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(54) **Method for cold-bending of pipes and the like**

(57) Method for cold-bending of pipes (1) and the like characterised by a step for preparing a pipe (1) to be bent, a step for marking the significant dimensions in the method, an actual bending step performed by a press (2) provided with a curvilinear saddle (3) and with two supports or cribs (4), a control of the bending parameters obtained and a step for calibrating the straight section of the bent pipe (1).

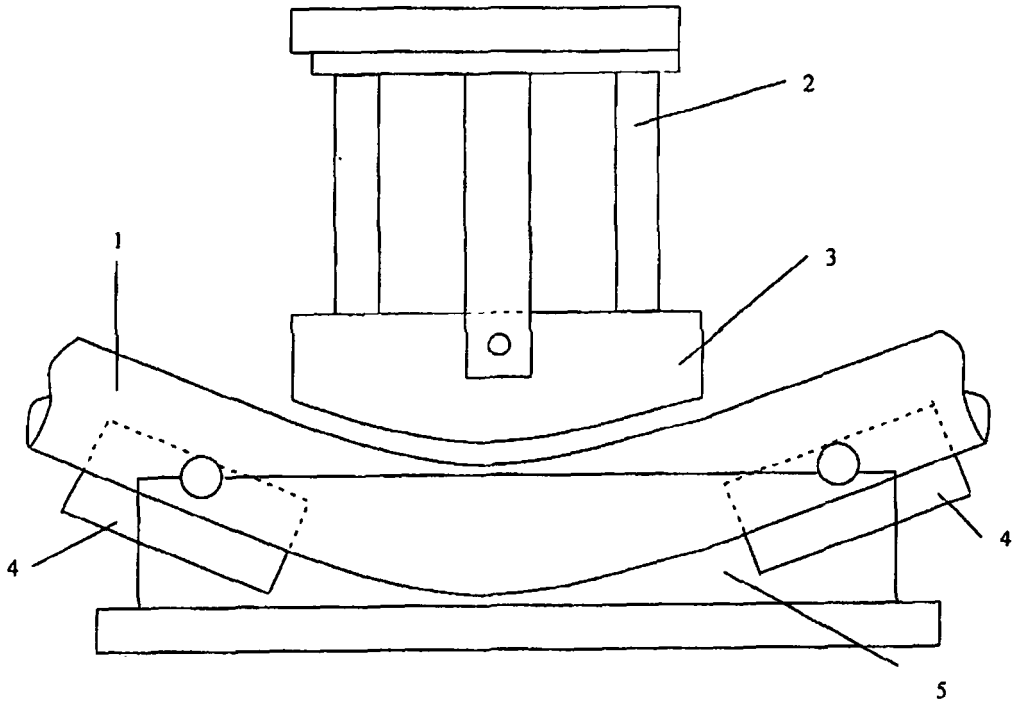


Fig. 1

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EUROPEAN SEARCH REPORT

Application Number
EP 09 00 1857

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The present search report has been drawn up for all claims

Place of search	Date of completion of the search	Examiner
Munich	5 May 2010	Vinci, Vincenzo

CATEGORY OF CITED DOCUMENTS

X : particularly relevant if taken alone
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