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(54) **Storage cabinet and method for making or assembling the same**

(57) The invention relates to a storage cabinet (2) and method for manufacture or assembly thereof. The storage cabinet comprises:
- at least two side walls (4) and a rear wall;
- a top side (6) and a bottom side (8);
- at least one storage space;
- at least one door (10) for closing one or more storage spaces; and

- at least one substantially horizontal shelf (28) placed between two side walls,
wherein the shelf can be fastened in vertical position to the side wall at a desired position at fastening points such that a sufficiently strong construction is realized to enable effective resistance to vandalism.

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EUROPEAN SEARCH REPORT

Application Number
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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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X	US 6 099 092 A (UFFNER MICHAEL G [US] ET AL) 8 August 2000 (2000-08-08) * column 3, line 39 - column 4, line 12 * * figures *	1,2,4,5, 12-14	
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Place of search The Hague		Date of completion of the search 14 August 2013	Examiner van Hoogstraten, S
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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