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(54) **Method and arrangement for controlling winder device operation**

(57) In an arrangement according to the invention for controlling the operation of a winder device, there are measuring and data-processing means (208) to determine at least one quality indicator representing the properties of a machine reel being formed (204) during the winding process by means of a measurement applied to the machine reel. From the machine reel, it is possible to determine e.g. hardness, density and/or top-layer tangential tension. In the arrangement, there is a controller apparatus (212) which is arranged to provide a first control circuit for adjusting specifications of winding parameters based on a determined quality indicator and a second control circuit for controlling the winder device based on the specifications of the winding parameters. The arrangement according to the invention is able to adjust the quality properties of the machine reel being formed by closed control already during the winding process.

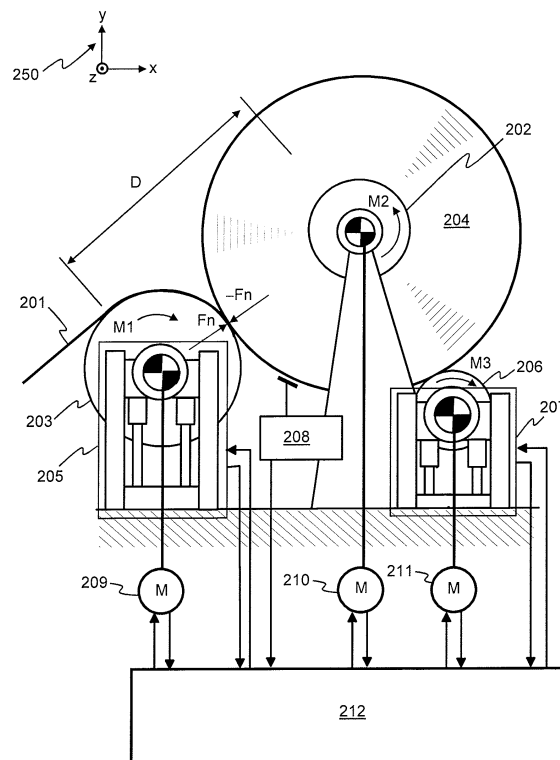


Figure 2.



EUROPEAN SEARCH REPORT

Application Number
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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	US 6 047 275 A (JAREMKO TODD R [US] ET AL) 4 April 2000 (2000-04-04) * abstract; figures 1-3 * * column 4, lines 1-17 * * column 5, lines 34-64 * * column 6, lines 42-58 * * column 7, lines 13-20 * * column 7, line 50 - column 8, line 25 * * the whole document * -----	1-10,12,13	INV. B65H23/18
X	US 2003/226928 A1 (MCNEIL KEVIN B [US] ET AL) 11 December 2003 (2003-12-11) * abstract; figures 1-6 * * paragraph [0008] - paragraph [0010] * * paragraph [0021] * * paragraph [0066] - paragraph [0074] * * paragraph [0077] * * paragraph [0090] - paragraph [0093] * -----	1-13	TECHNICAL FIELDS SEARCHED (IPC) B65H G05B
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 29 September 2010	Examiner Piekarski, Adam
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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