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(54) **INDOOR UNIT FOR AIR CONDITIONER**

(57) A corner panel fitting/removal mechanism (K) which fits/removes each corner panel (21) for a dress panel (3) to/from an opening (20) of the panel body (3a) includes a swing member (36) attached to the panel body (3A) so as to freely swingable around its middle, and having a hooking pawl (41) at one end and an operating screw hole (40) at the other end, an operation screw (44) screwed into the operating screw hole (40), used to incline the swing member (36) as the operation screw is rotated in a predetermined direction, and to project an end of the corner panel from the surface of the panel body (3A) by use of the end of the hooking pawl (41), thereby allowing the corner panel to be removed, and an engagement hole (51) provided in the corner panel, and engaged with the hooking pawl (41) as the operation screw (40) is rotated in a direction opposite to the predetermined direction, and hence the swing member (36) is inclined in an opposite direction, thereby disposing the corner panel (21) and panel body (3A) in the same plane such that the corner panel cannot be removed.

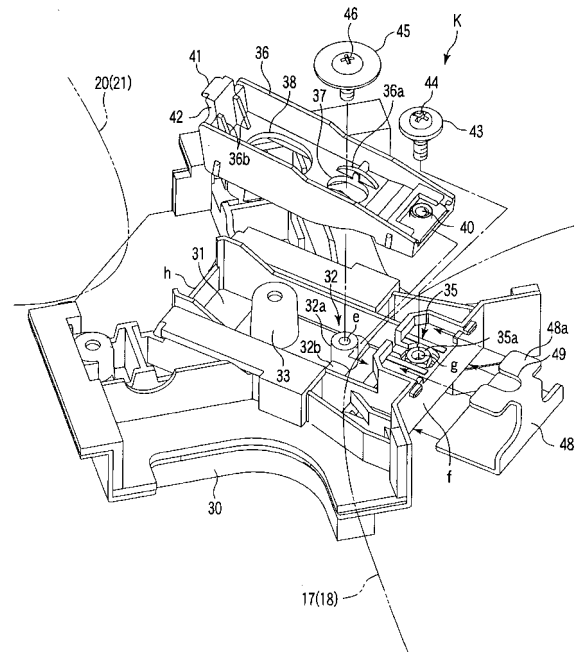


FIG. 4

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Description

Technical Field

[0001] The present invention relates to an indoor unit for, for example, a ceiling-embedded type air conditioner, and more particularly to an improvement in a fitting/removal structure for corner panels that are provided in the four corners of a dress panel.

Background Art

[0002] In a typical indoor unit for a ceiling-embedded type air conditioner, an indoor unit body includes: a casing whose bottom is substantially completely open and whose top and sides are formed from sheet metal, and a heat insulation material fitted on the inner surface of the casing. Disposed in the main body of the indoor unit are a heat exchanger, a blower, a drain pan, an electronic component box, etc.

[0003] An opening at the bottom of the indoor unit body is covered with a dress panel that has a blower opening and a suction opening. This dress panel has a rectangular panel body. Provided in the four corners of the panel body are openings, in which corner panels are fitted so that the openings are freely opened or closed. These openings allow the insertion of a tool required to adjust the height of the indoor unit body.

[0004] Specifically, suspension bolts are attached to a beam forming a space between the roof and the ceiling, suspension metal fittings attached to the casing engage with nuts screwed on the suspension bolts, and thereby the indoor unit is suspended. To adjust the height of the indoor unit, a tool such as a socket wrench is inserted to access the suspension bolt through each of the openings, thereby allowing adjustment of the nuts, and hence adjustment of the indoor unit height without removing the dress panel.

[0005] For example, an indoor unit for an air conditioner disclosed in Jpn. Pat. Appln. KOKAI Publication No. 2004-85002 has proposed the technique described below. The corners of corner panels are provided with tongues with screw holes therein. Screw fixing parts are provided near a suction opening on a panel body. By fixing the tongues to the fixing parts with screws, openings in the corners of the panel body are enclosed by the corner panels.

Disclosure of Invention

[0006] According to the indoor unit disclosed in Jpn. Pat. Appln. KOKAI Publication No. 2004-85002, to remove each corner panel in order to open the opening of each corner of the panel body, a fixing screw screwed in the fixing part is removed and then the corner panel is slid in a direction diagonal to the dress panel. This ensures the safety of removal of the corner panels so that the corner panels do not fall as a result of being un-

screwed fixing screw.

[0007] However, in such a configuration, the corners of the corner panels and corresponding openings must be located to apposition closer to the corresponding corners of the suction opening. This increases the proportion of the areas of the corner panels to the area of the dress panel, leading to limit on design and insufficient area for blower openings formed between the corner panels.

[0008] Further, since the corner panels can be fitted or removed by their being slid, the fitting or removal of them may not be permitted where an obstacle such as a fluorescent fixture is located in the direction of sliding. Moreover, such an obstacle may not allow even installation of the indoor unit of air conditioner.

[0009] The present invention has been made in view of the problems discussed above, and it is therefore an object of the present invention to provide an indoor unit for an air conditioner, designed so as to increase freedom of design and allow fitting or removal of corner panels irrespective of the installation location of the unit.

[0010] In order to achieve the above-described object, an indoor unit for an air conditioner according to the invention comprises: an indoor unit body which has an opening at its bottom surface and accommodates therein a heat exchanger, a drain pan, a blower, and the like; and a dress panel which covers the opening at the bottom of the indoor unit body and is exposed to the inside of a room, wherein the dress panel comprises: a rectangular panel body having a suction opening in its center and blower openings provided on all sides of the suction opening; an opening provided in each corner of the panel body; a corner panel fitted in the opening so as to be freely removable; and a corner panel fitting/removal mechanism which fits/removes the corner panel to/from the opening of the panel body, and the corner panel fitting/removal mechanism comprises: a swing member attached to the panel body so as to be freely swingable around its middle, and having a hooking pawl at one end and an operating screw hole at the other end; an operation screw screwed into the operating screw hole in the swing member, used to incline the swing member as the operation screw is rotated in a predetermined direction, and to project an end of the corner panel from the surface of the panel body by use of the hooking pawl, thereby allowing the corner panel to be removed; and an engagement hole provided in the corner panel, and engaged with the hooking pawl as the operation screw is rotated in a direction opposite to the predetermined direction, and hence the swing member is inclined in an opposite direction, thereby disposing the corner panel and panel body in the same plane such that the corner panel cannot be removed.

Brief Description of Drawings

[0011]

FIG. 1 is a perspective view of an indoor unit for a

ceiling-embedded type air conditioner according to an embodiment of the present invention.

FIG. 2 is an exploded perspective view of an indoor unit body according to the embodiment.

FIG. 3 is a vertical sectional view of the indoor unit body.

FIG. 4 is an exploded perspective view of a main part of a corner panel fitting/removal mechanism according to the embodiment.

FIG. 5 is an exploded perspective view of another main part of the corner panel fitting/removal mechanism.

FIG. 6 is a perspective view of a condition in which a corner panel is fitted in a panel body.

FIG. 7 is a perspective view of a condition in which the panel body is removed from that shown in FIG. 6.

FIG. 8 is an enlarged view of part of the view shown in FIG. 7.

