[0022] The values of the speeds Vm and Vs are expressed on the assumption that the direction of the speed of the brake drum 1 is positive. The value of the braking force F is assumed to be positive when acting in such a direction as to stop the brake drum 1. In addition, the time range shown in FIG. 3 serves to represent changes during about one period T0 of oscillations.

[0023] After the start of braking, each of the brake shoes 7 is caused to oscillate by a corresponding one of the oscillatory actuators 10 at the speed Vs expressed below.

$$Vs = f(t)$$

$$\int_0^{T0} f(t) dt = 0$$

It should be noted herein that t represents a time elapsed after the start of the driving of each of the oscillatory actuators 10, and that f(t) represents a periodic function with a period of T0.

[0024] A section from a to b where Vs > Vm is satisfied is set within the period T0. Thus, the sign of the speed difference (Vs-Vm) in the section from a to b is reverse to the sign of the speed difference (Vs-Vm) in the other sections. The magnitude F0 of the braking force applied to the brake drum 1 is expressed by the following formula given that P represents a pressing force exerted by each of the brake shoes 7 and  $\mu$  represents a friction coefficient between the brake drum 1 and each of the brake shoes 7.

$$F0 = P \cdot u$$

[0025] Accordingly, while a positive braking force F0 is applied to the brake drum 1 other than the section from a to b, a negative braking force -F0 is applied to the brake drum 1 in the section from a to b.

[0026] An average braking force Fa during a time T0 corresponding to one period of Vs is expressed by the following formula.

$$Fa = F0 \cdot (T0 - 2 \cdot Td) / T0$$

Td: time interval during which braking force becomes negative

Further, the following formula is established [0027] when a comparison is made between a case where the brake shoes 7 are caused to oscillate and a case where the brake shoes 7 are not caused to oscillate.

$$F0 > Fa = \alpha \cdot F0$$

Provided that  $0 < \alpha < 1$ 

[0028] The above-mentioned  $\alpha$  is a coefficient representing a rate of change in braking force. Accordingly, the average braking force can be reduced by causing the brake shoes 7 to oscillate at the speed Vs, and the braking force can be controlled by changing the time interval Td during which the braking force is negative. For example, given that the oscillation pattern (displacement) of the oscillatory actuators 10 is expressed by a sinusoidal wave with an amplitude A and a frequency ω, the amplitude of oscillation speed is expressed as ωA. It is therefore appropriate to change the amplitude A, the frequency  $\omega$ , or both the amplitude A and the frequency  $\omega$  in order to change the oscillation speed Vs of the brake shoes 7.

[0029] In the foregoing description, the duration of the period T0 has been described. In fact, however, the oscillatory actuators 10 are continuously driven until the brake drum 1 is stopped. In the meantime, the brake drum 1 is decelerated. This phenomenon corresponds to a decrease in V0 of FIG. 3. Thus, given that the driving pattern of the oscillatory actuators 10 is constant, the time interval Td during which Vs > Vm is satisfied increases, so the braking force Fa decreases.

[0030] Therefore, in order to obtain a desired value of Fa, it is appropriate to calculate in advance a change in the speed of the brake drum 1 in the case where a predetermined braking force is applied thereto, and set the oscillation pattern on the basis of the calculated change in the speed such that a predetermined value of Td is obtained for each oscillation period. Further, when an

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oscillation pattern for obtaining the desired value of Fa for the speed Vm is determined, the frequency  $\omega$  or the amplitude A of the oscillation pattern is changed in proportion to changes in Vm to hold the value of brake torque equal to Fa.

**[0031]** In the brake device for the elevator constructed as described above, the brake shoes 7 are caused to oscillate by the oscillatory actuators 10 at the time of emergency braking, so the deceleration at the time of an emergency stop can be controlled more appropriately. As a result, the shock caused upon a stop can be absorbed to improve riding quality. The oscillatory actuators 10 are provided in the torque receiving portions 9, so the brake shoes 7 can be caused to oscillate efficiently in the rotational direction of the brake drum 1.

**[0032]** The oscillatory actuators 10 also function as weighing devices for activation, so there is no need to install weighing devices for activation separately. In consequence, a reduction in cost can be achieved.

