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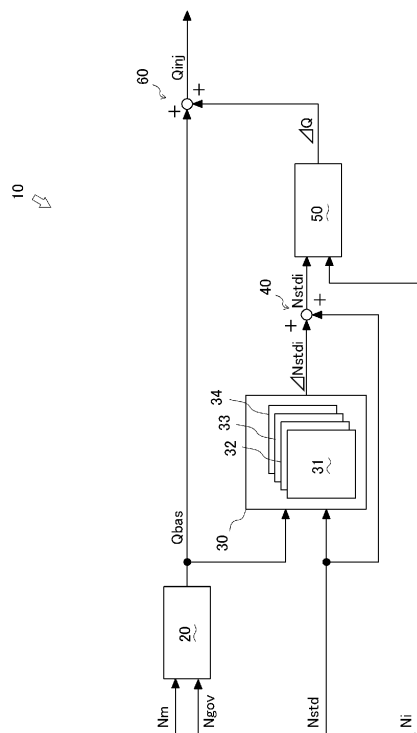
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(54) **ENGINE**

(57) The purpose of the present invention is to provide an engine having a revision means which regulates rotation speed of each of cylinders while reflecting specific unevenness of rotation of each of the cylinders. With regard to an engine 2 having a plurality of cylinders wherein opening timing of each of injectors 3 can be controlled respectively, comprising an individual standard rotation speed output unit 30 which outputs individual standard rotation speed Nstdi of each of the cylinders following fuel injection of the corresponding injector 3 when all the injectors 3 are in normal state, an engine rotation speed sensor 6 which detects individual actual rotation speed Ni of each of the cylinders following the fuel injection of the corresponding injector 3, and a revision amount calculation unit 50 which calculates revision amount of fuel injection amount to each of the cylinders from the corresponding injector 3 based on difference between the individual standard rotation speed Nstdi stored in the individual standard rotation speed output unit 30 and the individual actual rotation speed Ni calculated by the engine rotation speed sensor 6.

Fig.2



Description

Technical Field

[0001] The present invention relates to a multi-cylinder engine.

Background Art

[0002] Conventionally, there is well known a multi-cylinder engine that each of the cylinders has a fuel injection valve. Such a multi-cylinder engine cannot obtain a stable driving state because of dispersion of rotation speed of each of the cylinders caused by specific dispersion of the fuel injection valves, structural tolerance of each of the cylinders, opening and closing timing of a suction and exhaust valve, or change with time of the engine. Then, there is also known an engine which controls fuel injection so as to reduce dispersion of rotation speed of each of the cylinders. The Japanese Patent Hei. 07-059911 discloses a control art of cylinders, whose order of combustion is continuous, that fuel injection amount of a certain cylinder is revised so as to make the maximum rotation speed equal to that of the cylinder just before at the time just after combustion.

[0003] However, dispersion of rotation speed may exist between each of the cylinders of the engine. By connecting load such as a hydraulic pump always to the engine, rotation alternation different from that following piston reciprocation of the engine may cause dispersion of rotation speed between each of the cylinders. The fuel injection amount revision control of the Japanese Patent Hei. 07-059911 is performed so as to make the maximum rotation speed of each of the cylinders equal to each other, whereby fuel injection amount may not be revised within the range of dispersion. In the case that the specific unevenness of rotation exists between the cylinders, when fuel amount is revised so as to make the rotation speed of each of the cylinders equal to each other, the specific alternation is also canceled, whereby it is disadvantageous because the fuel injection may be stopped or excessive injection may occurs.

Disclosure of Invention

Problems to Be Solved by the Invention

[0004] The purpose of the present invention is to provide an engine having a revision means which regulates rotation speed of each of cylinders while reflecting specific unevenness of rotation of each of the cylinders.

Means for Solving the Problems

[0005] An engine according to the present invention, wherein a fuel injection valve is provided in each of the cylinders and opening timing of each of the fuel injection valves can be controlled respectively, comprises an in-

dividual standard rotation speed output means which outputs individual standard rotation speed of each of the cylinders following fuel injection of the corresponding fuel injection valve when all the fuel injection valves are in normal state, an individual actual rotation speed calculation means which calculates individual actual rotation speed of each of the cylinders following the fuel injection of the corresponding fuel injection valve, and a revision amount calculation means which calculates revision amount of fuel injection amount to each of the cylinders from the corresponding fuel injection valve based on difference between the individual standard rotation speed and the individual actual rotation speed.

[0006] With regard to the engine according to the present invention, preferably, the individual standard rotation speed output means stores difference from the standard rotation speed for each engine rotation speed region or each load region, and the difference from the standard rotation speed of each of the cylinders is selected corresponding to the engine rotation speed region or the load region.

[0007] With regard to the engine according to the present invention, preferably, the individual standard rotation speed output means regards crank angle at a center point between a compression top dead point of the certain cylinder and a compression top dead point of the next cylinder at the time that all the fuel injection valves are in normal state as standard crank angle of the certain cylinder, and average of actual rotation speed based on fixed change of crank angle until reaching standard of crank angle of each of the cylinders is selected as the individual standard rotation speed of the cylinder, and the individual actual rotation speed calculation means regards crank angle at a center point between a compression top dead point of the certain cylinder and a compression top dead point of the next cylinder as standard crank angle of the certain cylinder, and average of actual rotation speed based on fixed change of crank angle until reaching standard of crank angle of each of the cylinders is selected as the individual actual rotation speed of the cylinder.

[0008] With regard to the engine according to the present invention, preferably, the individual standard rotation speed output means selects maximum actual rotation speed from a compression top dead point of each of the cylinders to a compression top dead point of the corresponding next cylinder at the time that all the fuel injection valves are in normal state as the individual standard rotation speed, and the individual actual rotation speed calculation means selects maximum actual rotation speed from a compression top dead point of each of the cylinders to a compression top dead point of the corresponding next cylinder as the individual actual rotation speed.

[0009] With regard to the engine according to the present invention, preferably, the individual standard rotation speed output means selects rotation speed at the time of production and shipment or at the time of regu-

lation of the fuel injection valves as the individual standard rotation speed.

[0010] With regard to the engine according to the present invention, preferably, the individual standard rotation speed output means selects rotation speed at the time that fuel injection is stopped and the engine is motored as the individual standard rotation speed.

[0011] With regard to the engine according to the present invention, preferably, the individual standard rotation speed output means selects rotation speed in the state that the engine is connected to a working machine at the time that all the fuel injection valves are in normal state as the individual standard rotation speed.

[0012] With regard to the engine according to the present invention, the engine has a detection means detecting a driving state of the engine, and the revision amount calculation means calculates revision amount when the detection means detects a setting state of the engine.

