

(19)



(11)

EP 2 171 389 B9

(12)

CORRECTED EUROPEAN PATENT SPECIFICATION

(15) Correction information:

Corrected version no 1 (W1 B1)
Corrections, see
Entire document
Entire document replaced

(51) Int Cl.:

F41A 17/00 ^(2006.01) **F41A 11/00** ^(2006.01)
F41A 15/16 ^(2006.01) **F41A 19/35** ^(2006.01)
F41A 35/06 ^(2006.01) **F41C 23/10** ^(2006.01)
F41C 23/14 ^(2006.01) **F41A 17/56** ^(2006.01)
F41A 17/02 ^(2006.01)

(48) Corrigendum issued on:

17.12.2014 Bulletin 2014/51

(86) International application number:

PCT/US2008/070602

(45) Date of publication and mention of the grant of the patent:

20.08.2014 Bulletin 2014/34

(87) International publication number:

WO 2009/051872 (23.04.2009 Gazette 2009/17)

(21) Application number: **08840179.9**

(22) Date of filing: **21.07.2008**

(54) LOCKABLE SAFETY FOR STRIKER-FIRED FIREARM

VERSCHLISSBARE SICHERUNG FÜR EINE BOLZENGETRIEBENE FEUERWAFFE

SÉCURITÉ VERROUILLABLE POUR UNE ARME À FEU DÉCLENCHÉE PAR UN TIREUR

(84) Designated Contracting States:

**AT BE BG CH CY CZ DE DK EE ES FI FR GB GR
HR HU IE IS IT LI LT LU LV MC MT NL NO PL PT
RO SE SI SK TR**

(74) Representative: **Moreland, David et al**

Marks & Clerk LLP
Aurora
120 Bothwell Street
Glasgow
G2 7JS (GB)

(30) Priority: **25.07.2007 US 881096**

(43) Date of publication of application:

07.04.2010 Bulletin 2010/14

(56) References cited:

EP-A1- 1 327 848 **CH-A5- 648 405**
US-A- 4 536 981 **US-A- 5 088 222**
US-A- 5 088 222 **US-A- 5 212 327**
US-A1- 2002 194 762 **US-A1- 2005 229 461**
US-A1- 2005 229 461 **US-B1- 6 499 244**

(73) Proprietor: **STURM, RUGER & COMPANY, INC.**
Southport, CT 06890 (US)

(72) Inventor: **McGARRY, James**

Prescott Valley
AZ 86314 (US)

EP 2 171 389 B9

Note: Within nine months of the publication of the mention of the grant of the European patent in the European Patent Bulletin, any person may give notice to the European Patent Office of opposition to that patent, in accordance with the Implementing Regulations. Notice of opposition shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

Description

BACKGROUND OF THE INVENTION

[0001] The present invention generally relates to firearms, and more particularly to safety mechanisms for striker-fired firearms.

[0002] Firearms such as semi-automatic pistols generally include a frame, a barrel that defines a chamber for holding a cartridge, a reciprocating slide that defines a breech face on the front for engaging the rear of the chamber; and a spring-loaded axially-movable firing pin disposed in the slide that contacts the cartridge to discharge the pistol. When the pistol is discharged, the slide recoils rearward with respect to the frame and then returns forward to open and close the action. There are various design approaches to firing control mechanisms for striking the cartridge with the firing pin.

[0003] One type of firearm has a firing control mechanism that cocks and releases a hammer via a trigger pull to strike the firing pin. Such a type of firearm is disclosed in, for example, US 2005/0229461 (McGarry). The firing pin is driven forward by the hammer and contacts the cartridge. Another type of firearm commonly referred to as "striker-fired" has a firing control mechanism that eliminates the hammer and operates by directly cocking and releasing the firing pin, which is also referred to as a "striker" in these type mechanisms. In contrast to firing control mechanisms having hammers which may have an external spur for manual cocking, the striker is completely internal to the firearm. A firing control mechanism for a striker-fired pistol generally includes a trigger, a movable trigger bar actuated by the trigger, a striker-type striker having a protrusion for operably cocking and holding the striker in a ready-to-fire position; a striker biasing spring; and a striker cocking/release mechanism. The cocking/release mechanism typically includes a striker catch that engages the striker protrusion to cock and hold the striker in a ready-to-fire cocked position, and then disengages the protrusion via a trigger pull to release the striker and discharge the pistol. United States Patent Application Publication No. 2006/0248772 shows one design for a striker catch in the form of a sear that is actuated by the trigger and is engageable with the striker protrusion for cocking and releasing the striker. Additional components such as a sear, however, add to the complexity and cost of the firing mechanism for a striker-fired firearm. Other striker cocking mechanisms may utilize different types of striker catches or similar mechanisms for cocking, holding, and releasing the striker.

[0004] Regardless of the type of striker catch or similar mechanism utilized, the striker catch is typically positioned in the forward path of and in relative longitudinal axial alignment with the striker protrusion to catch the striker upon the forward return movement of the slide (with striker therein) after discharging the firearm. The striker is held in the cocked position by the catch, and remains ready for the next trigger pull which disengages

the striker catch from the protrusion to discharge the firearm. In order to field strip the firearm for maintenance, however, the slide in some designs must be slid forward on the frame past the striker catch in order to be removed.

Accordingly, it is necessary to displace the striker catch by some means so that the striker protrusion can clear the catch to allow removal of the slide from the firearm frame. An improved and mechanically simple firing control and slide removal mechanism is therefore desired.

[0005] According to another aspect of striker-fired firearm design, it is desirable to have a lockable manual safety mechanism to disable the firing control mechanism. An improved and mechanically simple lockable manual safety mechanism is therefore also desired.

[0006] According to another aspect of general firearm design, pistol and accessory manufacturers have recognized that a single pistol grip size may not fit all users' hands. Several approaches have been used to address this situation. One approach employed by some accessory manufacturers is to provide complete replacement grips of varying sizes. Another approach taken by some firearm manufacturers is to provide a set of user-replaceable backstraps of differing sizes that the user can swap out typically with simple tools such as a punch. The backstraps alter the depth of the grip to fit the size preferences of a particular user. The backstrap sets, however, have drawbacks. Since the extra backstraps are not a permanent part of the pistol, they are cumbersome to carry and may easily be misplaced, lost, or not carried into the field with the user. In the event that the user desires to change the size of the grip (e.g., to accommodate more than one shooter with different grip size preferences on a given occasion), the extra backstraps may thus simply not be available. Accordingly, an improved and convenient backstrap system for altering the size and type of grip is also desirable.

SUMMARY OF THE INVENTION

[0007] According to the invention there is provided a striker-fired firearm with lockable manual safety comprising: a frame defining a longitudinal axis; a chamber supported by the frame for receiving a cartridge; a striker movable to strike the cartridge; a trigger movably mounted to the frame; a trigger bar coupled to the trigger and operable to engage and release the striker to discharge the firearm, the trigger bar movable via the trigger to release the striker; a manually-operated safety adapted to engage the trigger bar and selectively pivotably movable between a first deactivated position and a second activated position wherein the safety engages the trigger bar to prevent release of the striker, the safety including a laterally-extending tab oriented perpendicular to the longitudinal axis and being engageable with a complementary-shaped tab slot in the trigger bar; and a cylindrical locking member rotationally disposed in the

frame and having a blocking surface engageable with the safety, the blocking surface being rotatable to a blocking position wherein the safety cannot be moved from the second activated position to the first deactivated position by a user;

wherein the laterally-extending tab of the safety engages the complementary-shaped tab slot in the trigger bar when the safety is in the second activated position; and wherein the blocking surface of the locking member when in the blocking position engages a laterally-extending locking protrusion oriented perpendicular to the longitudinal axis on the safety when the safety is in the second activated position, the safety being prevented from movement out of the second activated position by the locking member.

[0008] According to the invention there is provided a method of locking a trigger bar of a firearm according to claim 1 in an inoperable condition, the method comprising:

providing a trigger bar actuated by a trigger and movable to release a cocked striker for discharging a firearm;

locating a locking protrusion of a safety in an elongate slot defined by the firearm;

engaging the safety with the trigger bar;

positioning the locking protrusion of the safety in a first portion of the slot; and

locking the locking protrusion in the first portion of the slot into a first locked position to prevent disengaging the safety from the trigger bar.

BRIEF DESCRIPTION OF THE DRAWINGS

[0009] The features of the preferred embodiments will be described with reference to the following drawings where like elements are labeled similarly, and in which:

FIG. 1A is a side view of one embodiment of a striker-fired pistol according to principles of the present invention;

FIG. 1B is a side view of the pistol of FIG. 1A with a portion cut away to reveal the firing control mechanism;

FIG. 2 is a cross-sectional view through the front of the pistol of FIG. 1 taken along line 2-2;

FIG. 3 is a partial cross sectional view of the pistol of FIG. 1 with the firing control mechanism activated and in the ready-to-fire position;

FIG. 4 is a partial cross sectional view of the pistol of FIG. 1 with the firing control mechanism deactivated and trigger in a forward position;

FIG. 5 is a partial cross sectional view of the pistol of FIG. 1 with the firing control mechanism deactivated and trigger in a rearward position;

FIG. 6 is a side view of the trigger bar of the pistol of FIG. 1;

FIG. 7 is a top view of the trigger bar of FIG. 6;

FIG. 8 is a rear view of the trigger bar of FIG. 6;

FIG. 9 is a partial top view of the pistol of FIG. 1 with the slide removed;

FIG. 10 is a side view of the firing control housing of the pistol of FIG. 1;

FIG. 11 is a front view of the firing control housing of FIG. 10;

FIG. 12 is a top view of the firing control housing of FIG. 10;

FIG. 13 is a side view of the ejector of the pistol of FIG. 1;

FIG. 14 is a front view of the ejector of FIG. 13;

FIG. 15 is a top view of a firing control housing mounting pin of the pistol shown in FIG. 1;

FIG. 16 is a rear view of the firing control housing mounting pin of FIG. 15;

FIG. 17 is an end view of the firing control housing mounting pin of FIG. 15;

FIG. 18 is a side view of a trigger bar tensioning spring of the pistol of FIG. 1;

FIGS. 19 is a side view of a trigger bar lift spring of the pistol of FIG. 1;

FIG. 20 is a front view of the trigger bar lift spring of FIG. 19;

FIG. 21 is a top view of a manual safety of the pistol of FIG. 1;

FIG. 22 is a side view of the manual safety of FIG. 21;

FIG. 23 is a rear view of the manual safety of FIG. 21;

FIG. 24A shows the safety of FIG. 21 in an deactivated position;

FIG. 24B is a close-up view of the safety as shown in FIG. 24A;

FIG. 25A shows the safety of FIG. 21 in an activated position;

FIG. 25B is a close-up view of the safety as shown in FIG. 25A;

FIG. 26 is a side view of the trigger assembly and firing control housing of the pistol of FIG. 1 showing the trigger bar lift spring and tensioning spring;

FIG. 27A is a side view of a lock pin of the pistol of FIG. 1;

FIG. 27B is a bottom view of a lock pin of the pistol of FIG. 1

FIG. 28A is a partial side cross-section of the grip frame of the pistol of FIG. 1 showing a reversible backstrap insert in a first installed position;

FIG. 28B is a partial side cross-section of the grip frame of the pistol of FIG. 28A showing the reversible backstrap insert in a second installed position;

FIG. 29 is a cross-section taken along line 29-29 in FIG. 28A;

FIG. 30 is a rear partial cross-section of the pistol of FIG. 1 showing the backstrap insert;

FIG. 31 is a side view of the reversible backstrap insert of FIGS. 28A&B;

FIG. 32 is a top end view of the reversible backstrap insert shown in FIG. 31;

FIG. 33 is a rear view with partial cross-section of

the reversible backstrap insert of FIG. 31;
 FIG. 34 is a side view of the trigger bar assembly of the pistol of FIG. 1 showing the safety disengaged from the trigger bar in a "safety off" position; and
 FIG. 35 is a side view of the trigger bar assembly of the pistol of FIG. 1 showing the safety engaged from the trigger bar in a "safety on" position;

DESCRIPTION OF PREFERRED EMBODIMENTS

[0010] The features and benefits of the invention are illustrated and described herein by reference to preferred embodiments. This description of preferred embodiments is intended to be read in connection with the accompanying drawings, which are to be considered part of the entire written description. In the description of embodiments disclosed herein, any reference to direction or orientation is merely intended for convenience of description and is not intended in any way to limit the scope of the present invention. Relative terms such as "lower," "upper," "horizontal," "vertical," "above," "below," "up," "down," "top" and "bottom" as well as derivative thereof (e.g., "horizontally," "downwardly," "upwardly," etc.) should be construed to refer to the orientation as then described or as shown in the drawing under discussion. These relative terms are for convenience of description only and do not require that the apparatus be constructed or operated in a particular orientation. Terms such as "attached," "affixed," "connected" and "interconnected," refer to a relationship wherein structures are secured or attached to one another either directly or indirectly through intervening structures, as well as both movable or rigid attachments or relationships, unless expressly described otherwise. Moreover, the features and benefits of the invention are illustrated by reference to the preferred embodiments. Accordingly, the invention expressly should not be limited to such preferred embodiments illustrating some possible non-limiting combination of features that may exist alone or in other combinations of features; the scope of the invention being defined by the claims appended hereto.

[0011] A preferred embodiment will now be described for convenience with reference and without limitation to a striker-fired firearm in the form of an autoloading pistol. The principles and features disclosed herein may be used with equal advantage for other types of firearms, such as without limitation rifles.

[0012] Referring to FIGS. 1A, 1B, and 2, a striker-fired autoloading pistol 20 generally includes a frame 30 defining a longitudinal axis LA and transverse axis TA (see FIG. 2) disposed perpendicular thereto, a barrel 40 including a chamber block 41 defining an internal chamber 42 open at a rear portion thereof for receiving a cartridge 50, and a reciprocating slide 60 movably supported and guided by the frame for axial movement in forward and rearward directions along the longitudinal axis. Slide 60 defines a breech face on the front of the slide that is engageable with the rear of chamber block 41 and which

further defines an openable/closeable breech area 72 between the breech face and chamber block rear (see FIG. 1B). Slide 60 includes an ejection port 73 to allow spent cartridge casings to be engaged by and expelled from the pistol after firing by an ejector 130 described further herein. After pistol 20 is fired or discharged, recoil forces cause barrel 40 and slide 60 to travel rearwards for a distance due with the breech face remaining engaged with the rear of chamber block 41 (i.e., breech area 72 remains closed). Rearward movement of barrel 40 is then arrested by a cam mechanism (not shown) in one embodiment, while slide 60 uncouples from the barrel and continues to travel rearwards separately thereby opening up the action (i.e., breech area 72). The spent casing of cartridge 50 is then engaged by ejector 130 and expelled through ejection port 73. Slide 60 is then returned forward by a recoil spring (not shown) and strips a new cartridge from magazine 70 which is automatically fed into chamber 42 whereupon the slide is recoupled to barrel 40 and breech area 72 becomes closed again (i.e. breech face on slide 60 re-engages rear of chamber block 41).

[0013] Frame 30 defines a grip frame 32 having a hand grip 34 mounted on either side. Grip frame 32 defines a downwardly-open magazine cavity 36 extending between a front grip frame wall 33 and rear grip frame wall 35. Magazine cavity 36 preferably is configured to removably and slidably receive complementary-shaped magazine 70 capable of holding and dispensing a plurality of cartridges 50 for automatic loading of pistol 20. Magazine 70 includes a baseplate or footplate 71 affixed to the bottom of the magazine which may remain outside of magazine cavity 36 below grip frame 32 when the magazine is fully inserted in the pistol as shown.

[0014] In one embodiment, slide 60 is slidably engaged with frame 30 via a rail and channel system to provide support and guided reciprocating movement of the slide. Referring to FIG. 2, slide 60 includes laterally spaced-apart and longitudinally-extending channels 61 that in one embodiment open inwards towards each other. Channels 61 slidably engage a pair of complementary-shaped laterally spaced-apart and longitudinally-extending rails 62 on frame 30. The rails 62 and/or channels 61 extend at least partially along the longitudinal length of frame 30 and slide 60, respectively. In addition, rails 62 and channels 61 may include continuous or intermittent portions disposed along the longitudinal axis LA of the pistol. The rail-channel system provides guided movement of the slide 60 along the frame 30 during rearward and forward reciprocating motion of the slide after firing pistol 20 or when the slide is moved manually by a user to either open the action (i.e. breech area 72) of the pistol and/or to remove and dismount the slide from the frame. Slide 60 is axially moveable along longitudinal axis LA from a first forward position associated with the point at which the slide channels 61 may be disengaged from frame rails 62 to remove the slide from the frame 30, to a second rearward position along longitudinal axis LA.

The first forward or slide removal longitudinal position in some embodiments may be farther forward than the longitudinal position ordinarily reached by slide 60 after discharging the firearm.

[0015] Figures 3-5 shows a cross-sectional cutaway view of pistol frame 30 with firing control mechanism 80 positioned therein in various operating positions. Firing control mechanism 80 includes a trigger assembly including trigger 84 movably mounted to frame 30 and trigger bar 100 movably coupled to the trigger for movement responsive to movement of the trigger, an ejector 130 adapted to engage the trigger bar, and a spring-loaded striker or striker 120. In one embodiment, striker 120 is movably disposed in slide 60 for axial reciprocating movement rearwards and forwards towards chamber 42 to strike a chambered cartridge 50. Since striker 120 is carried by slide 60, the striker is axially movable in concert or unison with the slide in longitudinal rearward and forward directions on frame 30. Accordingly, striker 120 preferably is axially movable in a longitudinal path of travel "P" along the longitudinal axis LA with slide 60. Striker 120 also has a limited range of axial motion independent of and within slide 60 between a cocked and a released position to strike a chambered cartridge 50 while slide 60 remains stationary on the frame with breech area 72 closed during ignition of the cartridge.

[0016] In one embodiment, trigger 84 is pivotably mounted to frame 30 via a transversely mounted trigger pivot pin 85, which in one embodiment is located on an upper portion of the trigger. Trigger 84 and trigger bar 100 in turn are pivotably coupled together via a transversely-mounted trigger bar pivot pin 86 to allow pivotal movement of the trigger with respect to the trigger bar. In one embodiment, pivot pin 86 is located proximate a front portion 101 of trigger bar 100.

[0017] In the preferred embodiment, striker 120 is preferably a striker-type striker ("striker") and includes a top 123, bottom 124, a front portion 121 and a rear portion 122, as best shown in FIGS. 3-5. Striker 120 preferably includes a downward-extending operating protrusion 125 formed on or connected to bottom 124 of striker 120 for cocking, holding, and ultimately releasing striker 120 to discharge pistol 20. In one possible embodiment, protrusion 125 further defines front vertical surface 126 which may be engaged for operating striker 120 in the foregoing manner. Striker 120 is biased forward in a direction toward chamber 42 and cartridge 50 (when loaded in the chamber) by a striker spring 127. Accordingly, when the striker is forced rearwards in pistol 20 and assumes a cocked position, spring 127 is compressed so that release of the striker via a trigger pull urges the pin forward to strike chambered cartridge 50 and discharge the pistol.

[0018] As shown in further detail in FIGS. 6-8, trigger bar 100 may be a generally elongate structure including a top 110, bottom 111, front portion 101, opposite rear portion 103, and intermediate portion 102 disposed therebetween. Front portion 101 defines a hole 104 for receiving trigger bar pivot pin 86 for movably mounting the

trigger bar to trigger 84. In one embodiment, a laterally-protruding flange 105 is formed or attached to rear portion 103 of trigger bar 100. Flange 105 includes a generally horizontal section 106, a downwardly-extending section 107 forward of and disposed at an angle to the horizontal section, and a rearwardly-extending section 108 extending rearward from the horizontal section. In one embodiment, section 107 defines a hole 114 for mounting a trigger bar tensioning spring 144 as further described herein.

[0019] With continuing reference to FIGS. 6-8, trigger bar 100 includes a striker catch 112 for cocking, holding, and releasing the striker in response to a trigger pull. In one embodiment, striker catch extends outwardly from trigger bar 100 and in one embodiment may be defined by a portion of flange 105 of trigger bar 100. In one possible embodiment as shown, striker catch 112 may be defined on section 108 of flange 105 and be slightly flared or angled upwards with respect to section 108. Catch 112 defines a rear vertical surface 109 for mutually engaging front vertical surface 126 of downwardly-extending protrusion 125 on striker 120 (see also FIGS. 3-5). The engagement of striker catch 112 and striker 120 will be further described herein.

[0020] With continuing reference to FIGS. 6-8, trigger bar 100 preferably further includes an operating portion such as operating lug 133 for use in manually raising and lowering trigger bar 100 to allow slide 60 to be removed from frame 30 such as for maintenance of pistol 20, to be further described herein. In one embodiment, operating lug 113 may be formed with or attached to downwardly extending section 107 of trigger bar 100 and may further extend laterally from trigger bar 100. However, it will be appreciated that in other embodiments operating lug 113 may be formed by or attached to other suitable portions of trigger bar 100 and may have other forms or shapes than shown in the figures.