Further, at the time of emergency braking, each of the oscillation control portions 11 causes a corresponding one of the oscillatory actuators 10 to oscillate also before a corresponding one of the brake shoes 7 comes into contact with the brake drum 1 after having started braking operation, so the friction resistance between each of the brake shoes 7 and a corresponding one of the torque receiving surfaces 9a decreases. As a result, a braking torque can be generated swiftly, and the amount of abrasion between each of the torque receiving surfaces 9a and a corresponding one of the brake shoes 7 can be reduced.

[0033] Still further, the speed sensors 12 are provided in the vicinity of the oscillatory actuators 10, and each of the oscillation control portions 11 controls the amplitude and frequency of the oscillations of a corresponding one of the oscillatory actuators 10 in accordance with a signal from a corresponding one of the speed sensors 12 to control the speed difference between the brake drum 1 and a corresponding one of the brake shoes 7 in the rotational direction of the brake drum 1. Therefore, the ratio between a time period in which the speed difference is positive and a time period in which the speed difference is negative can be controlled to control the deceleration at the time of an emergency stop more appropriately.

[0034] The alternating-current generators (speed sensors 12), which generate electric power through rotation of the brake drum 1, are provided to supply the oscillatory actuators 10 with electric power. Therefore, power supplies independent of other control power supplies can be secured, so electric power can constantly be supplied during braking. In this case, the frequency of a power generation voltage is used as the frequency  $\omega$  of the oscillation pattern. Thus, the frequency  $\omega$  of the oscillation pattern can be lowered automatically as the brake drum 1 decelerates through braking, so the braking force can be held constant during deceleration as well.

Further, piezoelectric elements are employed as the oscillatory actuators 10, so the oscillatory actuators 10 can be miniaturized. The piezoelectric elements are designed to be driven through application of voltages, and can therefore be driven directly through the power generation voltages of the alternating-current generators. As a result, the oscillation control portions 11 can be simplified.

**[0035]** Direct-current generators may also be employed as the generators. In this case, power generation voltage signals can be used as signals for detecting rotation of the brake rotor.

The speed sensors may be used commonly to serve as speed sensors for driving the hoisting machine.

Further, the oscillatory actuators may be controlled using a signal from a motor encoder for detecting rotation of a rotary shaft of the motor of the hoisting machine.

[0036] Still further, the brake shoes 7 may be provided outside the brake drum.

The brake rotor may be a brake disc. In other words, the brake device may be a disc brake.

- Further, the brake device is provided on the hoisting machine in the foregoing example. However, the brake device may be provided at another position, for example, on a suspension pulley, a return pulley, or a deflector pulley.
- Still further, the oscillatory actuators may be mounted on the brake shoes sides or provided at those portions of the brake shoes which are coupled to the movable cores.

### 30 Claims

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- 1. A brake device for an elevator, comprising:
  - a brake rotor;
  - a brake shoe that can be moved into contact with and away from the brake rotor, for braking rotation of the brake rotor through friction to stop a car; and
  - a torque receiving portion for receiving a rotational torque applied to the brake shoe at a time of braking, wherein
  - the torque receiving portion is provided with an oscillatory actuator for causing the brake shoe to oscillate in a rotational direction of the brake rotor.
- 2. A brake device for an elevator according to Claim 1, wherein the oscillatory actuator is a piezoelectric element that outputs to an elevator control device an electric signal corresponding to a pressure received by the torque receiving portion from the brake shoe when the car is activated.
- A brake device for an elevator according to Claim 1, further comprising an oscillation control portion for controlling the oscillatory actuator, wherein the oscillation control portion causes the oscillatory actuator to oscillate at a time of emergency braking,

after the brake shoe comes into contact with the brake rotor and also before the brake shoe comes into contact with the brake rotor after starting braking operation.

**4.** A brake device for an elevator, comprising:

a brake rotor; and

a brake shoe that can be moved into contact with and away from the brake rotor, for braking rotation of the brake rotor through friction to stop a car, the brake device for an elevator further comprising:

an oscillatory actuator for causing the brake shoe to oscillate in a rotational direction of the brake rotor:

a speed sensor for detecting a rotational speed of the brake rotor; and

an oscillation control portion for controlling an amplitude and a frequency of oscillations of the oscillatory actuator in accordance with a signal from the speed sensor to control a speed difference between the brake rotor and the brake shoe in the rotational direction of the brake rotor.