Effect of the Invention

[0013] According to the engine of the present invention, the basic injection amount is revised based on the difference between the individual standard rotation speed and the individual actual rotation speed of each of the cylinders, whereby the rotation speed of each of the cylinders can be regulated while reflecting the specific unevenness of rotation of the cylinders.

[0014] According to the engine of the present invention, the rotation speed of each of the cylinders can be regulated while reflecting the specific unevenness of rotation of the cylinders for each engine rotation speed region or each load region.

[0015] According to the engine of the present invention, the rotation speed of each of the cylinders can be regulated while reflecting the specific unevenness of rotation of the cylinders based on the rotation speed corresponding to the combustion process of each cylinder.

[0016] According to the engine of the present invention, even if the change of rotation speed between the compression top dead point of each cylinder and the compression top dead point of the next cylinder is asymmetric about the crank angle, the rotation speed of each cylinder can be regulated while reflecting specific unevenness of rotation of each cylinder based on the rotation speed corresponding to the combustion process of each cylinder.

[0017] According to the engine of the present invention, the rotation speed of each cylinder can be regulated while reflecting specific unevenness of rotation of each cylinder without influence of secular degradation and the like.

[0018] According to the engine of the present invention, at the time of shipment from the factory or the like, even if the engine cannot be driven actually, the individual standard rotation speed in the no-load state can be judged by the motoring so as to regulate the rotation speed of each cylinder while reflecting specific uneven-

ness of rotation of each cylinder.

[0019] According to the engine of the present invention, even if the engine is unitized with a working vehicle such as a hydraulic pump or a dynamo which is always connected to the engine, revision accuracy of fuel injection amount can be improved.

[0020] According to the engine of the present invention, the rotation speed of each of the cylinders can be adjusted while reflecting the fixed unevenness of rotation between the cylinders exclusive of influence of change of rotation at the transitional period caused by the acceleration/deceleration or change of the load.

Brief Description of Drawings

[0021]

[Fig. 1] It is a schematic drawing of entire construction of a common-rail type diesel engine according to the present invention.

[Fig. 2] It is a block drawing of an each cylinder injection amount revision means.

[Fig. 3] It is a graph of timing of the each cylinder injection amount revision means.

[Fig. 4] It is a table drawing of standard rotation speed maps.

[Fig. 5] It is a block drawing of another each cylinder injection amount revision means.

[Fig. 6] It is a table drawing of another standard rotation speed maps.

[Fig. 7] It is a graph of rotation speed against crank angle showing operation timing about standard rotation speed.

[Fig. 8] It is a graph of rotation speed against crank angle showing another operation timing about standard rotation speed.

The Best Mode for Carrying out the Invention

[0022] Explanation will be given on a four-cylinder four-cycle common-rail type diesel engine (hereinafter, referred to as "engine") 1 as an embodiment of the present invention referring to Fig. 1.

As shown in Fig. 1, the engine 1 comprises a diesel engine main body (hereinafter, referred to as "engine main body") 2, four injectors 3, a common rail 5 and an engine control unit (hereinafter, referred to as "ECU") 100.

The engine main body 2 is a main body of the four-cylinder four-cycle diesel engine. Each of the injectors 3 has an electromagnetic valve 4 and is disposed in corresponding one of the cylinders as a fuel injection valve. High pressure fuel is accumulated in the common rail 5, and the high pressure fuel is distributed to the injectors 3. The ECU 100 controls each of the electromagnetic valves 4 of the injectors 3 individually to open and close so as to inject optimal amount of fuel to the cylinders of the engine main body 2 at optimal timing.

The present invention is not limited to the engine 1 and

any engine which can control individually opening timing of each fuel injection valve can be used. The number of cylinders is also not limited.

[0023] The engine 1 has an engine rotation speed sensor 6 as an individual actual rotation speed calculation means. The engine rotation speed sensor 6 is connected to the ECU 100. The engine rotation speed sensor 6 comprises a pulse sensor 6a and a pulser 6b, and calculates rotation speed based on the time required for fixed change of angle of a crankshaft 7 provided in the engine main body 2 (distance between pulse detection times).

[0024] Explanation will be given on standard rotation speed N_{std} and individual actual rotation speed N_i ("i" indicates each of the cylinders) referring to Fig. 7. Fig. 7 shows change of rotation speed (angular speed) of each of the cylinders (#1 to #4) while the axis of abscissas indicates crank angle (CA) and the axis of ordinates indicates rotation speed (N_e). The engine 1 of this embodiment is the four-cylinder four-cycle diesel engine and has a combustion cycle that fuel is injected to a first cylinder (#1), a third cylinder (#3), a fourth cylinder (#4), and a second cylinder (#2) in this order and the crankshaft is made two revolutions over one cycle. The rotation speed is minimum at the crank angle of the top dead point (TDC) of each cylinder.

The standard rotation speed N_{std} is the average of angular speed accompanying the fuel injection of each cylinder and is shown by a two-dot chain line in Fig. 7. The individual actual rotation speed N_i is angular speed accompanying the fuel injection of each cylinder. The crank angle at the TDC of the certain cylinder is referred to as "TDC crank angle", and the crank angle at the center point between the TDC of the certain cylinder and the TDC of the next cylinder (the point showing the maximum rotation speed in Fig. 7) is referred to as "standard crank angle". Then, the individual actual rotation speed N_i is the average of rotation speed between the TDC crank angle and the standard crank angle of each cylinder. Namely, the individual actual rotation speed N_i of each cylinder is the average of rotation speed in the meshed part of Fig. 7.

The standard rotation speed N_{std} of each cylinder is the individual actual rotation speed N_i that all the cylinders are at the initial state. The initial state means enough maintained state such as at the shipment or just after the maintenance, and is referred to as "normal state" in this specification. Though the individual actual rotation speed N_i is defined as the average of rotation speed between the TDC crank angle and the standard crank angle of each cylinder, the starting point may be shifted forward or rearward from the TDC crank angle. In effect, what is required is only to set the starting point crank angle to the standard crank angle so as to reflect the rotation speed in the combustion process of the certain cylinder.

[0025] Next, explanation will be given on a fuel injection amount revision system 10 of this embodiment referring to Fig. 2. The fuel injection amount revision system 10 is disposed in the ECU 100 and revises the rotation

speed of each cylinder of the engine main body 2.

[0026] As shown in Fig. 2, the fuel injection amount revision system 10 comprises a basic injection amount output unit 20, an individual standard rotation speed output unit 30, a difference operation unit 40, a revision amount calculation unit 50 and an injection amount operation unit 60.