[0021] Referring generally to FIGS. 3-5, and specifically to FIGS. 10-12, a firing control housing 82 may be provided which at least partially houses and supports various components of firing control mechanism 80, and which further operably interacts with these components to provide various operating functions as described herein. The firing control housing allows a number of individual and sometimes small parts to be conveniently assembled together into a modular unit apart from the pistol, and then easily inserted into pistol frame 30 as a single unit instead of as a plurality of individual parts. Firing control housing 82 in one possible embodiment is preferably removably mounted in a cavity 74 provided in a rear portion of frame 30, and more preferably near grip frame 32. Firing control housing 82 is mounted to frame 30 in one embodiment via a transversely mounted pin such as cross-pin 95 (see FIGS. 15-17) which is received by frame 30 through apertures 81 in the housing (see FIG. 10).

[0022] In a preferred embodiment, trigger bar 100 is biased upwards towards engagement with striker 120 by

a biasing member such as trigger bar lift spring 140 as shown in FIGS. 19 and 20. In one embodiment, lift spring 140 may be a torsion spring including a cylindrically-wound circular portion 142 and upper leg 141 and lower leg 143 each extending outwards from the circular portion. Lower leg 143 braces spring 140 against a surface in pistol 20 and may include a laterally-extending portion 147 disposed at an angle to the vertical portion shown. As shown in FIG. 26, upper leg 141 acts on and engages a bottom surface 115 on the underside of flange member 105 to transmit an upwards biasing force on rear portion 103 of trigger bar 100. Preferably, the biasing force places rear vertical surface 109 of striker catch 112 in the forward path of travel "P" along longitudinal axis LA of front vertical surface 126 of downwardly-extending striker protrusion 125 (see, e.g. FIG. 3). During normal operation of pistol 20, therefore, mutual engagement between striker catch 112 and downwardly-extending protrusion 125 of the striker allows the striker to be cocked and held in a ready-to-fire cocked position until released via a trigger pull.

[0023] Referring to FIG. 18, in a preferred embodiment, a second biasing member such as trigger bar tensioning spring 144 is provided that tensions and biases the trigger bar towards the rear of pistol 20. Preferably, trigger bar spring 144 also biases trigger bar 100 upwards to provide a backup for trigger bar lift spring 140. Trigger bar spring 144 may be a helical extension spring in one possible embodiment having a front end 145 engaged with hole 114 in flange member 105 of trigger bar 100 (see FIGS. 6 and 8) and an opposite rear end 146 engaged with a rear part of pistol 20 such as pin 147 transversely mounted in firing control housing 82 (see FIG. 10). Preferably, rear end 146 of spring 144 is mounted at least slightly higher than front end 145 so that trigger bar spring 144 biases trigger bar 100 not only rearwards, but slightly upwards as well. This upward lift force component of spring 144 advantageously provides a degree of redundancy for trigger bar lift spring 140 so that the firing mechanism of the pistol may still function even if main lift spring 140, which is primarily relied upon to bias the trigger bar upwards, were to break during usage until a new lift spring can be installed.

[0024] Figure 26 shows both trigger bar lift spring 140 and tensioning spring 144 mounted in their respective positions in firing control housing 82.

[0025] According to one aspect of the preferred embodiment, a trigger bar camming member is provided for manually changing the position of the trigger bar to remove slide 60 from pistol 20. The camming member cams trigger bar 100 downward so that slide 60 with striker 120 can be slid forward past the striker catch 112 on the trigger bar, and subsequently removed from frame 30 when field stripping pistol 20 for maintenance. Otherwise, striker catch 112 on trigger bar 100 would ordinarily be in an upward position that blocks the forward path of travel "P" of striker protrusion 125 as described herein.

[0026] In a preferred embodiment, the trigger bar cam-

ming member advantageously may be ejector 130, which serves the dual functions of camming the trigger bar downwards for removing slide 60 from pistol 20 and expelling spent cartridge 50 casings from the pistol in a conventional manner after firing.

[0027] Referring now to FIGS. 3-5 and 13-14, ejector 130 in one embodiment may be a generally flat plate having a somewhat wedge-shaped main body 131 with a narrow lower portion 132 and a wider upper portion 135 to accommodate various appurtenances and apertures. Accordingly, ejector 130 has a width measured in the direction of longitudinal axis LA which is substantially greater than a thickness which is measured transversely to longitudinal axis LA, both measurements being defined when the ejector is mounted in firearm 20. In one embodiment, ejector 130 is preferably mounted in firing control housing 82 in slot 84 (see FIGS. 10-12) which preferably is sized and configured to pivotably receive ejector 130 therein. Lower portion 132 of ejector 130 defines a circular hole 133 which aligns with hole 83 in firing control housing 82 to receive a transverse mounting pin 134 for pivotally mounting the ejector in the firing control housing. Accordingly, pin 134 defines a pivot point for ejector 130 which is pivotably moveable in forward and rearward directions as indicated by the directional arrows shown in FIGS. 3-5. In one embodiment, ejector is movable from a generally upright or vertical rearward position as shown in FIG. 3 to an angled forward or downward position as shown in FIGS. 4 and 5.

[0028] An upper portion 135 of ejector 130 includes a control arm 136 that projects upwards therefrom, and in one embodiment may include an elongated forward-extending portion 137. Control arm 136 provides an actuator for a pistol user to manually alter the position of ejector 130, in addition to engaging and ejecting spent cartridge 50 casings from the pistol. A pair of detents 138 may be provided near the bottom of ejector 130 below pivot point "P" that alternately engage a spring-loaded plunger (not shown) in firing control housing 82 to help retain the ejector in at least two positions; one being a generally upright or vertical rearward position as shown in FIG. 3 and the other being an angled forward or downward position as shown in FIGS. 4 and 5.

[0029] With continuing reference to FIGS. 3-5 and 13-14, ejector 130 further includes a camming surface 151 that operably engages operating lug 113 of trigger bar 100 to allow a user to manually alter the position of the trigger bar. In one embodiment, camming surface 151 is preferably defined by an elongate trigger bar control slot 150 in ejector 130, and more preferably by an upper portion of slot 150 since trigger bar 100 is biased upwards by springs 140 and 144 so that lug 113 would ordinarily contact the upper portion of the slot. Slot 150 further serves to vertically restrain and retain trigger bar 100 in pistol 20 and firing control housing 82 via interaction between the upper portion of the slot and trigger bar lug 113. In one embodiment, slot 150 preferably has a generally arcuate shape to accommodate the pivotal

movement of ejector 130 and interaction with lug 113 in the slot. Slot 150 includes a front 152 and a rear 153 that defines a range of possible movement for lug 113 in the slot (and concomitantly trigger bar 100). A forward portion of slot 150 proximate the front 152 preferably is cooperatively sized with lug 113 to have a vertical height close to the height of the lug to minimize vertical play in the slot. When lug 113 is located in this forward portion of slot 150 when the trigger bar 100 is in the ready-to-fire position, only limited vertical movement range is permitted so that if the pistol were dropped without a trigger pull, the trigger bar could not move vertically enough as required to release striker 120 and discharge the pistol. An intermediate portion of slot 150 preferably has a greater height than the forward portion to allow sufficient vertical movement of trigger bar 100 when trigger 84 is pulled to fully cock and release striker 120 to discharge the pistol.

[0030] It should be noted that although ejector 130 may advantageously serve as the trigger bar camming member in the preferred embodiment to reduce the number of components required and thereby maintain a compact and light-weight pistol design, in other embodiments contemplated a separate trigger bar camming member may be furnished. Accordingly, the invention is not limited in that regard.

[0031] Operation of ejector 130 and removal of slide 60 when field stripping pistol 20 will now be described. In a preferred embodiment, pistol 20 may be a type of automatic pistol design in which slide 60 is moved forward to remove the slide from frame 30. Accordingly, pistol frame rails 62 and slide channels 61 (see FIG. 2) preferably are configured such that the slide is moved forward to a dismounting point on frame 30 where the rails may be disengaged from the channels, thereby allowing the slide to be removed from pistol 20.

[0032] Referring to FIG. 3, pistol 20 and firing control mechanism 80 are shown in the ready-to-fire position. Trigger bar 100 is in a first vertical or upward position in which striker catch 112 on trigger bar 100 preferably is axially aligned with and blocks the forward path of travel "P" along longitudinal axis LA of downward protrusion 125 on striker 120. Accordingly, the position of trigger bar 100 shown in FIGS. 3 may be considered a blocking position because slide 60, with striker 120 disposed therein and movable in concert with the striker, cannot be moved forward on frame 30 past the point where trigger bar catch 112 and striker protrusion 125 are engaged. Striker catch 112 is shown engaged with downwardly-extending protrusion 125 of striker 120 to hold the striker in a half-cocked position. If pistol 20 is to be discharged, pulling on trigger 84 would cause trigger bar 100 in response to move rearwards and then downwards with respect to frame 30 to fully cock and then release striker 120 to strike a chambered cartridge 50. Ejector 130 is in a generally upright or vertical rearward position as shown in FIG. 3 in which lug 113 of trigger bar 100 is located proximate to front 152 of trigger bar control slot 150.

[0033] If pistol 20 is to be dismantled for inspection and maintenance, the user moves slide 60 rearward on frame 30 to open the action (i.e., breech area 72 with breech face on front of slide 60 spaced apart rearwards from chamber 42). The user engages slide stop 170 movably mounted on frame 30 with slide cutout 171 disposed in the slide (see FIG. 1A) to hold slide 60 with striker 120 disposed therein in a rearward position with the action open. Alternatively, if pistol 20 has been discharged and the last cartridge 50 in the magazine 70 has been used, the action will automatically remain open. The user may now visually inspect the action to verify that a cartridge is not loaded in chamber 42. If magazine 70 has not already been removed, the magazine is withdrawn from magazine grip adaptor cavity 36 of grip frame 32.

[0034] With the action now open in pistol 20, the user may reach down into the open action and manually pivot or fold ejector 130 forwards and downwards by pressing down on ejector control arm 136 with a finger. Ejector 130 at least partially enters now empty magazine cavity 36 and reaches the angled forward or downward position shown in FIGS. 4 and 5. In folding ejector 130 forward, trigger bar 100 is concomitantly cammed downwards by interaction between lug 113 on the trigger bar with camming surface 151 of slot 150 in ejector 130 in the manner described herein. This moves trigger bar 100 in spatial relationship with respect to frame 30 and striker 120 from the first blocking position described above to a second position. In this second downward position of trigger bar 100, which preferably is lower than its first position, striker catch 112 on trigger bar 100 no longer is aligned with or blocks the forward path of travel "P" along longitudinal axis LA of downward protrusion 125 on the striker 120. Accordingly, the position of trigger bar 100 shown in FIGS. 4 and 5 may be considered a nonblocking position. Lug 113 is now located in a more rearward location in slot 150 closer to rear 153, as shown in FIGS. 4 and 5. Slide 60, with striker 120 disposed therein and movable in concert with the slide, may then be slid forward on frame 30 with striker protrusion 125 clearing striker catch 112 to the dismounting point where frame rails 62 and slide recesses 61 may be disengaged and the slide removed from the pistol. It should be noted that Figure 5 is similar to FIG. 4, but shows the ejector folded downwards after a trigger pull with trigger 84 remaining in a rearward pulled position such as would occur when the last cartridge in the magazine has been used and the action remains open, as described above.

[0035] To reinstall slide 60 on frame 30, the slide channels 61 are re-engaged with rails 62 and slide 60 is slid back on the frame until at least striker protrusion 125 is rearward of trigger bar striker catch 112. Ejector 130 may then be manually lifted up and pivoted rearward to place firing control mechanism 80 back in the ready-to-fire position shown in FIG. 3. Once again, trigger bar 100 with striker catch 112 is again in the blocking position wherein the forward path of travel "P" of striker protrusion 125 along the longitudinal axis LA is once again blocked by

the striker catch. Trigger bar 100 is now operative to hold, cock, and release the striker via a trigger pull for discharging pistol 20.

[0036] According to another aspect of the preferred embodiment, ejector 130 further provides an interlock system for preventing the firing control housing mounting pin 95 from coming loose or being accidentally removed by the user during active operation of pistol 20. Since mounting pin 95 in one embodiment is externally accessible to the user from the side of pistol 20 (see, e.g., FIG. 1), the interlock system is intended to preclude disassembly of the firing control mechanism while the magazine is in place without proper disassembly procedures being followed.

[0037] Referring to FIGS. 13 and 15-17, a pistol 20 with a firing control housing mounting pin interlock system includes an ejector 130 having a mounting pin slot 155, which in a preferred embodiment may be slightly arcuate in shape. Slot 155 is sized and configured for receiving and interacting with firing control housing mounting pin 95 (see FIGS. 15-17). Slot 155 preferably has an enlarged generally circular central portion 156 and vertically narrower front/rear portions 157.

[0038] With continuing reference to FIGS. 13 and 15-17, mounting pin 95 includes a shaft 98 and head 99. Shaft 98 has a first diameter $D1_{mp}$ defined across cylindrical portion the shaft. Shaft 98 further preferably includes a pair of diametrically opposed flats 96a disposed on opposite sides of the pin shaft 98 as shown defining a second shaft reduced diameter $D2_{mp}$ measured from flat-to-flat that preferably is smaller than shaft diameter $D1_{mp}$. This defines a pair of opposed shoulders 96b on either side of each flat as shown. In one embodiment, head 99 of mounting pin 95 preferably includes a flat side portion 97 in one embodiment that mates with a complementary-configured a hole 75 in pistol grip frame 34 (see FIG. 1A) that also includes a flat portion. This prevents mounting pin 95 from rotating with respect to ejector 130 and grip frame 34 to keep the mounting pin vertically oriented as shown in side view FIG. 16. Therefore, when firing control housing mounting pin 95 is inserted through slot 155, flats 96a remain properly oriented and aligned with the upper and lower portions of slot 155 so that one flat each is positioned approximately vertically on the top and bottom of the pin.

[0039] With continuing reference to FIGS. 13 and 15-17, the narrow portions 157 of ejector slot 155 are sized and configured with the mounting pin shaft flats 96a so that the ejector 130 may be pivoted or rotated with the mounting pin riding in the slot narrow portions. Mounting pin 95, however, preferably cannot be laterally removed through ejector slot 155 when positioned in either of the narrow slot portions 157 of the slot due to interference between ejector 130 and shoulders 96b of the mounting pin. For example, FIG. 3 shows mounting pin 95 positioned in the narrow front portion 157 of slot 155 when the firing control mechanism is in the ready-to-fire position. In FIG. 4 and 5, mounting pin 95 is posi-

tioned in the narrow rear portion 157 of slot 155 when ejector 130 is folded forward (either with or without the trigger remaining in a pulled rearward position, respectively). Mounting pin 95 cannot be normally removed from pistol 20 when positioned as shown in FIGS. 3-5.

[0040] With continuing reference to FIGS. 13 and 15-17, to remove firing control housing 82 from pistol 20, mounting pin 95 must first positioned in and concentrically aligned with central opening 156 by placing ejector 130 in an intermediate position between those shown in FIGS. 3 and 4. Because enlarged central portion 156 of ejector slot 155 is preferably sized larger than the main diameter $D1_{mp}$ of mounting pin shaft 98 on either side of flats 96, mounting pin 95 may now be driven out from pistol 20 through ejector 130 to release and remove firing control housing 82. It should be note that since in the preferred embodiment ejector 130 cannot be folded forward when the magazine is still in the pistol, pin 95 thus cannot be aligned with enlarged central portion 156 of slot 155 unless magazine 70 has first been properly removed when dismantling the pistol. In addition, the action of the pistol (i.e. breech area 72) must be open in the first instance to access and manually move ejector 130 to the intermediate position, thereby exposing chamber 42 so that the prudent user can also visually determine if a cartridge is present in the chamber. Therefore, the foregoing mounting pin interlock system contributes to the use of proper field stripping procedures to disassemble pistol 20.

[0041] According to another aspect of the preferred embodiment, a lockable manual safety is provided to disable the firing control mechanism 80 of pistol 20. Referring to FIGS. 21-23, an ambidextrous safety 200 is provided in one embodiment that includes a pair of spaced-apart levers 201, 202 connected together by a coupling member such as cross-bar 203 for pivotably mounting the safety. With additional reference to FIGS. 9 and 10, cross-bar 203 is rotatably received in a complementary-sized recess 207 on the rear of firing control housing 82. Cross-bar 203 preferably is vertically rotatable in a preferred embodiment. Cross-bar 203 allows both levers 201, 202 to move together when the user operates either lever 201 or 202. Each lever 201, 202 preferably further includes a thumb-piece 204 that allows a pistol user to operate safety 200 from either side of the pistol.

[0042] With continuing reference to FIGS. 21-23, in one possible embodiment, lever 201 includes a projection such as laterally-projecting engaging tab 205 that engages a complementary-configured receptacle such as slot 208 in the bottom of trigger bar 100 (see FIGS. 6 & 7 and 34-35) for disabling the firing control mechanism 80 by arresting movement of the trigger bar. The engagement of tab 205 with slot 208 creates surface-to-surface contact between lever 201 of safety 200 and trigger bar 100. In one embodiment, tab 205 may project inwards from lever 201 and may be located on a forward portion of the lever. In other embodiments, tab 205 may have other suitable configurations, project from lever 201 in

other directions, and be located on any other suitable portion of lever 201 so long as the tab can engage and arrest movement of trigger bar 100.

[0043] Figures 24-25, 34, and 35 show safety 200 in two possible operating positions. Referring to these figures, safety 200 in a preferred embodiment is selectively and pivotably movable by a user from a downward deactivated ("safety off") first position in which tab 205 is disengaged from trigger bar slot 208 to allow movement of the trigger bar (see FIGS. 24A, 24B and particularly 34), to a second upward activated ("safety on") position in which tab 205 is engaged with slot 208 (see FIGS. 25A, 25B and particularly 35) to arrest movement of the trigger bar so striker 120 cannot be released to discharge pistol 20, thereby disabling the firing control mechanism 82.

[0044] In a preferred embodiment, safety 200 may further be manually locked in the activated "safety on" position via a manual key-operated internal locking system that may be provided as shown in FIGS. 24-25. With continued reference first to FIGS. 21-23, the locking system includes lever 202 in one embodiment preferably further including an inwardly-projecting locking protrusion 206. Protrusion 206 is slidably received in an elongate and preferably arcuately-shaped slot 209, which in one embodiment may be disposed in and defined by grip frame 32. In a preferred embodiment, slot 209 may be formed in firing control housing 82 positioned in grip frame 32 (see FIG. 10). Preferably, protrusion 206 may be oval or round in cross-sectional shape to facilitate smooth movement in slot 209. Protrusion 206 travels generally vertically upwards and downwards in slot 209 between alternating positions as the safety 200 is selectively raised or lowered by the user to activate or deactivate the safety as further described herein. When safety 200 is mounted to firing control housing 82, levers 201, 202 of the safety are located and travel adjacent to the outside of firing control housing 82. Therefore, locking protrusion 206 in one possible embodiment is inserted into and through arcuately-shaped slot 209 from the outside. In other embodiments (not shown), locking protrusion 206 may be inserted into slot 209 from the inside firing control housing 82.

[0045] Locking protrusion 206 of safety 200 is operably associated with a locking member such as rotary lock pin 160 shown in FIGS. 27A and 27B. In one embodiment, lock pin 160 preferably is rotatably-received in a complementary-shaped recess 166 formed in firing control housing 82 (see, e.g., FIGS. 10 and 24A). In one possible embodiment, lock pin 160 includes a cylindrical body 161 having at least two detents 163. Detents 163 function with a complementary-shaped spring-loaded plunger 165 (see, e.g. FIGS. 24B and 25B) disposed in firing control housing 82 to help retain lock pin 160 in at least two rotational operating positions.

[0046] Lock pin 160 preferably further includes a stepped portion 162 (best shown in FIGS. 27A&B), which in a preferred embodiment functionally interacts with

safety locking protrusion 206 of safety 200 and slot 209 in firing control housing 82 to lock safety 200 in the activated or "safety on" position. In one possible embodiment, stepped portion 162 is disposed in top surface 169a of lock pin 160, and extends at least partially across top surface 169 to occupy at least a portion of the outer circumference of the lock pin as shown in FIGS. 27A and 27B. Stepped portion 162 may be formed by two intersecting perpendicular flat surfaces such as bypass surface 167 and adjoining surface 168 that are formed or machined into the side 302 of lock pin 160. As further described below, bypass surface 167 defines a rotationally-movable surface that in one operating position aligns with slot 209 of firing control housing 82 to allow locking protrusion 206 of safety 200 to travel up and down past lock pin 160 in the slot.

[0047] It will be appreciated that in other embodiments contemplated, lock pin 160 may be provided without a stepped portion 162 such that bypass surface 167 may extend completely from the top surface 169 down to bottom surface 169b (shown in FIG. 27B) of the lock pin. Accordingly, lock pin 160 may have an entire side that is substantially flat to define bypass surface 167 (not shown).

