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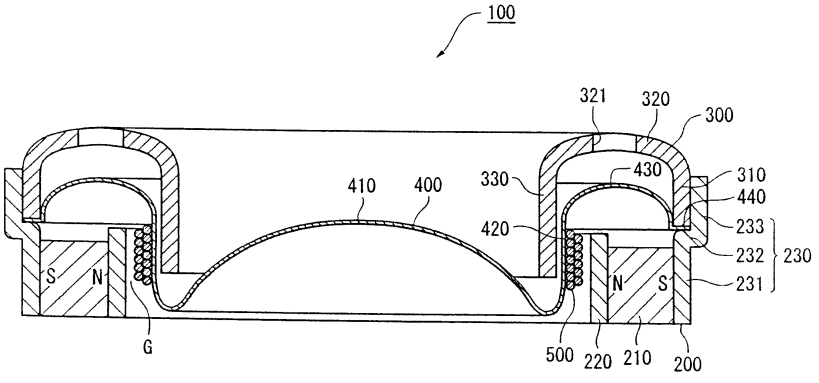
(54) Speaker and method of manufacturing the same

(57) A speaker (100, 700, 100A, 100B) includes a magnet main body (210, 810, 210A, 210B) and a yoke (220, 230, 820, 830, 220A, 220B, 230A, 230B) magnetically linked to a first magnetic pole of the magnet main body. The speaker also includes a diaphragm (400, 400A, 400B) having a vibratory section (410, 410A, 410B), an edge section (430, 430A, 430B), and a rising section (420, 420A, 420B) between the vibratory section and the edge section. A magnetic body (300, 900, 300A, 300B) of the speaker is magnetically linked to the yoke, facing the magnet main body and a voice coil (500, 500A, 500B) is wound around the rising section of the diaphragm. The magnetic body includes an inner shell (330, 330A, 330B), an outer shell (310, 310A, 310B) and a bridge section (320, 320A, 320B) between the inner shell and the outer shell to cover the edge section of the diaphragm. The inner shell of the magnetic body extends from the bridge section along the rising section and the vibratory section of the diaphragm within the inner shell. A magnetic gap (G) is formed between the inner shell of the magnetic body and the magnet main body and the rising section passes through the magnetic gap.

FIG. 3



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EUROPEAN SEARCH REPORT

Application Number
EP 09 15 3772

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X	GB 2 147 174 A (TANNOY LTD) 1 May 1985 (1985-05-01) * figure 1 *	1-15	
A	JP 10 276490 A (SONY CORP) 13 October 1998 (1998-10-13) * paragraph [0069] - paragraph [0072]; figures 2,3 *	1-15	
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TECHNICAL FIELDS SEARCHED (IPC)
H04R

The present search report has been drawn up for all claims

Place of search	Date of completion of the search	Examiner
The Hague	20 May 2009	Brandt, Isabelle

CATEGORY OF CITED DOCUMENTS

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82