[0027] The basic injection amount output unit 20 outputs basic injection amount Q_{bas} from engine target rotation speed N_m and engine actual rotation speed N_{gov} . Namely, the basic injection amount output unit 20 outputs the basic injection amount Q_{bas} so as to make the engine actual rotation speed N_{gov} close to the engine target rotation speed N_m . The basic injection amount output unit 20 outputs the basic injection amount Q_{bas} so as to decrease the difference between the engine target rotation speed N_m and the engine actual rotation speed N_{gov} for example by PID control.

The purpose of the basic injection amount output unit 20 is not to perform the control of the rotation speed of each cylinder which is the concept of the present invention, but to stabilize the rotation speed of the whole engine 1. The engine actual rotation speed N_{gov} in this embodiment is the moving average from the latest N_i to N_i of the cylinder several numbers before.

[0028] The individual standard rotation speed output unit 30 outputs individual standard rotation speed difference ΔN_{stdi} from the basic injection amount Q_{bas} and the standard rotation speed N_{std} .

Furthermore, the individual standard rotation speed output unit 30 has individual standard rotation speed difference maps 31 to 34 as selection means respectively corresponding to the four cylinders of the engine 1.

[0029] The difference operation unit 40 calculates individual standard rotation speed N_{stdi} from the standard rotation speed N_{std} and the individual standard rotation speed difference ΔN_{stdi} .

[0030] The revision amount calculation unit 50 calculates injection revision amount ΔQ from the individual standard rotation speed N_{stdi} and the individual actual rotation speed N_i . The revision amount calculation unit 50 calculates the injection revision amount ΔQ so as to make the difference between the individual standard rotation speed N_{stdi} and the individual actual rotation speed N_i small for example by PI control.

[0031] The injection amount operation unit 60 calculates injection amount Q_{inj} from the basic injection amount Q_{bas} and the injection revision amount ΔQ . Each of the injectors 3 injects respective injection amount Q_{inj} to the corresponding cylinder.

[0032] The basic injection amount Q_{bas} is revised based on the difference between the individual standard rotation speed N_{stdi} and the individual actual rotation speed N_i (the individual standard rotation speed difference ΔN_{stdi}) of each of the cylinders, whereby the rotation speed of each of the cylinders can be regulated while reflecting the specific unevenness of rotation of the cylinders.

[0033] Explanation will be given on the timing of fuel injection amount revision control using the revision amount calculation unit 50 referring to Fig. 3.

Fig. 3 shows time series change of the engine actual rotation speed N_{gov} detected by the engine rotation speed sensor 6. As shown in the diagram, the fuel injection amount revision control using the revision amount calculation unit 50 is only performed in the case that the engine actual rotation speed N_{gov} converges for fixed time Δt within fixed engine actual rotation speed width ΔN_{gov} . Namely, the fuel injection amount revision control based on the individual standard rotation speed N_{stdi} is performed at the time of setting, and the fuel injection amount revision control is stopped and the fuel injection amount is controlled based on only the basic injection amount Q_{bas} at the transitional period.

The fixed engine actual rotation speed width ΔN_{gov} shows the width of the engine actual rotation speed N_{gov} and does not depend on the magnitude of the engine actual rotation speed N_{gov} .

[0034] According to the construction, the rotation speed of each of the cylinders can be adjusted while reflecting the fixed unevenness of rotation between the cylinders exclusive of influence of change of rotation at the transitional period caused by the acceleration/deceleration or change of the load.

[0035] Explanation will be given on the individual standard rotation speed difference maps 31 to 34 as selection means in detail referring to Fig. 4.

The individual standard rotation speed difference ΔN_{stdi} is difference of rotation speed between the individual actual rotation speed N_i of each of the cylinders (the individual standard rotation speed N_{stdi}) and the standard rotation speed N_{std} in the case that all the fuel injection valves are at the normal state, and is previously provided for each engine load and each individual standard rotation speed N_{stdi} .

Each of the individual standard rotation speed difference maps 31 to 34 is indicated by the matrix that the line is the basic injection amount Q_{bas} as an alternate index of the engine load and the row is the standard rotation speed N_{std} as the engine rotation speed. Namely, each of the individual standard rotation speed difference maps 31 to 34 shows dispersion of the corresponding cylinder against the standard rotation speed N_{std} for each load state and each standard rotation speed.

For example, in Fig. 4, with regard to the cylinder having the individual standard rotation speed difference map 31, a cell α shows that the individual standard rotation speed difference ΔN_{stdi} is +5 in the driving state that the basic injection amount Q_{bas} is $25\text{mm}^3/\text{st}$ and the standard rotation speed N_{std} is 1200rpm, whereby the individual standard rotation speed N_{stdi} is shown to be 1205rpm. The engine load is alternated with the basic injection amount Q_{bas} above. However, in the case of a dynamo or a hydraulic pump that engine load is clear, the engine load itself may be used as an argument.

[0036] Explanation will be given on a fuel injection

amount revision unit 110 which is another embodiment of the present invention in detail referring to Figs. 5 and 6. As shown in Fig. 5, each of individual standard rotation speed maps 131 to 134 indicates the individual standard rotation speed N_{stdi} itself. Each of the individual standard rotation speed maps 131 to 134 indicates a matrix that the line is the basic injection amount Q_{bas} as an alternate index of the engine load and the row is the standard rotation speed N_{std} as the engine rotation speed.

As shown in Fig. 6, fuel injection amount revision unit 110 comprises the basic injection amount output unit 20, the individual standard rotation speed output unit 30, the revision amount calculation unit 50 and the injection amount operation unit 60. Namely, since each of the individual standard rotation speed maps 131 to 134 indicates the individual standard rotation speed N_{stdi} , it is not necessary to calculate the individual standard rotation speed N_{stdi} from the standard rotation speed N_{std} and the individual standard rotation speed difference ΔN_{stdi} , whereby the difference operation unit 40 can be omitted.

According to this construction, the effect similar to the fuel injection amount revision system 10 can be obtained.

[0037] Explanation will be given on calculation timing of Q_{inj} referring to Fig. 7.

For example, with regard to the cylinder of #1, the ECU 100 selects individual standard rotation speed difference ΔN_{std1} of the #1 cylinder stored in the individual standard rotation speed difference map 31 (#1) while using the basic injection amount Q_{bas} and the row is the standard rotation speed N_{std} of #1 at the fuel injection one combustion cycle before as arguments, thereby calculating individual standard rotation speed N_{std1} .

Next, the ECU 100 calculates the average of rotation speed from the standard crank angle of the #1 cylinder one combustion cycle before to the TDC crank angle (the shaded portion in Fig. 7) as individual actual rotation speed N_1 .

Then, the ECU 100 calculates injection revision amount ΔQ from the individual standard rotation speed N_{std1} and the individual actual rotation speed N_1 and adds it to the basic injection amount Q_{bas} based on the engine actual rotation speed N_{gov} calculated just before this fuel injection of the #1 cylinder so as to calculate Q_{inj} .