FIG. 9 is a perspective view showing the process of removing the corner panel from the panel body.

FIG. 10 shows a condition in which the panel body is removed from that shown in FIG. 9.

FIG. 11 is an enlarged perspective view of part of the view shown in FIG. 10.

FIG. 12 is a sectional view of part of the panel body and part of a suction grill according to the embodiment.

FIG. 13 is an enlarged view of the parts shown in FIG. 12.

Best Mode for Carrying Out the Invention

[0012] An embodiment according to the present invention will hereinafter be described with reference to the accompanying drawings.

[0013] FIG. 1 is a perspective view showing from below an indoor unit 1 for a ceiling-embedded type air conditioner according to an embodiment of the present invention. FIGS. 2 and 3 are an exploded perspective view and a sectional view, respectively, of an indoor unit body 2.

[0014] The indoor unit 1 for the air conditioner includes the indoor unit body 2 inserted in a mounting opening (which has been provided in a ceiling panel from the inside of a room, then suspended and fixed between the roof and the ceiling with suspension bolts or the like. The indoor unit 1 also includes a dress panel 3 attached to the under surface of the indoor unit body 2 and exposed to the inside of the room from the ceiling panel.

[0015] The indoor unit body 2 has a casing 4 whose bottom is completely open and whose top and sides are formed from a sheet metal produced from a thin metal plate. A heat insulator 5 molded from styrene-foam or suchlike material is attached to the internal circumferential surface of the casing 4. Thus, the indoor unit body 2 has a heat insulation structure.

[0016] Disposed in a central part of the inside of the casing 4 is a blower 6. An indoor heat exchanger 7 having

a frame form that is quadrangular as viewed from above is mounted around the blower 6. A pair of heat exchanger parts in an L-shape as viewed from above may be used as the indoor heat exchanger 7. A drain pump 9 is attached to a corner of the indoor unit body 2.

[0017] An opening at the bottom of the casing 4 is closed by the dress panel 3. This dress panel is molded from, for example, a synthetic resin, and finished beautifully. In addition, the dress panel 3 is exposed to the inside of the room from the ceiling pane and seals a gap between the periphery of the indoor unit body 2 and the mounting opening of the ceiling plate.

[0018] The blower 6 includes: a fan motor M fixed to the upper surface of the casing 4 by use of a suitable means, and a fan F attached to the rotating shaft of the fan motor M. The fan F is of a multi-vane type fan that draws air toward the rotating shaft as it rotates and sends out a current of air in a circumferential direction.

[0019] The indoor heat exchanger 7 is disposed opposite the circumferential direction, i.e., blowing direction, of the fan F. The lower end of the indoor heat exchanger 7 is inserted in a quadrangular frame-shaped drain pan 10 in the casing 4, thus receiving drain water produced as a result of heat exchange by the indoor heat exchanger 7. The drain pump 9 is immersed in the drain water in the drain pan 10.

[0020] Disposed between the dress panel 3 and the blower fan F is a bell mouth 12 such that the drain pan 10 surrounds the sides of the bell mouth 12. The bell mouth 12 includes: a horn-shaped converging section 12a that has a small diameter on the blower fan F side and a large diameter on the dress panel 3 side; a flat part 12b formed integrally with the large-diameter side of the converging section 12a; and a sideways slit 12c adjacent to one side of the flat part 12b.

[0021] Attached to the flat part 12b of the drain pan 10 is an electronic component box 13. This electronic component box 13 includes: a box body 14 that is opened at the bottom surface and accommodates a control substrate on which electronic components for control are mounted; and a lid plate 15 that closes the opening at the bottom surface of the box body 14 such that it may be freely opened or closed. Both of the box body 14 and lid plate 15 are made from sheet metal produced from a thin metal plate.

[0022] A fan guard 16 is attached to the large-diameter side of the converging section 12a of the bell mouth 12. The fan guard 16 ensures the safety of maintenance workers by preventing hands from directly touching the fan F of the blower 6 even when the dress panel 3 is removed for maintenance.

[0023] The dress panel 3 has a panel body 3A of a rectangular outer shape. Provided in a central part of the panel body 3A is a rectangular suction opening 17. The suction opening 17 is almost identical in shape and area to the inner surface of the drain pan 10. A freely-removable suction grill 18 supporting a filter is fitted in the suction opening 17.

[0024] The suction grill 18 allows air in a room to circulate through the suction opening 17 and also protects the inside of the casing 4 from the suction opening 17. For maintenance work, the filter can be removed together with the suction grill 18. Thus, the filter and suction grill 18 can be cleaned on the floor of the room.

[0025] Provided along each of the four sides of the suction opening 17 is a blower opening 19, which is very narrow lengthwise. The blower openings 19 are curved outward and disposed opposite corresponding gaps defined between the outer surfaces of the drain pan 10 and the heat insulator 5 attached to the inner surfaces of the casing 4.

[0026] Louvers R composing a louver mechanism are mounted in each blower opening 19 and guide heat exchanged air such that it is blown into a wide area toward the other three sides of the dress panel 3. Provided in the four corners of the panel body 3A are rectangular openings 3 for use in height adjustment. Fitted in these openings 20 are freely removable corner panels 21.

[0027] The panel body 3A and the corner panels 21 are molded from identical synthetic resin material, with identical color and finish. Extending from the back of each corner panel 21 to the back of the panel body 3A is a corner panel fitting/removal mechanism K (described later), which allows the corner panel 21 to be freely fitted in or removed from the corresponding opening 20 for height adjustment.

[0028] The casing 4 is suspended by four suspension bolts hanging from a beam forming a space between the roof and the ceiling. Specifically, a suspension metal fitting 22A is attached to each of the four corners of the casing 4 so as to project horizontally outward; the suspension bolt is passed through the long hole (d) of the metal fitting 22A and a nut is screwed onto the bolt up to the long hole (d).

[0029] Thus, the suspension metal fittings 22A project beyond the nuts, and the casing 4 is suspended by the suspension bores in four positions. Adjusting the screwed positions of the nuts on the corresponding bolts adjusts the height at which the casing 4 is suspended. Removing the corner panels 21 and inserting a tool through the openings 20 for height adjustment allows this adjustment.

[0030] Each suspension metal fitting 22A is provided on the upper bent end of a substantially U-shaped metal fitting body 22 attached to the casing 4 by means of spot welding or the like. A mounting metal fitting 22B is provided on the lower bent end of the metal fitting body 22, and is used to mount and fix the dress panel 3 and drain pan 10 to the casing 4.

[0031] The first metal fitting 24 and second metal fitting 25 are inserted into the drain pan 10 such that parts of them are exposed extend from the drain pan 10. The first metal fitting 24 is used for fixing the drain pan 10 to the casing 4, and the second metal fitting 25 is used to attach a bell mouth 12 and electric component box 13 to the drain pan 10.

[0032] In the indoor unit 1 for a ceiling-embedded type

air conditioner of the foregoing configuration, air in a room is drawn into the suction opening 17 via the suction grill 18 and filter by the drive of the blower 6. This air is guided by the bell mouth 12, then drawn toward the rotating shaft of the blower 6 and expelled in a circumferential direction.

