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(54) **Method for making a box and box thus obtained**

(57) A box (1) is made according to the method, including a box body (1a) defined by a bottom wall (2), several side wall (3, 4), and several angles (4a) delimited by adjacent side walls; and angular elements (5) arranged at an angle (4a). The method includes a step of folding a flat blank (16) displaying a central panel (2') which defines the bottom wall (2), at least one first side panel (4') which includes an appendix (6), and two sec-

ond side panels (3'); in the step of folding, the side panels are folded to define the side walls; the appendix is folded to define a corner of a angle of the box body and to overlap a second panel; and a step of fastening in which the angular element is fixed to the box body. The main feature of the method consists in that it includes a step of affixing in which the angular element is arranged on the flat blank; the step of affixing being essentially prior to the step of folding.

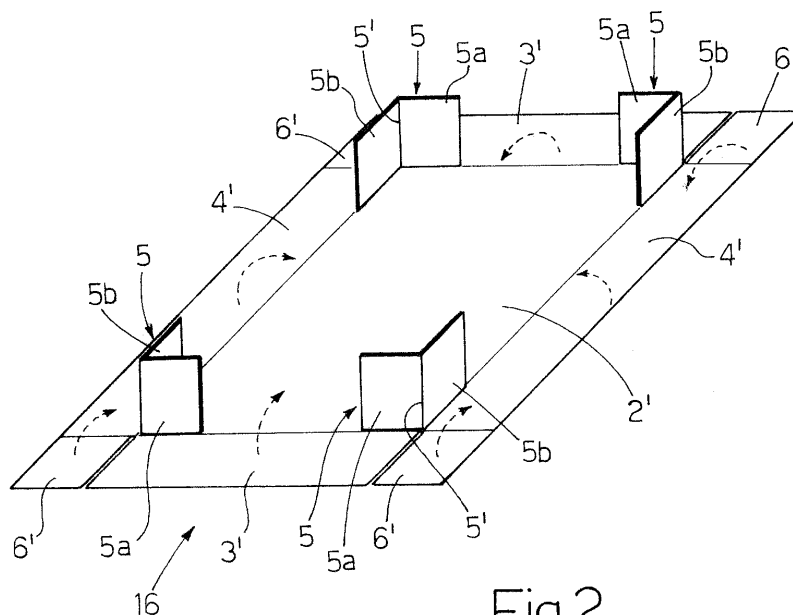


Fig.2



EUROPEAN SEARCH REPORT

Application Number
EP 08 15 7344

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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			TECHNICAL FIELDS SEARCHED (IPC)
			B65D
The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 22 March 2013	Examiner Farizon, Pascal
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 08 15 7344

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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22-03-2013

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