[0038] Namely, the injection revision amount ΔQ is calculated based on the basic injection amount Q_{bas} and the individual standard rotation speed N_{stdi} of the cylinder itself one combustion cycle before. Difference of one combustion cycle exists between Q_{bas} which is the basis of Q_{inj} and Q_{bas} which is the argument of the injection revision amount ΔQ (=the individual standard rotation speed N_{stdi}). However, since the revision by the revision amount calculation unit 50 is performed at the stationary state as mentioned above, the difference between Q_{bas} which is the basis of Q_{inj} and Q_{bas} which is the basis of the injection revision amount ΔQ is inconsiderable.

[0039] Explanation will be given on another selection embodiment of the individual standard rotation speed

Nstdi referring to Fig. 8.

In this embodiment, the individual standard rotation speed output unit 30 selects the maximum rotation speed in the range between the compression top dead point of the cylinder and the compression top dead point of the next cylinder (the white circle in Fig. 8) in the case that all the fuel injection valves are at the normal state as the individual standard rotation speed Nstdi of the cylinder itself. The individual actual rotation speed Ni is calculated similarly.

[0040] Since the individual standard rotation speed Nstdi of each cylinder is selected as the above, the rotation speed of each cylinder can be regulated while reflecting specific unevenness of rotation of each cylinder based on the rotation speed corresponding to the combustion process of each cylinder.

[0041] Accordingly, even if the change of rotation speed between the compression top dead point of each cylinder and the compression top dead point of the next cylinder is asymmetric about the crank angle, the rotation speed of each cylinder can be regulated while reflecting specific unevenness of rotation of each cylinder based on the rotation speed corresponding to the combustion process of each cylinder.

[0042] Next, explanation will be given on the selection method of the individual standard rotation speed difference Δ Nstdi (individual standard rotation speed Nstdi) of the individual standard rotation speed difference maps 31 to 34 (131 to 134) of the individual standard rotation speed output unit 30 (130) in detail.

[0043] Firstly, explanation will be given on one of selection methods of the individual standard rotation speed difference Δ Nstdi.

With regard to this selection method, the individual standard rotation speed difference Δ Nstdi is defined as dispersion of rotation speed of each cylinder at the time of shipment of the engine 1 from a factory or at the time of regulation of the injectors 3. Namely, at the time of shipment or at the time of regulation of the injectors 3, the above-mentioned various kinds of data of each cylinder is obtained, and the dispersion of engine load and rotation speed between each cylinder is stored in the individual standard rotation speed difference maps 31 to 34.

[0044] Accordingly, the rotation speed of each cylinder can be regulated while reflecting specific unevenness of rotation of each cylinder without influence of secular degradation and the like.

[0045] Explanation will be given on another selection method of the individual standard rotation speed difference Δ Nstdi.

With regard to this selection method, fuel injection of the engine 1 is stopped, that is, an external rotational driving means is connected to the crankshaft (output shaft) and fuel is not supplied so as to prevent the combustion, and then the dispersion of rotation speed of each cylinder at the time of motoring of the engine 1 is obtained as the individual standard rotation speed difference Δ Nstdi. Namely, the dispersion of rotation speed of each cylinder

in the no-load state not according to fuel injection is stored in the individual standard rotation speed difference maps 31 to 34.

[0046] Accordingly, at the time of shipment from the factory or the like, even if the engine cannot be driven actually, the individual standard rotation speed Nstdi in the no-load state can be judged by the motoring so as to regulate the rotation speed of each cylinder while reflecting specific unevenness of rotation of each cylinder.

[0047] Furthermore, explanation will be given on another selection method of the individual standard rotation speed difference Δ Nstdi.

With regard to this selection method, the dispersion of rotation speed of each cylinder in the state that the crankshaft (output shaft) of the engine 1 is connected to a working machine is obtained as the individual standard rotation speed difference Δ Nstdi. In this case, the working machine is a hydraulic pump, a dynamo, a reduction gear or the like. Namely, the dispersion of rotation speed of each cylinder of not the independent engine 1 but the engine in the product state (setting state) in which the engine is used actually is stored in the individual standard rotation speed difference maps 31 to 34.

[0048] Accordingly, even if the engine is unitized with a working vehicle such as a hydraulic pump or a dynamo which is always connected to the engine, revision accuracy of fuel injection amount can be improved.

Industrial Applicability

[0049] The present invention is adoptable to a multi-cylinder engine.

Claims

1. An engine having a plurality of cylinders wherein a fuel injection valve is provided in each of the cylinders and opening timing of each of the fuel injection valves can be controlled respectively, comprising:

an individual standard rotation speed output means which outputs individual standard rotation speed of each of the cylinders following fuel injection of the corresponding fuel injection valve when all the fuel injection valves are in normal state;

an individual actual rotation speed calculation means which calculates individual actual rotation speed of each of the cylinders following the fuel injection of the corresponding fuel injection valve; and

a revision amount calculation means which calculates revision amount of fuel injection amount to each of the cylinders from the corresponding fuel injection valve based on difference between the individual standard rotation speed and the individual actual rotation speed.

2. The engine as set forth in claim 1, wherein the individual standard rotation speed output means stores difference from the standard rotation speed for each engine rotation speed region or each load region, and
the difference from the standard rotation speed of each of the cylinders is selected corresponding to the engine rotation speed region or the load region. 5
3. The engine as set forth in claim 1, wherein the individual standard rotation speed output means regards crank angle at a center point between a compression top dead point of the certain cylinder and a compression top dead point of the next cylinder at a time that all the fuel injection valves are in normal state as standard crank angle of the certain cylinder, and average of actual rotation speed based on fixed change of crank angle until reaching standard of crank angle of each of the cylinders is selected as the individual standard rotation speed of the cylinder, and
the individual actual rotation speed calculation means regards crank angle at a center point between a compression top dead point of the certain cylinder and a compression top dead point of the next cylinder as standard crank angle of the certain cylinder, and average of actual rotation speed based on fixed change of crank angle until reaching standard of crank angle of each of the cylinders is selected as the individual actual rotation speed of the cylinder. 10 15 20 25 30
4. The engine as set forth in claim 1, wherein the individual standard rotation speed output means selects maximum actual rotation speed from a compression top dead point of each of the cylinders to a compression top dead point of the corresponding next cylinder at a time that all the fuel injection valves are in normal state as the individual standard rotation speed, and
the individual actual rotation speed calculation means selects maximum actual rotation speed from a compression top dead point of each of the cylinders to a compression top dead point of the corresponding next cylinder as the individual actual rotation speed. 35 40 45
5. The engine as set forth in claim 1, wherein the individual standard rotation speed output means selects rotation speed at a time of production and shipment or at a time of regulation of the fuel injection valves as the individual standard rotation speed. 50
6. The engine as set forth in claim 1, wherein the individual standard rotation speed output means selects rotation speed at a time that fuel injection is stopped and the engine is motored as the individual standard rotation speed. 55
7. The engine as set forth in claim 1, wherein the individual standard rotation speed output means selects rotation speed in a state that the engine is connected to a working machine at a time that all the fuel injection valves are in normal state as the individual standard rotation speed.
8. The engine as set forth in claim 1, wherein the engine has a detection means detecting a driving state of the engine, and
the revision amount calculation means calculates revision amount when the detection means detects a setting state of the engine.

