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(54) **Heating unit of an oven**

(57) The present invention refers to the field of household appliances, particularly free-standing and built-in cooking ranges and built-in ovens, and in particular to an upper heating unit comprising at least one tubular heater. It is provided for according to the invention

that at least two heaters (1, 2) are arranged inside an oven (5) in the area of the ceiling section (4) thereof, said heaters being vertically spaced apart relatively to each other and attached to the back of the oven (5) by means of a common flange (3).

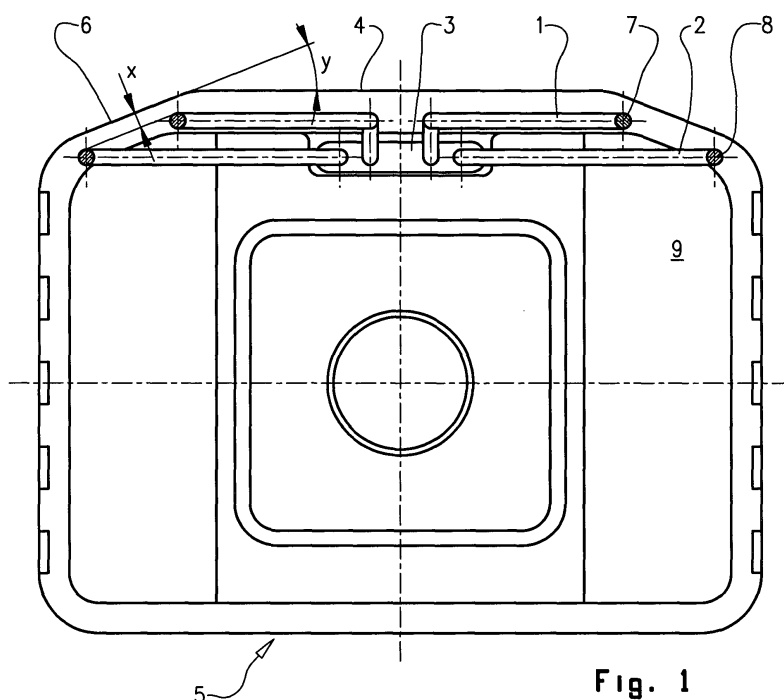


Fig. 1



EUROPEAN SEARCH REPORT

Application Number
EP 08 46 8011

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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Y	* column 3, line 12 - line 69; figures * -----	2,3	
Y	EP 1 083 773 A2 (CERAMASPEED LTD [GB]) 14 March 2001 (2001-03-14) * claim 1; figures *	2	
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The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (IPC)
			F24C H05B
2	Place of search Munich	Date of completion of the search 5 December 2011	Examiner Rohr, Peter
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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