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(54) **Position adjusting method and apparatus for adjustment target portion in sheet processing machine**

(57) In a position adjusting method for an adjustment target portion in a sheet processing machine including a pile board (301,401) which is lifted and lowered with a sheet stacked thereon, and the adjustment target portion (61-66), a position of which is adjusted in accordance with a size of the sheet on the pile board, the pile board is lifted with the sheet stacked thereon, and the adjustment target portion is moved in a direction to further separate from a center of the sheet on the pile board as the pile board is lifted. A position adjusting apparatus (100) is also disclosed.

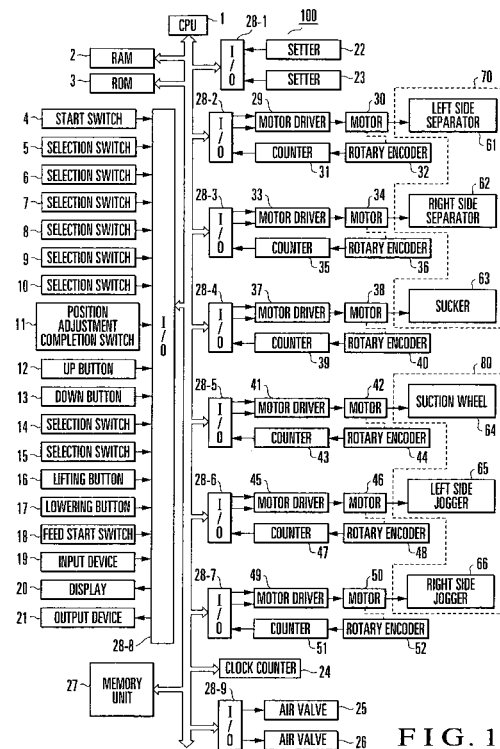


FIG. 1

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