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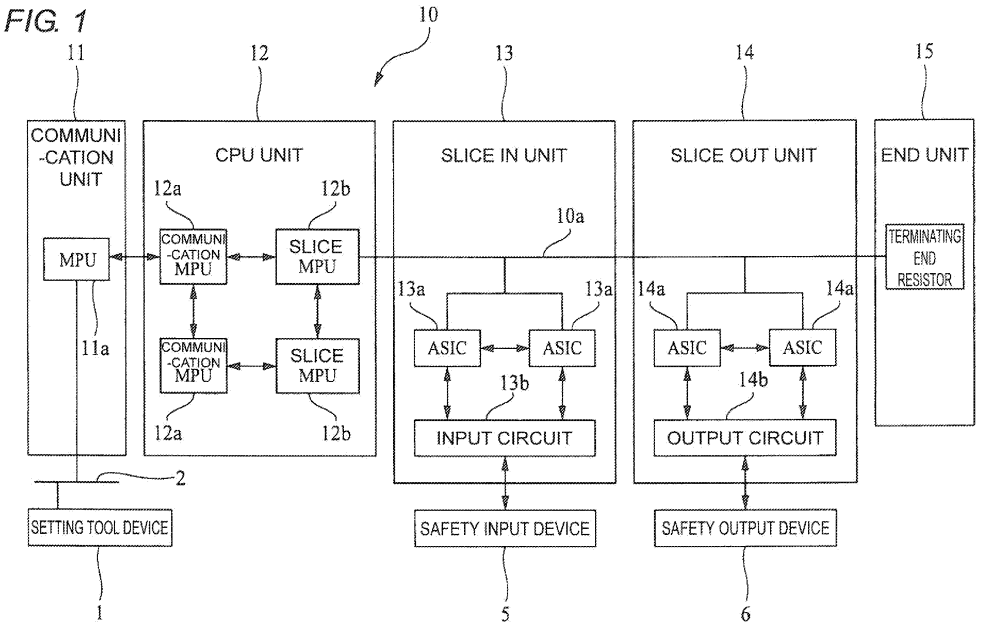
(54) I/O unit and industrial controller

(57) This invention enables setting of a diagnosis algorithm of a safety device to be easily carried out. A slice I/O unit (13, 14) stores a plurality of diagnosis algorithm (20) each corresponding to a different safety device (5, 6) in an ASIC (13a, 14a), and stores specifying information for specifying a diagnosis algorithm (20) to use of the plurality of diagnosis algorithms (20) in a register (21) of the ASIC. The slice I/O unit (13, 14) performs diagnosis of a connected safety device using the diagnosis algorithm (20) specified by the specifying information stored in the register (21) of the plurality of diagnosis algorithms (20). The diagnosis algorithm to use can be selected by selecting a number, and the like, which is preferable as a setting process at a setting tool device can be facilitated and a human error does not occur.

FIG. 1



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EUROPEAN SEARCH REPORT

Application Number
EP 10 15 4186

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The present search report has been drawn up for all claims

Place of search	Date of completion of the search	Examiner
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CATEGORY OF CITED DOCUMENTS

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