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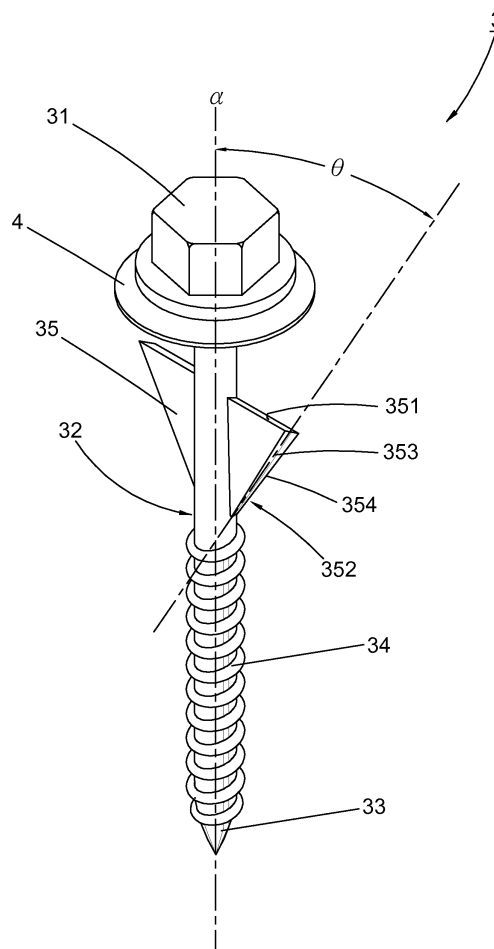
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(54) **Winged fastener**

(57) A winged fastener (3) essentially comprises a pair of symmetrical wing portions (35) disposed on a shank (32), and each wing portion includes an upper segment (351) and a side segment (352) slantingly extending therefrom. Particularly, a bevel (353) on one side of each wing portion (35) expands from an outer edge of the side segment (352) toward an interior edge and inclines to a shank axis ( $\alpha$ ), so as to form a cutting edge (354) along the outer edge. Accordingly, the wing portions assist to ream a drilling hole (51) on a workpiece (5), and the co-operation of the cutting edge and the bevel serves to gradually chip the drilling hole and attain a smooth periphery of the workpiece hole, thereby preventing the rupture of the workpiece due to a pressure force. Further, an annular sealing washer could preferably and densely contact with the workpiece surface for attaining a water-proof effect.



**FIG. 4**

## Description

### BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

[0001] The present invention relates to a fastener, particularly to a winged fastener.

#### 2. Description of the Related Art

[0002] Fig. 1 shows a conventional winged screw 1 including a shank 11, a head 12 and a drilling tip 13 formed at two extremities of the shank 11, a thread 14 spiralling on the shank 11, a pair of wings 15 located between the head 12 and the thread 14, and a washer 16 sleeved on the shank 11. Wherein, each wing 15 laterally and curvedly projecting from the inner diameter of the shank 11 to render the shank 11 become oval and form a side face extending from the outermost margin of the wing 15 and downwardly converging to the shank 11; a cutting ridge 151 is radially convex along an outermost edge of the side face.

[0003] Referring to Figs. 1-3, the washer 16 is initially put against the head 12. Further, the winged screw 1 applies the drilling tip 13 and the thread 14 to create a bore 21 on a panel 2 and keeps embedding the shank 11 thereinto. When the two wings 15 touch the panel surface, two cutting ridges 151 rotatively ream the bore 21 behind the thread 14 and enlarge the bore diameter for incessantly driving the following shank 11 into the panel 2 until the washer 16 densely touches the panel surface for attaining a water-proof effect. Whereas, the wings 15 integrally occupy on partial shank 11 (dotted in Fig. 1), the strength of the oval shank 11 facilely becomes fragility or even ruptured in the driving process. Further, by the protrusion of the cutting ridge 151 from the side face to render the outermost margin of the wing 15 to be fully engaged with a circumference of the bore 21, such engagement inevitably incurs a higher friction while continuously driving the shank 11 into the bore 21 and hence makes the cutting ridge subjected to an extreme force in time of chipping and cutting. Therefore, the disadvantages attendant with the winged fastener 1 are to attain an unequal strength for fastening and render the cutting ridges 151 unable to efficiently chip the panel 2 as they facilely become passivation attributably to the higher friction. Moreover, the circumference of the panel bore 21 easily becomes defective and torn under the friction and constraint of the inadequate driving force, which however affects the drilling speed and decreases the water-proof effect as the washer 16 can not well engage with the panel surface.

### SUMMARY OF THE INVENTION

[0004] The objective of the present invention is to provide a winged fastener for benefits of rapidly shearing a

smooth bore on a workpiece without much effort, preventing a pressure force from detriment to the workpiece, and preferably increasing a water-proof efficiency.

[0005] The winged fastener in accordance with the present invention mainly comprises a head, a shank axially extending from the head, and a drilling point formed on the shank oppositely to the head; wherein, the shank includes a threaded convolution spiralling thereon and two symmetrical wing portions located between the threaded convolution and the head, each includes an upper segment laterally protruding from the shank and a side segment extending downwardly from the upper segment toward the shank, on which the side segment particularly defines a bevel with a surface substantially spreading from an outer side edge of the side segment toward an interior edge thereof for inclining with respect to a shank axis, so as to form a cutting edge along the outer edge of the side segment. Accordingly, by means of dispositions of the bevels and the cutting edges, the wing portions facilitate to expeditiously chip and ream a smooth drilling hole on a workpiece and avoid imparting an inadequate pressure force to result in a passivation of the wing portions, a rupture of the workpiece and an irregular bore circumference. Preferably, a washer is used to densely engage with the workpiece surface for the water-proof effect.

