



(12) **CORRECTED EUROPEAN PATENT APPLICATION**

(15) Correction information:
Corrected version no 1 (W1 A1)
Corrections, see
Bibliography INID code(s) 72

(51) Int Cl.:
H01M 2/04 (2006.01) **H01M 2/08** (2006.01)
H01M 2/12 (2006.01) **H01M 6/08** (2006.01)

(48) Corrigendum issued on:
07.07.2010 Bulletin 2010/27

(43) Date of publication:
04.03.2009 Bulletin 2009/10

(21) Application number: **08155717.5**

(22) Date of filing: **06.05.2008**

(84) Designated Contracting States:
BE DE FR GB IT

(30) Priority: **23.08.2007 JP 2007217176**
04.12.2007 JP 2007313519

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(54) **Alkaline dry battery**

(57) A leak-proof alkaline dry battery including a battery case and a seal unit for closing the opening of the battery case. The seal unit includes: a negative electrode terminal plate; a negative electrode current collector nail electrically connected to the terminal plate; and a resin seal member. The resin seal member includes: a central cylindrical part having an opening through which the body of the negative electrode current collector nail is inserted; an outer peripheral cylindrical part interposed between a peripheral edge of the negative electrode terminal plate and an open edge of the battery case; a connecting part interconnecting the central and outer peripheral cylindrical parts; and a thinned section formed in the connecting part. The body of the negative electrode current collector nail is fitted to the opening of the central cylindrical part in a particular fit relation to prevent leakage for a long time.

FIG. 3A

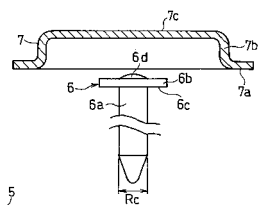


FIG. 3B