**5.** A brake device for an elevator, comprising:

a brake rotor; and

a brake shoe that can be moved into contact with and away from the brake rotor, for braking rotation of the brake rotor through friction to stop a car, the brake device for an elevator further comprising:

an oscillatory actuator for causing the brake shoe to oscillate in a rotational direction of the brake rotor; and

a generator for generating an electric power through rotation of the brake rotor to supply the oscillatory actuator with the electric power. 5

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# FIG. 1

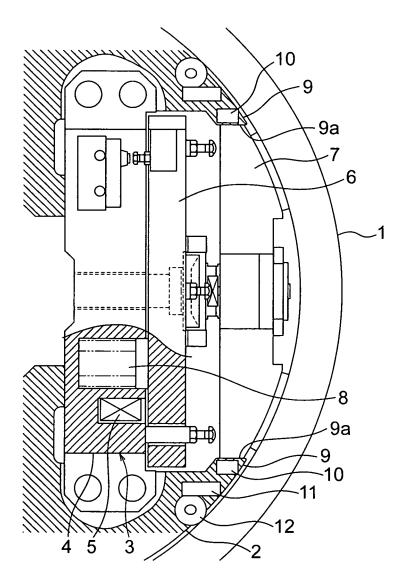


FIG. 2

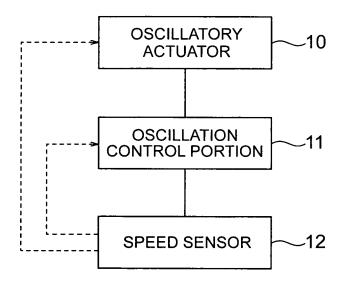
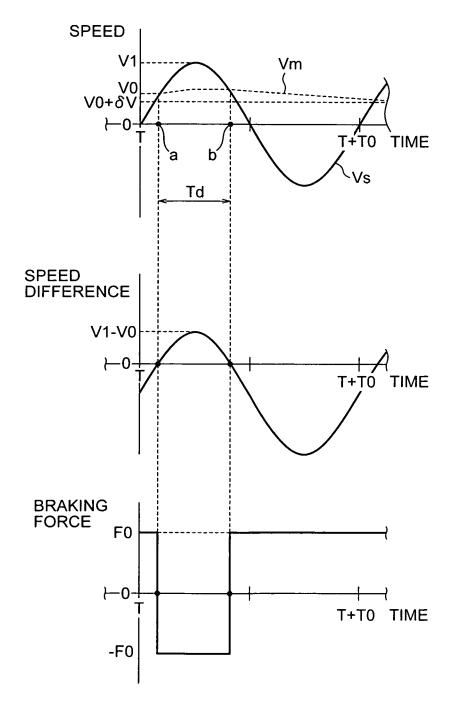


FIG. 3



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#### INTERNATIONAL SEARCH REPORT International application No. PCT/JP2006/302722 A. CLASSIFICATION OF SUBJECT MATTER B66B1/32(2006.01)i, B66B11/08(2006.01)i According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) B66B1/32, B66B11/08 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Jitsuyo Shinan Koho 1922-1996 Jitsuyo Shinan Toroku Koho 1996-2006 Kokai Jitsuyo Shinan Koho 1971-2006 Toroku Jitsuyo Shinan Koho 1994-2006 Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) C. DOCUMENTS CONSIDERED TO BE RELEVANT Category\* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Χ JP 11-294502 A (Mitsubishi Electric Corp.), 1,3-4 29 October, 1999 (29.10.99), Υ 5 Α (Family: none) 2 Υ JP 2002-003095 A (Mitsubishi Electric Corp.), 09 January, 2002 (09.01.02), 1 - 4Α Par. Nos. [0045] to [0048]; Fig. 11 (Family: none) Υ JP 2000-318957 A (Hitachi, Ltd.), 21 November, 2000 (21.11.00), Α Par. No. [0043]; Fig. 6 (Family: none) JP 57-001180 A (Mitsubishi Electric Corp.), 1-5 Α 06 January, 1982 (06.01.82), (Family: none) Further documents are listed in the continuation of Box C. See patent family annex. Special categories of cited documents: later document published after the international filing date or priority document defining the general state of the art which is not considered to be of particular relevance date and not in conflict with the application but cited to understand the principle or theory underlying the invention document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "E" earlier application or patent but published on or after the international filing document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "L" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of mailing of the international search report 14 November, 2006 (14.11.06) Date of the actual completion of the international search 06 November, 2006 (06.11.06) Name and mailing address of the ISA/ Authorized officer Japanese Patent Office

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### REFERENCES CITED IN THE DESCRIPTION

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### Patent documents cited in the description

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