[0006] An object of the invention is therefore a winged fastener comprising a shank, a head disposed at an extremity of said shank, and a drilling point formed on the other extremity thereof; wherein, said shank comprising a threaded convolution distributing upwardly from said drilling point and a pair of two symmetrical wing portions located between said threaded convolution and said head, each of said wing portions having an upper segment with an interior margin thereof extending radially and outwardly from said shank and a side segment extending downwardly from an outer margin of said upper segment and terminally tapered at a periphery of said shank; characterized in that said side segment defining a bevel on one side thereof, said bevel extensively expanding from an outer edge of said side segment toward an interior edge thereof by which said bevel providing a surface inclined with respect to a shank axis ( $\alpha$ ), so as to form a cutting edge along said outer edge of said side segment.

[0007] Preferably, an annular sealing washer is disposed between said head and said wing portions.

[0008] Preferably, an unthreaded section is formed between said thread convolution.

[0009] Preferably, each of said wing portions defines an extension portion integrally extending upward toward said head.

[0010] Preferably, said shank is formed in a cylindrical shape.

[0011] The embodiments of the present invention will be plainly described in the drawings.

## BRIEF DESCRIPTION OF THE DRAWINGS

### [0012]

- Fig. 1 is a perspective view a convention winged screw;  
 Fig. 2 is a schematic view showing of Fig. 1;  
 Fig. 3 is a cross-sectional view showing of Fig. 1;  
 Fig. 4 is a perspective view of a first preferred embodiment of the present invention;  
 Fig. 5 is a schematic view of Fig. 5 drilling into a workpiece;  
 Fig. 6 is a cross-sectional view showing of Fig. 5;  
 Fig. 7 is a perspective view of a second preferred embodiment; and  
 Fig. 8 is a perspective view of a third preferred embodiment.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0013] Referring to Figs. 4 shows a first preferred embodiment of the present invention, a winged fastener 3 comprises a shank 32, a head 31 disposed at an extremity of the shank 32, and a drilling point 33 formed on the other extremity thereof; wherein, the shank 32 is preferably formed in a cylindrical shape and comprised of a threaded convolution 34 distributing upwardly from the drilling point 33 and a pair of two symmetrical wing portions 35 located between the threaded convolution 34 and the head 31. The drilling portion 33 can be a drill tip or a sharp end, and herein the latter is adopted; the wing portions 35 respectively develop outwardly from the shank 32 without occupying inner diameters thereof for enhancing the strength of the cylindrical shank 32 while drilling. Additionally, an annular sealing washer 4 is preferably disposed between the head 31 and the wing portions 35.

[0014] Each of the wing portions 35 has an upper segment 351 with an interior margin thereof extending radially and outwardly from the shank 31 and a side segment 352 extending downwardly from an outer margin of the upper segment 351 and terminally tapered at a periphery of the shank 31; the side segment 352 further defines a bevel 353 on one side thereof, and the bevel 353 extensively expands from an outer edge of the side segment 352 toward an interior edge thereof for creating a bevel surface inclined with respect to a shank axis ' $\alpha$ ' by an angle ' $\theta$ ', thereby forming a cutting edge 354 along the outer edge of the side segment 352.

[0015] Referring to Figs. 5-6, in operation, the drilling point 33 rotably penetrates through a panel 5 to create a bore 51, and then the thread convolution 34 continuously enters the bore 51. The cylindrical shank 32 thus permissibly provides enough strength for smoothly driving the winged fastener 3 into the panel 5 without breaking. In the event that the side segment 352 contacts the panel surface, the cutting edge 354 on the bevel 353 with

a shape end begins gradually chipping and scraping the bore circumference during the incessant drilling to achieve a reaming effect or enlarge the bore diameter, thereby permitting the following shank 32 to insert into the bore 51 until the washer 4 firmly engages with the panel surface. By means of the cooperation of the bevel 353 and the cutting edge 354, the outer edge of the side segment 352 provides less extent to fully engage with the bore circumference, and such engagement not only rapidly shears the bore 51 without detriment to the bore circumference (dotted in Fig. 6) but subjects the cutting edge 354 to a lower friction and driving force without imparting large efforts. Thus, the present invention efficiently prevents the cutting edge 354 from a passivation attributable to the higher friction and avoids tearing an irregular circumference on the enlarged bore 51 and constrainedly rupturing the panel 5 under the driving force, so that the washer 4 could densely touch the panel surface for enhancing a water-proof benefit.

[0016] Referring to Fig. 7, a second preferred embodiment comprises the same correlated elements as the first embodiment: a head 31, a shank 32, a drilling point 33, a thread convolution 34, wing portions 35, and a washer 4. Differentially, the thread convolution 34 is divided into two sections via an unthreaded section 36, and the drilling point 33 herein is adopted as a drill tip. Via the modification of the elements, it still attains merits of quickly chipping capability conducive to less effort consumption, decreasing a screwing friction and resistance, and attaining the water-proof effect when the winged fastener 3 is adapted to different workpieces. The operations are the same to the previous embodiment and herein are omitted.

[0017] Referring to Fig. 8, a third preferred embodiment still comprises the same elements as the first one. Particularly, each of the wing portions 355 defines an extension portion 355 integrally extending upward toward the head 31. In this manner, the extension portion 355 serves to maintain a regular circumference of the panel bore (not shown in this figure) after the cutting edge 354 gradually sets the smooth bore, so as to prevent from forcedly breaking the panel while drilling and benefit an efficient engagement of the washer 4 with the workpiece surface to attain the water-proof effect. The operations are the same to the previous embodiment and herein are omitted.