[0048] With continuing reference to FIGS. 27A&B, of lock pin 160 further includes a rotatable arcuately-shaped blocking surface 300. Blocking surface 300 may be defined on a portion of the outer circumference of lock pin 160 in side 302. In one embodiment as shown, blocking surface 300 may be formed by a lower quadrant of lock pin 160 extending circumferentially on side 302 from a point approximately adjacent to bypass surface 167 to a point approximately adjacent to detent 163. Blocking surface 300 is operable to be projected into or to be retracted from slot 209 in firing control housing 82 by rotating lock pin 160. Accordingly, in the projected position, blocking surface 300 at least partially blocks slot 209 to interfere with the movement of and engage locking protrusion 206 of safety 200, thereby preventing movement of the locking protrusion past lock pin 160 in the slot.

[0049] Lock pin 160 is moveable between a first blocking "locked" position in which blocking surface 300 of stepped portion 162 at least partially occludes or blocks arcuately-shaped slot 209 (see FIG. 25A) and a second nonblocking "unlocked" position in which slot 209 is not blocked by lock pin surface 300 (see FIG. 24A). Preferably, detents 163 of lock pin 160 are radially positioned about 90 degrees apart in one embodiment so that a quarter turn of lock pin 160 by a user concomitantly rotates the lock pin by 90 degrees between the "locked" and "unblocked" positions.

[0050] Lock pin 160 further preferably includes a key engagement aperture 164 which is configured to operably receive a complementary-shaped key (not shown) used to operate the manual safety locking system. Accordingly, the key may be used to move lock pin 160 between the lock on and lock off positions. Key engagement aperture 164 may have any suitable configuration

so long as it mates with whatever shaped key is used.

[0051] Operation of safety 200 and internal locking system will now be described with additional reference to FIGS. 24A&B and 25A&B. Figures 24A and 25A show safety 200, trigger assembly, and firing control housing 82 disembodied from the pistol for clarity. Figures 24B and 25B show safety 200 disembodied from firing control housing 82.

[0052] Beginning with reference to FIGS. 24A&B, safety 200 is shown in the downward deactivated "safety off" position. Tab 205 on lever 201 is aligned with, but positioned below and disengaged from slot 208 in trigger bar 100 so that the trigger bar is free to move in response to a trigger pull to discharge pistol 20. Locking protrusion 206 is positioned in a lower part of arcuately-shaped slot 209 (preferably entering the slot from the outside as described above) and located generally below lock pin 160. Lock pin 160 is in the nonblocking "unlocked" position such that locking protrusion 206 is free to move up and down in arcuately-shaped slot 209. In this position, stepped portion 162 of lock pin 160 is positioned so that bypass surface 167 of the stepped portion is placed along side of and aligns with slot 209 allowing locking protrusion 206 to freely move past the lock pin. Blocking surface 300 as shown is retracted from slot 209 and does not interfere with the movement of locking protrusion 206 in the slot.

[0053] To activate manual safety 200, the pistol user moves the safety upwards to the generally horizontal "safety on" activated position by using one of the thumb-pieces 204 located on either side of the safety. Tab 205 on lever 201 moves vertically upwards into engagement with slot 208 in trigger bar 100 to prevent rearward movement of the trigger bar sufficient to fully cock and release striker 120 via a trigger pull to discharge pistol 20 (see, e.g. FIG. 25A). Accordingly, the firing control mechanism 80 is thus disabled.

[0054] When safety 200 is moved to the activated "safety on" position, locking protrusion 206 of safety 200 concomitantly moves simultaneously from the lower part of arcuately-shaped slot 209 (shown in FIGS. 24A and B) to become positioned in an upper part of arcuately-shaped slot 209 as shown in FIGS. 25A and B. Preferably, protrusion 206 is also positioned slightly above lock pin 160.

[0055] To lock pistol 20 with safety 200 in the "safety on" position which disables the firing control mechanism 80, a specially-configured key (not shown) is inserted into and engaged with lock pin key engagement aperture 164. The user then rotates lock pin 160 with the key to the "locked" position, preferably a quarter turn (90 degrees) in one possible embodiment, to project at least a portion of blocking surface 300 into slot 209 of firing control housing 82 sufficient to at least partially obscure or block slot 209. Locking protrusion 206 of safety 200 cannot be move past lock pin 160 in slot 209. Accordingly, locking protrusion 206 is trapped in the upper portion of arcuate slot 209 above blocking surface 300 and safety

200 cannot be moved downwards past lock pin 160 away from the "safety on" position without use of the key.

[0056] Preferably, in one embodiment, safety 200 is further configured to prevent a user from locking the firing control mechanism 80 in an active ready-to-fire condition with safety 200 in the "safety off" position. Accordingly, as shown in FIGS. 24B and 25B, lever 202 of safety 200 may further include a hole 210 which must be concentrically aligned with keyhole 211 in frame 30 (see FIG. 1A) to allow the user access with a key (not shown) to key engagement aperture 164 of lock pin 160. When safety 200 is in the "safety off" position shown in FIG. 24B, hole 210 in safety 200 is positioned below key engagement aperture 164 behind a portion of lever 202 so that a user cannot insert a key into lock pin 160. When safety 200 is moved to the "safety on" position shown in FIG. 25B, hole 210 in the safety is concentrically aligned with both keyhole 211 in frame 30 and key engagement aperture 164. This now allows the user to insert a key into lock pin 160 and lock the safety in the "safety on" position in the manner described above.

[0057] To unlock the firearm 20, the user inserts the key into the firearm to engage lock pin 160 and rotate the lock pin back to the "unlocked" position shown in FIGS. 24A&B. This retracts blocking surface 300 from slot 209 and locking protrusion 206 can now move freely again past lock pin 160 thereby allowing the user to lower safety 200 back to the "safety off" position as also shown in FIG. 24A&B.

[0058] In one embodiment, safety 200 further provides a means for preventing firing control housing mounting cross-pin 95 from being removed when the safety is in the "safety on" position as shown in FIGS. 25A&B. Referring to FIGS. 24A&B and 25A&B, safety 200 may include a semi-circular cutout 196 on a front portion that preferably is configured to complement the shape and size of mounting cross-pin head 99 shown in FIGS. 15-17. As shown, mounting cross-pin 95 includes a slot 97b in which lever 202 travels when the mounting cross-pin is inserted in pistol 20. As shown in FIGS. 25A&B when safety 200 is in the activated "safety on" position, lateral removal of cross-pin 95 from pistol frame 30 is prevented by a front portion of the safety lever 202 that engages shaft 98 adjacent to slot 97b and prevents the mounting cross-pin from being removed. To remove mounting cross-pin 95 from pistol 20, safety 200 is placed in the downward "safety off" position shown in FIGS. 24A&B. This aligns cutout 196 with cross-pin 95 so that the pin can now be removed provided the ejector 130 is in the correct position with pin 95 located in central portion 156 of ejector slot 155.

[0059] According to another aspect of the preferred embodiment, pistol 20 further includes a reversible backstrap that allows the user to alter the grip size and type of backstrap. FIGS. 28-33 illustrate the grip frame 32 which defines a grip of pistol 20 and a reversible backstrap, which in one embodiment may be in the form of a backstrap insert 180 that is reversible in position and ori-

entation to alternate between two backstrap grip surfaces. With initial reference to FIGS. 28A&B and 29, pistol 20 in one embodiment may include an elongated backstrap cavity 181 which is configured to slidably receive and complement the shape of backstrap insert 180. Cavity 181 may preferably be formed in the rear of grip frame 32 adjacent to the rear of magazine cavity 36 behind rear wall 35. In one possible embodiment as shown, the bottom 310 of backstrap cavity 181 preferably is open to allow backstrap insert 180 to be inserted into the cavity from the bottom of grip frame 32. The rear of backstrap cavity 181 opens to form a rear-facing window 312 (see FIG. 29) to allow a grip surface of backstrap 180 to project outwards from the cavity as explained below.

[0060] Referring to FIGS. 31-33, backstrap insert 180 in one embodiment includes an elongate body 182 having a pair of spaced-apart elongated recesses such as channels 183 disposed on opposite sides 187 of the backstrap insert. Channels 183 are configured to receive and complement in shape and size a pair of spaced-apart elongate backstrap guide members such as ribs 184 formed in grip frame 32 inside backstrap cavity 181 (see FIG. 29). Ribs 184 extend in a forward angled orientation on opposite sides of cavity 181 as shown in FIGS. 28A&B and 29. Backstrap body 182 defines a vertical axis VA, which in one embodiment coincides with a centerline of the backstrap insert. Backstrap insert 180 further defines a total thickness T, width W, and length L. In some representative typical embodiments, backstrap insert 180 may have a thickness-to-width T:W ratio of at least about 0.75:1, and more preferably at least about 1:1. As shown in FIG. 33, stiffeners 194 may optionally be formed in channels 183 to help the channels retain their open shape and facilitate smooth sliding along ribs 184 when backstrap 180 is inserted or removed from grip frame 32. The stiffeners may be preferable especially if the backstrap insert 180 is made from a pliable or elastomeric material. In other embodiments, backstrap insert 180 may be provided without stiffeners 194.

[0061] Backstrap insert 180 further includes a first portion defining a first backstrap grip surface 185 and an opposite second portion defining a second backstrap grip surface 186. Opposite backstrap grip surfaces 185 and 186 preferably each face outwards from backstrap insert 180 and advantageously provide the user with a choice of two different grip sizes and/or types of grip surfaces. Preferably, grip surfaces 185, 186 differ from each other in characteristics such as thicknesses, side contour or profile, surface textures, and/or type of material. In some preferred embodiments, either one or both of backstrap grips 185, 186 may optionally have textured surfaces (e.g., vertical and/or horizontal ribbing or serrations; checkering, dimpling, pebbling, etc.) for slip resistance when gripped by the user. However, either one or both of backstrap grip surfaces 185, 186 may also be smooth in other embodiments to suit user preferences.

[0062] With continuing reference to FIGS. 31-33, backstrap grips 185, 186 preferably each have different side

profiles or contours to provide two different grip sizes to the user. In one possible embodiment as shown, backstrap grip surface 186 may be generally flat or straight in side profile while backstrap grip surface 185 may be convex or bulging. In other embodiments, backstrap grips 185, 186 may be concave in side profile. The sizes and profiles of grip surfaces 185, 186 allow the user to adjust the overall grip depth between a first grip depth GD1 (see FIG. 28A) and a second grip depth GD2 (see FIG. 28B) by changing the position of backstrap insert 180 in pistol 20 to change the orientation of the grip surfaces. In a preferred embodiment, grip depth GD1 is different than GD2.

[0063] Total thickness T of backstrap insert 180 may be defined as the sum of a first thickness T1 defined by grip surface 185 and measured from vertical axis VA to grip surface 186, and a second thickness T2 defined by grip surface 185 and measured from vertical axis VA to grip surface 185, both as shown in FIG. 31. Preferably, T1 is different than T2 so that depending on whether backstrap grip surface 185 or 186 is oriented facing rearwards, overall grip depth GD1, GD2 may be varied in size between a small grip size and a larger grip size. Accordingly, in one embodiment, T2 preferably is greater than T1. A distance A1 may be defined between the front surface of rear wall 35 of magazine cavity 36 and vertical axis VA of backstrap insert 180 (which also coincides with the centerline of ribs 184 of grip frame 32 best shown in FIG. 29). Since distance A1 remains fixed regardless of the position of backstrap insert 180, the sum of distances $A1+T1$ or $A1+T2$ preferably may be different and varied by the user to change the overall grip depth GD1, GD2 depending on whether grip surfaces 185 or 186 are facing rearwards based on the installed position of backstrap insert 180.

[0064] Preferably, the side contour or profile of the top of backstrap grip surfaces 185, 186 is formed to match the contour of the rear portion of pistol grip frame 32 immediately above the backstrap insert to form a smooth transition for the comfort of the user, as shown in FIGS. 28A and 28B. The contour or profile of the bottom of backstrap grip surfaces 185, 186 may also be formed to match the contour of the rear portion of pistol grip frame 32 immediately below the backstrap insert 180.

[0065] In one embodiment, backstrap insert 180 further includes a pair of spaced-apart ears or prongs 188 which may be formed on a lower portion of the backstrap insert and project vertically downwards. Each prong 188 includes a backstrap hole 189 configured to receive a fastener such as backstrap retaining pin 190, which pin is further received in two holes 193 formed in opposite sides of grip frame 32 (see, e.g., FIG. 30). Holes 193 preferably are through-holes so that retaining pin 190 may be driven out from either side of grip frame 32 by a user to remove backstrap insert 180 from the pistol. A bushing 191 may be provided to serve as a spacer for keeping prongs 188 in a spaced-apart relationship when backstrap insert 180 is mounted in grip frame 32 (see,

e.g., FIG. 30). In other embodiments (not shown), prongs 188 may be omitted and the bottom of backstrap insert 180 may be solid from side-to-side.

[0066] It should be noted that other suitable means and configurations of backstrap insert 180 may be used to retain the backstrap insert in pistol 20 so long as backstrap insert 180 is removably attached to pistol 20. Accordingly, the invention is not limited to the user of retaining pins for securing backstrap insert 180 in pistol 20.

[0067] Backstrap insert 180 may be made of any suitable material, including without limitation an elastomer or rubber, plastic, metal, composite, wood, combinations thereof, or any other suitable materials that may commonly be used to fabricate backstraps for pistol grips. Therefore, backstrap insert 180 not only allows a user to choose from two different grip sizes, but also from two different types of grip materials and/or surface textures such as ribbed, knurled, dimpled, smooth, etc. According to other embodiments contemplated, therefore, backstrap insert 180 may have a smooth grip surface 185 on one portion and another type of surface texture on opposite grip surface 186 on another portion. Either one or both backstrap grip surfaces 185, 186 may additionally be flat, convex, concave, or combinations thereof in side profile. In addition, grip surfaces 185, 186 may further be provided in various color combinations for aesthetic reasons and/or to distinguish between various grip sizes. Thus any number of combinations of grips is possible by varying the types of materials, surface textures, colors, and/or sizes with a reversible backstrap insert 180 according to the preferred embodiment.

[0068] Use of reversible backstrap insert 180 will now be described. Backstrap insert 180 may be installed in grip frame 32 and positioned in backstrap cavity 181 in at least two different and reversible positions, as illustrated by FIGS. 28A and 28B. In FIG. 28A, backstrap insert 180 has been positioned in cavity 181 of pistol 20 in a first position with convex backstrap grip surface 185 oriented facing outward and rearward through window 312, thereby defining a first grip depth GD1 measured from the front surface of front wall 33 of grip frame 32 to rear grip surface 185. Flat backstrap grip surface 186, which is disposed on the opposite front portion of backstrap insert 180, is concealed and oriented in backstrap cavity 181 facing forward and inward as shown. Grip surface 186 therefore does not contribute to or affect grip depth GD1 in this orientation. The first position of backstrap insert 180 shown in FIG. 28A would accommodate a user with a preference for a larger or deeper pistol grip.

[0069] In order to change the grip depth and make the pistol grip smaller, the user first pushes or drives retainer pin 191 out from grip frame 32 using a suitable tool (e.g., a punch, etc.). Backstrap insert 180 is then slid downwards in backstrap cavity 181 and removed through the open bottom 310 of backstrap cavity 181 in grip frame 32. The orientation of backstrap insert 180 is reversed by rotating the insert 180 degrees about the backstrap vertical axis VA passing through the insert so that flat

backstrap grip 186 now faces rearward and convex grip surface 185 faces forward. The user reinstalls backstrap insert 180 back up into backstrap cavity 181 by first aligning channels 183 of the backstrap insert with ribs 184 on grip frame 32, and then sliding the backstrap insert upwards until fully seated in the cavity. Once backstrap insert 180 is fully seated, retaining pin 190 may now be reinserted back through now concentrically aligned holes 193 in grip frame 32 and holes 189 in the backstrap insert, with bushing 191 preferably positioned between prongs 188. Backstrap insert 180 is now in a second position in cavity 181 shown in FIG. 28B with flat backstrap grip surface 186 oriented facing rearward and projecting through window 312 thereby defining a second grip depth GD2, which in one embodiment is preferably smaller than grip depth GD1. The second position of backstrap insert 180 shown in FIG. 28B would accommodate a user with a preference for a smaller or shallower pistol grip. Convex backstrap grip surface 185 is concealed and oriented in backstrap cavity 181 facing forward and inward as shown. Grip surface 185 therefore does not contribute to or affect grip depth GD2 in this orientation.

[0070] In contrast to known replaceable backstraps which are provided as multiple separate units that must be carried separately with the pistol and therefore can easily become misplaced and lost, a single reversible backstrap insert 180 according to the preferred embodiment advantageously provides a user with two different pistol grip sizes and/or types as described above with a component that forms a standard part of the pistol and thus is always carried with the pistol user into the field. Therefore, backstrap insert 180 provides a more convenient way for a user to alter the grip size and/or type without the need to carry separate pieces into the field.

[0071] Although the reversible backstrap has been described for convenience with reference to a firearm in the form of a pistol, it will be appreciated that the backstrap may be used with any type of firearm or weapon having a pistol-type grip.

[0072] While the foregoing description and drawings represent preferred or exemplary embodiments of the present invention, it will be understood that various additions, modifications and substitutions may be made therein without departing from the scope of the accompanying claims. In particular, it will be clear to those skilled in the art that the present invention may be embodied in other forms, structures, arrangements, proportions, sizes, and with other elements, materials, and components, without departing from the essential characteristics thereof. In addition, numerous variations in the methods/processes and/or control logic as applicable described herein may be made without departing from the invention. One skilled in the art will further appreciate that the invention may be used with many modifications of structure, arrangement, proportions, sizes, materials, and components and otherwise, used in the practice of the invention, which are particularly adapted to specific environments and operative requirements without de-

parting from the present invention. The presently disclosed embodiments are therefore to be considered in all respects as illustrative and not restrictive, the scope of the invention being defined by the appended claims, and not limited to the foregoing description or embodiments.

Claims

1. A striker-fired firearm (20) with lockable manual safety (200) comprising:

a frame (32) defining a longitudinal axis;
 a chamber (42) supported by the frame for receiving a cartridge (50);
 a striker (120) movable to strike the cartridge;
 a trigger (84) movably mounted to the frame;
 a trigger bar (100) coupled to the trigger and operable to engage and release the striker to discharge the firearm, the trigger bar movable via the trigger to release the striker;
 a manually-operated safety (200) adapted to engage the trigger bar and selectively pivotably movable between a first deactivated position and a second activated position wherein the safety engages the trigger bar to prevent release of the striker, the safety including a laterally-extending tab (205) oriented perpendicular to the longitudinal axis and being engageable with a complementary-shaped tab slot in the trigger bar; and
 a cylindrical locking member rotationally disposed in the frame and having a blocking surface (300) engageable with the safety, the blocking surface being rotatable to a blocking position wherein the safety cannot be moved from the second activated position to the first deactivated position by a user;
 wherein the laterally-extending tab of the safety engages the complementary-shaped tab slot in the trigger bar when the safety is in the second activated position; and
 wherein the blocking surface of the locking member when in the blocking position engages a laterally-extending locking protrusion (206) oriented perpendicular to the longitudinal axis on the safety when the safety is in the second activated position, the safety being prevented from movement out of the second activated position by the locking member.

2. The firearm of claim 1, wherein the locking protrusion (206) is slidably received in an elongated slot (209) defined by the frame (32).
3. The firearm of claim 2, wherein the locking protrusion (206) is trapped in a portion of the slot when engaged

by the blocking surface thereby blocking movement of the safety.

4. The firearm of claim 2, wherein the elongated slot (209) is defined by a firing control housing (82) disposed in the frame (32).
5. The firearm of claim 1, wherein the locking member (160) is disposed inside the frame (32) and accessible through a hole in the frame with a key configured to engage and rotate the locking member into and out of the blocking position.
6. The firearm of claim 1, wherein the locking member (160) is a lock pin.
7. The firearm of claim 6, wherein the lock pin (160) is disposed inside the frame (32) behind the safety (200), the safety including a hole that becomes concentrically aligned with a keyhole in the frame when the safety is in the second deactivated position to permit insertion of a key through the frame and safety to operate the lock pin.
8. The firearm of claim 4, wherein the firing control housing (82) is retained in the frame (32) by a removable mounting pin (134) inserted through the frame and housing, the mounting pin being accessible from outside the frame, the safety being operable to engage the mounting pin when the safety is in the second activated position to prevent removal of the mounting pin from the frame and housing.
9. The firearm of claim 2, wherein the locking member (160) is a lock pin;
 wherein the blocking surface is movable into and out of the slot and in the blocking position the blocking surface projects at least partially into the slot to engage the locking protrusion to prevent moving the safety from the second activated position to the first deactivated position; and wherein the blocking surface (300) of the lock pin (160) is retracted from the slot (209) when the lock pin (160) is in the nonblocking position to allow movement of the locking protrusion in the slot past the lock pin (160).
10. The firearm of claim 1, wherein the laterally-projecting tab engages a complementary-shaped tab slot (208) in the trigger bar (100) when the safety is in the second activated position.
11. The firearm of claim 1, wherein the safety (200) includes a pair of detents (163) for retaining the safety in the first deactivated and second activated positions.
12. The firearm of claim 1, wherein the nonblocking and blocking positions of the lock pin are rotationally

about 90 degrees apart.