Fig.1

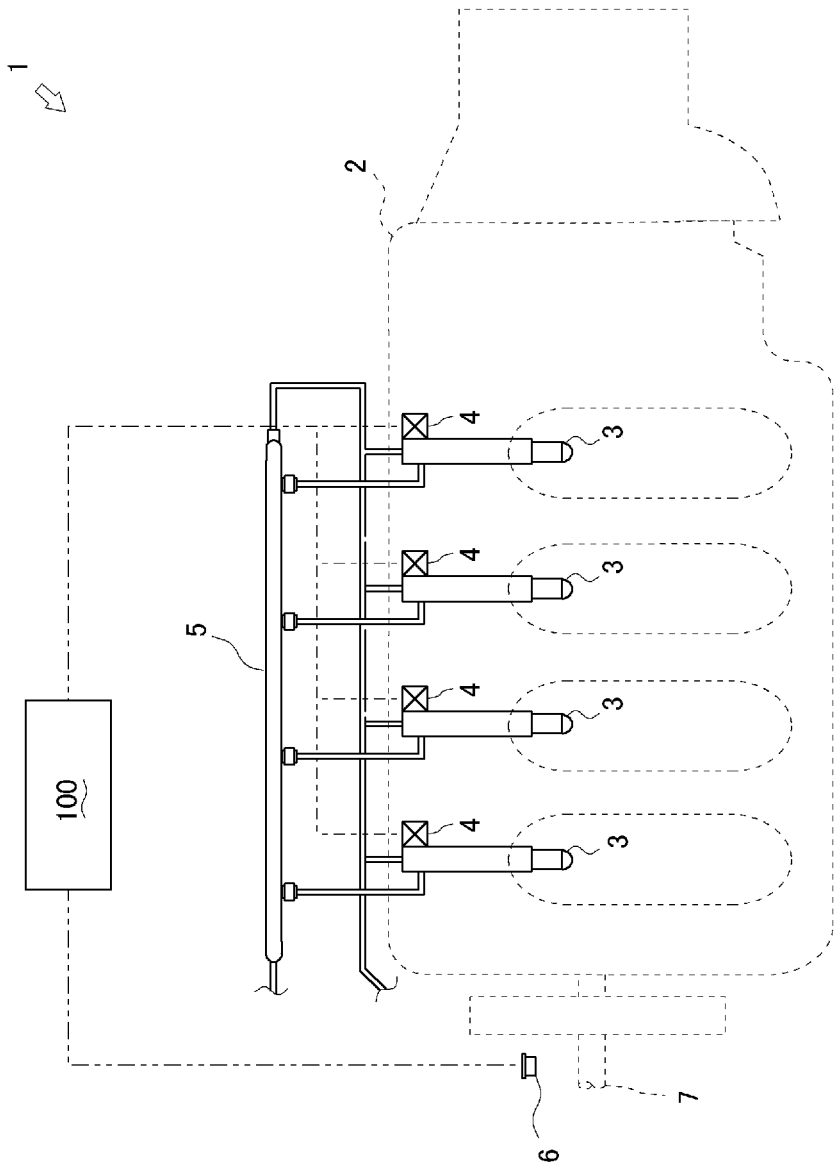


Fig.2

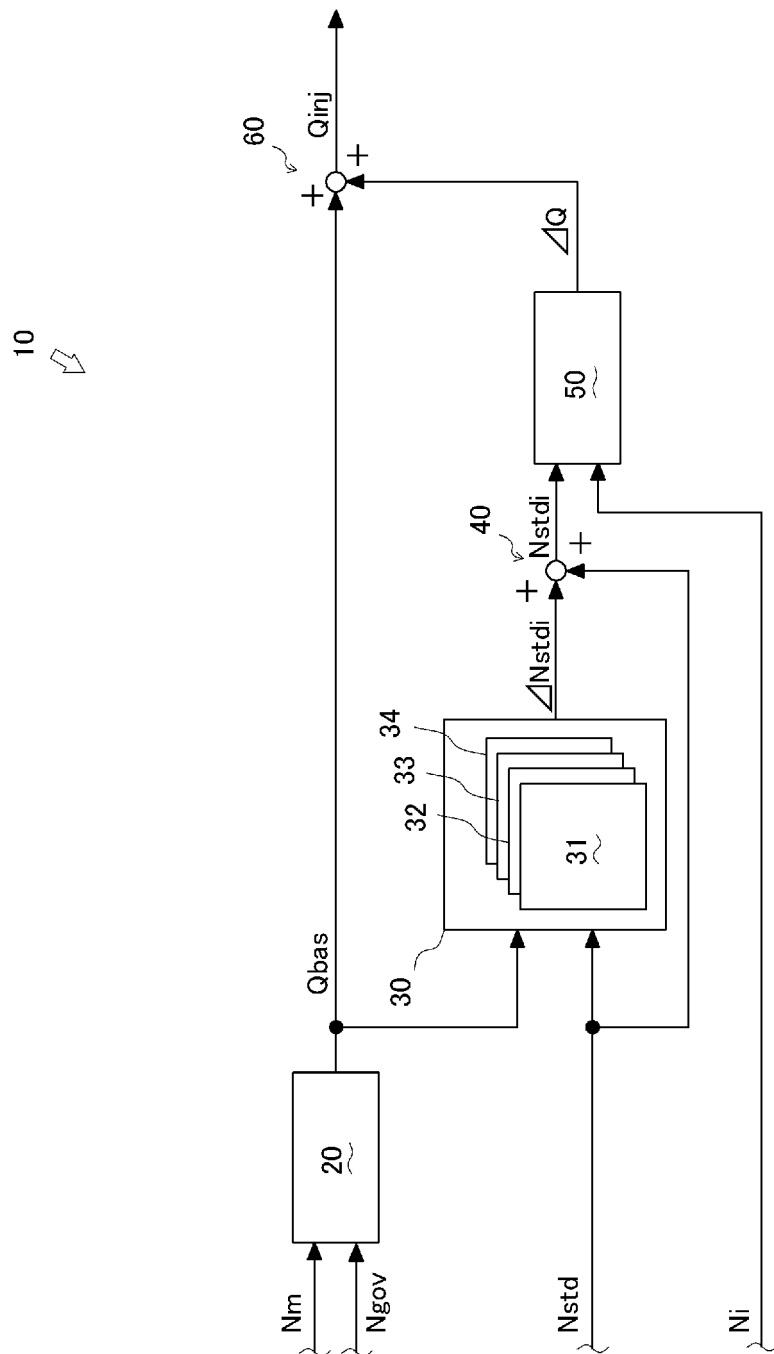


Fig.3

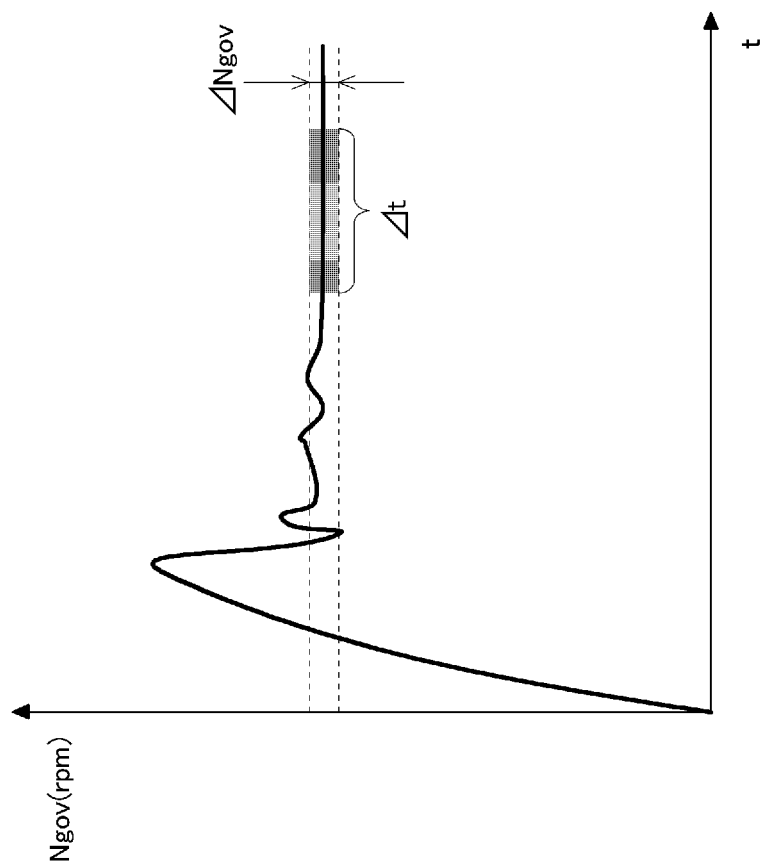


Fig.4

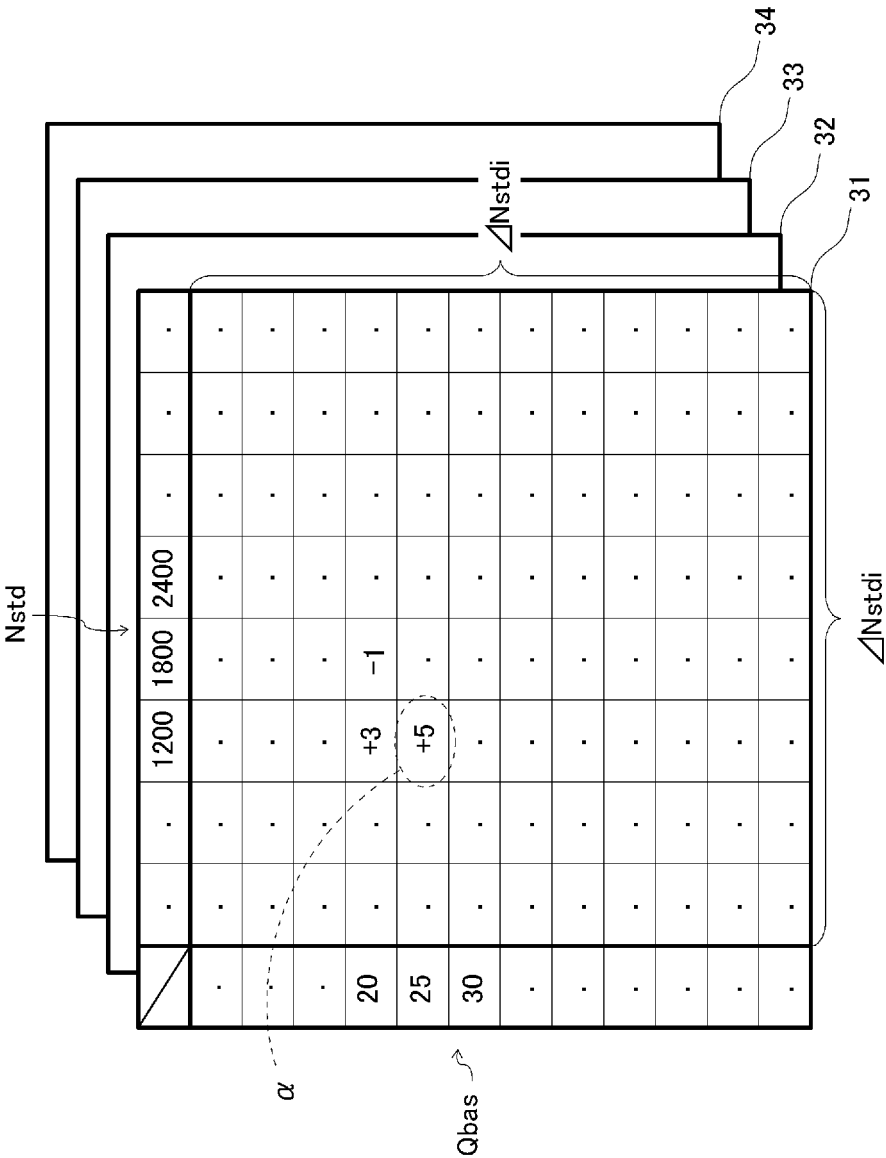


Fig.5

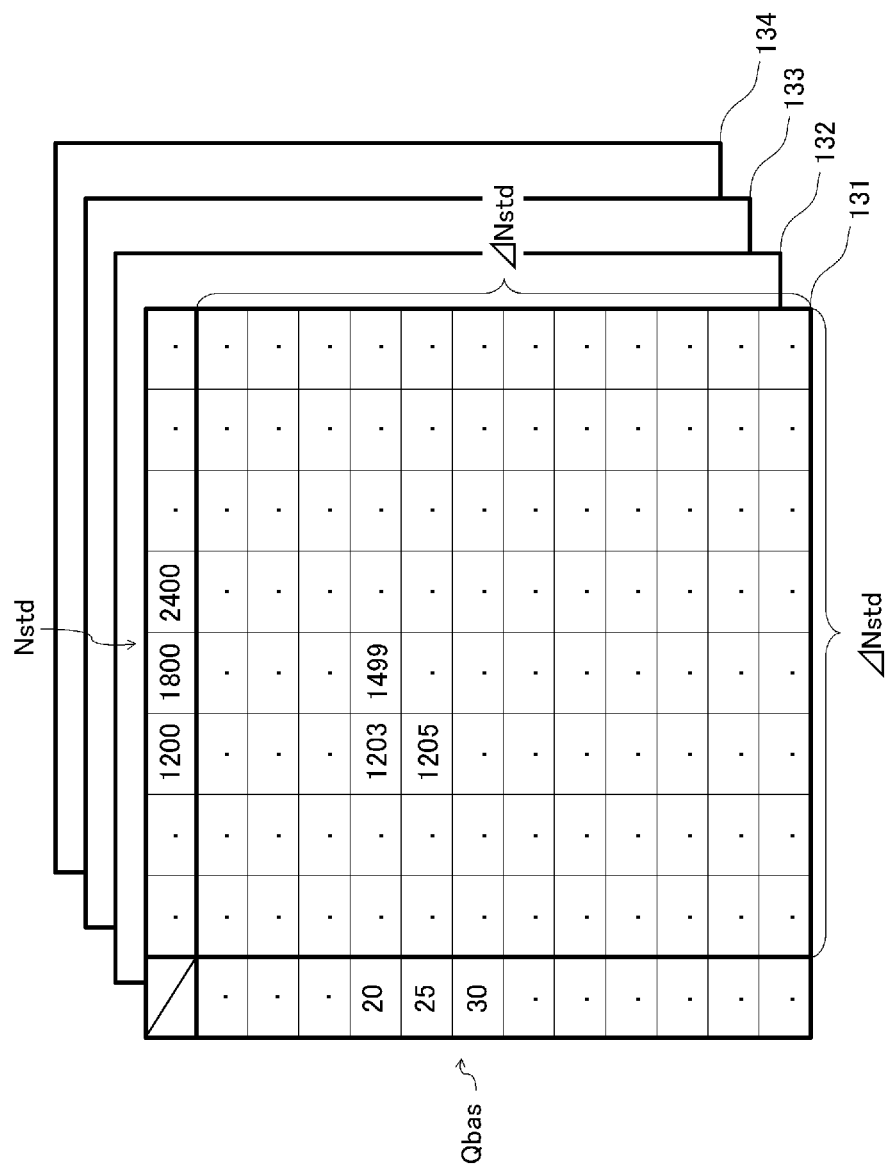


Fig.6

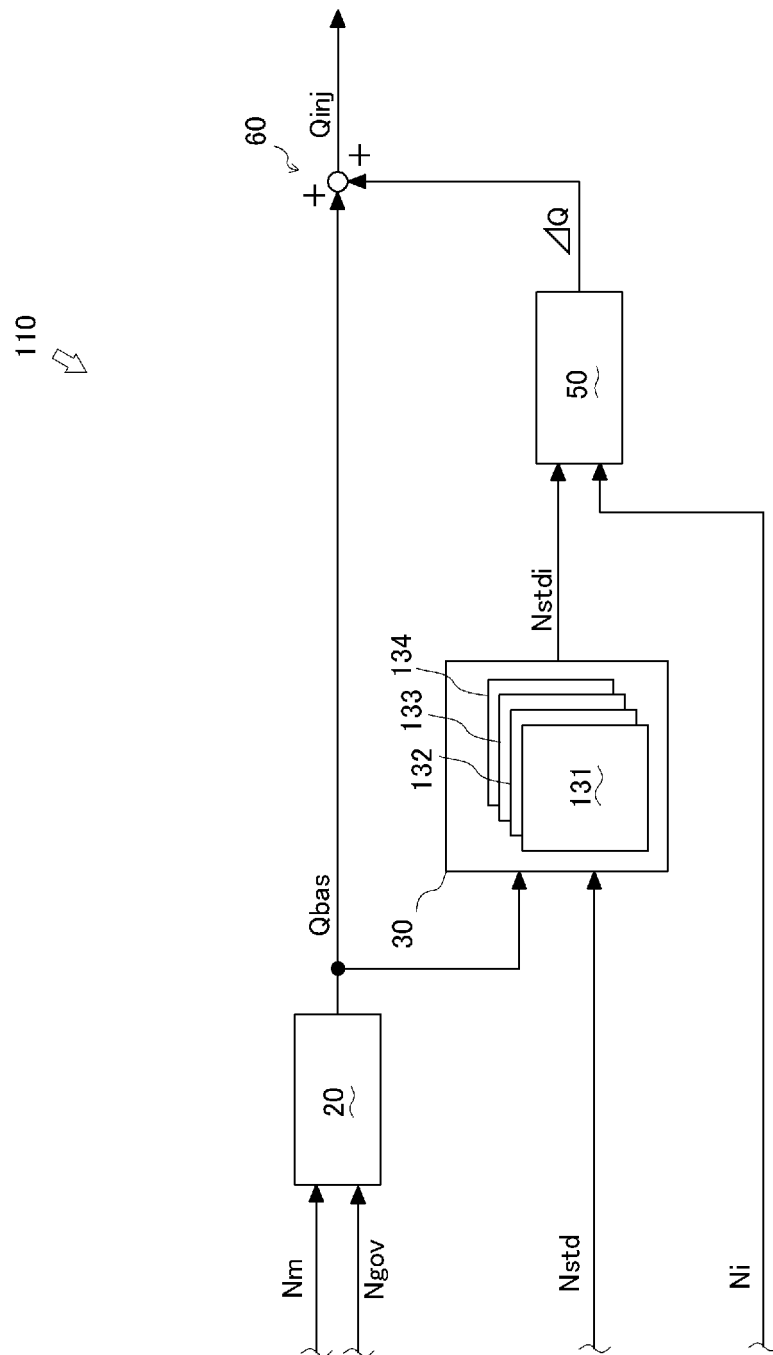


Fig.7

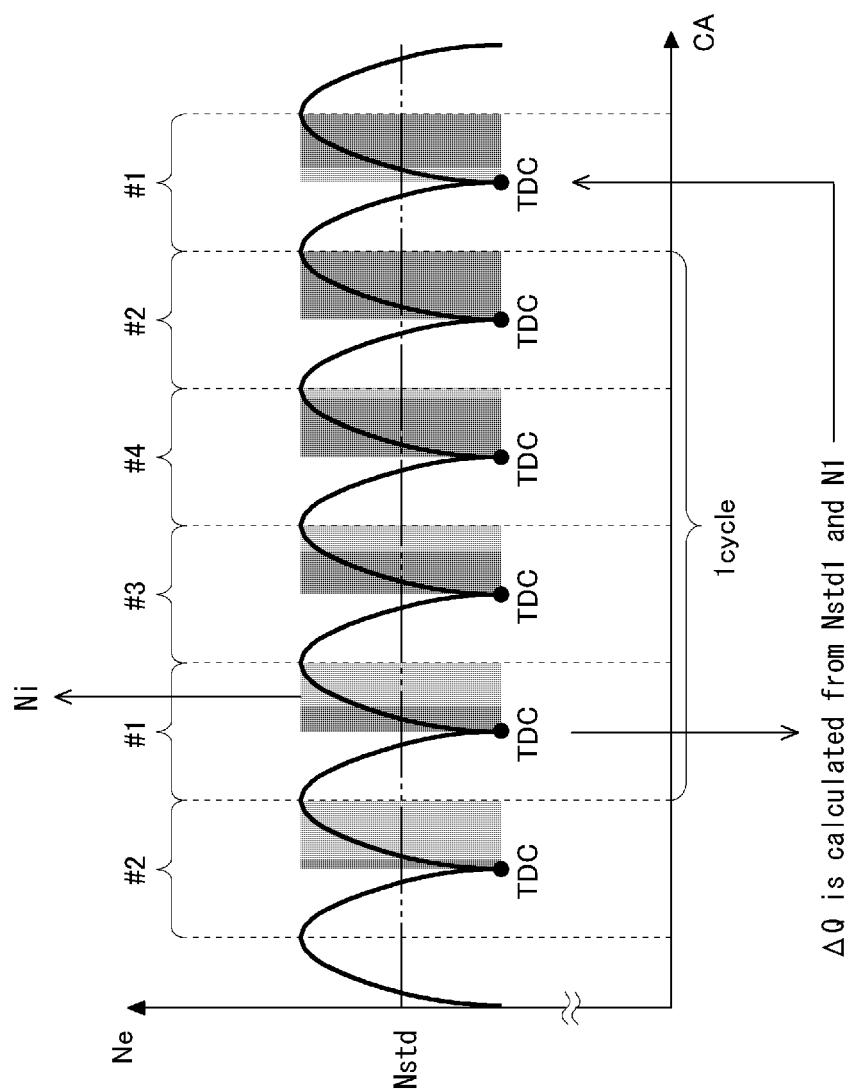
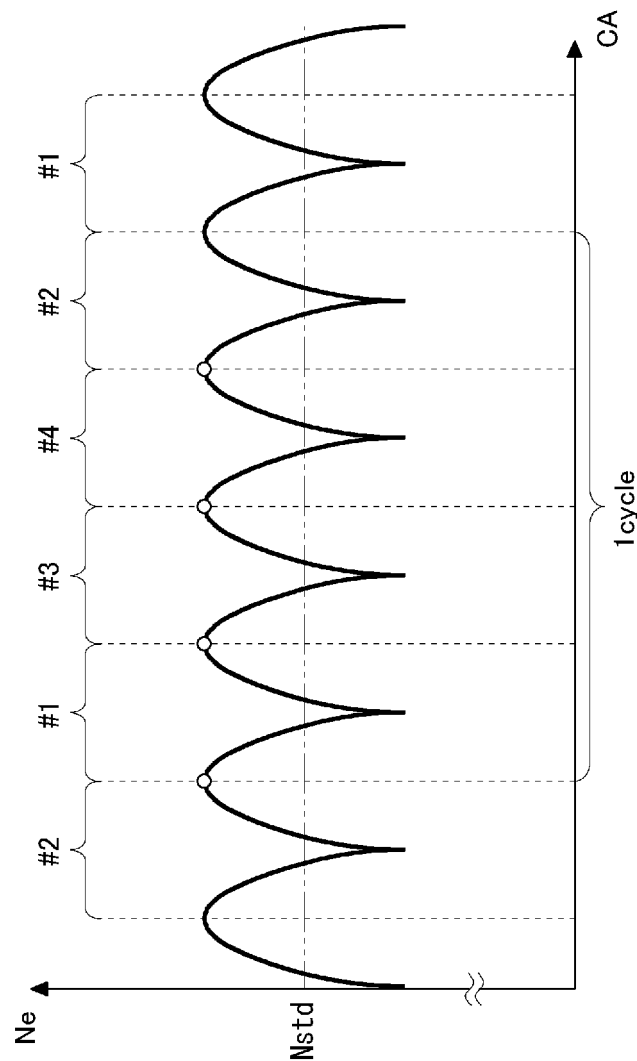


Fig.8



INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2008/063385

A. CLASSIFICATION OF SUBJECT MATTER

F02D41/36(2006.01) i, F02D45/00(2006.01) i

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

F02D41/36, F02D45/00

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Jitsuyo Shinan Koho 1922-1996 Jitsuyo Shinan Toroku Koho 1996-2008