[0033] The air expelled in a circumferential direction is circulated through the indoor heat exchanger 7 and subjected to heat exchange. Consequently, the air is converted into cold air when the air conditioner is operating in order to cool a room and into warm air when operating in order to warm a room. The heat-exchanged air is guided along a gap between the indoor heat exchanger 7 and heat insulator 5, and then expelled from the room through the blower openings made in the dress panel 3.

[0034] Accordingly, heat-exchanged air is evenly expelled into a room from the indoor unit 1 of the air conditioner attached to a ceiling panel and hence the room is efficiently air-conditioned.

[0035] There will next be described the corner panel fitting/removal mechanism K.

[0036] FIG. 4 is an exploded perspective view of the panel fitting/removal mechanism K with part omitted, and FIG. 5 is a perspective view of part of the same mechanism K. Both FIGS. 4 and 5 show an inverted view of the indoor unit 1 suspended by the suspension bolts.

[0037] The panel body 3A comprising the dress panel 21 includes an exposure surface (a) (shown in FIG. 1), which is exposed to the room. The exposure surface (a) has the height adjustment openings 20 provided in its corners, and the corner panels 21 fitted in the corresponding openings 20. The panel body 3A also includes a base surface disposed opposite the exposure surface (a) with a specific amount of space between the two faces and provided with the corner panel fitting/removal mechanism K mounted thereon.

[0038] Each corner panel fitting/removal mechanism K includes a corner pedestal fixed to the base surface such that part of the support projects over the corresponding corner of the suction opening 17. Integrally provided on the corner pedestal is a swing member accommodating section 31. One end of the accommodating section 31 is located over the suction opening 17 while its other end faces the corner of the corresponding height adjustment opening 20.

[0039] Each swing member accommodating section 31 is rectangular as viewed from above and has a recess formed by widthwise and lengthwise vertical walls. A screw fixing part 32 integrally projects from near the center of the bottom surface of the accommodating section 31. The screw fixing part 32 includes: a boss 32a with a screw hole (e) provided along its axis; and a semi-circular receiving portion 32b integrally projecting from the basal end of the boss 32a widthwise in the direction of the screw fixing part 32.

[0040] A mounting boss 33 is provided at a given distance from the screw fixing part 32 of the swing member accommodating section 31 in the direction of the height adjustment opening 20. A screw for mounting each cor-

ner pedestal to the panel body 3A passes through this mounting boss 33. The mounting boss 33 has nothing to do with the action (described below) of the corner panel fitting/removal mechanism K. A screw operating part 35 is provided integrally with a suction opening 17 side vertical wall (f) comprising the swing member accommodating section 31. The screw operating part 35 is disposed in an area defined by both the vertical sidewalls and the suction opening 17 vertical side wall (f), which is one end of the accommodating section 31. The under surface of the screw operating part 35 is at a short distance from the bottom surface of the swing member accommodating part 31.

[0041] Provided on the screw operating part 35 is a boss 35a with a screw insertion hole (g) provided along its axis. The hole (g) extends through the boss 35a from the upper to lower end. The other end of the swing member accommodating section 31, which end is opposite the screw operating part 35, accommodates no members. In addition, the upper end surface of the vertical wall (h) forming the end surface of the accommodating section 31 is low.

[0042] A swing member 36 is accommodated in such a swing member accommodating section 31. The width and length of the swing member 36 is designed such that the swing member 36 may be accommodated in the accommodating section 31 with sufficient space left between them. In particular, the suction opening 17 side end may be inserted between the bottom surface of the accommodating section 31 and the under surface of the screw operating section 35.

[0043] Substantially in the center of the swing member accommodating section 31 is an oblong circular fixing screw hole 37, which extends lengthwise in the direction of the accommodating section 31. Semi-circular support ribs 36a are provided on both sides of the fixing screw hole 37. The support ribs 36a are provided lengthwise in the direction of the swing member accommodating section 31, and correspond to the semi-circular direction of the receiving part 32b forming the fixing boss 32 of the swing member accommodating section 31.

[0044] A predetermined distance from the fixing screw hole 37 in the direction of the height adjustment opening 20 is a boss escape hole 38 of oblong shape. With the swing member 36 kept attached to the swing member accommodating part 31, the mounting boss 33 passes through the boss escape hole 38 and, therefore, does not restrict the pendular motion of the swing member 36.

[0045] Provided in one end of the swing member 36 is an operating screw hole 40. Inserting one end of the swing member 36 into a gap between the bottom surface of the swing member accommodating section 31 and the under surface of the operation part 35 and then adjusting the position of the swing member 36 allows the operating screw hole 40 to communicate with the insertion hole (g) of the screw operation part 35.

[0046] Integrally provided on the other end of the swing member 36 is a hooking piece 42 that has a hooking pawl

41. The hooking piece 42 projects upward from a vertical wall forming the end of the swing member 36, and a pair of reinforcement ribs 36b are provided on the inner surface of the hooking piece. The hooking pawl 41 is provided at the upper end of the hooking piece 42 and extends toward the height adjustment opening 20 located outside the end of the swing member 36.

[0047] Further, each of the corner panel fitting/removal mechanisms K requires an operation screw 44 passing through a washer 43 and screwed into the operating screw hole 40 of the swing member 36 via the screw insertion hole (g) of the screw operation part 35. The mechanism K also requires a fixing screw 46 passing through a washer 45 and screwed into the screw hole (e) of the screw fixing part 32 of the swing member accommodating part 31.

[0048] Further, the mechanism K requires a screw pressing metal fitting 48 bent into a substantially U-shape, which fits over the vertical wall (f) comprising the swing member 36 and screw operation part 35. The upper bent portion of the screw pressing metal fitting 48 functions as a pressing portion 48, which has a notch 49 extending from the leading edge of the pressing portion 48a into the vicinity of the bend in the metal fitting 48.

[0049] Additionally, as shown in FIG. 5, the mechanism K requires a locking piece 50, which is provided integrally on the under surface of the corner panel 21 located opposite the corresponding corner of the suction opening 17. The locking piece 50 has an engagement hole 51, which is able to engage with the hooking pawl 41 of the swing member 36. A pair of ribs 52 extend from the upper end of the engagement hole 51 to the under surface of the corner panel 21.

[0050] The corner panel fitting/removal mechanism K having the foregoing configuration is assembled in a manner as described below.

[0051] First, the operating screw hole 40 side end of the swing member 36 is inserted into the gap between the swing member accommodating part 31 and the screw operation part 35. Consequently, the boss 32a of the screw fixing part 32 is passed through the fixing screw hole 37 and projects from the swing member 36; the swing member 36 is placed over the receiving part 32b and the mounting boss 33 is passed through the boss escape hole 38.

[0052] Next, the position of the swing member 36 is finely adjusted to exactly place the operating screw hole 40 in the screw insertion hole (g) in the operation part 35. Then, the operation screw 44 with the washer 43 fitted under the screw 44 is screwed into the operating screw hole 40 via the screw insertion hole (g). As a result, the washer 43 sits on the upper end of the boss 35a and the one end of the swing member 36 is raised.

[0053] By further fastening the operation screw 40, the one end of the swing member 36 comes into close contact with the under surface of the screw operation part 35. However, when assembly takes place, the operation screw 40 is loosely fastened. Accordingly one end of the

swing member 36 is freely displaced vertically between the bottom surface of the swing member accommodating part 31 and the screw operating part 35.