13. The firearm of claim 3, wherein the blocking surface (300) of the locking member (160) at least partially blocks the slot (209) in the blocking position. 5
14. The firearm of claim 3, wherein the safety (200) includes a pair of spaced-apart first and second levers (201, 202), the first lever (201) including the tab adapted to engage the complementary-shaped tab slot (208) in the trigger bar (100). 10
15. A method of locking a trigger bar (100) of a firearm (20) according to claim 1 in an inoperable condition, the method comprising: 15
- providing a trigger bar (100) actuated by a trigger (84) and movable to release a cocked striker (120) for discharging a firearm (20);
- locating a locking protrusion (206) of a safety (200) in an elongate slot (209) defined by the firearm; 20
- engaging the safety with the trigger bar;
- positioning the locking protrusion of the safety in a first portion of the slot; and 25
- locking the locking protrusion in the first portion of the slot into a first locked position to prevent disengaging the safety from the trigger bar.
16. The method of claim 15, wherein the locking step comprises moving a blocking surface (300) at least partially into the slot to block movement of the locking protrusion of the safety past the blocking surface from the first position in the slot. 30
- 35

Patentansprüche

1. Durch Schlagbolzen abgefeuerte Feuerwaffe (20) mit einer arretierbaren manuellen Sicherung (200), wobei die Waffe Folgendes umfasst: 40
- einen Rahmen (32), der eine Längsachse definiert,
- eine Kammer (42), die durch den Rahmen getragen wird, zum Aufnehmen einer Patrone (50), einen Schlagbolzen (120), der beweglich ist, um die Patrone anzuschlagen,
- einen Abzug (84), der beweglich an dem Rahmen angebracht ist, 45
- eine Abzugsstange (100), die an den Abzug gekoppelt und funktionsfähig ist, um den Schlagbolzen in Eingriff zu nehmen und freizugeben, um die Feuerwaffe abzufeuern, wobei die Abzugsstange über den Abzug bewegt werden kann, um den Schlagbolzen freizugeben, 50
- eine manuell betätigte Sicherung (200), die dafür eingerichtet ist, die Abzugsstange in Eingriff 55

zu nehmen, und selektiv beweglich ist zwischen einer ersten, deaktivierten, Stellung und einer zweiten, aktivierten, Stellung, in der die Sicherung den Schlagbolzen in Eingriff nimmt, um ein Freigeben des Schlagbolzens zu verhindern, wobei die Sicherung eine sich seitlich erstreckende Lasche (205) einschließt, die senkrecht zu der Längsachse ausgerichtet ist und mit einem komplementär geformten Laschenschlitz in der Abzugsstange in Eingriff gebracht werden kann, und

ein zylindrisches Arretierungselement, das drehbar in dem Rahmen angeordnet ist und eine Sperrfläche (300) hat, die mit der Sicherung in Eingriff gebracht werden kann, wobei die Sperrfläche zu einer sperrende Stellung gedreht werden kann, in der die Sicherung durch einen Benutzer nicht von der zweiten, aktivierten, Stellung zu der ersten, deaktivierten, Stellung bewegt werden kann,

wobei die sich seitlich erstreckende Lasche der Sicherung den komplementär geformten Laschenschlitz in der Abzugsstange in Eingriff nimmt, wenn sich die Sicherung in der zweiten, aktivierten, Stellung befindet, und

wobei die Sperrfläche des Arretierungselements, wenn es sich in der sperrenden Stellung befindet, einen sich seitlich erstreckenden Arretierungsvorsprung (206) in Eingriff nimmt, der senkrecht zu der Längsachse an der Sicherung ausgerichtet ist, wenn sich die Sicherung in der zweiten, aktivierten, Stellung befindet, wobei die Sicherung durch das Arretierungselement an einer Bewegung aus der zweiten, aktivierten, Stellung gehindert wird.

2. Feuerwaffe nach Anspruch 1, wobei der Arretierungsvorsprung (206) verschiebbar in einem länglichen Schlitz (209) aufgenommen wird, der durch den Rahmen (32) definiert wird.
3. Feuerwaffe nach Anspruch 2, wobei der Arretierungsvorsprung (206) in einem Abschnitt des Schlitzes festgehalten wird, wenn er durch die Sperrfläche in Eingriff genommen wird, wodurch eine Bewegung der Sicherung gesperrt wird.
4. Feuerwaffe nach Anspruch 2, wobei der längliche Schlitz (209) durch ein Abfeuerungssteuerungsgehäuse (82) definiert wird, das in dem Rahmen (32) angeordnet ist.
5. Feuerwaffe nach Anspruch 1, wobei das Arretierungselement (160) innerhalb des Rahmens (32) angeordnet und durch ein Loch in dem Rahmen zugänglich ist mit einem Schlüssel, der dafür konfiguriert ist, das das Arretierungselement in Eingriff zu nehmen und in die sperrende Stellung und aus der-

selben zu drehen.

6. Feuerwaffe nach Anspruch 1, wobei das Arretierungselement (160) ein Arretierungsstift ist.
7. Feuerwaffe nach Anspruch 6, wobei der Arretierungsstift (160) innerhalb des Rahmens (32) hinter der Sicherung (200) angeordnet ist, wobei die Sicherung ein Loch einschließt, das konzentrisch mit einem Schlüsselloch in dem Rahmen ausgerichtet wird, wenn sich die Sicherung in der zweiten, deaktivierten, Stellung befindet, um ein Einführen eines Schlüssels durch den Rahmen und die Sicherung zum Betätigen des Arretierungsstifts zu ermöglichen.
8. Feuerwaffe nach Anspruch 4, wobei das Abfeuerungssteuerungsgehäuse (82) durch einen entfernbaren Befestigungsstift (134), der durch den Rahmen und das Gehäuse eingeführt wird, in dem Rahmen (32) festgehalten wird, wobei der Befestigungsstift von außerhalb des Rahmens zugänglich ist, wobei die Sicherung funktionsfähig ist, um den Befestigungsstift in Eingriff zu nehmen, wenn sich die Sicherung in der zweiten, aktivierten, Stellung befindet, um ein Entfernen des Befestigungsstifts aus dem Rahmen und dem Gehäuse zu verhindern.
9. Feuerwaffe nach Anspruch 2, wobei das Arretierungselement (160) ein Arretierungsstift ist, wobei die Sperrfläche in den Schlitz und aus demselben bewegt werden kann und die Sperrfläche in der sperrenden Stellung wenigstens teilweise in den Schlitz vorspringt, um den Arretierungsvorsprung in Eingriff zu nehmen, um zu verhindern, dass die Sicherung von der zweiten, aktivierten, Stellung zu der ersten, deaktivierten, Stellung bewegt wird, und wobei die Sperrfläche (300) des Arretierungsstifts (160) aus dem Schlitz (209) zurückgezogen wird, wenn sich der Arretierungsstift (160) in der nicht sperrenden Stellung befindet, um eine Bewegung des Arretierungsvorsprungs in dem Schlitz vorbei an dem Arretierungsstift (160) zu ermöglichen.
10. Feuerwaffe nach Anspruch 1, wobei die seitlich vorspringende Lasche einen komplementär geformten Laschenschlitz (208) in der Abzugsstange (100) in Eingriff nimmt, wenn sich die Sicherung in der zweiten, aktivierten, Stellung befindet.
11. Feuerwaffe nach Anspruch 1, wobei die Sicherung (200) ein Paar von Rasten (163) einschließt, um die Sicherung in der ersten, deaktivierten, und der zweiten, aktivierten, Stellung festzuhalten.
12. Feuerwaffe nach Anspruch 1, wobei die nicht sperrende und die sperrende Stellung des Arretierungsstifts in Drehrichtung etwa 90 Grad voneinander ent-

fernt sind.

13. Feuerwaffe nach Anspruch 3, wobei die Sperrfläche (300) des Arretierungselements (160) in der sperrenden Stellung den Schlitz (209) wenigstens teilweise sperrt.
14. Feuerwaffe nach Anspruch 3, wobei die Sicherung (200) ein Paar aus einem ersten und einem entfernt angeordneten zweiten Hebel (201, 202) einschließt, wobei der erste Hebel (201) die Lasche einschließt, die dafür eingerichtet ist, den komplementär geformten Laschenschlitz (208) in der Abzugsstange (100) in Eingriff zu nehmen.
15. Verfahren zum Arretieren einer Abzugsstange (100) einer Feuerwaffe (20) nach Anspruch 1 in einem nicht betriebsfähigen Zustand, wobei das Verfahren Folgendes umfasst:
 - das Bereitstellen einer Abzugsstange (100), die durch einen Abzug (84) betätigt wird und bewegt werden kann, um einen gespannten Schlagbolzen (120) zum Abfeuern einer Feuerwaffe (20) freizugeben,
 - das Anordnen eines Arretierungsvorsprungs (206) einer Sicherung (200) in einem länglichen Schlitz (209), der durch die Feuerwaffe definiert wird,
 - das In-Eingriff-Bringen der Sicherung mit der Abzugsstange,
 - das Positionieren des Arretierungsvorsprungs der Sicherung in einem ersten Abschnitt des Schlitzes und
 - das Arretieren des Arretierungsvorsprungs in dem ersten Abschnitt des Schlitzes in einer ersten arretierten Stellung, um ein Ausrücken der Sicherung von der Abzugsstange zu verhindern.
16. Verfahren nach Anspruch 15, wobei der Arretierungsschritt das wenigstens teilweise Bewegen einer Sperrfläche (300) in den Schlitz, um eine Bewegung des Arretierungsvorsprungs der Sicherung vorbei an der Sperrfläche von der ersten Stellung in dem Schlitz zu sperren.

Revendications

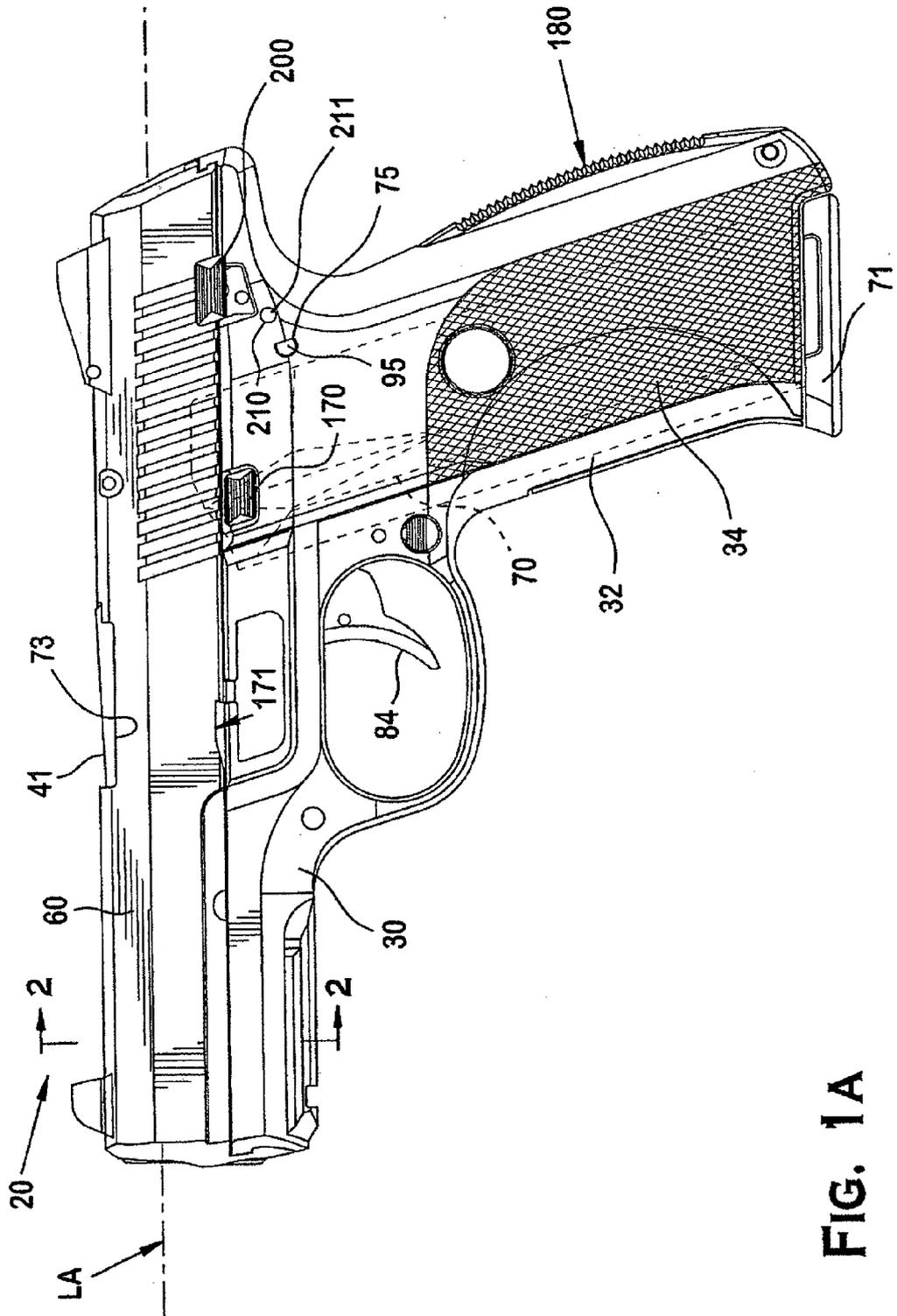
1. Arme à feu à déclenchement par un percuteur (20), comportant une sécurité manuelle verrouillable (200), comprenant :
 - une carcasse (32) définissant un axe longitudinal ;
 - une chambre (42), supportée par la carcasse pour recevoir une cartouche (50) ;
 - un percuteur (120), pouvant être déplacé pour

- tirer la cartouche ;
 une détente (84), montée de manière mobile sur la carcasse ;
 une tige de détente (100), accouplée à la détente et servant à engager et dégager le percuteur pour décharger l'arme à feu, la tige de détente pouvant être déplacée par l'intermédiaire de la détente pour dégager le percuteur ;
 une sécurité à actionnement manuel (200), adaptée pour s'engager dans la tige de détente et pouvant être déplacée de manière sélective et pivotante entre une première position désactivée et une deuxième position activée dans laquelle la sécurité s'engage dans la tige de détente pour empêcher le dégagement du percuteur, la sécurité englobant une patte à extension latérale (205), orientée perpendiculairement à l'axe longitudinal et pouvant s'engager dans une fente à patte de forme complémentaire dans la tige de détente ; et
 un élément de verrouillage cylindrique, agencé de manière rotative dans la carcasse et comportant une surface de blocage (300), pouvant s'engager dans la sécurité, la surface de blocage pouvant être tournée vers une position de blocage dans laquelle la sécurité ne peut pas être déplacée de la deuxième position activée vers la première position désactivée par un utilisateur ;
 dans laquelle la patte à extension latérale de la sécurité s'engage dans une fente à patte de forme complémentaire dans la tige de détente lorsque la sécurité se trouve dans la deuxième position activée ; et
 dans laquelle la surface de blocage de l'élément de verrouillage s'engage, dans la position de blocage, dans une saillie de verrouillage à extension latérale (206), orientée perpendiculairement à l'axe longitudinal sur la sécurité lorsque la sécurité se trouve dans la deuxième position activée, un déplacement de la sécurité hors de la deuxième position activée étant empêché par l'élément de verrouillage.
2. Arme à feu selon la revendication 1, dans laquelle la saillie de verrouillage (206) est reçue de manière coulissante dans une fente allongée (209) définie par la carcasse (32).
 3. Arme à feu selon la revendication 2, dans laquelle la saillie de verrouillage (206) est piégée dans une partie de la fente lors de son engagement dans la surface de blocage, bloquant ainsi le déplacement de la sécurité.
 4. Arme à feu selon la revendication 2, dans laquelle la fente allongée (206) est définie par un boîtier de commande du tir (82) agencé dans la carcasse (32).
 5. Arme à feu selon la revendication 1, dans laquelle l'élément de verrouillage (160) est agencé à l'intérieur de la carcasse (32) et est accessible à travers un trou dans la carcasse par l'intermédiaire d'une clé, configurée de sorte à s'engager dans l'élément de verrouillage et à le tourner dans la position de blocage et hors de celle-ci.
 6. Arme à feu selon la revendication 1, dans laquelle l'élément de verrouillage (160) est une goupille de verrouillage.
 7. Arme à feu selon la revendication 6, dans laquelle la goupille de verrouillage (160) est agencée à l'intérieur de la carcasse (32), derrière la sécurité (200), la sécurité englobant un trou qui est aligné concentriquement avec une entrée de clé dans la carcasse lorsque la sécurité se trouve dans la deuxième position désactivée, pour permettre l'insertion d'une clé à travers la carcasse et la sécurité afin d'actionner la goupille de verrouillage.
 8. Arme à feu selon la revendication 4, dans laquelle le boîtier de commande de tir (82) est retenu dans la carcasse (32) par une goupille de montage amovible (134), insérée à travers la carcasse et le boîtier, la goupille de montage étant accessible de l'extérieur de la carcasse, la sécurité étant destinée à s'engager dans la goupille de montage lorsque la sécurité se trouve dans la deuxième position activée, pour empêcher le retrait de la goupille de montage de la carcasse et du boîtier.
 9. Arme à feu selon la revendication 2, dans laquelle l'élément de verrouillage (160) est une goupille de verrouillage ;
 dans laquelle la surface de blocage peut être déplacée dans la fente et hors de celle-ci, la surface de blocage débordant dans la position de blocage au moins partiellement dans la fente en vue d'un engagement dans la saillie de verrouillage, pour empêcher le déplacement de la sécurité de la deuxième position activée vers la première position désactivée ; et dans laquelle la surface de blocage (300) de la goupille de verrouillage (160) est rétractée de la fente (209) lorsque la goupille de verrouillage (160) se trouve dans la position de non blocage, pour permettre le déplacement de la saillie de verrouillage dans la fente, au-delà de la goupille de verrouillage (160).
 10. Arme à feu selon la revendication 1, dans laquelle la patte à débordement latéral s'engage dans une fente à patte de forme complémentaire (208) dans la tige de détente (100) lorsque la sécurité se trouve dans la deuxième position activée.
 11. Arme à feu selon la revendication 1, dans laquelle

la sécurité (200) englobe une paire de cliquets (163) pour retenir la sécurité dans la première position désactivée et la deuxième position activée.