[0018] To sum up, the present invention mainly takes advantage of the bevel extensively expanding from the outer edge of the side segment toward the shank to form a cutting edge, so that the wing portions facilitate to expeditiously ream a smooth drilling hole on a workpiece and efficiently decrease the friction and driving resistance while in operation, thus avoiding the passivation of the cutting edge and the rupture or the irregular circumference of the workpiece. It preferably accompanies with an annular sealing washer that densely engages with the workpiece surface for increasing a water-proof effect.

[0019] Various modifications may be made in the spe-

cific details described without departing from the spirit and scope of the invention.

## Claims

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1. A winged fastener (3) comprising a shank (32), a head (31) disposed at an extremity of said shank (32), and a drilling point (33) formed on the other extremity thereof; wherein, said shank (32) comprising a threaded convolution (34) distributing upwardly from said drilling point (33) and a pair of two symmetrical wing portions (35) located between said threaded convolution (34) and said head (31), each of said wing portions (35) having an upper segment (351) with an interior margin thereof extending radially and outwardly from said shank (32) and a side segment (352) extending downwardly from an outer margin of said upper segment (351) and terminally tapered at a periphery of said shank (32);  
**characterized in that** said side segment (352) defining a bevel (353) on one side thereof, said bevel (353) extensively expanding from an outer edge of said side segment (351) toward an interior edge thereof by which said bevel (353) providing a surface inclined with respect to a shank axis ( $\alpha$ ), so as to form a cutting edge (351) along said outer edge of said side segment (352).
2. The winged fastener as claimed in claim 1, wherein, an annular sealing washer (4) is disposed between said head (31) and said wing portions (35).
3. The winged fastener as claimed in claim 1, wherein, an unthreaded section (36) is formed between said thread convolution (34).
4. The winged fastener as claimed in claim 1, wherein, each of said wing portions (355) defines an extension portion (355) integrally extending upward toward said head (31).
5. The winged fastener as claimed in claim 1, wherein, said shank (32) is formed in a cylindrical shape.

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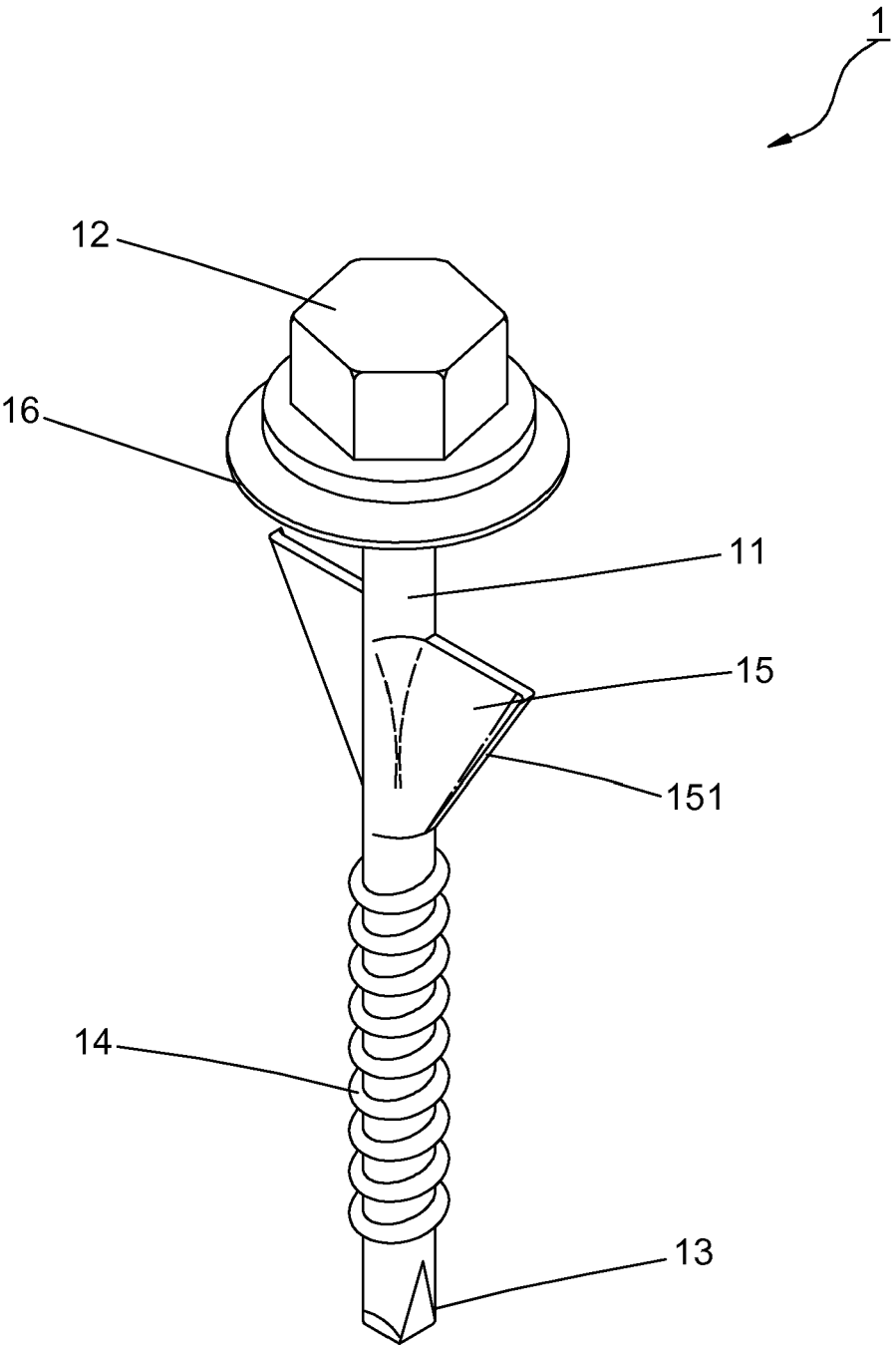