[0054] In this state, the approximate middle of the swing member 36 is placed over the receiving part 32b such that, this part serving as a fulcrum, one end of the swing member 36 freely goes up and the other goes down in a seesaw manner. Further, the fixing screw 46 with the washer 45 fitted underneath it is screwed into the screw hole (e) of the boss 32a of the swing member accommodating part 31. Consequently, the washer 45 sits on the upper end of the boss 32a. By further fastening the fixing screw 46, the washer 45 is secured between the head of the fixing screw 46 and boss 32a. In this state, a small amount of gap remains between the uppermost edge of the support rib 36a and the washer 45, thus enabling the swing member 36 to be displaced between the washer 45 and the receiving part 32b.

[0055] Lastly, the screw pressing metal fitting 48 tightly holds therein the vertical wall (f) comprising both the swing member accommodating member 31 and screw operation part 35. Consequently, the operation screw 44 is compressed into recessed part 49 of the pressing portion 48a of the screw pressing metal fitting 48 from a horizontal direction so that the head of the operation screw 44 projects from the recessed part 49 and the pressing portion 48a rests on the washer 43. Accordingly, the screw pressing metal fitting 48 presses the operation screw 44 and vertical wall (f) together.

[0056] Since the vertical movement of the operation screw 44 is restricted by the screw pressing metal fitting 48, rotating the operation screw 44 does not allow the forward and backward movement of the operation screw 33. Instead, the one end of the swing member 36, which end has the operation screw hole 40 screwable onto the operation screw 44, moves forward or backward according to the direction of rotation of the operation screw 44.

[0057] Specifically, if the operation screw 44 is tightened, the one end of the swing member 36, in which the operating screw hole 40 is provided, goes up around the receiving portion 32b (which functions as a fulcrum), while the other end, at which the hooking piece 42 is provided, goes down. Conversely, if the operation screw 44 is loosened, one end of the swing member 36 goes down while the other end goes up. Thus, the swing member 36 moves in a seesaw manner.

[0058] Next, the action of the corner panel fitting/removal mechanism K will be described.

[0059] FIG. 6 is a perspective view of part of the panel body 3A to which the corner panels 21 are fitted. FIG. 7 shows a condition in which the panel body 3A is removed from that shown in FIG. 6. FIG. 8 is an enlarged view of part of the view shown in FIG. 7. FIG. 9 is a perspective view showing a condition in which part of the corner panel 21 juts out from the panel body. FIG. 10 shows a condition in which the panel body 3A is removed from that shown in FIG. 9. FIG. 11 is an enlarged view of part of the view shown in FIG. 10.

[0060] All FIGS. 6 through 11 show the indoor unit 1 by turning the actual suspended position upside down. In order to avoid confusion, a description is given in the same direction as that in these drawings. Accordingly, in an actual situation, the directions of movements, motions, etc. will be opposite to those in the drawings.

[0061] If the suction opening 17 is exposed by removing the suction grill 18 from the panel body 3A as shown in FIG. 6, the screw operation part 35, which is part of the corner panel fitting/removal mechanism K, is exposed from the corresponding corner of the suction port 17. To be specific, as shown in FIG. 7, the pressing part 48a of the screw pressing metal fitting 48 and the head of the operation screw 44 compressed in the recessed part 49 from a horizontal direction are exposed.

[0062] As shown in FIG. 7, in each corner panel 21, a first projection 55 is provided at the corner (hereinafter referred to as the "first corner") located on the diagonal line extending from the opposite corner corresponding to the hooking piece 42; second projections 56 are provided at the two other corners thereof (hereinafter referred to as "second corners"), which will be located on the edges of the panel body 3A.

[0063] Holes are made in a wall defining the corner of the corresponding height adjustment opening 20, which corner faces these first and second corners provided with the first and second projections 55 and 56 respectively. By engaging the first projection 55 and second projections 56 with the corresponding holes, the corner panel 21 completely covers the corresponding height adjustment opening 20, as shown in FIG. 6.

[0064] Corner panels 21 are fitted in the corresponding height adjustment openings 20 of the panel body 3A in the manner described below.

[0065] As shown in FIG. 9, the first projection 55 at the first corner of each corner panel 21 is inserted into the corresponding hole in the wall defining the height adjustment opening 20. By pushing and fitting the corner panel 21 into the height adjustment opening 20, the lower ends of the ribs 52 of the corner panel 21 abut against the upper end of the hooking piece 42, as shown in FIGS. 5 and 9 to 11, and is restricted from being further pressed. At this moment, the hooking pawl 41 lightly engages with the engagement hole 51.

[0066] Consequently, the corner panel 21 is inclined to the panel body 3A such that the second projections 56 floating from the panel body 3A are exposed. Also, an gap is created between the panel body 3A and corner panel 21 such that the ribs 52 of the corner panel 21, part of the locking piece 50, part of the hooking piece 42, and the hooking pawl 41 are exposed in the gap.

[0067] Then, the operation screw 44 exposed at each corner of the suction opening 17 is tightened using a tool.

[0068] Consequently, while the vertical movement of the operation screw 44 is restricted by the screw pressing metal fitting 48, the swing member 36 with the screw hole 40 screwable onto the operation screw 44 may be swung urgingly. As a result, the swing member 36 inclines such

that the screw hole 40 side end of the swing member 36 lifts and comes into contact with the under surface of the screw operation part 35 while the hooking piece 42 comes close to the bottom surface of the swing member accommodating part 31.

[0069] As a result, the hooking pawl 41 gradually engages with the engagement hole 51 and, at the same time, is pulled downward integrally with the hooking piece 42. Consequently, the locking piece 50 and the corner of corner panel 21 are pulled toward the height adjustment opening 20. By further fastening the operation screw 44, the hooking pawl 41 enters deeply into the engagement hole 51, thereby securely locking the corner panel 21 in position.

[0070] Finally, as shown in FIGS. 6 to 8, the corner panels 21 completely fit in the corresponding height adjustment openings 20 such that the second projections 56 of the corner panels 21 engage with the holes of the wall defining the height adjustment openings 20. Consequently the corner panels 21 are securely fixed in the same plane as the panel body 3A such that the corner panels 21 cannot be removed from the surface of the panel body 3A.

[0071] If it is necessary to remove the corner panels 21 from the panel body 3A, the task described below is undertaken.

[0072] First, the suction opening 17 is opened as shown in FIG. 6, thereby exposing the screw operating part 35 of the corner panel fitting/removal mechanism K fitted in each corner. Then, using a tool, each operation screw 44 is rotated in a loosening direction. Consequently, the corresponding swing member 36 swings such that the operating screw hole 40 side end is pulled down while the hooking piece 42 side end is pulled up toward the corresponding height adjustment opening 20.

[0073] Simultaneously with this, the hooking claw 41 lifts the locking piece 50 via the engagement hole 51, and the second corners of the corner panel 21 float from the surface of the panel body 3A in the direction of separation. Consequently, the corner panel 21 is inclined such that part of the corner panel 21 projects from the panel body 3A and the second projections 56 disengage from the holes. The first projection 55 at the first corner remains engaged with the hole.