- 12.** Arme à feu selon la revendication 1, dans laquelle les positions de non blocage et de blocage de la goupille de verrouillage sont espacées en rotation d'environ 90 degrés. 5
- 13.** Arme à feu selon la revendication 3, dans laquelle la surface de blocage (300) de l'élément de verrouillage (160) bloque au moins partiellement la fente (209) dans la position de blocage. 10
- 14.** Arme à feu selon la revendication 3, dans laquelle la sécurité (200) englobe une paire de premier et deuxième leviers espacés (201, 202), le premier levier (201) englobant la patte adaptée pour s'engager dans la fente à patte de forme complémentaire (208) dans la tige de détente (100). 15
20
- 15.** Procédé de verrouillage d'une tige de détente (100) d'une arme à feu (20) selon la revendication 1 dans un état désactivé, le procédé comprenant les étapes ci-dessous : 25
- fourniture d'une tige de détente (100) actionnée par une détente (84) et pouvant être déplacée pour dégager un percuteur armé (120) en vue de décharger une arme à feu (20) ; 30
- positionnement d'une saillie de verrouillage (206) d'une sécurité (200) dans une fente allongée (209) définie par l'arme à feu ;
- engagement de la sécurité dans la tige de détente ; 35
- positionnement de la saillie de verrouillage de la sécurité dans une première partie de la fente ;
- et
- verrouillage de la saillie de verrouillage dans la première partie de la fente dans une première position verrouillée, pour empêcher un dégagement de la sécurité de la tige de détente. 40
- 16.** Procédé selon la revendication 15, dans lequel l'étape de verrouillage comprend le déplacement d'une surface de blocage (300) au moins partiellement dans la fente, pour bloquer le déplacement de la saillie de verrouillage de la sécurité au-delà de la surface de blocage à partir de la première position dans la fente. 45
50

55



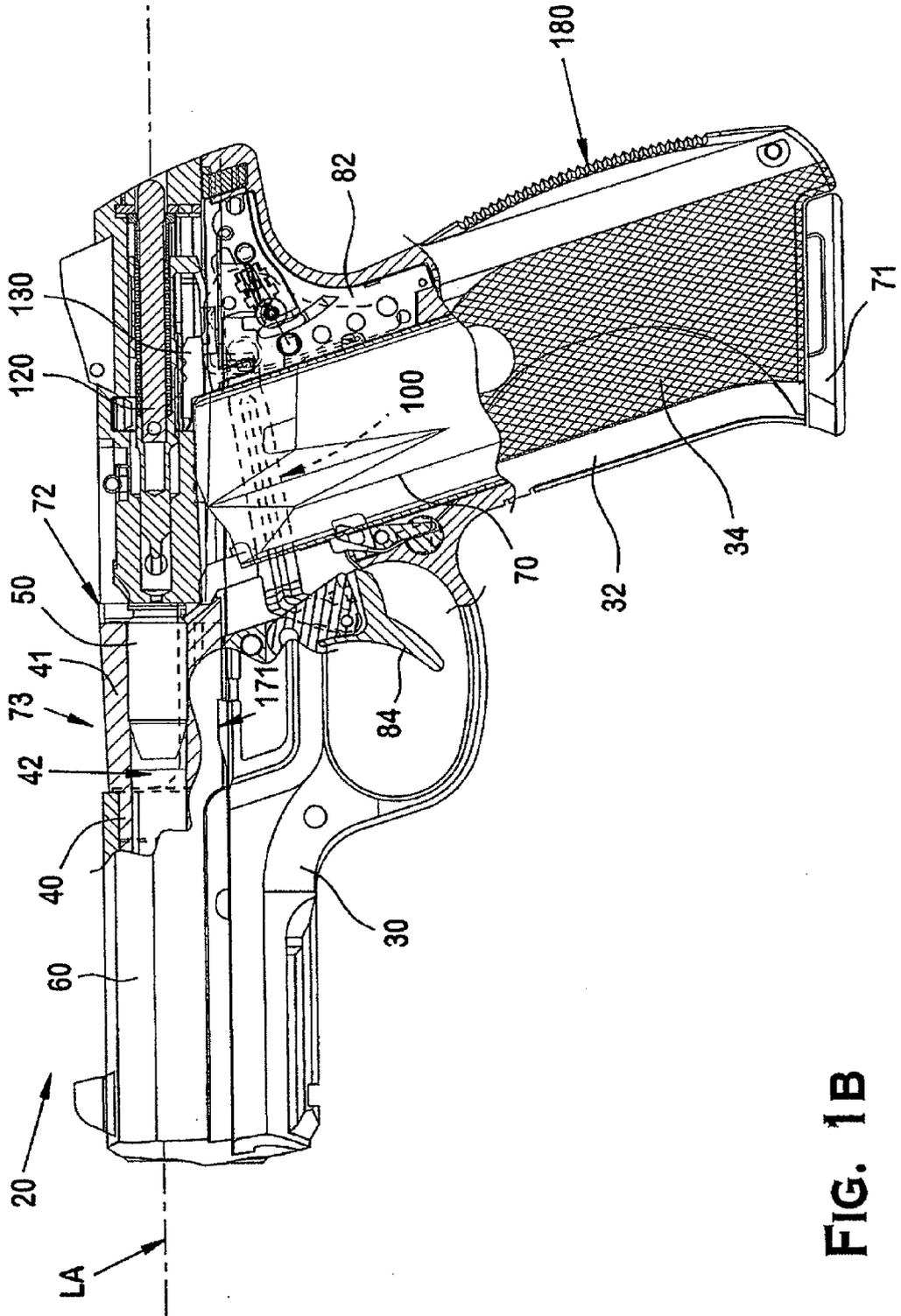


FIG. 1B

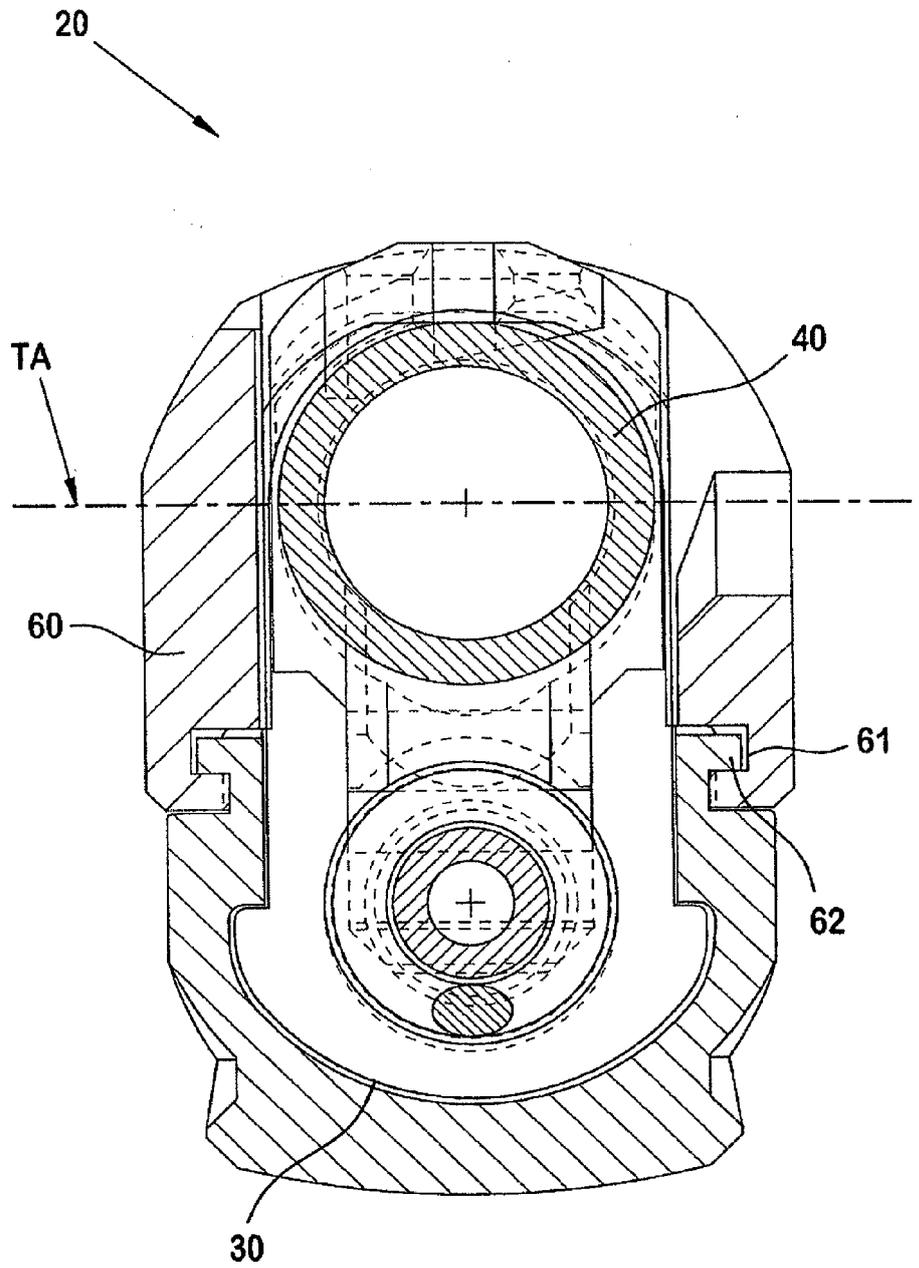


FIG. 2

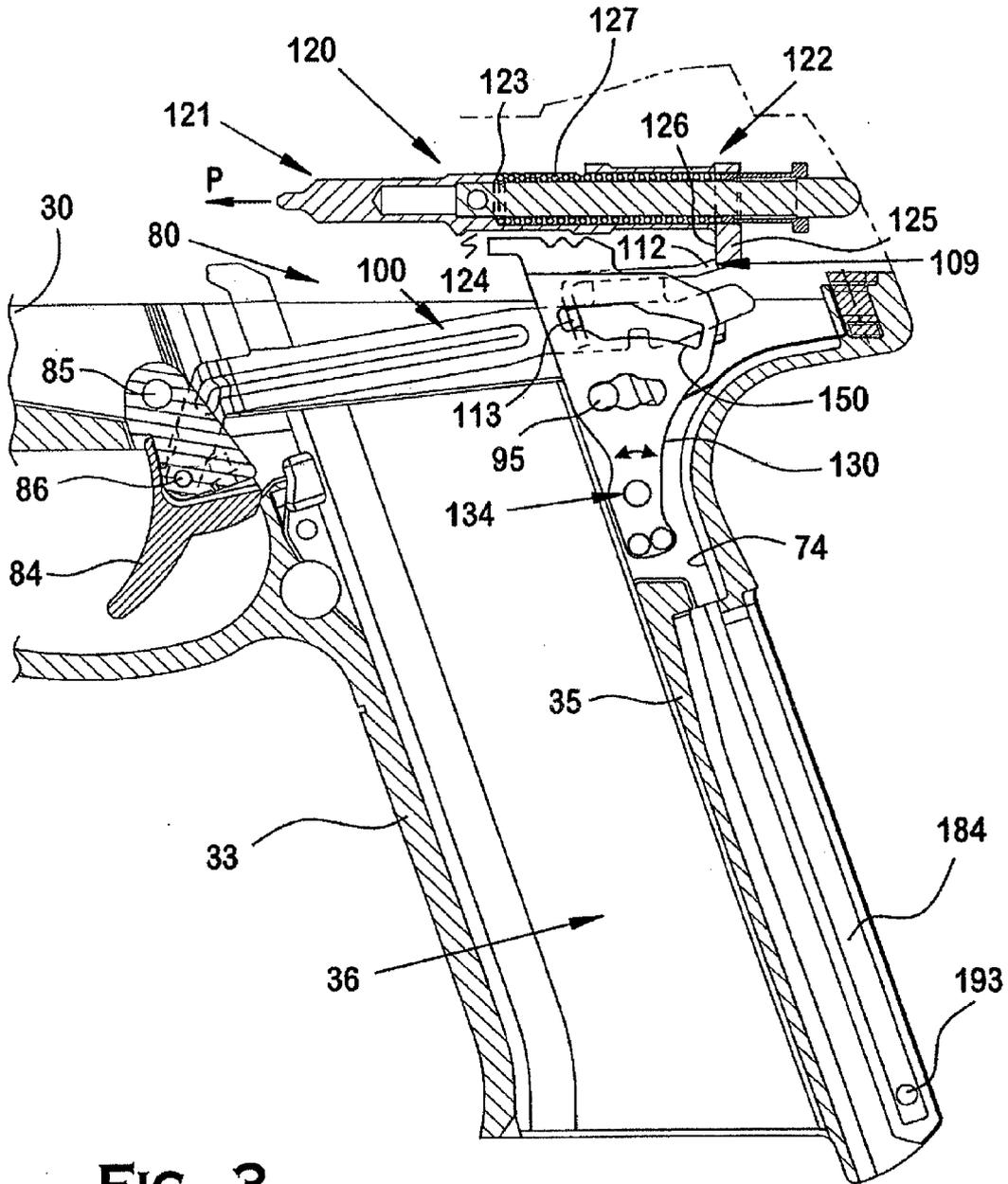


FIG. 3

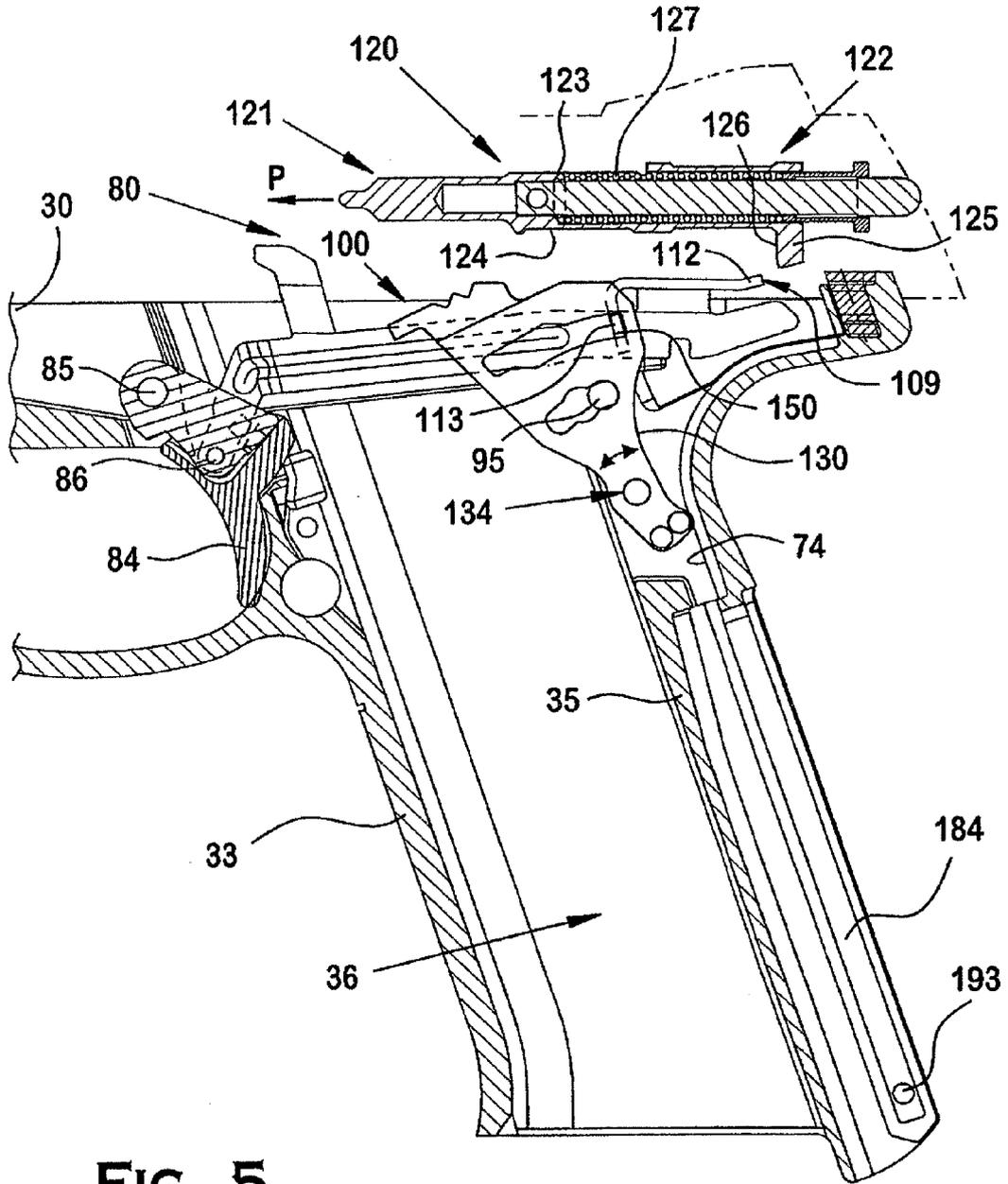


FIG. 5

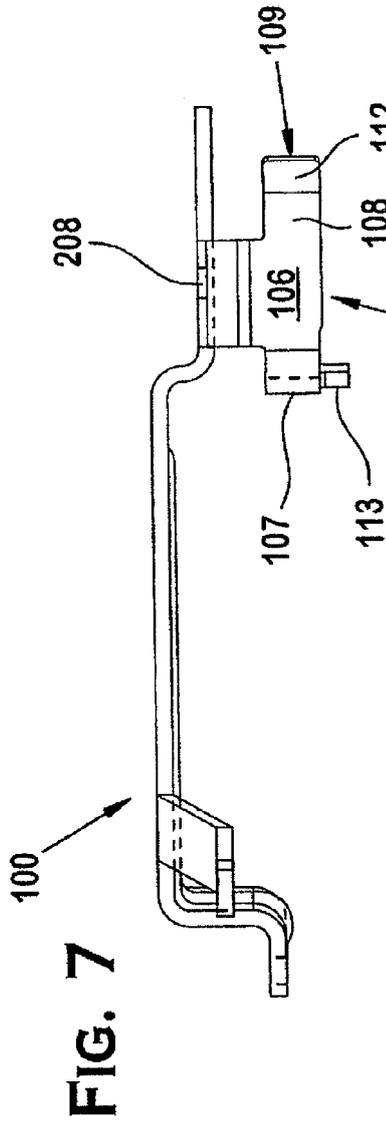


FIG. 7

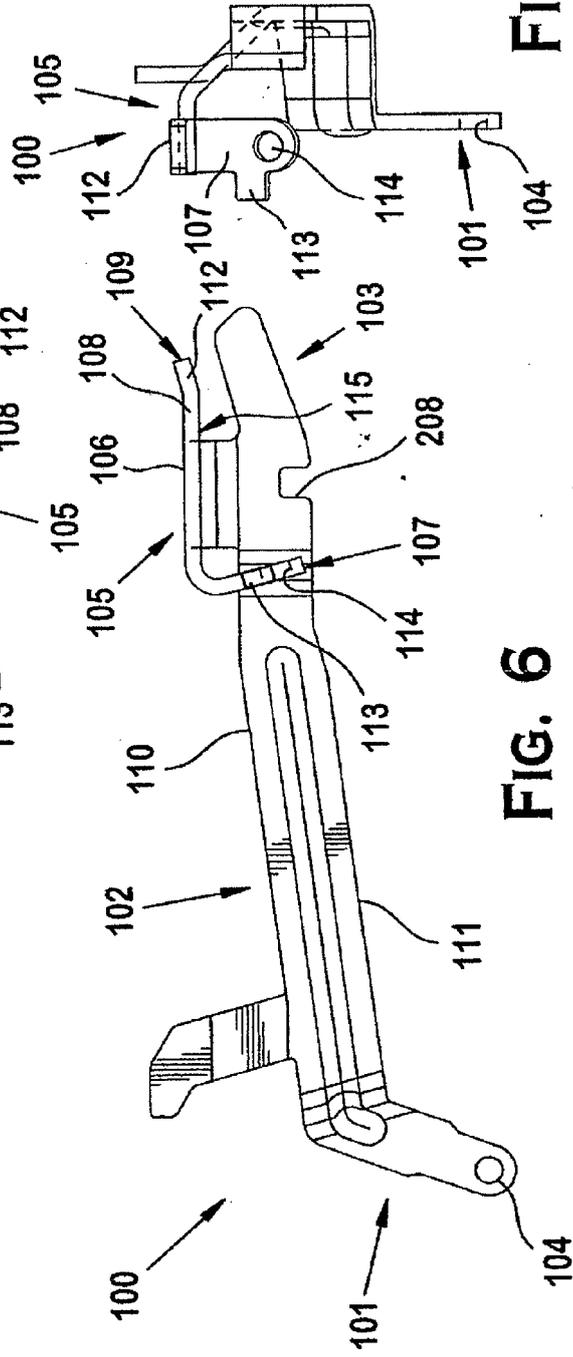


FIG. 6

FIG. 8

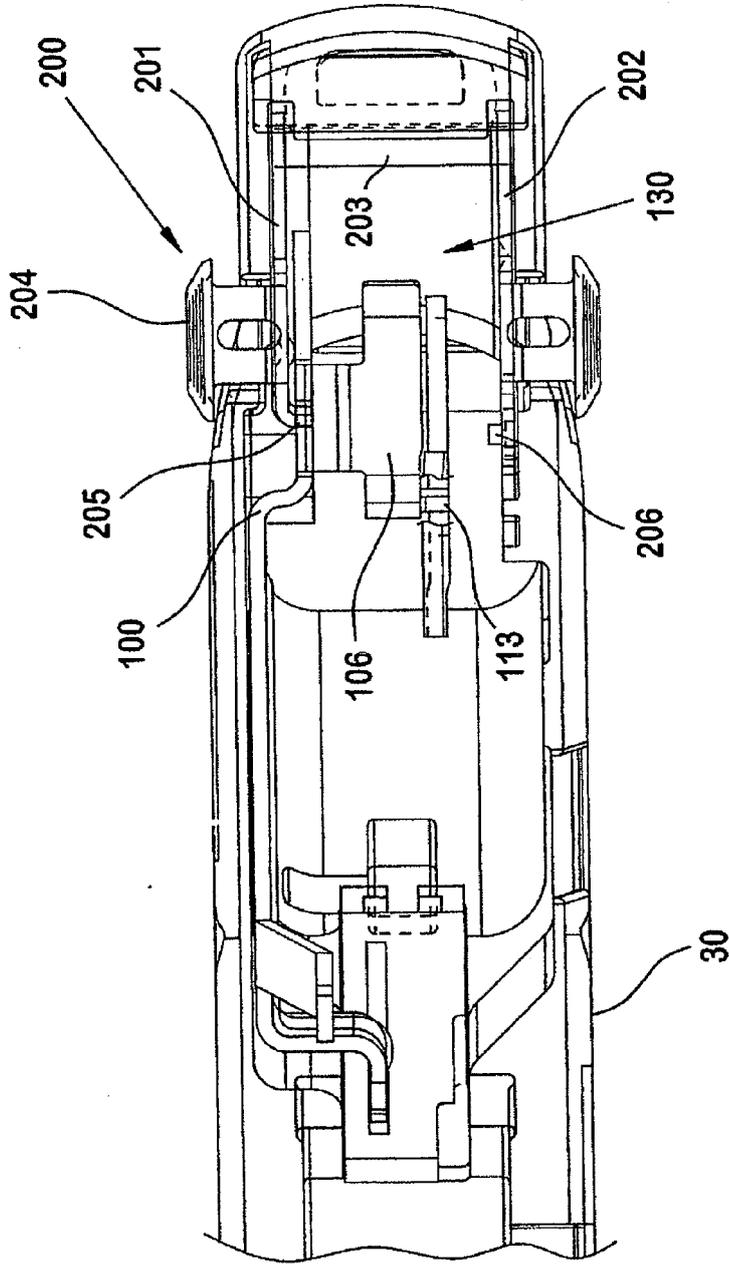


FIG. 9

FIG. 12

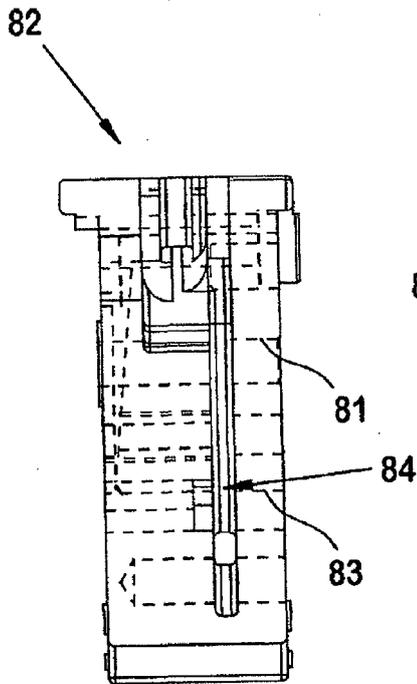
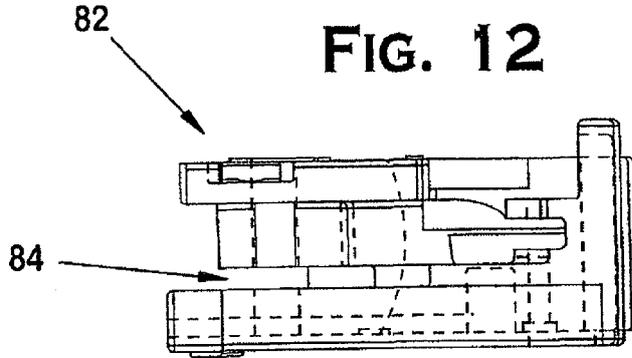