FIG. 1(PRIOR ART)

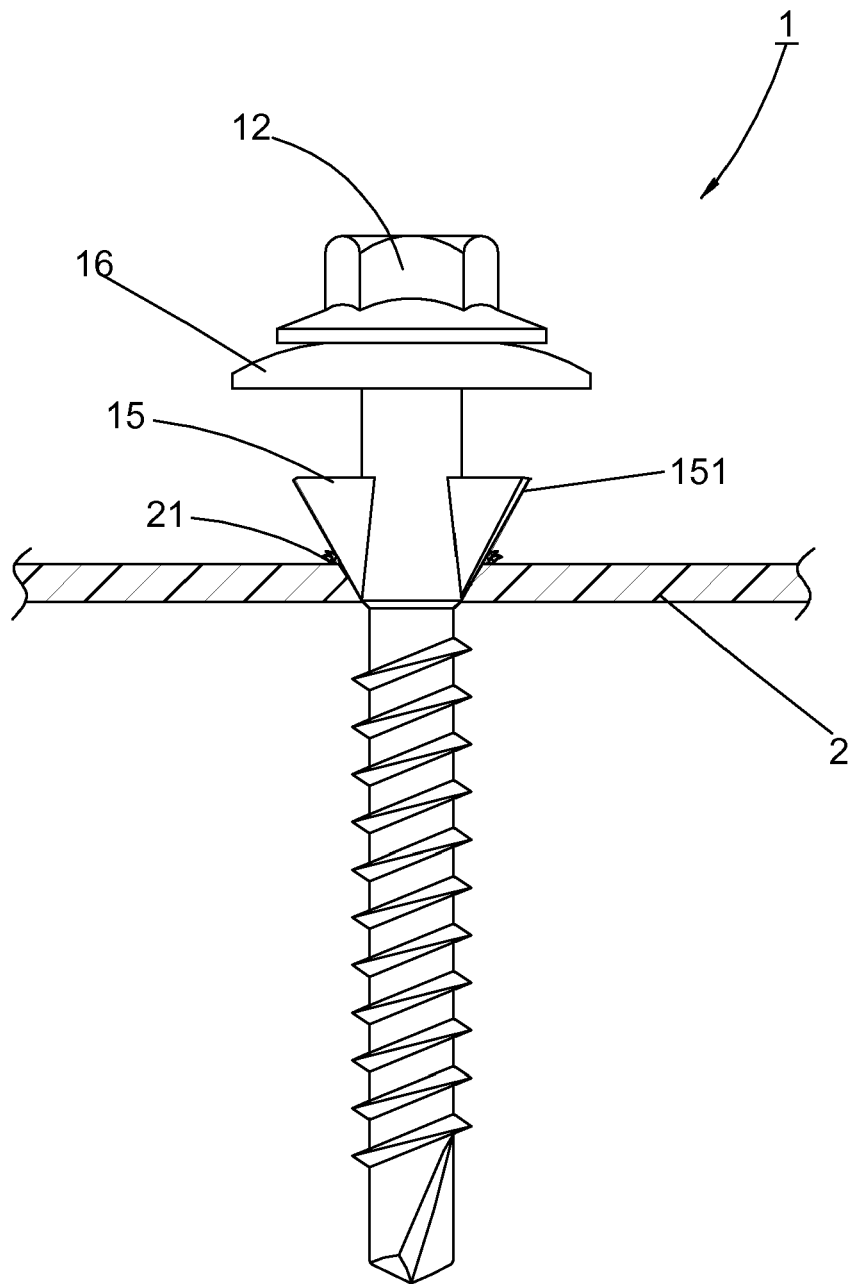


FIG. 2 (PRIOR ART)