[0074] As shown in FIGS. 9 to 11, continuing the rotation operation of the operation screw 44 finally inclines the swing member 36 to its limit and the degree of engagement of the hooking pawl 41 with the engagement hole 51 decreases. Even in this state, the first projection 55 remains engaged with the hole 55 and the corner panel 21 disengages from the height adjustment opening 20 and assumes an inclined position.

[0075] In other words, the corner panels 21 are only supported on the panel body 3A with a weak locking force. Accordingly, by pulling the corner panel 21 from the panel body 3A in the direction of separation, the engagement hole 51 disengages from the hooking pawl 41, the first projection 55 also disengages from the hole, and

thus the corner panel 21 can be removed from the panel body 3A.

[0076] A person undertaking the task described above must look up toward the dress panel 3 exposed from the ceiling. The person also tightens or loosens the operation screw 44 while looking upward. However, the screw pressing metal fitting 48 presses the operation screw 44, thus preventing the screw 44 from falling in the course of the task. In this way, the task can be efficiently performed. The swing member 36 and other components do not fall either.

[0077] This corner panel fitting/removal mechanism K makes it possible to fit or remove the corner panels without sliding the corner panels diagonally as in conventional technique, thus improving efficiency in this task and increasing the freedom of design.

[0078] In a conventional technique in which corner panels are provided with tongues in order to fix them with screws, the length of such tongues is limited in strength.

[0079] Unlike such conventional technique, this does not allow a wide bridge between the height adjustment opening of the panel body and the suction opening, leading to weaknesses in design and the strength of the panel body. The corner panel fitting/removal mechanism K described above makes it possible to widen the bridge between the height adjustment opening 20 of the panel body 3A and the suction opening 17 and increase the strength of the panel body 3A, all to good effect.

[0080] Next, a description is given of the configuration in which a panel body 3A interrelates with the suction grill 18 fitted in the suction opening 17 of the dress panel 3.

[0081] FIG. 12 is a perspective sectional view of a section extending from the suction grill 18 of the dress panel 3 to each blower opening 19, and FIG. 13 is an enlarged view of part of the section. Both diagrams show the actual suspended position of the indoor unit 1.

[0082] The surface of the panel body 3A with the suction opening 17 therein has a step 60 along the edges of the four sides of the panel body 3A. The step has an outward bend formed from the surface of the panel body 3A. The suction grill 18 has outward protruding part 18a formed integrally along the edges of the four sides of the surface of the suction grill 18. When the suction grill 18 is fitted in the suction opening 17, the protruding part 18a of the suction grill 18 is inserted in the step 60 of the panel body 3A.

[0083] Thus, with the suction grill 18 facing down, the protruding part 18a fills a gap between the suction opening 17 and the suction grill 18. The step 60 makes a joint between the suction grill 18 and the panel body 3A less conspicuous, contributing to the thin, improved design of the suction grill 18.

[0084] Substantially, the gap between the suction opening 17 and suction grill 18 narrows, allowing less air to enter. This decreases the quantity of air that does not pass through the filter attached to the suction grill 18, thus improving efficiency of the filter in trapping dust.

[0085] It is to be understood that the invention is not

limited to the foregoing embodiment and that the invention can also be embodied by variously changing or modifying the disclosed components without departing from the scope and spirit of the invention. In addition, various forms of the invention can be realized by appropriately combining the components.

Industrial Applicability

[0086] The present invention increases freedom of design and allows the fitting or removal of corner panels irrespective of the installation location of an indoor unit.

Claims

1. An indoor unit for an air conditioner **characterized by** comprising:

an indoor unit body which has an opening at its bottom surface and accommodates therein a heat exchanger, a drain pan, a blower, and the like; and
a dress panel which covers the opening at the bottom of the indoor unit body and is exposed to the inside of a room,

wherein the dress panel comprises:

a rectangular panel body having a suction opening in its center and blower openings provided on all sides of the suction opening;
an opening provided in each corner of the panel body;
a corner panel fitted in the opening so as to be freely removable; and
a corner panel fitting/removal mechanism which fits/removes the corner panel to/from the opening of the panel body, and

the corner panel fitting/removal mechanism comprises:

a swing member attached to the panel body so as to be freely swingable around its middle, and having a hooking pawl at one end and an operating screw hole at the other end;
an operation screw screwed into the operating screw hole in the swing member, used to incline the swing member as the operation screw is rotated in a predetermined direction, and to project an end of the corner panel from the surface of the panel body by use of the hooking pawl, thereby allowing the corner panel to be removed; and
an engagement hole provided in the corner panel, and engaged with the hooking pawl as the operation screw is rotated in a direction opposite to the predetermined direction, and hence the

swing member is inclined in an opposite direction, thereby disposing the corner panel and panel body in the same plane such that the corner panel cannot be removed.

2. The indoor unit for an air conditioner according to claim 1, **characterized in that** forward or backward movement of the operation screw is restricted.