FIG. 11

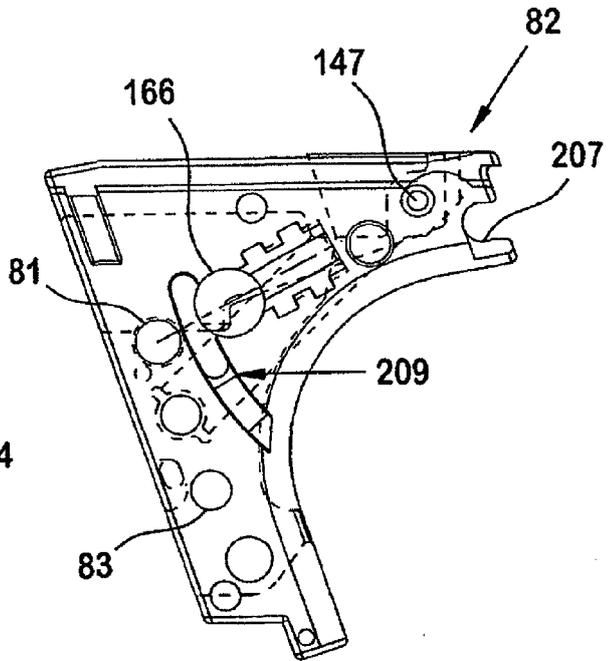


FIG. 10

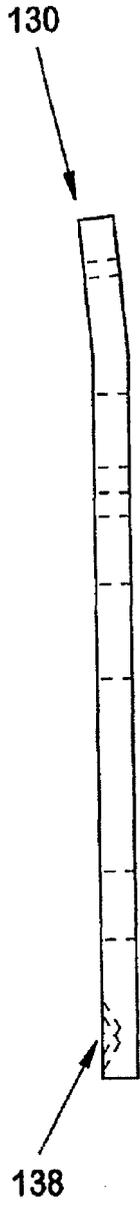


FIG. 14

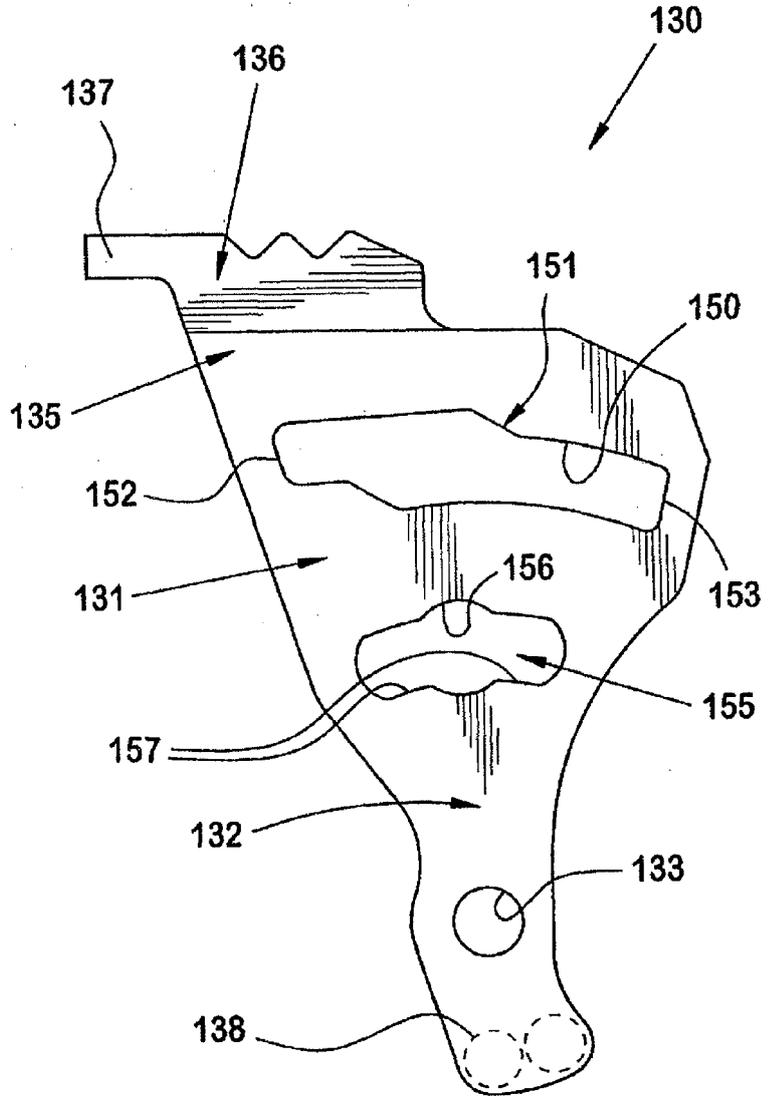


FIG. 13

FIG. 15

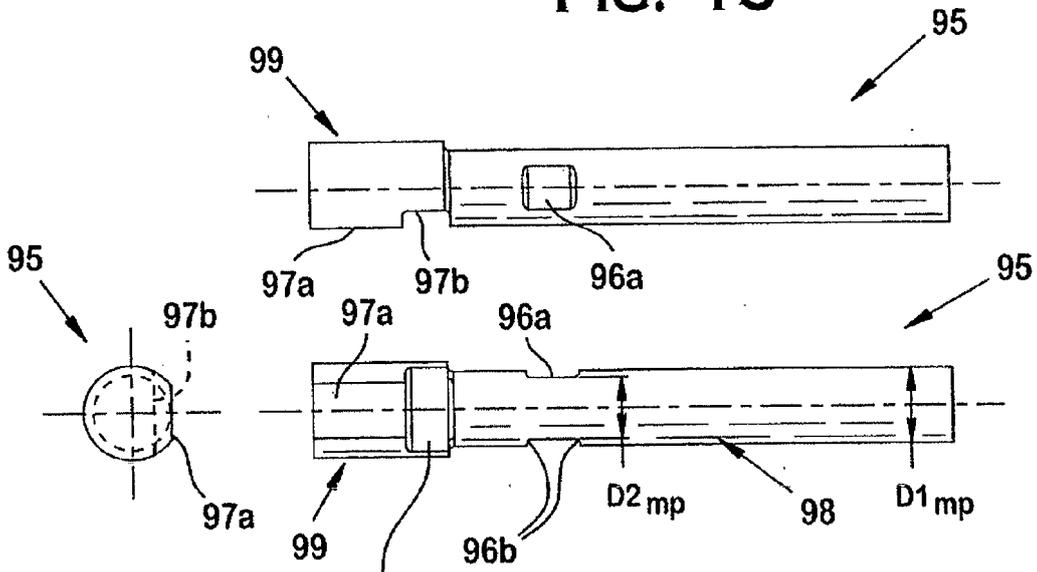
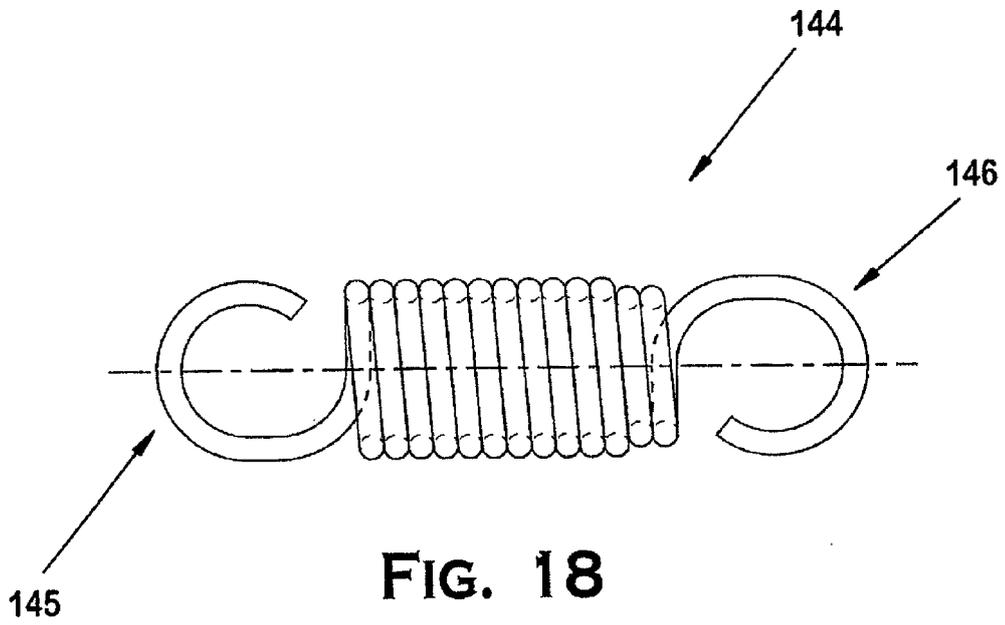


FIG. 17

FIG. 16



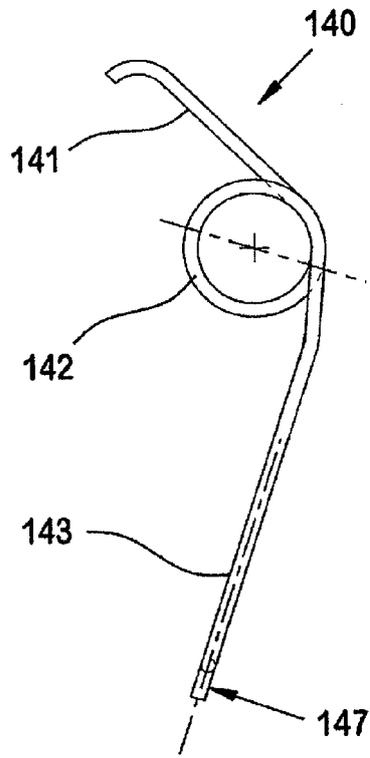


FIG. 19

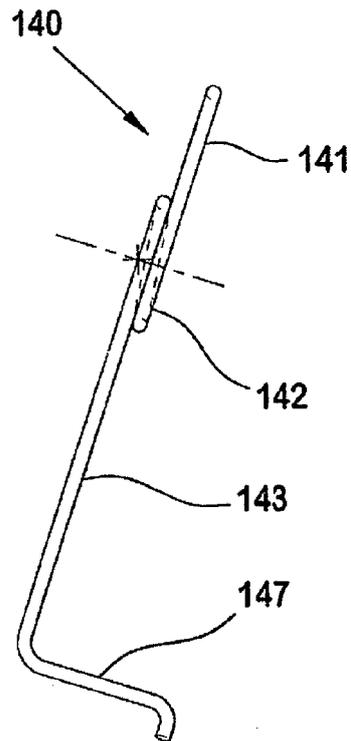
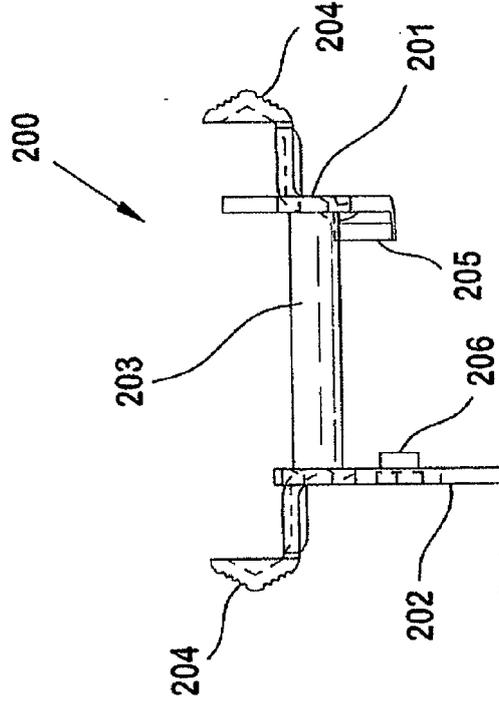
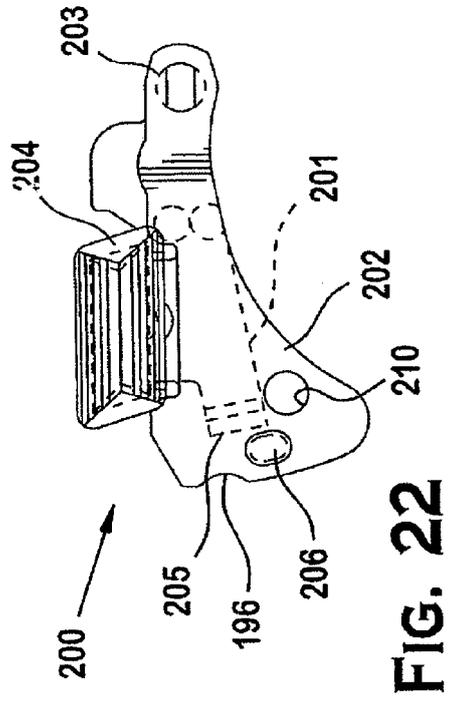
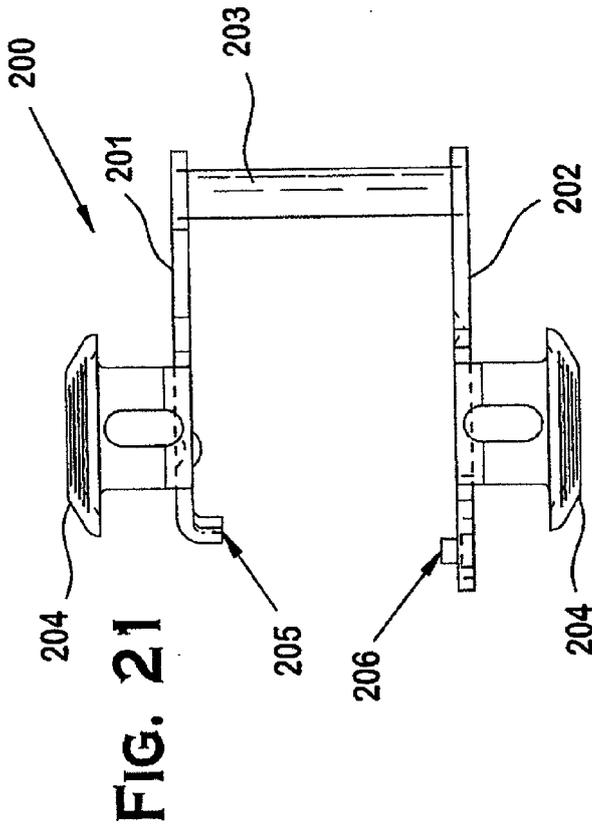