Kokai Jitsuyo Shinan Koho 1971-2008 Toroku Jitsuyo Shinan Koho 1994-2008

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y A	JP 2002-89344 A (Nippon Soken, Inc.), 27 March, 2002 (27.03.02), Claims 1, 2, 5, 9, 10; Par. Nos. [0003] to [0015] (Family: none)	1, 5, 7, 8 2, 4 3, 6
Y	JP 5-332189 A (Hitachi, Ltd.), 14 December, 1993 (14.12.93), Claim 3 & US 5485374 A & DE 4318501 A1	2
Y	JP 2007-170203 A (Toyota Motor Corp.), 05 July, 2007 (05.07.07), Abstract; Par. Nos. [0015], [0016] (Family: none)	4

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search
14 October, 2008 (14.10.08)Date of mailing of the international search report
21 October, 2008 (21.10.08)Name and mailing address of the ISA/
Japanese Patent Office

Authorized officer

Facsimile No.

Telephone No.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2008/063385

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

The matter common to the inventions of claims 1-8 is the invention specific matter of claim 1.

However, the international search has revealed that the matter is not novel since it is disclosed in document JP 2002-89344 A.

Since there exists no common matter considered as a special technical feature within the meaning of PCT Rule 13.2, second sentence, no technical relationship among these different inventions within the meaning of PCT Rule 13 can be seen.

Consequently, the inventions of claims 1-8 obviously do not comply with the requirement of unity of invention.

1. ☒ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest
the

- ☐ The additional search fees were accompanied by the applicant's protest and, where applicable, payment of a protest fee.
- ☐ The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- ☒ No protest accompanied the payment of additional search fees.

Form PCT/ISA/210 (continuation of first sheet (2)) (April 2007)

REFERENCES CITED IN THE DESCRIPTION

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Patent documents cited in the description

- JP HEI07059911 B [0002] [0003]