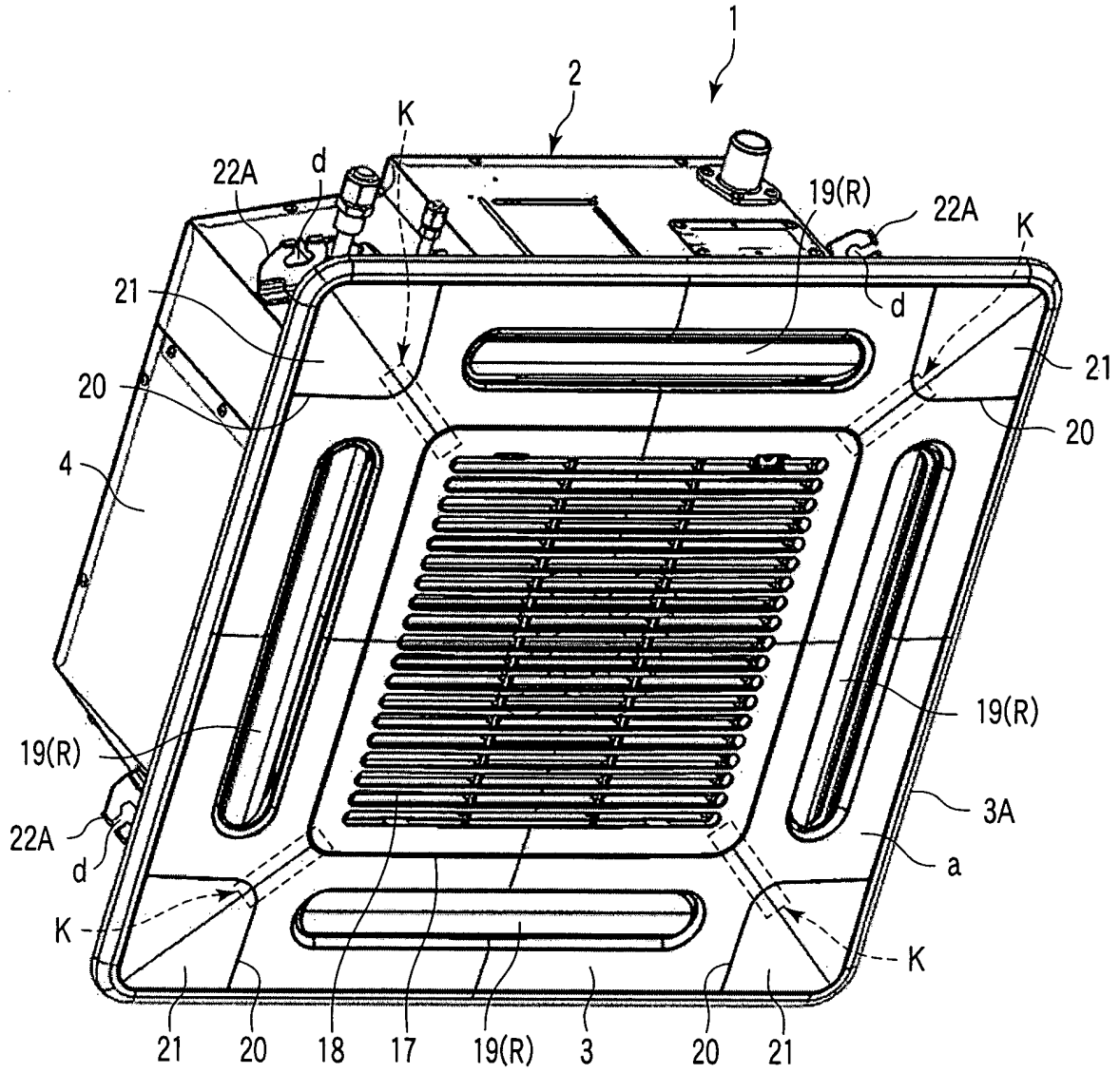


FIG. 1

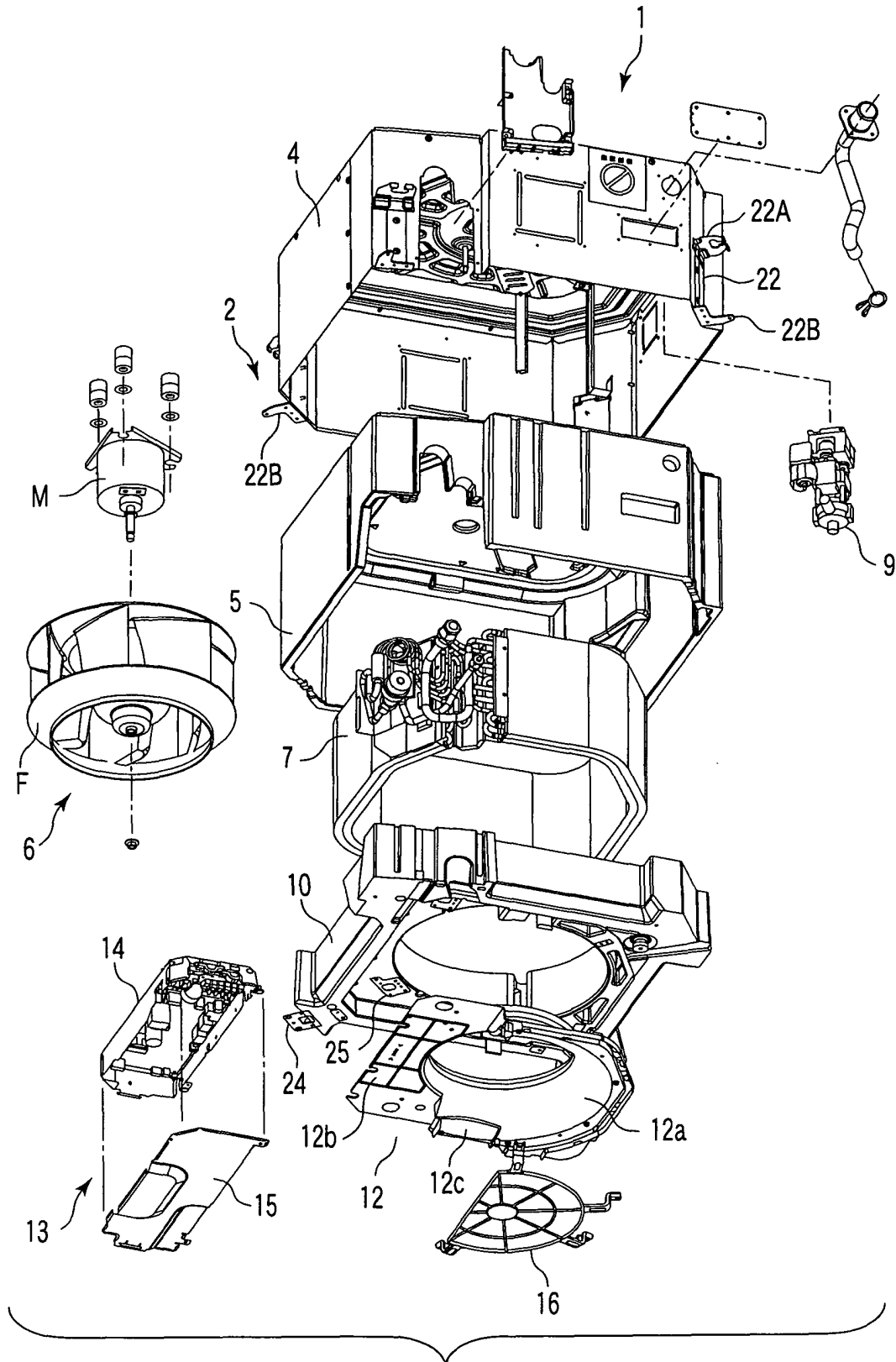


FIG. 2

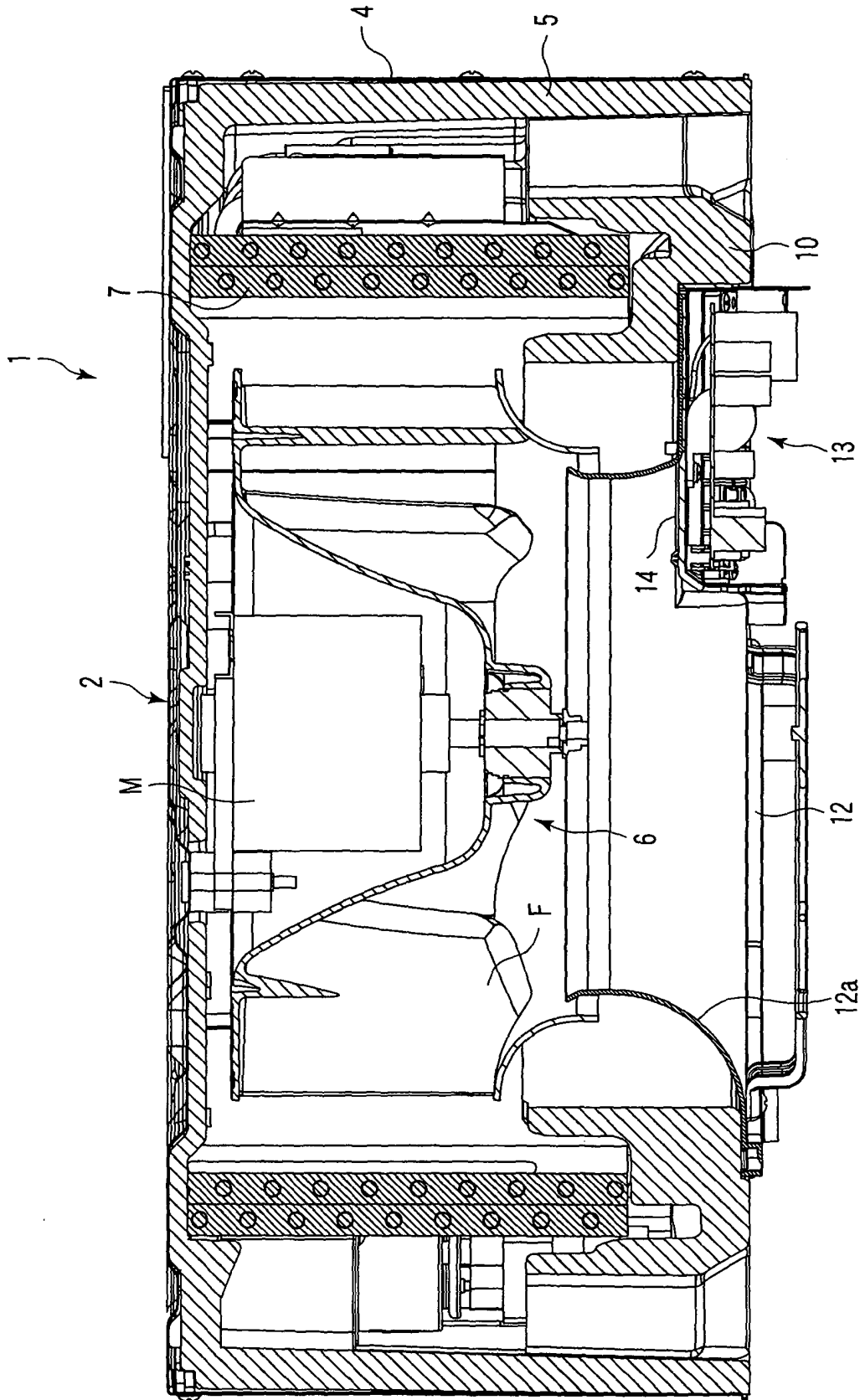


FIG. 3

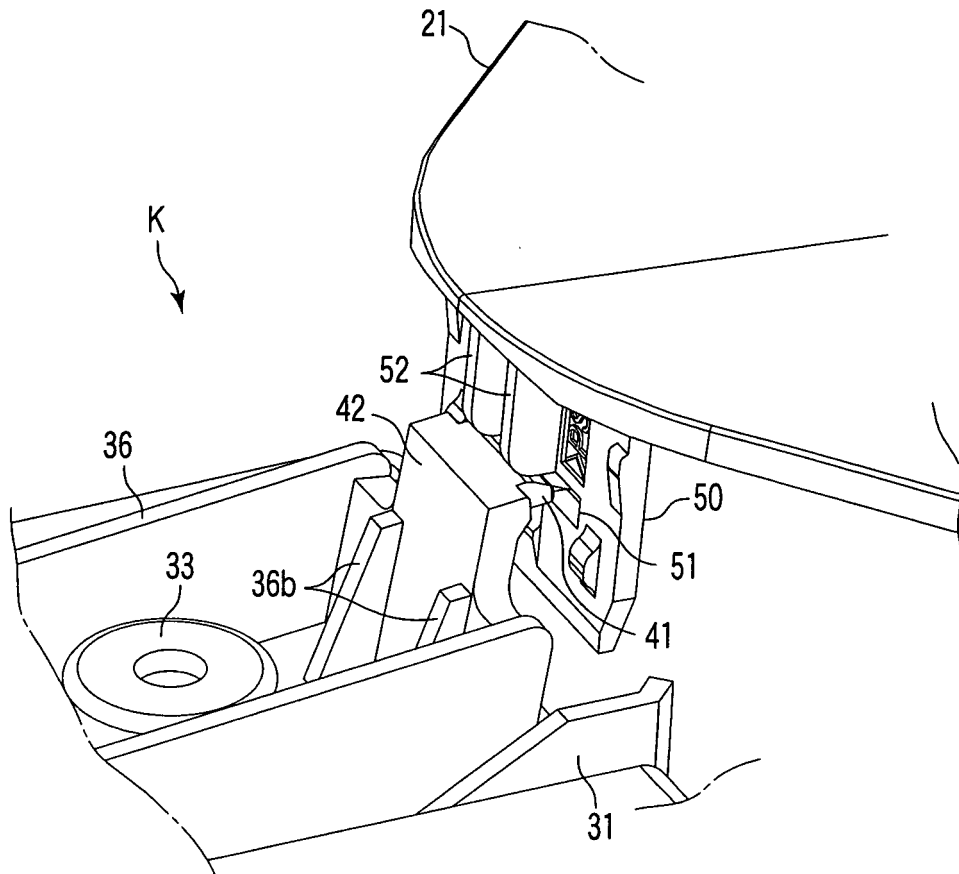


FIG. 5

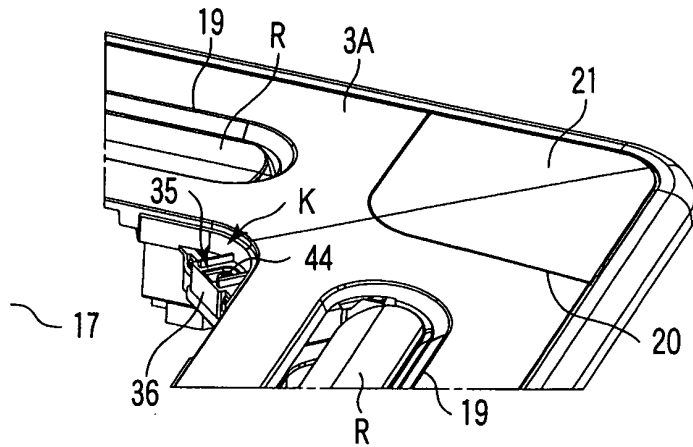


FIG. 6

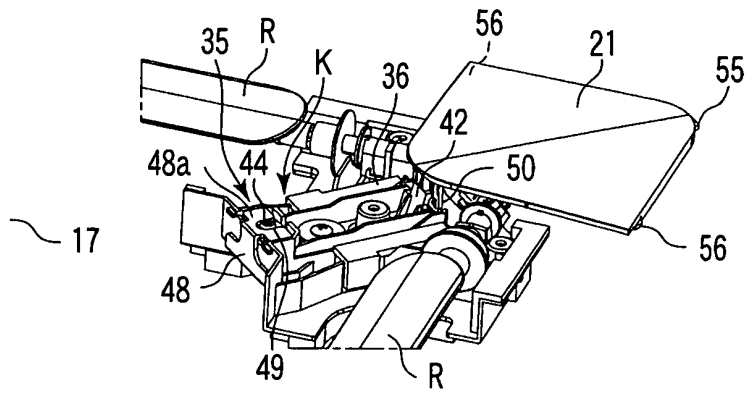


FIG. 7

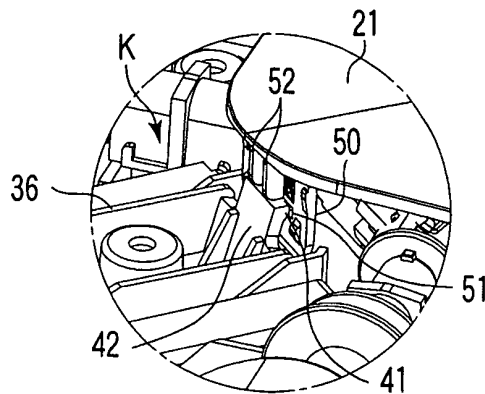


FIG. 8

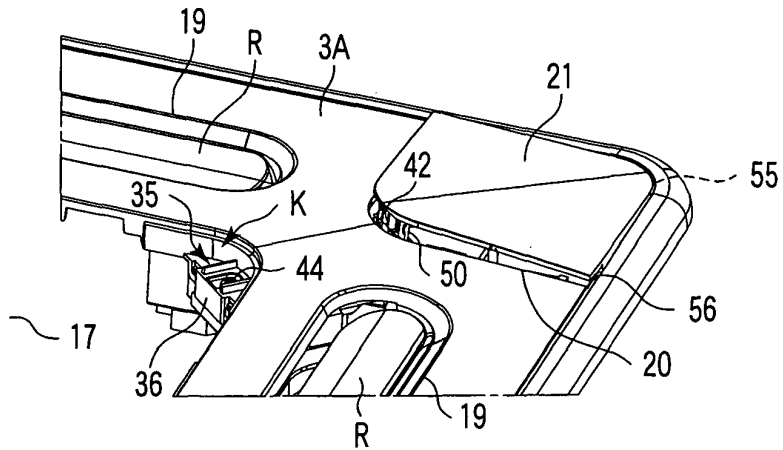


FIG. 9

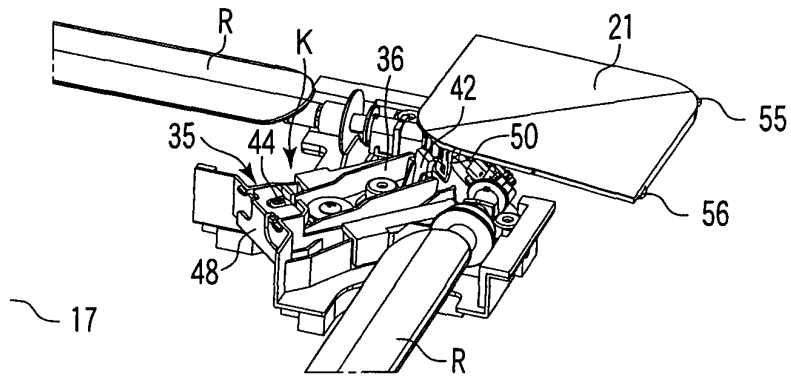


FIG. 10

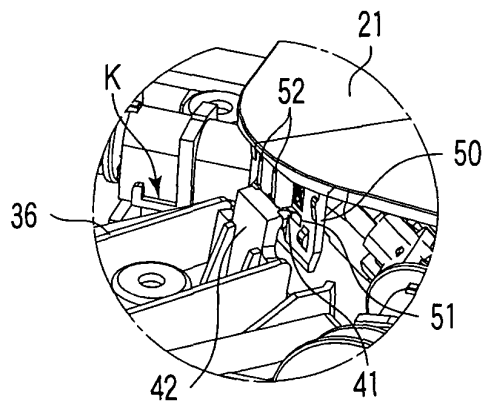


FIG. 11

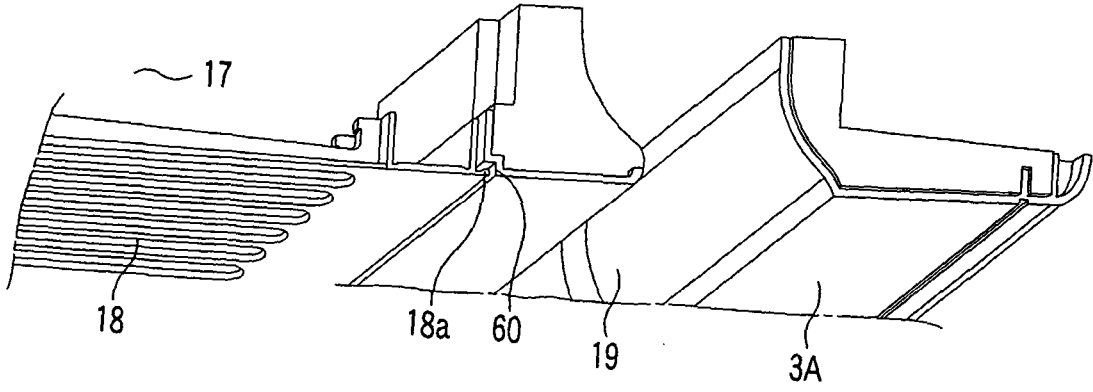


FIG. 12

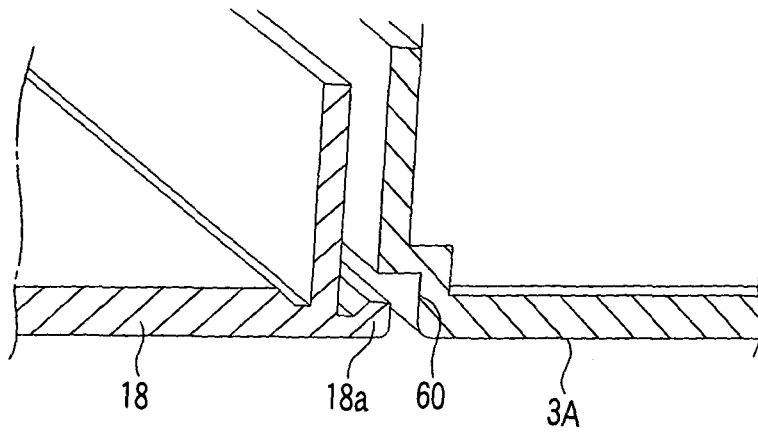


FIG. 13

INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2007/059103