FIG. 20



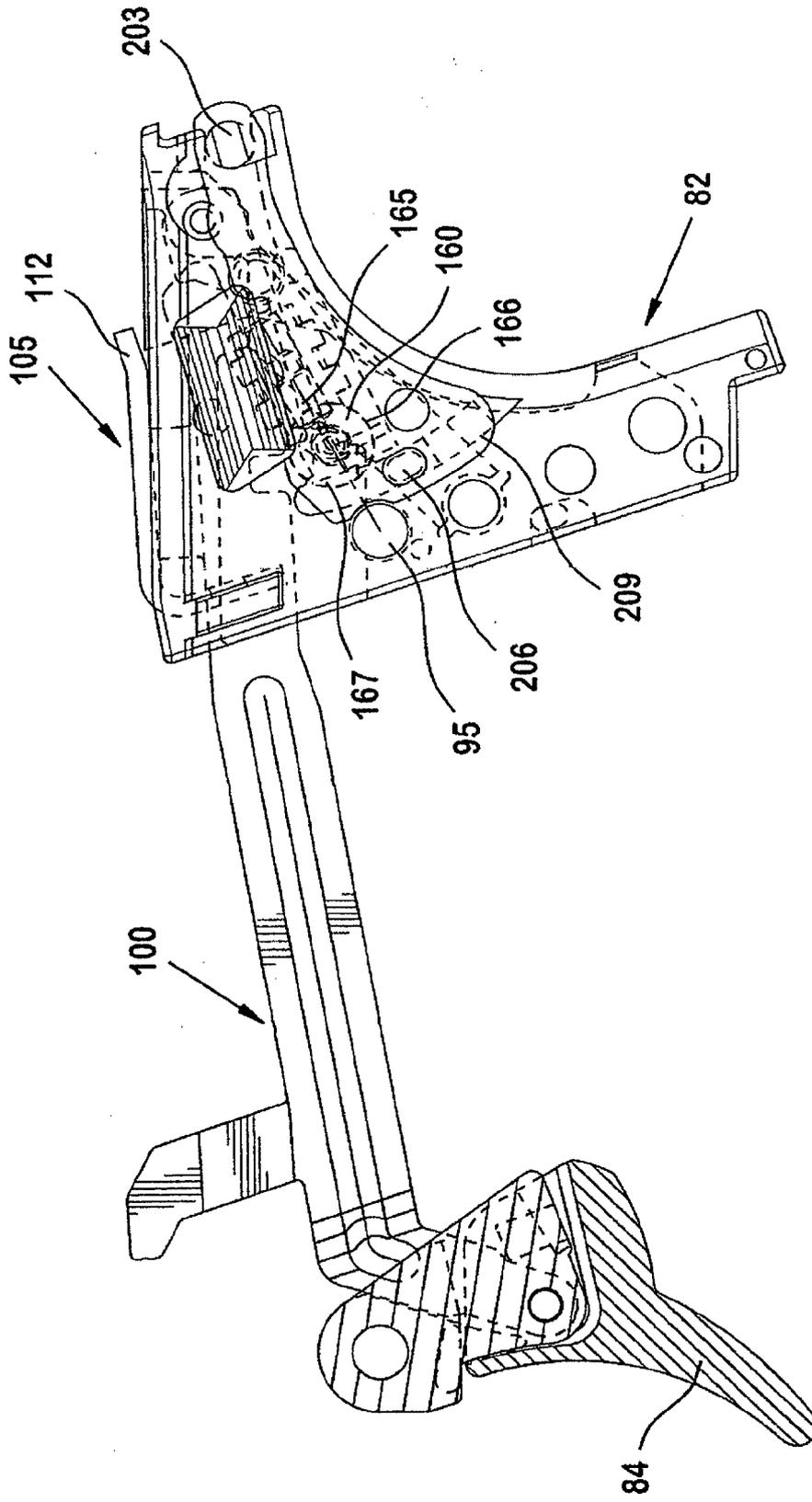
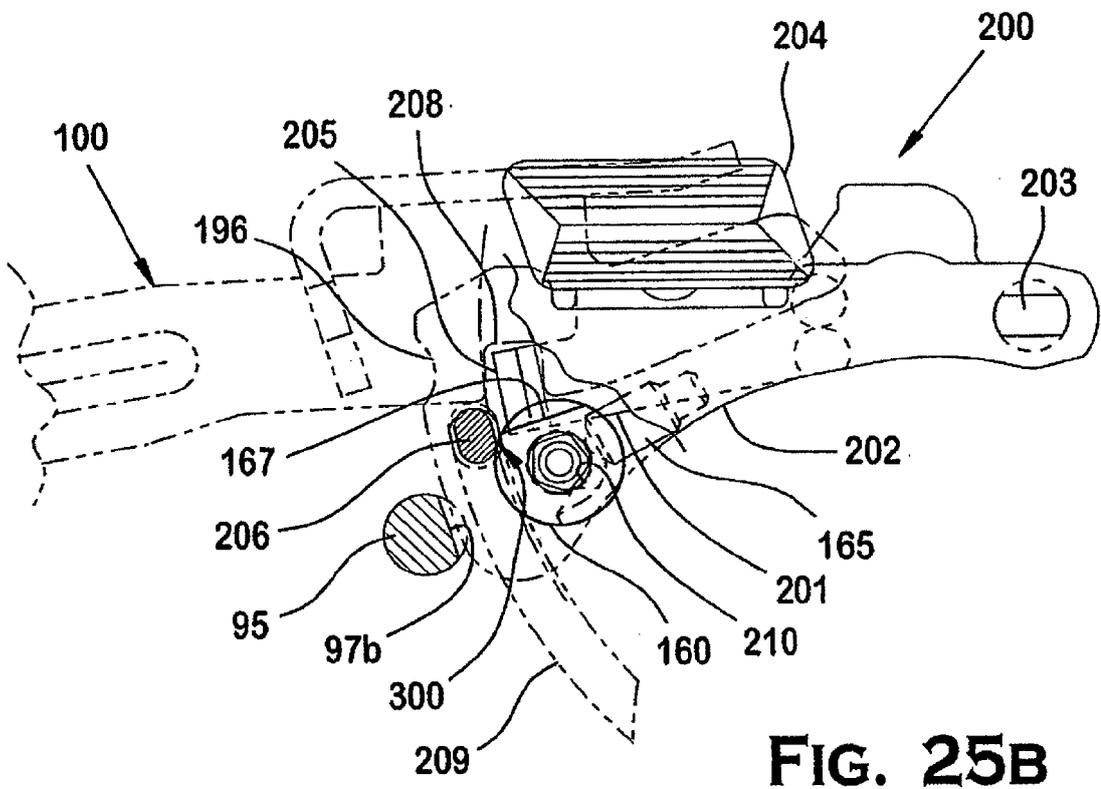
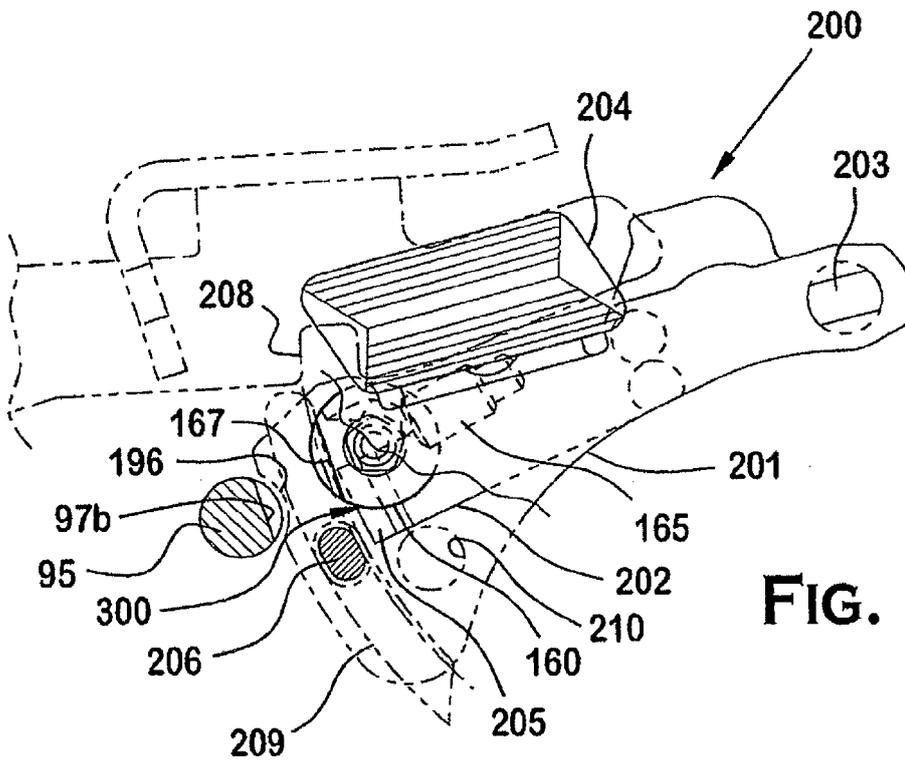


FIG. 24A



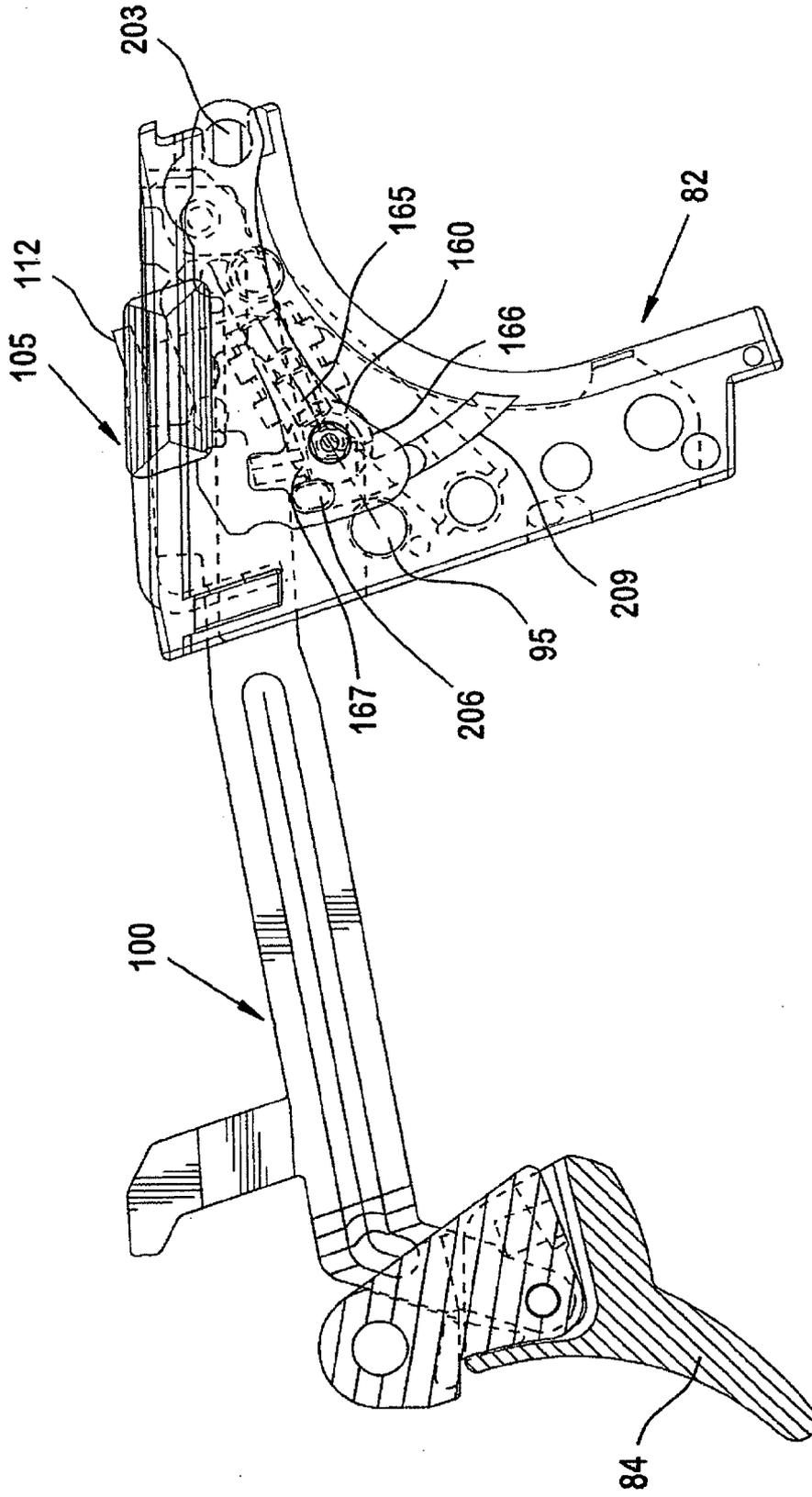


FIG. 25A

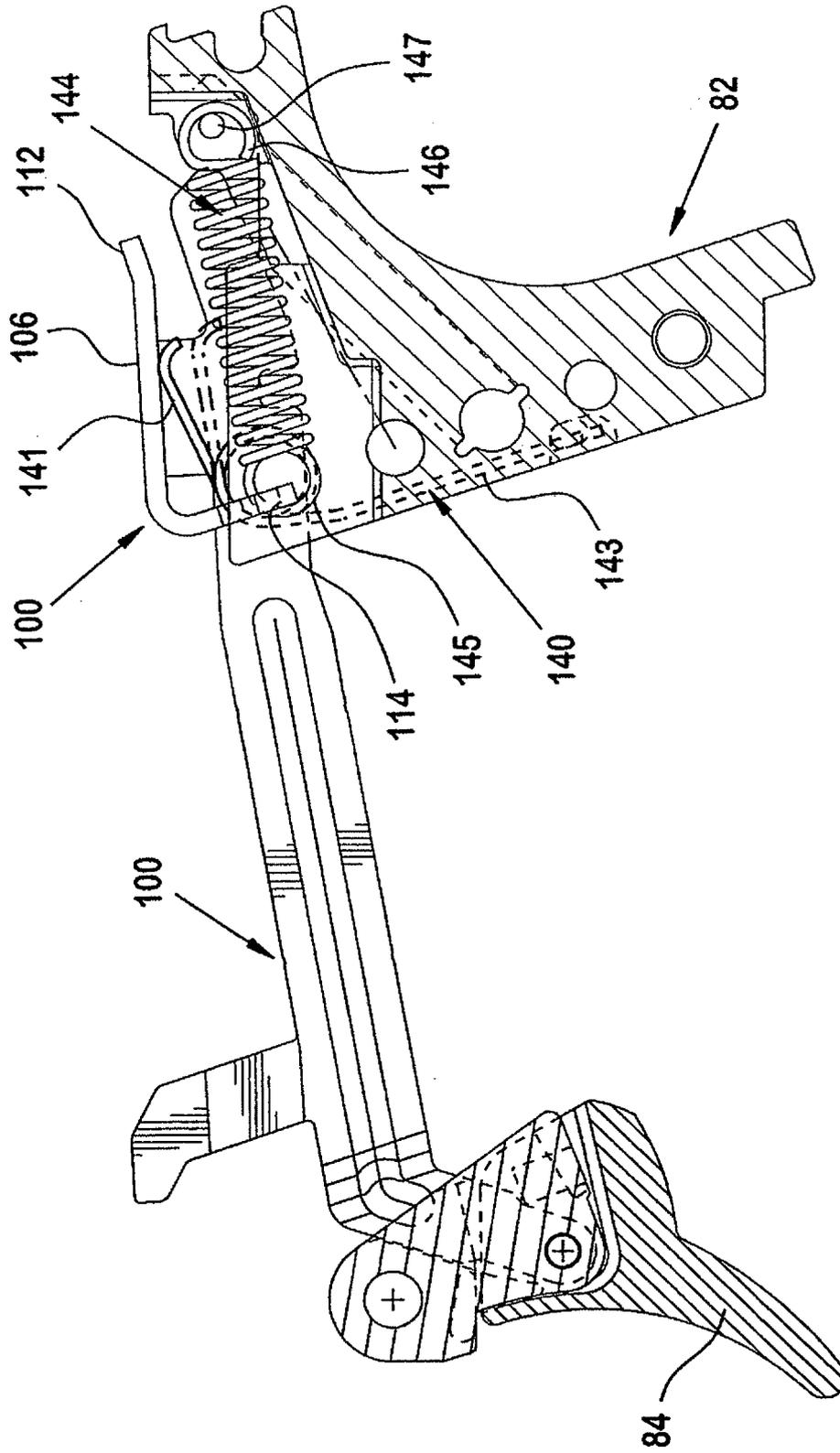


FIG. 26

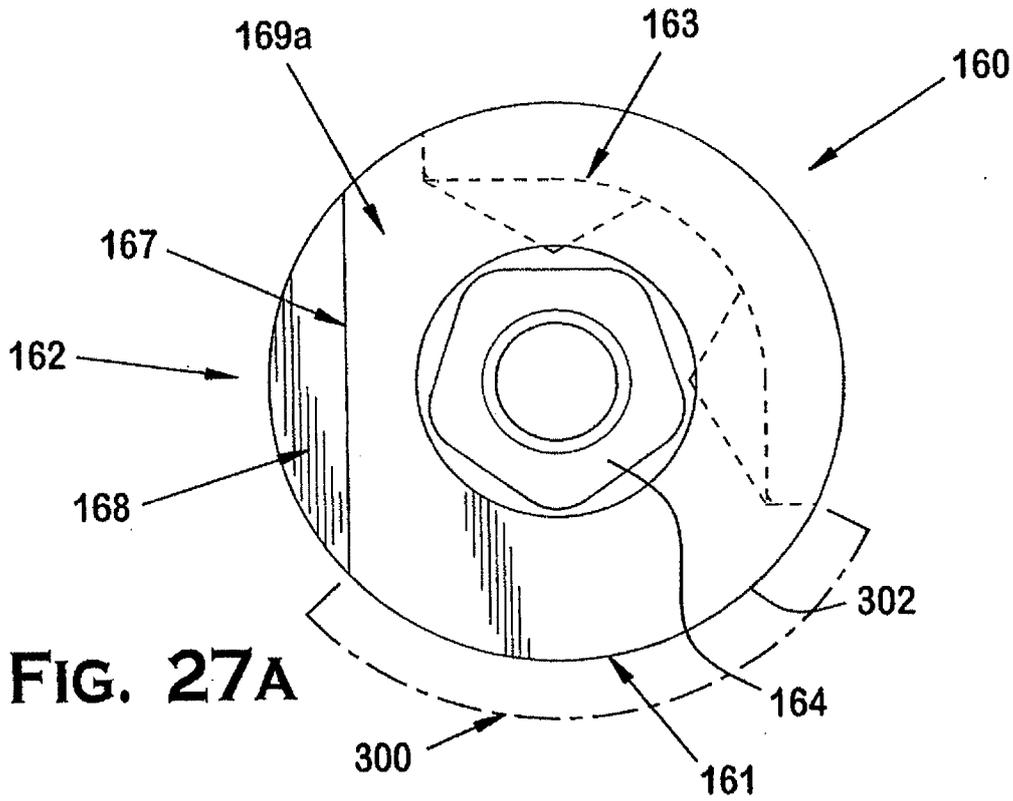


FIG. 27A

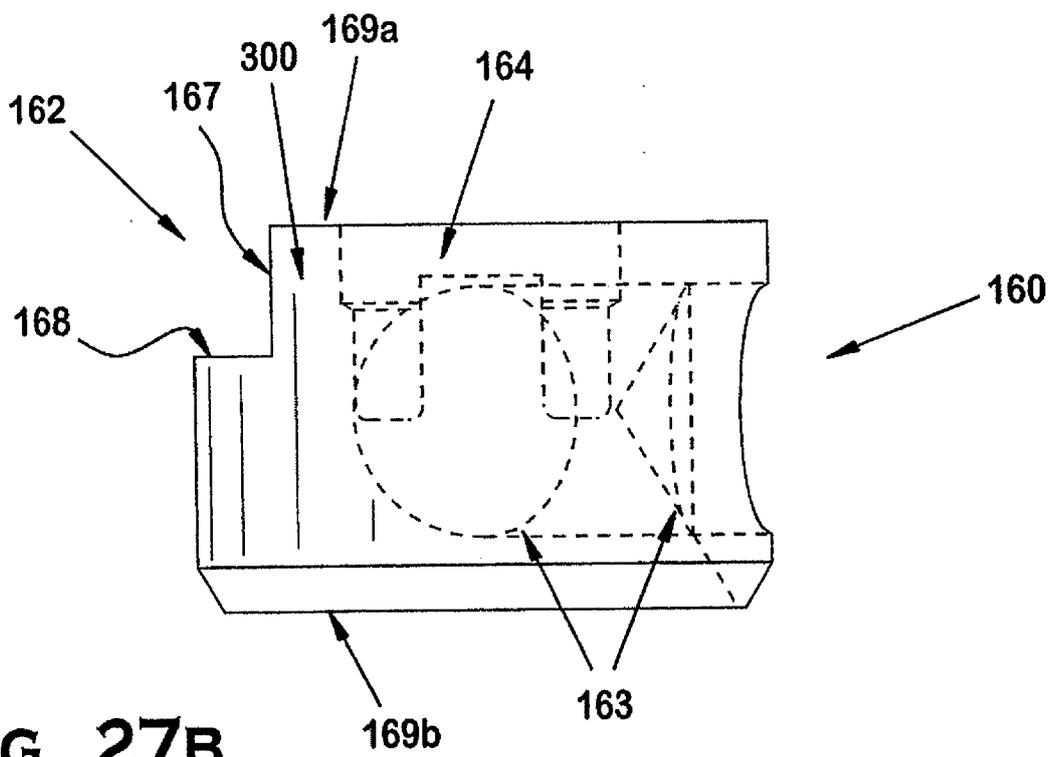
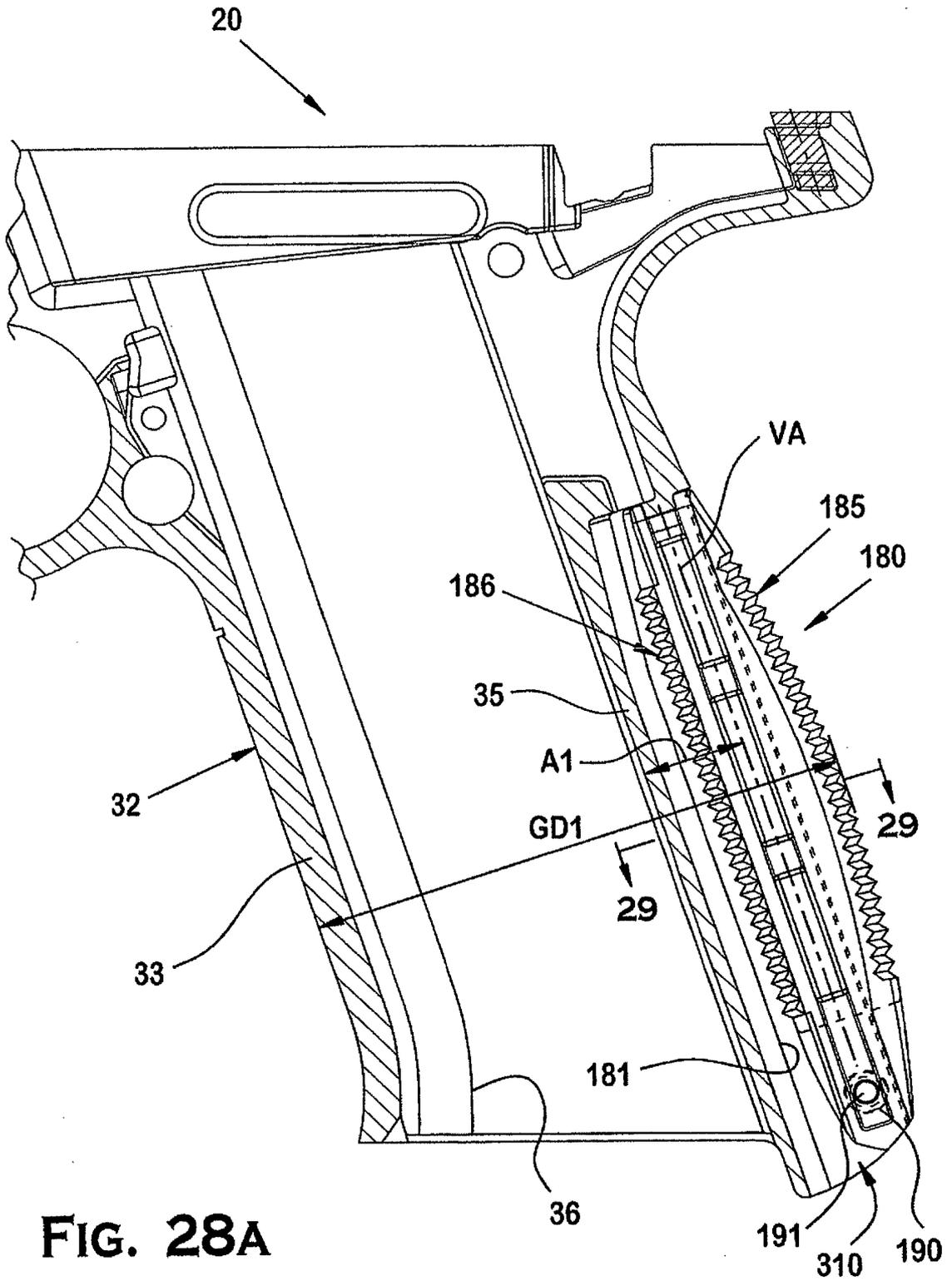
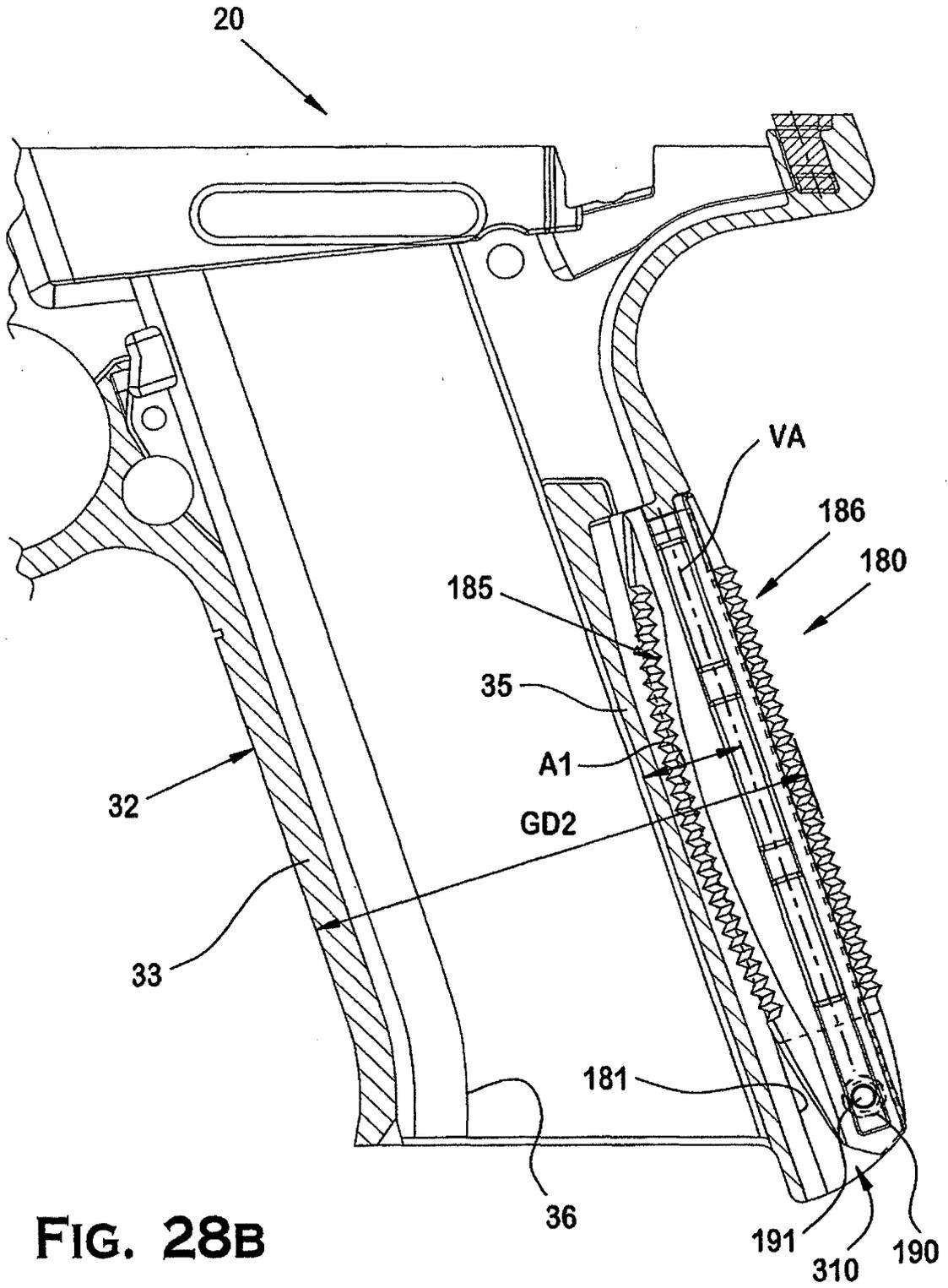