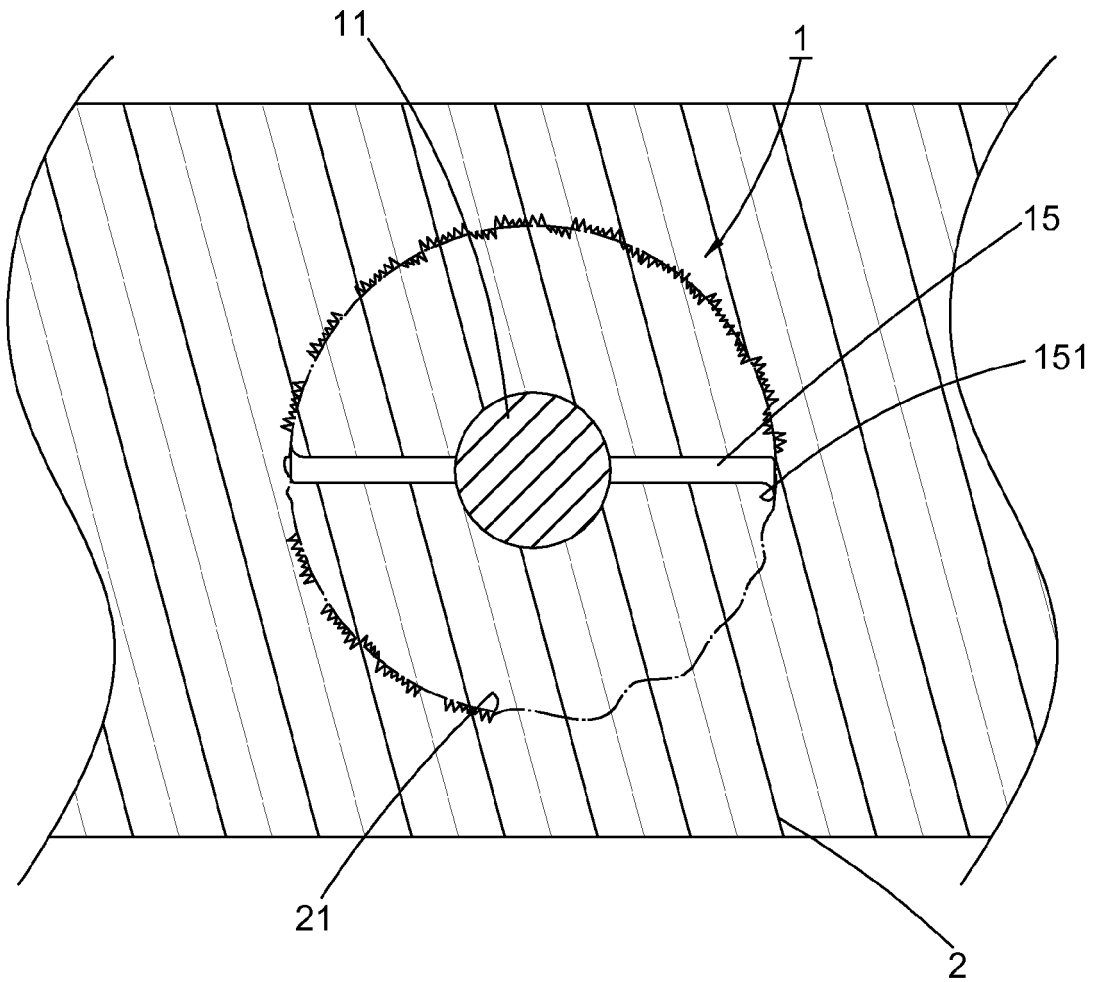


FIG. 3 (PRIOR ART)