A. CLASSIFICATION OF SUBJECT MATTER F24F13/20(2006.01) i		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols) F24F13/20		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Jitsuyo Shinan Koho 1922-1996 Jitsuyo Shinan Toroku Koho 1996-2007 Kokai Jitsuyo Shinan Koho 1971-2007 Toroku Jitsuyo Shinan Koho 1994-2007		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	JP 2000-213771 A (Mitsubishi Electric Corp.), 02 August, 2000 (02.08.00), Par. Nos. [0004] to [0006]; Figs. 10, 11 & US 6598413 B2 & EP 1139034 A1	1, 2
A	JP 2003-202151 A (Mitsubishi Electric Corp.), 18 July, 2003 (18.07.03), Par. Nos. [0014] to [0019]; Fig. 2 & EP 1327829 A1	1, 2
<input type="checkbox"/> Further documents are listed in the continuation of Box C.		<input type="checkbox"/> See patent family annex.
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"P"	document published prior to the international filing date but later than the priority date claimed	
Date of the actual completion of the international search 26 July, 2007 (26.07.07)	Date of mailing of the international search report 07 August, 2007 (07.08.07)	
Name and mailing address of the ISA/ Japanese Patent Office	Authorized officer	
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Patent documents cited in the description

- JP 2004085002 A [0005] [0006]