FIG. 27B





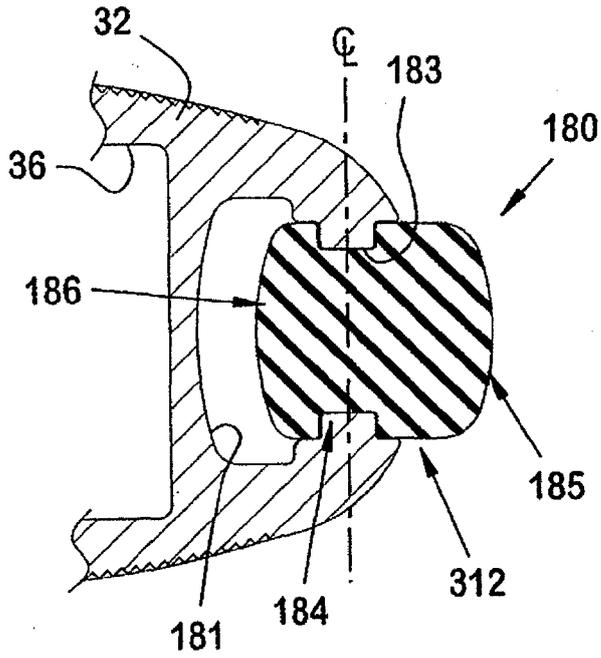


FIG. 29

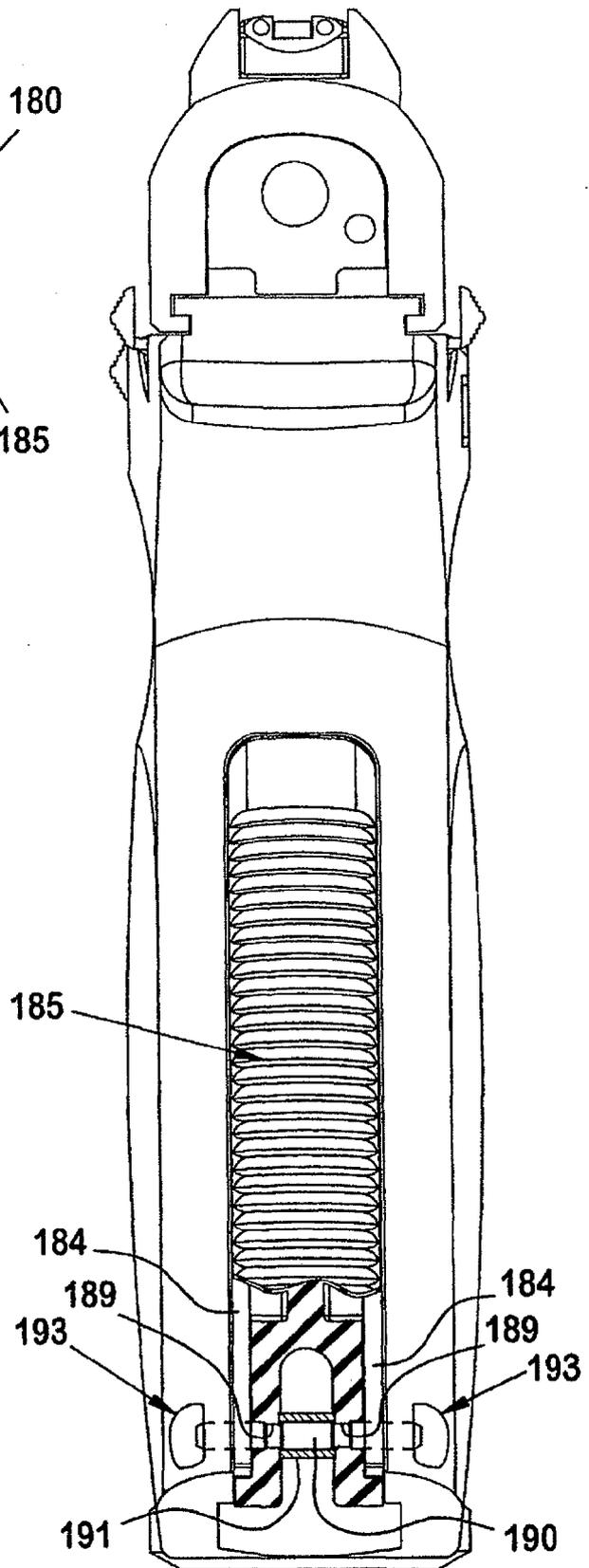


FIG. 30

FIG. 32

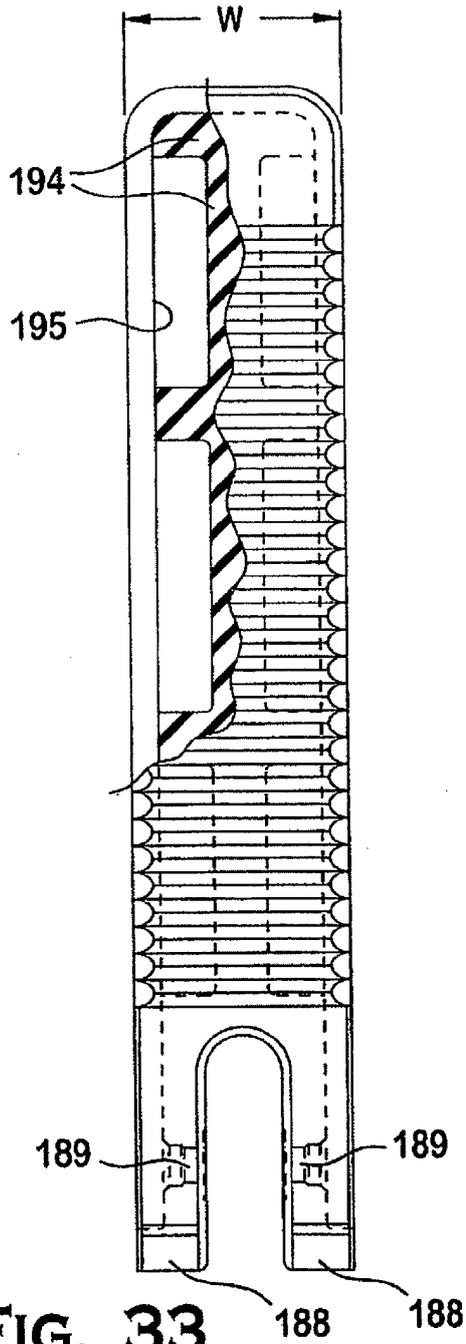
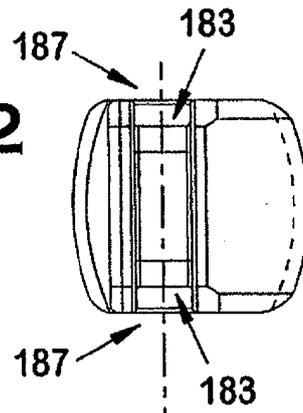


FIG. 33

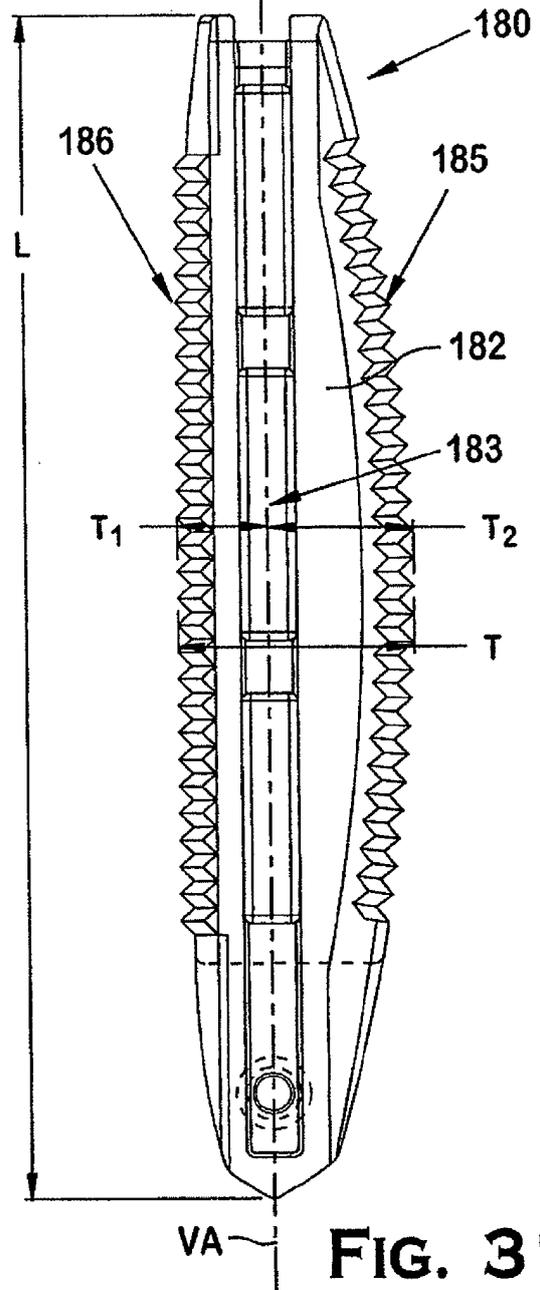


FIG. 31

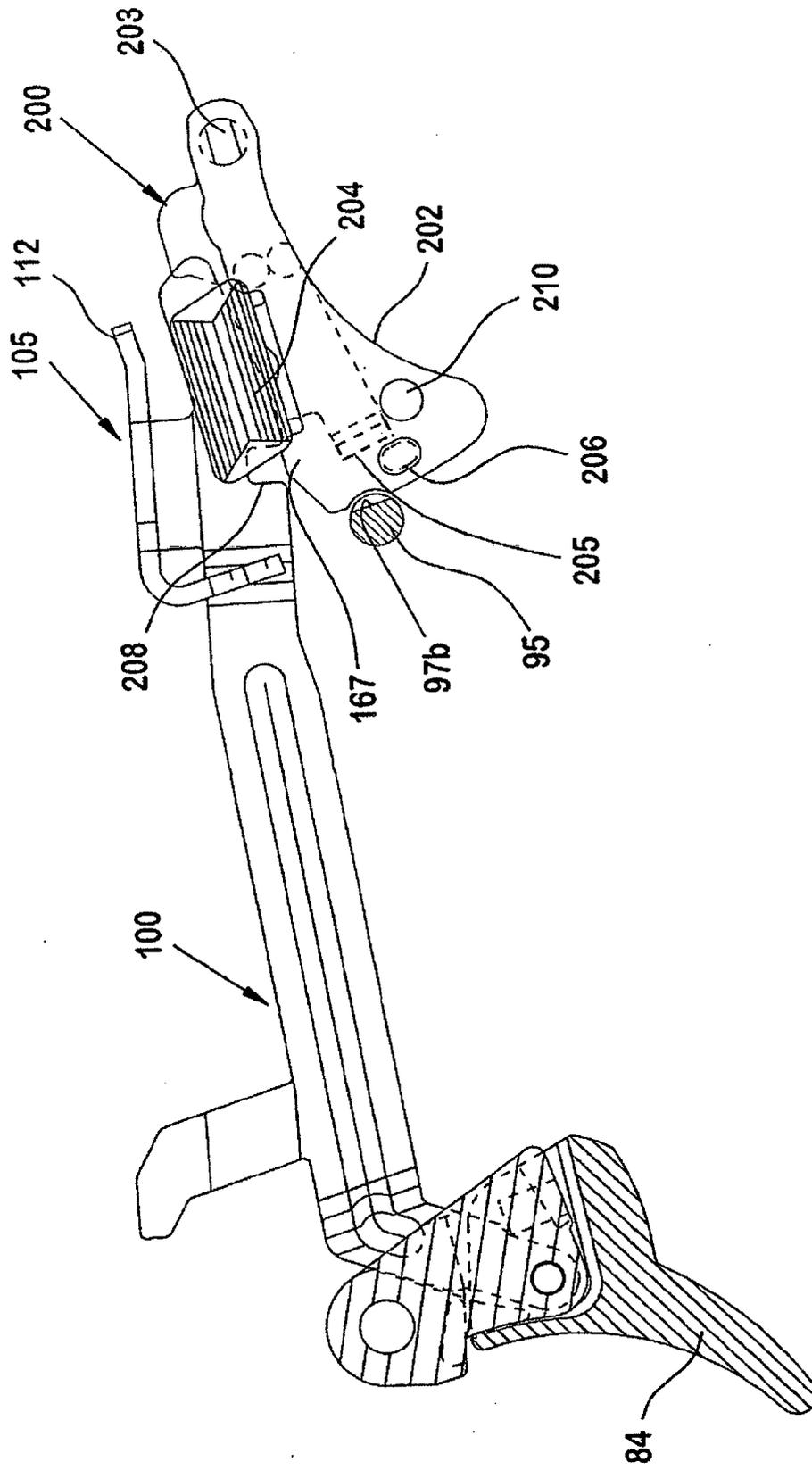


FIG. 34

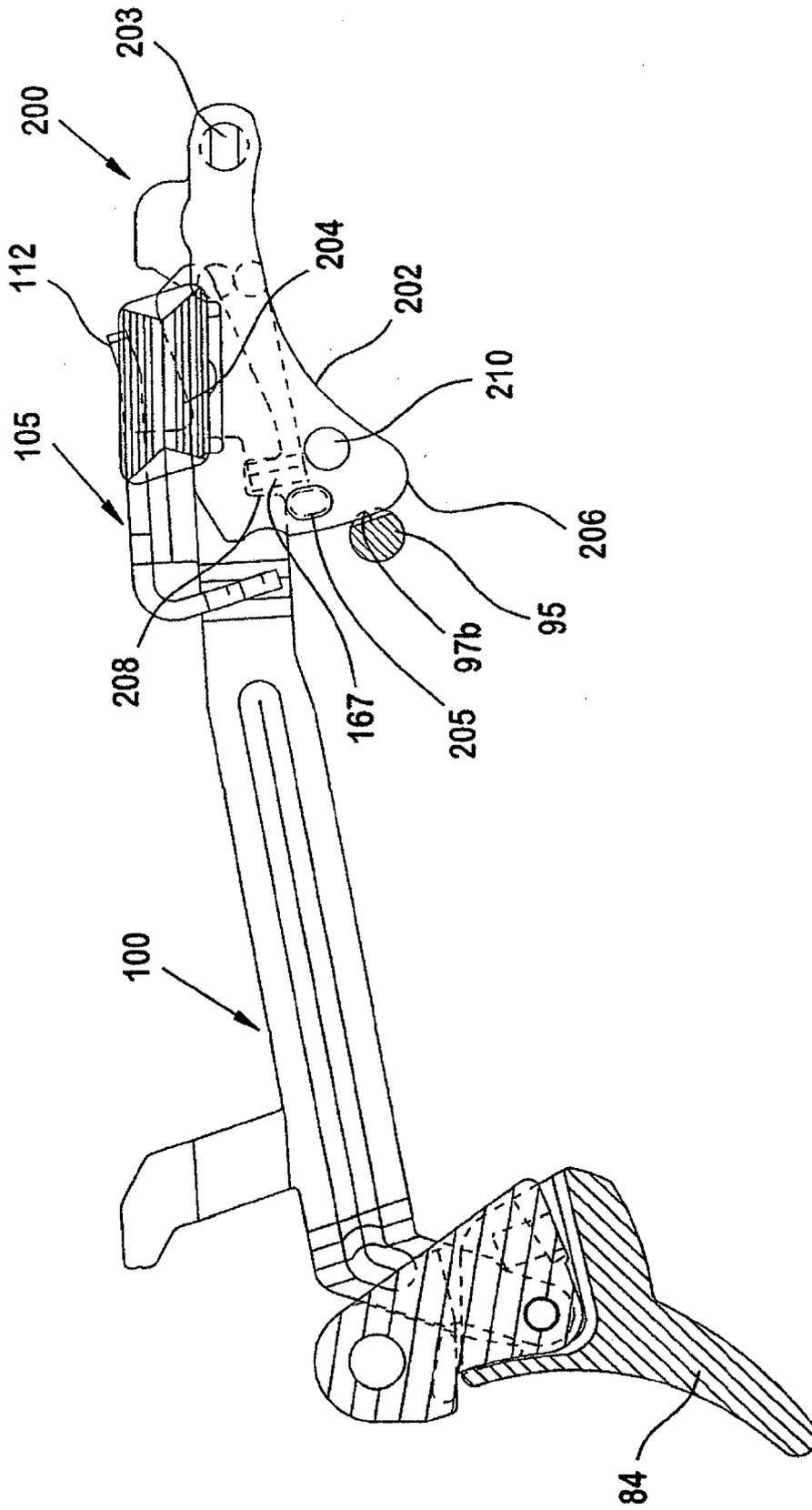


FIG. 35

REFERENCES CITED IN THE DESCRIPTION

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

Patent documents cited in the description

- US 20050229461 A, McGarry [0003]
- US 20060248772 A [0003]