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(54) **PVC window or door frame with an aesthetically improved outer surface**

(57) A PVC window or door frame with an aesthetically improved outer surface, comprises frame polyvinylchloride extruded section members (1), including on at least an exposed to view surface portion thereof a natural wood veneering coating (2) protected by fire retard-

ant paints designed for providing the section member with a high resistance against section member welding temperatures.

A method for making a PVC window or door frame with a layer of natural wood material veneering.

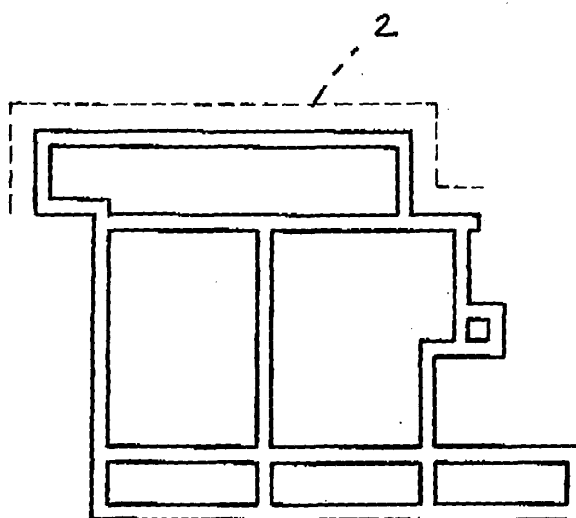


Fig. 1

**PARTIAL EUROPEAN SEARCH REPORT**

Application Number

under Rule 62a and/or 63 of the European Patent Convention.
This report shall be considered, for the purposes of
subsequent proceedings, as the European search report

EP 08 01 1992

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	EP 1 617 033 A1 (SMPA [FR]) 18 January 2006 (2006-01-18) * paragraphs [0002], [0003], [0010] - [0017]; claims 1,2; figures 1,2 *	1-11	INV. E06B3/30
X	DE 100 26 284 A1 (DFS TECHNOLOGY & SERVICE AG AP [CH]) 7 December 2000 (2000-12-07) * column 1, line 48 - column 2, line 41; figures 1,2 *	1-11	
A	DE 200 20 460 U1 (SCHWEIKART BERND [DE]; HOFFMANN MARTIN [DE]) 2 August 2001 (2001-08-02) * page 2, paragraph 3 * * page 3, paragraph 6 * * page 6, paragraph 4 - page 7, paragraph 3 * * figures *	5,8	
A	WO 88/03218 A1 (ELIT FOENSTER AB [SE]) 5 May 1988 (1988-05-05) * page 8, paragraph 2 - page 9, paragraph 1; figures 5,6 *	6,7	
			TECHNICAL FIELDS SEARCHED (IPC)
			E06B
INCOMPLETE SEARCH			
The Search Division considers that the present application, or one or more of its claims, does/do not comply with the EPC so that only a partial search (R.62a, 63) has been carried out. Claims searched completely : Claims searched incompletely : Claims not searched : Reason for the limitation of the search: see sheet C			
Place of search		Date of completion of the search	Examiner
The Hague		8 September 2010	Hellberg, Jan
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

EPO FORM 1503 03.82 (P04E07)

**INCOMPLETE SEARCH
SHEET C**

Application Number

EP 08 01 1992

Claim(s) completely searchable:
1-11

Claim(s) not searched:
12

Reason for the limitation of the search:

Dependent claim 12 is not clear and concise. The subject-matter of the claim is defined by reference to the description, the drawings and the claims, whereas Article 84 EPC specifies that the claims as such shall define the subject-matter for which protection is sought. Furthermore the scope of the claimed invention is rendered indefinite by the reference to the description and the drawings (EPC Guidelines, C-III, 4.17). Reference is also made to Rule 43 (6) EPC which specifies that claims shall not, except where absolutely necessary, refer to the description and the drawings. The subject-matter for which protection is sought should be defined in terms of the technical features of the invention (43 (6) EPC). Since it is unclear which features of the application are intended to be included into claim 12, a search of this claim is not possible.

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 08 01 1992

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

08-09-2010

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