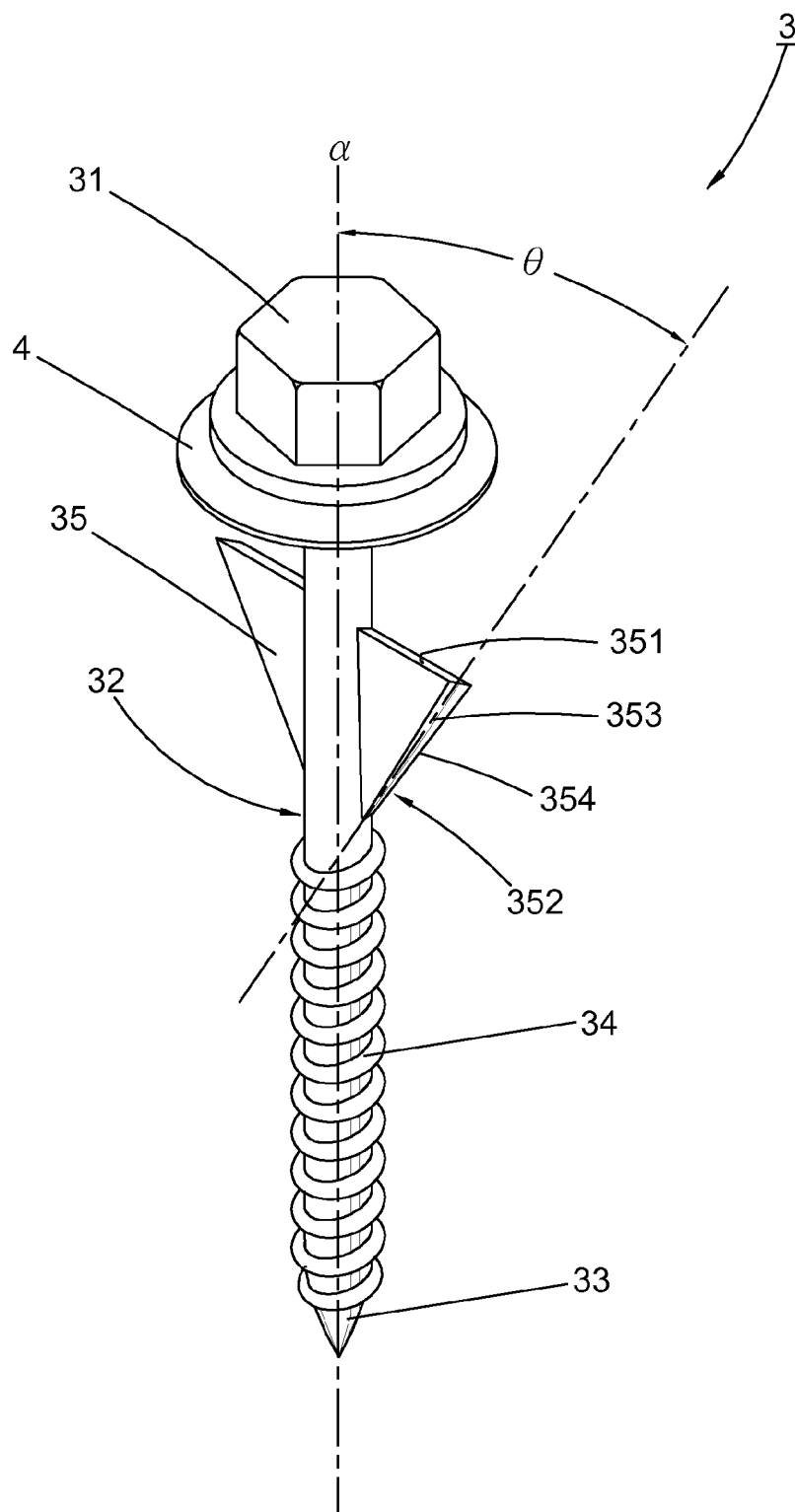


FIG. 4

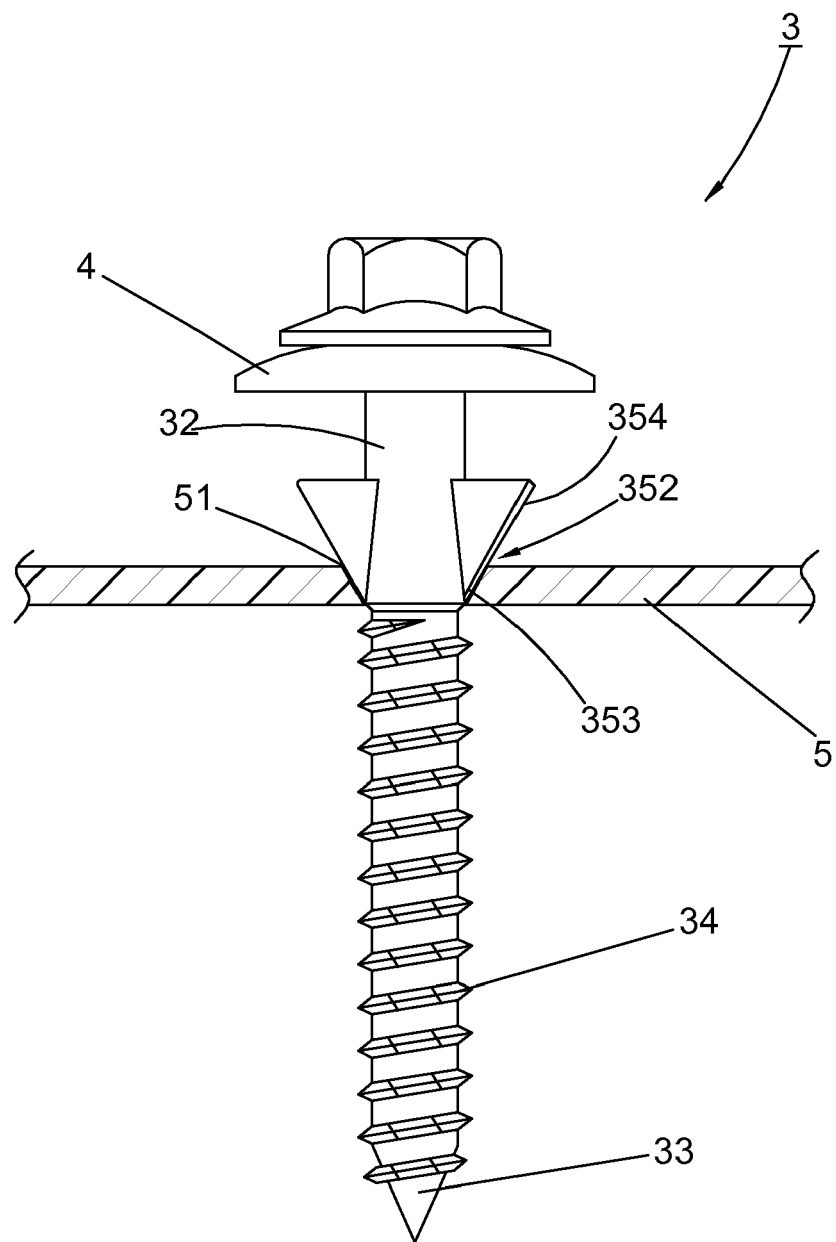


FIG. 5

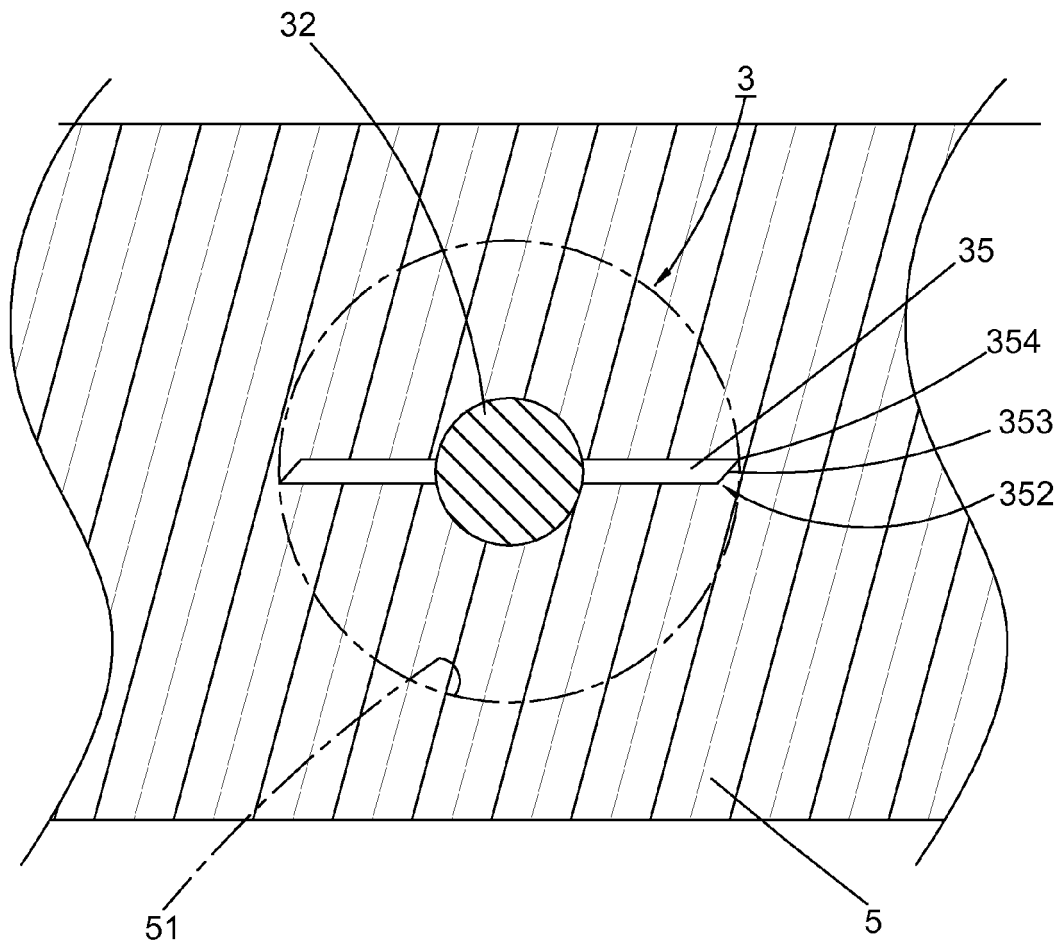


FIG. 6

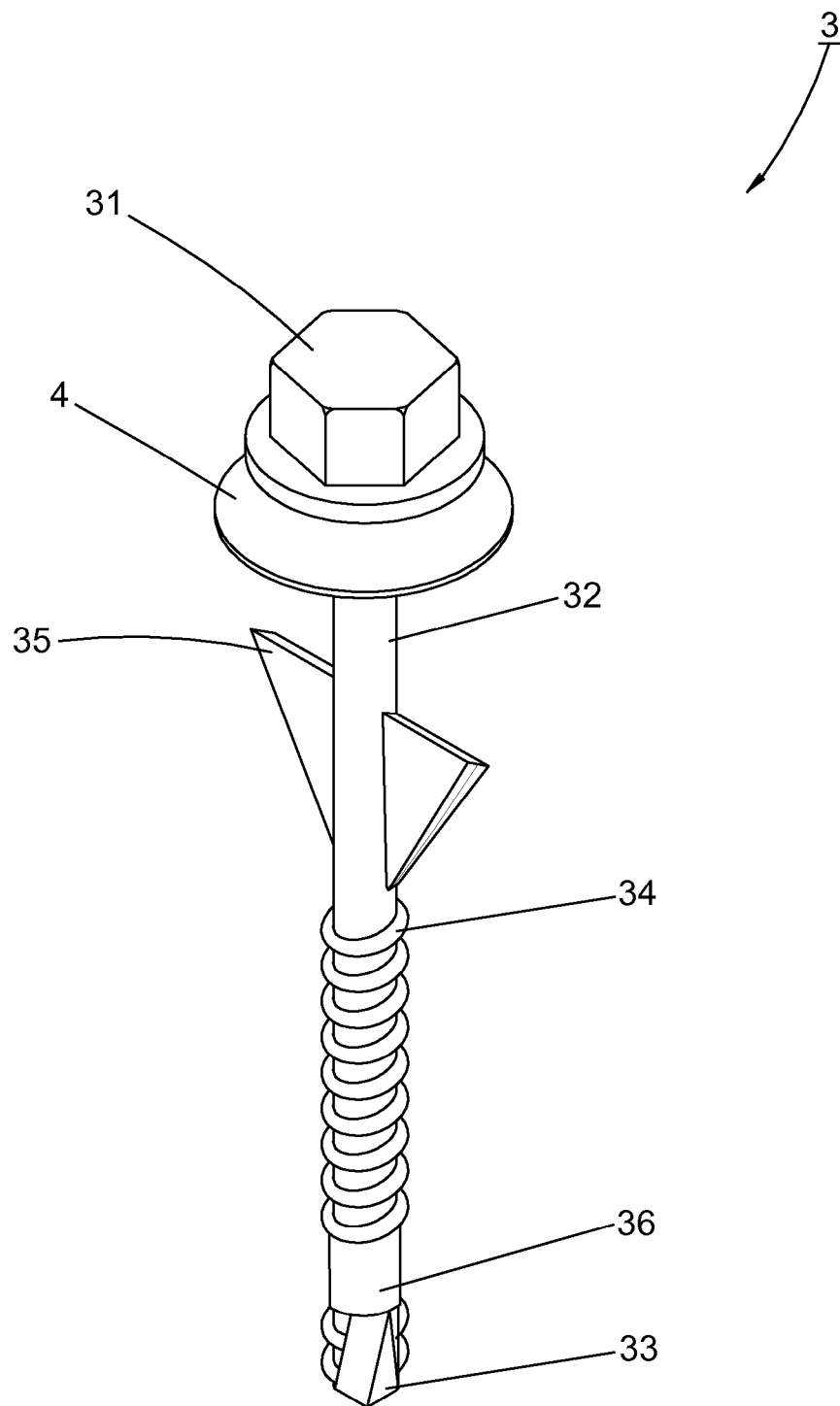


FIG. 7

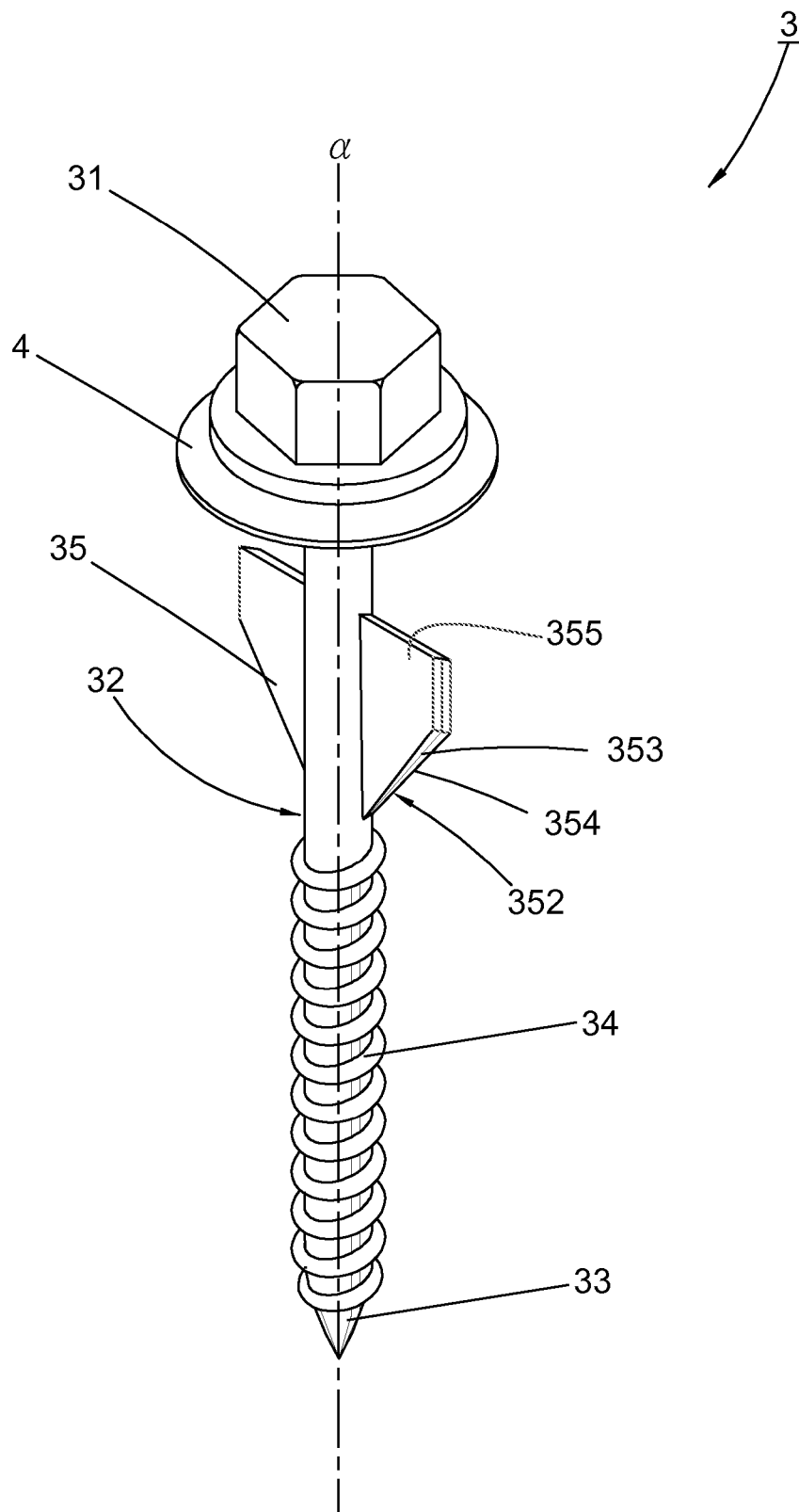


FIG. 8



## EUROPEAN SEARCH REPORT

Application Number  
EP 09 16 3746

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
Y	WO 2007/134361 A (ITW AUSTRALIA PTY LTD [AU]; MALLET CHRISTOPHER JOHN [AU]; COLLINSON DA) 29 November 2007 (2007-11-29)	1-3,5	INV. F16B25/10
A	* abstract; figures 4-6 * * page 3, line 16 - line 31 *	4	
Y	FR 2 020 439 A (BADRE EMILE) 10 July 1970 (1970-07-10) * page 6, line 2 - line 17; figures 4,5 *	1-3,5	
			TECHNICAL FIELDS SEARCHED (IPC)
			F16B
The present search report has been drawn up for all claims			
Place of search Berlin		Date of completion of the search 4 December 2009	Examiner Bousquet, Karl
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons &amp; : member of the same patent family, corresponding document</p>			

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EPO FORM 1503 03.82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 09 16 3746

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
The members are as contained in the European Patent Office EDP file on  
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04-12-2009

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 2007134361 A	29-11-2007	CN 101443562 A	27-05-2009
FR 2020439 A	10-07-1970	NONE	